





The VMA (Vinyl Manufacturers Association) is the Voice of the Vinyl Fence and Railing Industry.



ASTM International is a globally recognized leader in the development and delivery of voluntary consensus standards.









A Full, Comprehensive Vinyl Program
For Fence People By Fence People

The EverStrong® Profiles Advantage





EVERSTRONG PROFILES ARE VMA CERTIFIED

The VMA (Vinyl Manufacturers Association) is the Voice of the Vinyl Fence and Railing Industry

All EverStrong® Profiles Meet ASTM F964-13. Control Tests Including:

D256 To determine Izod impact properties
D618 Practice for Conditioning Plastics for
Testing

D635 Test Method for Rate of Burning and/or Extent and Time of Burning of Plastics in a Horizontal Position

D638 To determine tensile properties D648 To determine heat distortion

temperature

D696 Test Method for Coefficient of Linear
Thermal Expansion of Plastics
Between 030°C and 30°C with a
Vitreous Silica Dilatometer
D790 To determine flexural properties

D790 To determine flexural properties
D792 To determine specific gravity
D883 Terminology Relating to Plastics
D1435 Practice for Outdoor Weathering

of Plastics
D1600 Terminology for Abbreviated Terms
Relating to Plastics

D1784 Specification for Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds

D1898 Practice for Sampling of Plastics
D2240 To determine Shore hardness values

D2244 Practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color

D2565 Practice for Xenon-Arc Exposure of Plastics Intended for Outdoor Applications

D4216 Material Class Number 1-32333-3.
To establish Cell Classification of PVC material. Illusions compounds have higher cell classification because one or more properties are superior to those used in standard acceptable compounds

D4226 Test Methods for Impact Resistance of Rigid Poly-(Vinyl Chloride) (PVC) Building Products

D4726 Specification for Rigid Poly(Vinyl Chloride) (PVC) Exterior-Profile Extrusions Used for Assembled Windows and Doors

E-84-04 Used to determine the flame spread value of PVC material;
EverStrong® burn rate is significantly lower than allowed value

The VMA was formed to advance the following objectives:

- To develop product performance standards to govern all manufacturers and establish a comprehensive certification program to ensure ongoing compliance with the established standards.
- Monitor the activities of consumer and environmental advocacy groups and help to improve the public perception of vinyl fence and railing products.
- Develop trade and consumer educational programs to demonstrate the engineered performance of vinyl fence, deck, and railing products.

What Does This Mean For You?

- With the VMA Certified Seal prominently displayed on your EverStrong® Vinyl Fence
 and Railing products, you can have the confidence that you are receiving the highest
 quality vinyl products on the market.
- VMA Certified EverStrong® Profiles products meet or exceed industry standards.
 EverStrong's company, products, processes, and facilities have been audited by approved third party test labs and inspection agencies.
- The VMA Certified seal offers the peace of mind that purchases made today will withstand the test of time due to the high quality manufacturing and verification processes.





verStrong® Profiles are backed by almost 50 years experience in the fence business as a manufacturer and distributor. We have been in the vinyl fence fabrication business since 1996, and with this knowledge we expanded into extrusion.

EverStrong® set up an extrusion plant with the most technologically advanced extruding systems in the industry, some of the most seasoned people in extrusion worldwide, and a complete quality control lab which is unparalleled in our industry.

All EverStrong® Profiles are inventoried in stock lengths in White, Beige, Gray, and Clay all the time. They are available to ship as soon as your order is placed. That is correct; the only lead time on stock lengths of profiles is giving your address to our carrier.

All EverStrong® Profiles are manufactured to rigid specifications using only the best compounds available in the market.

All EverStrong® Profiles and Accessories are tested and compliant to ASTM as well as our own, more strict specifications.





