Introducing the



Innovative design/Cleaner indoor air/Healthier choice

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Coziahr Furnace Repair was founded in 1936 when Walt's employer (Nelson Heating) refused overtime pay (amounting to about \$5) for him working over the weekend to finish a project that had to be completed by Monday.

The Problem The typical HVAC air	
filtering system is poorly designed, grossly undersized and woefully ineffective.	Back Presser Neuroneut Equipment Filter Intering Presser: 81 Before Presser: 85 Extring Presser: 83 Addre Presser: 84 Total EXP: 109 Presser: 100 Date Coli Supply Presser: 100 5 Total EXP: 109 Addre Presser: 200 Supply Presser: 100 2 Presser: 100 2 Start Presser: 100 Crim. Plotteed air: How: 750 crim. 2-½: ton air conditioner requires: 1000 ccfm. Plotteed air: How: 680 cfm. 2

High static pressure reduces air flow causing early heat exchanger failure, compressor floodback, poor indoor air quality, and comfort complaints.



Air filtering is an integral component of a well engineered and installed duct system.



From initial concept to current product offerings, the Cozi-Aire filter cabinet has proven to be thoughtfully engineered and highly effective.



2007 Project: 100K Btu 80% furnace (1300 cfm) & 3.5 ton AC (1400 cfm). Test-In: TESP = 0.87 iwc with filter pressure drop of 0.39 iwc and delivering approximately 1000 cfm. Test-Out: TESP = 0.49 iwc with final filter pressure drop of 0.12 iwc and delivering approximately 1300 cfm.



Since attending my first NCI air flow class in August of 2007 I have been collecting pressure and air flow data on all equipment I touch. Over 85% of the equipment exceeds by at least 10% the maximum TESP nameplate rating with nearly 15% exceeding the rating by over 60%.

Measuring Static Pressure and Air Flow



Static pressure and air flow measurements are necessary to determine equipment and system performance.



Obtained through my training with NCI, the External Static Pressure budget guides the ductwork design/redesign process. For air handling units the coil is considered an internal component thus not included as part of the external static pressure budget.

Particle Size and Filter Efficiency



Standard 52.2 Minimum Efficiency Reporting Value (MERV)	Composite Ave	ASHRAE			
	Range 1 (0.3-1.0)	Range 2 (1.0-3.0)	Range 3 (3.0-10.0)	Arrestance	
1	n/a	n/a	E3 < 20	Aavg < 65	
2	n/a	n/a	E3 < 20	65 ≤ Aavg < 70	
3	n/a	n/a	E3 < 20	70 ≤ Aavg < 75	
4	n/a	n/a	E3 < 20	75 ≤ Aavg	
5	n/a	n/a	20 ≤ E3< 35	n/a	
6	n/a	n/a	35 ≤ E3< 50	n/a	
7	n/a	n/a	50 ≤ E3< 70	n/a	
8	n/a	n/a	70 ≤ E3	n/a	
9	n/a	E2 < 50	85 ≤ E3	n/a	
10	n/a	50 ≤ E2< 65	85 ≤ E3	n/a	
11	n/a	65 ≤ E2< 80	85 ≤ E3	n/a	
12	n/a	80 ≤ E2 90 ≤ E		n/a	
13	E1<75	90 ≤ E2	90 ≤ E3	n/a	
14	75 ≤ E1< 85	90 ≤ E2	90 ≤ E3	n/a	
15	85 ≤ E1< 95	90 ≤ E2	90 ≤ E3	n/a	
16	95 ≤ E1	95 ≤ E2	95 ≤ E3	n/a	

Our cabinets have been tested with MERV 8, 11, 13 and 15 - 20" x 25" x 2" filters, and allows the owner the flexibility to choose more or less efficient filters based on the current infection risk management mode (IRMM).



Our cabinets are designed to mate directly to the furnace or air handler bottom inlet eliminating costly transition ductwork, or installed directly to the return air ductwork. And the 4 - adjustable latches mean no tools are needed to open the cabinet door.

Applications



Our cabinets can be applied to all orientations and all ducted equipment types.

Suggested Air Flow Ranges

Cabinet Width	Air Flow, cfm	Cabinet Width	Air Flow, cfm
A2	600 to 800	C3	1,000 to 1,200
A3	1,000 to 1,200	C4	1,600 to 1,800
B2	800 to 1,000	D4	1,600 to 1,800
B3	1,400 to 1,600	D5	1,800 to 2,400

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When using the air flow range chart as a guide, all of our 25" deep filter cabinets at all MERV ratings satisfy the ESP budget when installed on furnaces rated at 0.80 iwc.

Cozi-Aire Filter Cabinet Bench Test Configuration



A calibrated TEC BD3 fan was used to deliver air to the filter cabinet. Multiple static pressure probes were utilized to record an average pressure drop across the filters. With the door removed you see the filter configuration of our D5 filter cabinet with MERV 15 filters installed.

Filter Cabi	Filter Cabinet Pressures		Filter Rating* BD3**	Alt Correction	0.96
Inlet Press.	Outlet Press.	MERV 15	Corrected cfm	Airflow, cfm	Ring
0.2320	0.2107	0.0213	1972	2054	А
0.1872	0.1661	0.0211	1749	1822	А
0.1512	0.1312	0.0200	1567	1632	А
0.1206	0.1002	0.0204	1368	1425	А
0.0962	0.0771	0.0191	1202	1252	А
0.0695	0.0514	0.0181	996	1037	А
0.0547	0.0440	0.0107	885	922	В
0.0458	0.0352	0.0106	791	824	В
0.0377	0.0271	0.0106	694	723	В
0.0300	0.0200	0.0100	597	622	В
* - all filters are ma	* - all filters are manufactured by Columbus Industries				
** - The Energy C	Conservatory BD3 bl				
*** - air density corrected, RAT: 68F, RArh: 47%, altitude: 980 ft.					
**** -duct leakage		4.00%			

44 pleats/ft translates into 40 square feet of filter material.



