

INTEGRITY ^{series} TM

Tuned for performance, stability and longevity.



GRI[®]
PUMPS
A GORMAN-RUPP COMPANY

The Pump People.



Welcome to Gorman-Rupp Industries, home of “The Pump People!”

Thank you for considering Gorman-Rupp Industries and our Integrity Series Circulation Pumps.

Since 1953, GRI has served OEMs worldwide with custom-engineered pumps. When an off-the-shelf pump will not satisfy your pumping requirements, count on GRI Pumps to design a pump specific to your OEM application.

Quality begins at home. Located 10 miles south of Gorman-Rupp’s corporate headquarters, the Gorman-Rupp Industries (GRI) division continues the legacy and unmatched quality that Gorman-Rupp has been known for since its founding by J.C. Gorman and Herb Rupp in 1933.

Made in the U.S.A. GRI designs and manufactures all products in our Bellville, Ohio, 98,000 square foot facility. Our vertical manufacturing combined with 92% of our suppliers residing in the U.S. allows GRI to proudly claim, “Made in the U.S.A!”

Our Pump Teams welcome the opportunity to discuss and answer any questions regarding your fluid pump opportunity. You can contact GRI through a phone call, email, or our website.

Call: 419-886-3001 (We answer the phone!)

Email: grisales@gripumps.com

Online: www.GRIpumps.com/contact

Again, thank you for considering GRI Pumps - we look forward to serving you!



MARKETS AND APPLICATIONS

GRI collaborates with OEM engineers, who are searching for fluid pumps in medium to large quantities, who are unable to fulfill their unique pump specifications with an off-the-shelf solution, and who require a custom-engineered pump specific to their application.



Alternative Energy

Prepared for the technological challenges with energy efficient pumping solutions.



HVAC

Compact, quiet, leak-free, and energy efficient designs.



Appliances

Long lasting, highly efficient, chemically resistant fluid circulation and metering pumps.



Laboratory & Analytical Instrumentation

Accurate, leak-free, chemically resistant OEM pumps.



Chillers & Coolers

Leak-free, long-life, quiet operation and low power consumption.



Medical

Custom OEM pumps with accurate, chemically resistant, contamination-free designs.



Food & Beverage

Efficient, quiet, long-lasting, compact, NSF and FDA compliant pumps and components.



Printing & Image Reproduction

Long lasting, leak-free, and accurate metering capabilities.



General Industrial

Designed to handle harsh fluids and chemicals in demanding high-pressure applications.



Server & Electronics Cooling

Leak-free, long-lasting, efficient pumps trusted around the world to safely pump fluid in critical applications.



Transportation

Compact, lightweight, long-lasting, hydraulically efficient OEM pumps.



INTEGRITY ^{series} TM

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Designed for the circulation and transfer of fluids, GRI's Integrity Series Pumps offer a flexible, safe and robust solution to moving fluid in critical high-tech OEM applications.

Equipped with an integrated brushless DC variable speed motor, with ranges of 12 to 48 volts, these seal-less, motor integrated centrifugal pumps incorporate the components into a compact, lightweight design. Fewer parts promote long life, quiet operation, and low power consumption.

Unlike its competition, GRI manufactures the pump's brushless DC motors, along with the majority of the components, in-house. Our vertical integration provides the ability to customize a pump's motor to an OEM's specific flow and pressure performance requirements.

Integrity Series Pumps are designed and manufactured specifically for OEM customization. If you don't immediately find a pump that meets your exact requirements, our dedicated Pump Team is ready to work with you in developing a solution specific to your application.