A Full, Comprehensive Vinyl Program For Fence People By Fence People

©verStrong® Available Profile

7/9" v 6" TAN	IGUE & GROOVE BOARD	
Item#	Description	
V78616TGW	7/8" x 6" T&G x 16'	
V78664TGW	7/8" x 6" T&G x 64"	
V78662TGW	7/8" x 6" T&G x 62"	
V78651TGW	7/8" x 6" T&G x 51-1/2"	
V78650TGW	7/8" x 6" T&G x 50"	
V78647TGW	7/8" x 6" T&G x 47-3/4"	
7/8" x 6" BOA		
Item#	Description	
recin #	Description	
V78612W-075	7/8" x 6" x 12'	
7/8" x 3" PICE	(ET	
Item #	Description	
V78316-080	7/8" x 3" x 16'	
7/8" x 1-1/2"	PICKET	
Item#	Description	
V78612-075	7/8" x 1-1/2" x 16'	
1-1/2" x 1-1/2	2" PICKET	
1-1/2" x 1-1/2	2" PICKET	
1-1/2" x 1-1/2 Item#	Description 1-1/2" x 1-1/2" x 16'	
1-1/2" x 1-1/2 Item# V151516-080	Description 1-1/2" x 1-1/2" x 16'	
1-1/2" x 1-1/2 Item# V151516-080 1" x 1" PICKE	Description 1-1/2" x 1-1/2" x 16' Description	
1-1/2" x 1-1/2 Item # V151516-080 1" x 1" PICKE Item # V1116-080	Description 1-1/2" x 1-1/2" x 16' Description 1" x 1" x 16'	
1-1/2" x 1-1/2 Item # V151516-080 1" x 1" PICKE	Description 1-1/2" x 1-1/2" x 16' Description 1" x 1" x 16'	
1-1/2" x 1-1/2 Item # V151516-080 1" x 1" PICKE Item # V1116-080	Description 1-1/2" x 1-1/2" x 16' Description 1" x 1" x 16'	
1-1/2" x 1-1/2 Item# V151516-080 1" x 1" PICKE Item# V1116-080 VINYL U-CHA	Description 1-1/2" x 1-1/2" x 16' Description 1" x 1" x 16' NNEL	



©verStrong® Available Profile

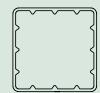
1-1/2" x 5-1	/2" SLOTTED RAIL	
Item#	Description	
V15558WS-080	1-1/2" x 5-1/2" x 8'	_
V155593WS-080 V155570WS-080	1-1/2" x 5-1/2" x 93-3/4" 1-1/2" x 5-1/2" x 70"	
1-1/2" x 5-1		
Item#	Description	
V15558W-080	1-1/2" x 5-1/2" x 8'	
V155593W-080 V155570W-080	1-1/2" x 5-1/2" x 93-3/4" 1-1/2" x 5-1/2" x 70"	
2" x 3-1/2" l		
Item#	Description	
V2358-120	2" x 3-1/2" x 8'	
V2356-120	2" x 3-1/2" x 6'	
2" x 3-1/2" 1		
Item#	Description	
V2358TR	2" x 3-1/2" x 8' T-Rail Vinyl	
V2356TR	2" x 3-1/2" x 6'T-Rail Vinyl	NEW
2" x 6" SLOT	TED RAIL	NEW ITEMI
Item#	Description	
V2616WS-085	2" x 6" x 16' Slotted Rail	
V268WS-085	2" x 6" x 8' Slotted Rail	
2" x 6" RAIL		
Item#	Description	
V2616W-085	2" x 6" x 16'	
V268W-085	2" x 6" x 8'	
2" x 7" DECC	RAIL	
Item#	Description	
V278WS-095	2"x 7"x 8'	
V2793WS-095	2" x 7" x 93-3/4"	
2" x 8" RAIL		
Item#	Description	
V288W-105	2" x 8" x 8'	
3" x 3" RAIL		
Item#	Description	
V338-110	3" x 3" x 8'	

Example 2 Example 3 Example 2 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3

3-1/2" x 3-1/2" RAIL

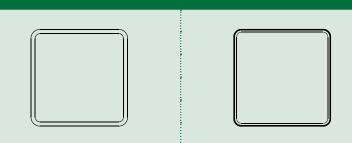
Item #	Description

V353516-170 3-1/2" x 3-1/2" x 16'
(With Diamonds)



