



Polyester and Polypropylene Lamination

	EXC918	EXC928	EXC828	EXM828
Film	1 mil Clear Polyester	2 mil Clear Polyester	2 mil Clear Polypropylene	2 mil Matte Polypropylene
Adhesive	Optically clear pressuer sensitive acrylic			
Total Thickness	1.8 mil	2.8 mil	2.8 mil	2.8 mil
Application Temperature	Minimum 50°F			
Laminator Processing Range	95-110°F. Higher degree temperatures may be requierd for UV prints.			
Laminator Settings	Nip pressure should be set to 80# - 100# psi, and line speed should be 12-15 feet per minute.			
Finishing	After applying the laminate, allow the finished substrate to lay flat for a minimum of 2 hours cure time before cutting, trimming, or rolling. Laminated material should be wound with laminate facing out to alleviate any possible tunneling.			
Durability	Two years outdoors	Two years outdoors	Six months outdoors	Six months outdoors
Storage Conditions	50-85°F, 40-80% RH Store in original packaging			
Shelf Life	One year from ship date when stored in proper conditions			
Uses	Gloss clear Polyester overlaminate used for variety of wide format print technologies and media. This product is also recommended for other print processes such as screen and offset printing. This product is not recommended for floor graphic applications.		Gloss clear & Matte Polypropylene overlaminate used for variety of wide format print technologies and media. This product is also recommended for other print processes such as screen and offset printing. This product is not recommended for floor graphic applications.	
Advantages	This product will protect and enhance your printed media, while delivering a lower cost of value, a smaller carbon footprint, and ease of application.			

Important Notice: The above listed information is based on calculations tests we believe be reliable. However, the accuracy and completeness are not guaranteed. Before using, user shall determine the suitability of the product for its own use and assumes all risk and liability related to the product. The seller limits its obligations to replacement or at its option, reimbursement of the purchase price of products shown to the seller's satisfactions to have been defective at the time the seller sold it.