When using MERV 15 filters all cabinets have a pressure drop of less than 0.1 iwc for their suggested operating air flow range.

		F	Filter Sizer App						
	Heating Target Air Flow								
	Heating Type	Air Flow	Heating	g Input	Heating Target Air Flow, cfm				
	Gas	cfm/MBtuh	MBtuł	n Input					
	AFUE_80 13		80		1040				
		- -	Cooling Target Air Flow						
	Air Flow		Cooling Capacity	Cooling Target Air Flow,	Dominant Mode				
	Climate	cfm/ton	Tons	cfm	Heating				
	Mixed	400	2.5	1000	1040				
	System Static Pressure Budget								
	Equip ESP, iwc	Coil Location	Ductwork Press, iwc	Coil Press, iwc	Filter Press, iwc				
	0.50	External	0.20	0.20	0.10				
	Filter Cabir	net Selection	I	2					
	Cabinet Width	Number and Type of Filters	Clean Filter Factor of Safety	Target Initial Pressure Drop	Projected Initial Pressure Drop, iwc				
	С	C3M11	1.50	0.067	0.031				
4 CHAC					Meets Target				

Even before testing of our filter cabinets began, I developed a spreadsheet app to size a cabinet for my projects. I am currently developing an iOS based App to assist contractors with selecting their Cozi-Aire filter cabinet.



A calibrated TEC Duct Blaster fan measured a leakage rate of 6.5 cfm on the Cozi-Aire filter cabinet.

Field Test Results (B2M8) (B2M15)



This project had an original TESP of 0.97 IWC with a filter pressure drop of 0.32 iwc. The TESP was lowered to 0.47 iwc with a pressure drop of 0.06 iwc for MERV 8 filters and a TESP of 0.48 iwc with a pressure drop of 0.08 iwc for MERV 15 filters.

Field Test Results (A2M8) and (A2M15)



This furnace had an original TESP of 1.00 iwc with a filter pressure drop of 0.35 iwc and a coil (ADP) pressure drop of 0.49 iwc. After ductwork modifications the TESP was lowered to 0.80 iwc with a filter pressure drop of 0.09 iwc for a set of 2 - MERV 15 filters.



I was not able to measure a pressure drop across the filter of the previous ground loop heat pump (GLHP).

Field Test Results (C3M	18)
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This project originally had the 16"x25"x1" filter located inside the blower cabinet and had a TESP of 0.71 iwc with a filter pressure drop of 0.24 iwc. After modifications the TESP was lowered to 0.61 iwc with a filter pressure drop of 0.025 iwc.



This project was originally a gas furnace with an external coil (TESP 0.66 iwc at 806 cfm) and was converted to a heat pump with an electric air handler (TESP 0.43 iwc at 960 cfm). The air handler has a TESP rating of 0.80 iwc with a pressure budget for the filters of 0.32 iwc.



Most of the current filter offerings exceed the pressure budget even before they are installed.



Air flow and blower motor life can be greatly compromised if the filters are changed based on their filter use charts. Nationwide data collected by NCI reveals that the average total external static pressure (TESP) for gas furnaces is 0.82 iwc. This translates to less than 300 cfm per ton of air flow.

			Cabin	et Compa	risons				
	Cozi-Aire				Dust Free 16		IQAir		
	Model			Me	Model		Model		
Size	А	В	С	D	08611	08610	ID-2225	ID-2530	
Width, in.	14	17.5	21	24.5	24.75	30.75	21.25	25.25	
Depth, in	25.75	25.75	25.75	25.75	27.75	27.75	25.25	29.5	
Height, in.	22	22	22	22	23.125	23.25	21.25	21.25	
		•		Duct Connection	ns	•	·		
Width, in.	14	16	20	24	Labracova	at this time	Cut to size	Cut to size, round or	
Depth, in	24	24	24	24	Unknown	at this time	rectangular		
				Filter Informatio	n				
Height, in.	20	20	20	20	19	19			
Depth, in.	25	25	25	25	26.5	26.5	Unknown	at this time	
Thickness, in.	2	2	2	2	2.5	2.5	-		
Number	3	3	4	5	3	4	3	4	
Media Area, sq. ft.	120	120	160	200	210	280	170	210	
MERV Rating	15	15	15	15	16	16	16	16	

For horizontal and down-flow furnace installations the Cozi-Aire filter cabinets mate to the inlet end of the furnace without the need to fabricate costly transition ductwork, and for upflow applications we recommend sizing the return air drop to match the ductwork connections of each filter cabinet. We also recommend installing a return air furnace base when installing our filter cabinets on C and D width furnaces.



Five of the eight tested prototypes



As published in our brochure, the uninsulated filter cabinets without filter should retail for: A-width - \$499.55, B-width - \$551.80, C-width - \$604.55 and D-width - \$656.80. Each Columbus Industries Zero ByPass (ZBP) MERV 15 filter retails for \$145.00.

Thank you for your time Cozi-Aire Filer Cabler Filer Cabler Management Innovative design/Cleaner indoor air/Healthier choice What questions can I answer for you?