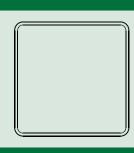
4" x 4" POST

Item#	Description
V4416-115	4" x 4" x 16'
V448-115	4" x 4" x 8'
V447-115	4" x 4" x 7'
V446-115	4" x 4" x 6'
V4416-175	4" x 4" x 16' Heavy Duty



5" x 5" POST

Item#	Description
V5516-140	5" x 5" x 16'
V5512-140	5" x 5" x 12'
V559-140	5" x 5" x 9'
V55102-140	5" x 5" x 102"
V558-140	5" x 5" x 8'
V557-140	5" x 5" x 7'



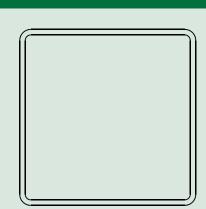
5" x 5" HEAVY DUTY POST

Item#	Description
V5516-300	5" x 5" x 16'
V559-300	5" x 5" x 9'



8" x 8" MAJESTIC POST

Item #	Description
V8812B	8" x 8" x 12'
V889B	8" x 8" x 9'



Example 2 Example 2 Example 2 Example 2 Example 2 Example 3 Example 2 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3 Example 3

METAL RAIL INSERTS

Item#	Description
U-CHANNEL	Galv. Steel Reinforcement Channel 93.75" for 1-1/2" x 5-1/2"
U-CHANNEL26	Galv. Steel Reinforcement Channel 93.75" for 2" x 6"



ALUMINUM REINFORCEMENT INSERT

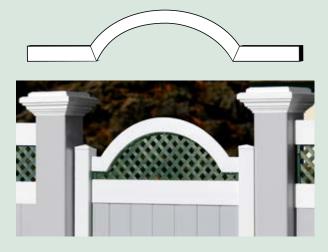
Item#	Description
AHC6	Aluminum Reinforcement Insert 6'
AHC8	Aluminum Reinforcement Insert 8'
AHC10	Aluminum Reinforcement Insert 10'



HALF ARCH WELDED (FOR 42"WIDE - 72" WIDE GATES)

Item # Description

VBHAW 2" x 3-1/2" for 42"W - 72"W Gates

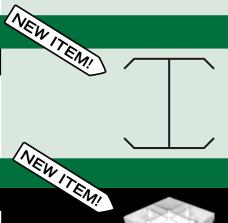


HALF ARCH WELDSHOWN WITH 8" x 8" MAJESTIC POSTS

ALUMINUM POST INSERTS

Item# Description

API9 4.5" x 4.5" x 9' Aluminum Post Insert



VINYL GATE INSERT

Item # Description

VGI44 Vinyl Gate Insert (Fits 1-1/2" or 2" Rails)



PRIVACY





Privacy Panels feature a "V"-Jointed tongue and groove board and come with a wide variety of decorative tops. Privacy fence panels include a metal reinforcement channel in the bottom rail to help create a stronger and longer lasting fence. We pride ourselves on offering a Privacy Panel for every taste. They are also offered in color and woodgrain. Lattice comes in color and woodgrain.



