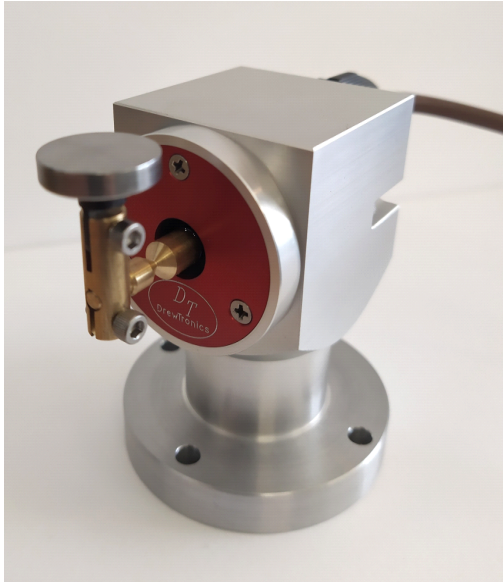


DREWTRONICS



Thanks for purchasing the TS1000 tool setter unit.

Points to note:

#1 , Limit the voltage and current supplied to the probe to between 5-24volts at 5ma. or less in order to keep the contacts from unnecessary wear. This unit is a NC switch.

#2, This unit has grease on the switch contacts. This grease is called MASTERPRO MARINE and keeps oxygen from attacking the contact points.

#3, The RED WIRE goes to control input and the BLACK WIRE goes to ground.

#4, Pull the stylus away from tool setter as you screw/unscrew the stylus to change stylus. This keeps the internal components from rotating out of position as the stylus is rotated. Do NOT over tighten stylus when changing it out for another.

#5, The two 4-40 socket head cap screws are used to adjust the sensor pad coplanar with machine bed. Loosen and adjust one direction at a time. Tighten the first and move to the second axis. DO NOT OVER TIGHTEN.

Questions? Drop me a note at kn6za@hotmail.com

INTERNAL CONNECTIONS NORMALLY CLOSED