INTG1 Brushless-DC Magnetic Drive

12-36 VDC
 Maximum System Pressure: 50 PSI
 Maximum Flow @24VDC: 2.50 GPM; 9.46 LPM
 Maximum Head: 12.80 feet; 5.5 PSI



INTG3 Brushless-DC Magnetic Drive

12-24 VDC
 Maximum System Pressure: 75 PSI
 Maximum Flow @24VDC: 8.85 GPM; 33.5 LPM
 Maximum Head: 58.0 FT, 25.00 PSI



INTG5 Brushless-DC Magnetic Drive

12-48 VDC
 Maximum System Pressure: 75 PSI
 Maximum Flow @24VDC: 13.0 GPM; 37.8 LPM
 Maximum Head: 75.0 feet; 32.0 PSI



INTG7 Brushless-DC Magnetic Drive

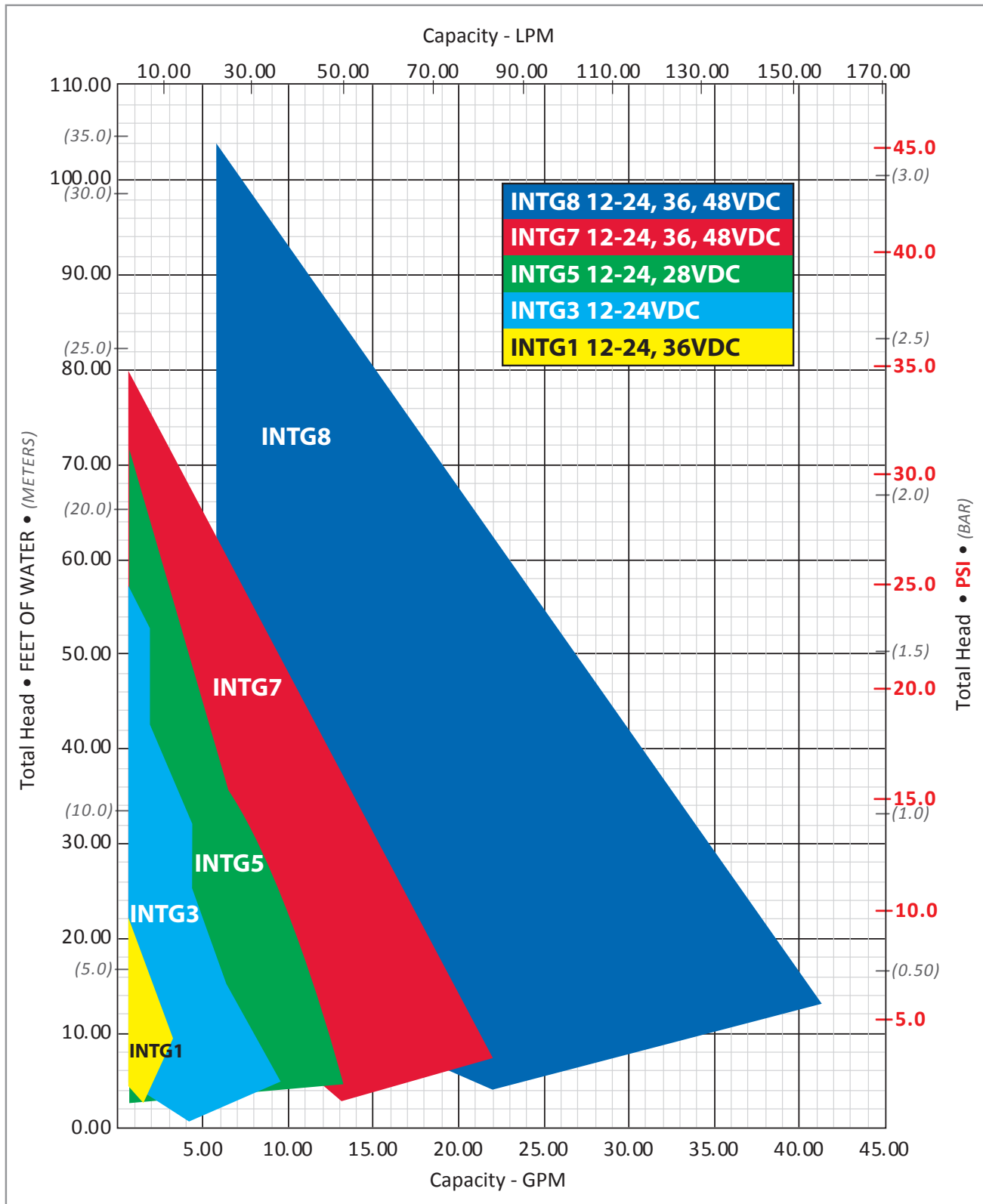
12-48 VDC
 Maximum System Pressure: 75 PSI
 Maximum Flow @24VDC: 22.0 GPM; 83.30 LPM
 Maximum Head: 70.0 feet; 30.35 PSI