PRIVACY



PRIVACY WITH SMALL DIAGONAL LATTICE



PRIVACY WITH STEPPED PICKET TOP



PRIVACY WITH DIAGONAL LATTICE



PRIVACY WITH STRAIGHT PICKET TOP



PRIVACY WITH SCALLOPED PICKET TOP



PRIVACY WITH SQUARE LATTICE



PRIVACY WITH FRAMED PICKET TOP



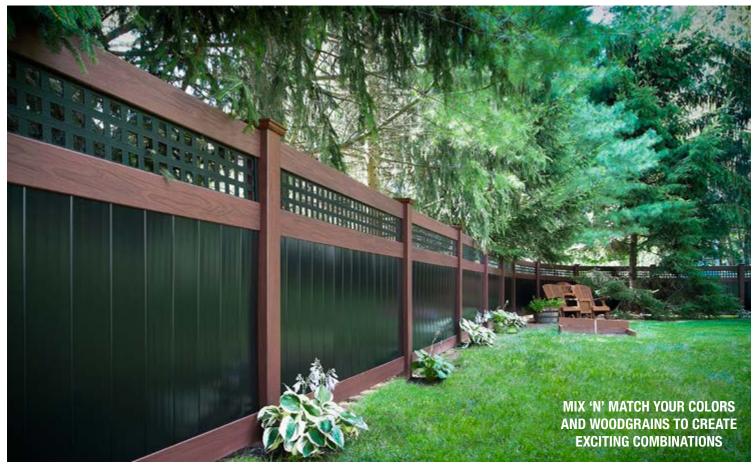
PRIVACY WITH ARCHED PICKET TOP



PRIVACY







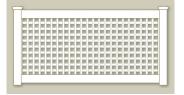
SEMI-PRIVACY



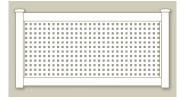




SMALL DIAGONAL LATTICE



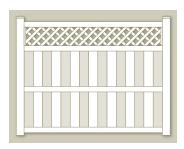
OLD ENGLISH LATTICE



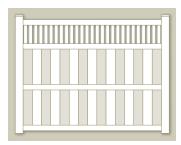
SQUARE LATTICE

The Semi-Privacy line has one of the largest selections we offer. Customers are invited to pick one of our pre-made styles or to custom design their own. Semi-Privacy panels are specially designed to offer privacy without a "closed in" feeling. Our extensive selection offers open lattice styles as well as the more secure "front to back" large picket styles. All are available in color and woodgrain.

Semi-Privacy fence panels include a metal reinforcement channel in the bottom rail to help create a stronger and longer lasting fence. Also popular in the Semi-Privacy series is "Old English Lattice." It's designed to look like a vinyl version of the common fence style used for growing vines, gardens, and hedgerows.



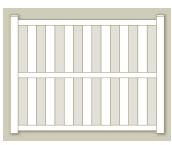
BOARD ON BOARD WITH DIAGONAL LATTICE



BOARD ON BOARD WITH FRAMED PICKET TOP



BOARD ON BOARD WITH STRAIGHT PICKET TOP



BOARD ON BOARD



SEMI-PRIVACY WITH 6" BOARDS



SEMI-PRIVACY WITH 6" BOARDS AND DIAGONAL LATTICE



SEMI-PRIVACY WITH ALTERNATING 6" AND 1-1/2" BOARDS

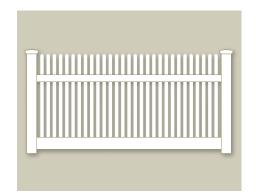


SEMI-PRIVACY WITH 3" BOARDS

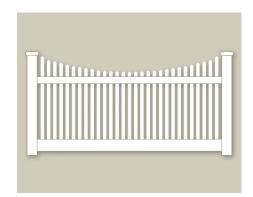
CLASSIC VICTORIAN PICKET







1-1/2" X 1-1/2" STRAIGHT TOP PICKET



1-1/2" X 1-1/2" SCALLOPED PICKET



available in color and woodgrain.

One of the most popular fence styles in the USA is the Classic Victorian Picket. Using 1-1/2" x 1-1/2" pickets, it is a maintenance-free look alike of the old red cedar fence. All of the panels are carefully designed with the classic look in mind and all are

1-1/2" X 1-1/2" STAGGERED TOP PICKET



1-1/2" X 1-1/2" STAGGERED TWO-RAIL



1-1/2" X 1-1/2" STEPPED TOP PICKET



1-1/2" X 1-1/2" FRAMED TOP PICKET



1-1/2" X 1-1/2" ARCHED TOP PICKET



1-1/2" X 1-1/2" SCALLOPED TWO-RAIL



1-1/2" X 1-1/2" FRAMED TWO-RAIL

CONTEMPORARY PICKET





Contemporary Picket offers what is known as the "good neighbor" approach to fencing. It is a fence that features both sides of the panels being exactly the same. The pickets are assembled THROUGH the rails instead of simply being attached to them.



7/8" X 3" PICKETS WITH POINTED PICKET CAPS (REDUCED SPACING)



7/8" X 3" PICKETS W/ POINTED PICKET CAPS



7/8" X 1-1/2" PICKETS W/ POINTED PICKET CAPS



7/8" X 3" PICKETS WITH DOG-EAR PICKET CAPS



7/8" X 3" SCALLOPED PICKETS W/ POINTED PICKET CAPS



7/8" X 1-1/2" PICKETS W/ POINTED PICKET CAPS (REDUCED SPACING)



7/8" X 3" ARCHED PICKETS W/ DOG-EAR PICKET CAPS



7/8" X 3" STEPPED PICKETS W/ POINTED PICKET CAPS

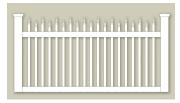


7/8" X 1-1/2" SCALLOPED W/ POINTED PICKET CAPS (REDUCED SPACING)

ORNAMENTAL PICKET



Ornamental 1" x 1" Picket offers a vinyl alternative to the wrought iron fence. It enables the homeowner to maintain the look of wrought iron without the maintenance.



1" X 1" ORNAMENTAL PICKET FENCE WITH STAGGERED PICKET TOPS



1" X 1" ORNAMENTAL PICKET FENCE WITH STAGGERED FRAMED PICKET TOP





ARROWHEAD



1" X 1" ORNAMENTAL PICKET FENCE WITH STRAIGHT PICKET TOP



1" X 1" FRAMED TOP ORNAMENTAL PICKET FENCE



BOY SCOUT



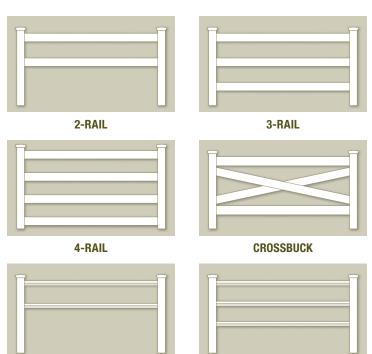
GOTHIC

POST & RAIL

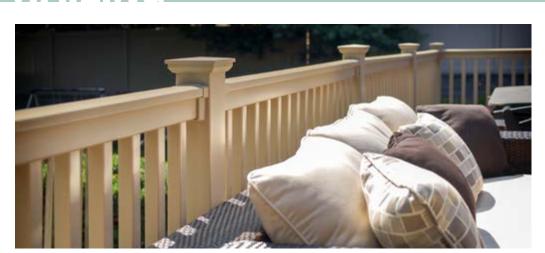




Our Post & Rail fence is available with three different styled rails for the Two-Rail, Three-Rail, Four-Rail or Crossbuck fence. Whatever setting you may have, we have the look you want and the strength you need. We also offer all Post & Rail styles in color and woodgrain.



RAILING



EverStrong® offers a complete lines of vinyl railings. All railing panels contain a metal channel in the top-rail. Some styles are also offered in Grand Illusions colors and woodgrains. An optional metal channel for the bottom rail is available for extra protection.



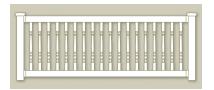
2-RAIL DIAMOND

TRADITIONAL - T-RAIL TOP-RAIL

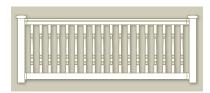


3-RAIL DIAMOND

TRADITIONAL - 2" X 3.5" TOP-RAIL



COLONIAL - 2" X 3.5" TOP-RAIL



COLONIAL - T-RAIL TOP-RAIL





CURVES & TRANSITIONS



Are you looking for the perfect finishing touch for your fence installation? EverStrong® Curved and Transitions Rails have many different options to help bring out the beauty of your landscaping and home or installation. They can be mixed and matched to show creative style and enhance any section. You can even get them in Grand Illusions Color Spectrum TM and Grand Illusions Vinyl WoodBond TM .





ARCHED PRIVACY



SCALLOPED PRIVACY



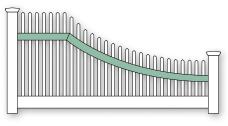
CURVES & TRANSITIONS



EverStrong offers many options to enhance the look and feel of your fence installation.

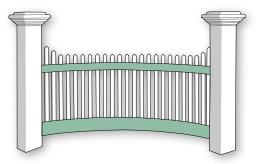
Looking for a perfect fence idea to go with your creative personality?

Consider one of these terrific curved, transition, and rounded corner styles for your next project.



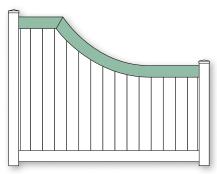
WATERFALL "A" SLOPE RAIL

Available in ALL fence styles



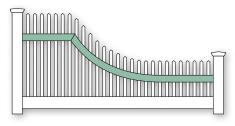
RADIUS "E" RAIL

Only available in picket fence styles



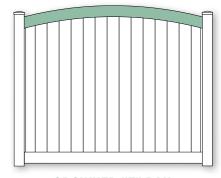
WATERFALL "H" RAIL

Available in all full privacy and Semi-privacy fence styles



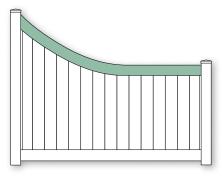
WATERFALL "B" SWEEP RAIL

Available in ALL fence styles



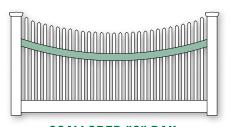
CROWNED "F" RAIL

Available in all full privacy and Semi-privacy fence styles



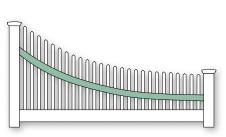
SWEEP "I" RAIL

Available in all full privacy and Semi-privacy fence styles



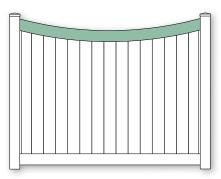
SCALLOPED "C" RAIL

Available in ALL fence styles



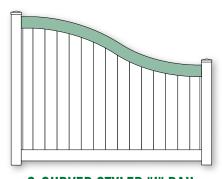
SWEEP "D" RAIL

Available in ALL fence styles



SCALLOPED "G" RAIL

Available in all full privacy and Semi-privacy fence styles



S-CURVED STYLED "J" RAIL

Available in all full privacy and Semi-privacy fence styles

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ARBORS & PERGOLAS

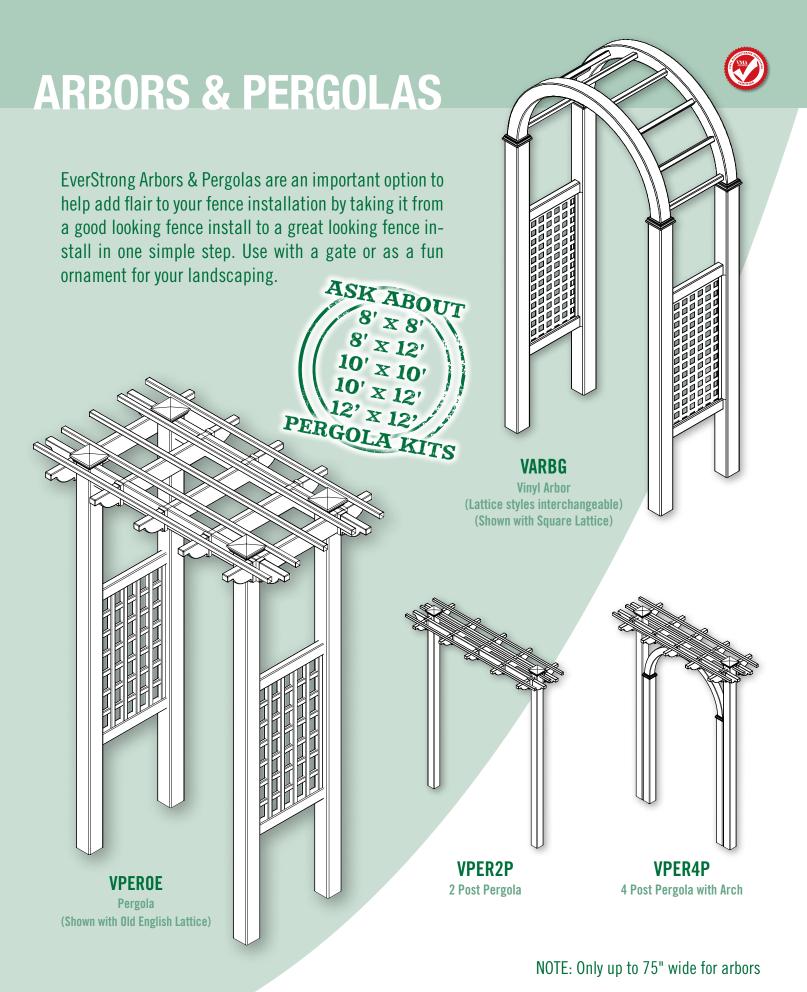








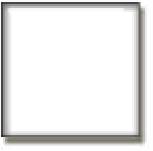




Classic Series

Looking for something simple and timeless?

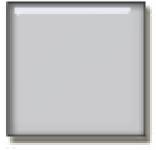
Check out your 4 Illusions
"Classic" color options:
White, Beige, Gray, and Clay.



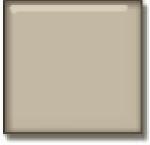
CLASSIC WHITE



CLASSIC BEIGE



CLASSIC GRAY



CLASSIC CLAY (NEW!)

ALL COLORS SHOWN ARE APPROXIMATE.
SEE PHYSICAL SAMPLE FOR ACTUAL COLOR.



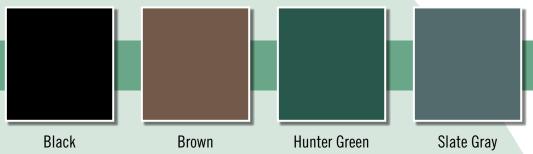


Color Vinyl Fence!

EverStrong® Fence Styles are available in these colors and more!

Grand Illusions Color Spectrum™ is the next evolution of a product. Choose from 32 different low gloss colors of vinyl fence. You can even Mix 'n' Match™ your colors to create incredible home accent matching fence installations.

(ALL GRAND ILLUSIONS COLORS AND WOODGRAINS AVAILABLE IN ASSEMBLED PANELS ONLY)



Grand Illusions Color Spectrum FOCUS COLORS

The above four colors with matching posts, caps, and matching 4' and 5' wide gates are in stock and available for immediate shipment in V300-6 privacy panels (6'H x 8'W).

ALL COLORS SHOWN ARE APPROXIMATE. SEE PHYSICAL SAMPLE FOR ACTUAL COLOR.



- Low Gloss Matte Finish
- Mix 'n' Match™ Your Colors
- Sky2Blue™ Color Protection







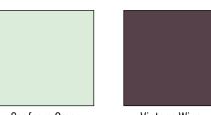
Endless Color Possibilities...

All of these beautiful low gloss Grand Illusions Color Spectrum colors are created to match common home accent colors. You can Mix 'n' Match $^{\text{TM}}$ them with any other Illusions colors as well. (These colors are not available through the QuickShip $^{\text{TM}}$ program. Ask your local dealer for delivery times.)

(ALL GRAND ILLUSIONS COLORS AND WOODGRAINS AVAILABLE IN ASSEMBLED PANELS ONLY)

ALL STYLES AVAILABLE IN ALL COLORS. Colors shown are approximate. See physical sample for actual color.









Need a custom color?

Give us a swatch and we'll match it!

The *Grand Illusions Color Spectrum "Designer Series"* allows you to match any color.
This creates limitless color possibilities for any fence application.







EVERSTRONG PROFILES ARE VMA CERTIFIED!

The VMA (Vinyl Manufacturers Association) is the Voice of the Vinyl Fence and Railing Industry and this is their certification logo.

EVERSTRONG VINYL PROFILES LIMITED WARRANTY

EverStrong Vinyl Profiles ("EverStrong") warrants to the purchasing homeowner (the "Purchaser") that the components of his or her vinyl fence where EverStrong Profiles were used, as applicable, will be free from manustaturing defects including peeling, flaking, blistering and corroding when subject to normal and proper use, subject to the following terms and conditions. Should any manufacturing defect occur during the lifetime of the Purchaser (and provided that the Purchaser is still the homeowner at the time such defect is reported), EverStrong, at the sole option of EverStrong, will repair or replace the defective material or the defective parts.

Limitations

In the event of any repair or replacement of fence product under this limited warranty, EverStrong shall not be liable for labor charges or other expenses incurred in connection with removal or installation of either the original or replacement product. EverStrong reserves the right to refund the amount paid by the Purchaser for the fence product instead of repairing or replacing the defective fence product. In the event of repair or replacement under the terms of this limited warranty, the original limited warranty shall apply to the repaired or replaced fence product and will extend for the balance of the original limited warranty period only. The coverage offered by this limited warranty automatically ends upon the earlier of the sale of the property or death of the last of the Purchasers.

In the event a fence product is purchased by or installed upon property owned by a corporation, governmental agency, partnership, trust, religious organization, school, condominium, homeowner association, cooperative housing arrangement, apartment building or any other type of building or any other premises not consisting of a single family home used by an individual homeowner as his or her primary residence, the limited warranty period will be twenty (20) years from the installation date where EverStrong product was used.

EverStrong does not warrant installation or defects caused by installation. This limited warranty is void if any of the following occurs: (a) improper application techniques; (b) misuse, neglect or improper storage; (c) altering or changing the product by use of applied heat, welding, solvents, epoxies or any other alterations beyond the manufacturer's control; (d) impact of objects, fire, flood, hurricane, tornado, wind storms, casualty, or "Acts of God"; (e) painting the surface of the product; (f) adverse effects of air pollution, mold and Normal Weathering of surfaces. The manufacturer of this product does not recommend or approve this product for all possible end use applications. The appropriate local code authority should be consulted as to its safety and applicability for intended usage.

EverStrong reserves the right to discontinue or modify any of its products, without notice to Purchaser. EverStrong shall not be liable in the event the replacement product varies in color or gloss level in comparison to the original product as a result of Normal Weathering or if a fence product has been discontinued or changed. If EverStrong replaces or repairs any product under this limited warranty, it may substitute products determined by EverStrong to be of comparable quality or price range.

To submit a warranty claim, the "purchaser" must notify the original company of purchase who will supply to EverStrong the documentation necessary.

THE STATEMENTS CONTAINED IN THIS LIMITED WARRANTY SET FORTH THE ONLY WARRANTIES EXTENDED BY EVERSTRONG, AND ARE IN LIEU OF ALL OTHER WARRANTIES, INCLUDING BUT NOT LIMITED TO IMPLIED WARRANTIES OF MERCHANTABILITY AND WARRANTIES OF FITNESS, AND THE PROVISIONS OF THIS WARRANTY SHALL CONSTITUTE THE ENTIRE LIABILITY OF EVERSTRONG AND THE PURCHASER'S EXCLUSIVE REMEDY FOR BREACH OF EVERSTRONG' WARRANTY. TO THE EXTENT PERMITTED BY APPLICABLE LAW, EVERSTRONG SHALL NOT BE LIABLE TO THE PURCHASER FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY ON THE PRODUCT.

Post Cap Styles















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EverStrong

PROFIL<u>E</u>S

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