INTG8 Brushless-DC Magnetic Drive

12-48 VDC
 Maximum System Pressure: 75 PSI
 Maximum Flow @24VDC: 37.0 GPM; 140.00 LPM
 Maximum Head: 60.0 feet; 26.00 PSI

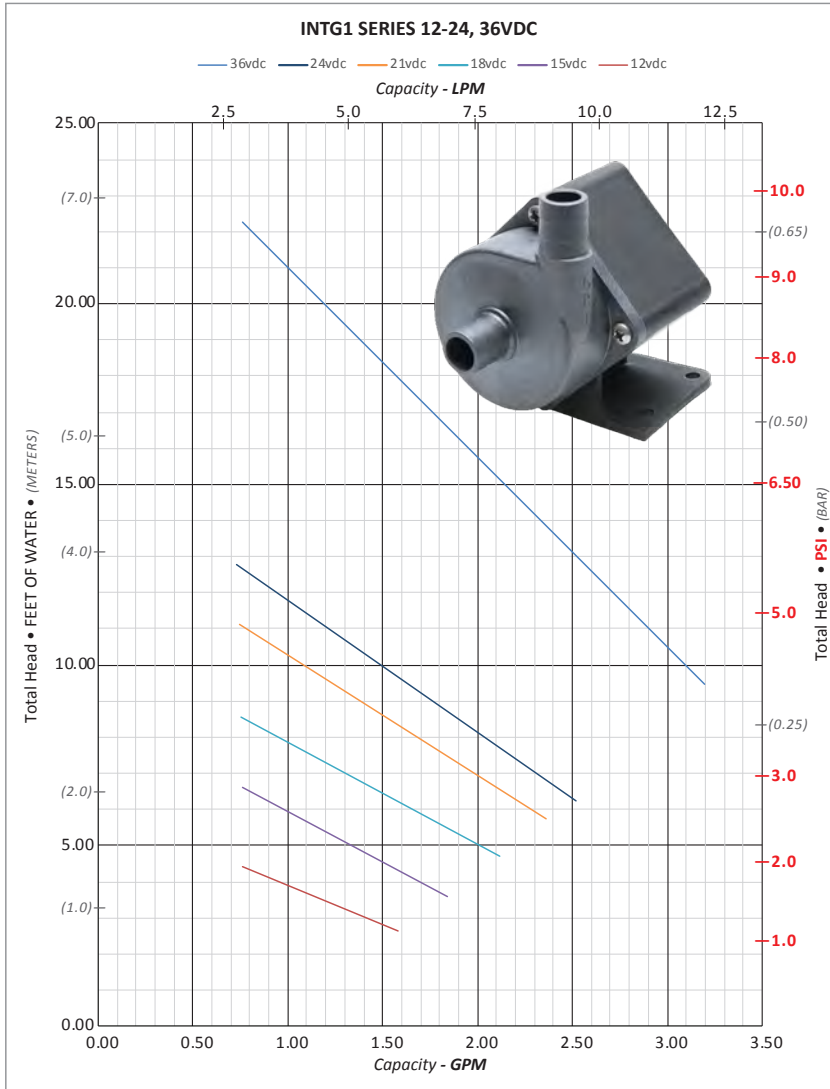
Integrated Magnetic Drive Circulation Pumps Series Comparison



To protect the control board, each Integrity Series pump will be issued with a Maximum Power limit (Watts). To stay within this limit, the recommended fuse size (Amps) will be based on the voltage supplied. (Watts = Voltage X Amps)

INTG1 Series • Maximum flow per voltage

Voltage	Flow (GPM)	Flow (L)	Ttl. Hd. (Ft)	Ttl. Hd. (PSI)	Ttl. Hd. (BAR)	Ttl. Hd. (M)
36vdc	3.20	12.10	9.49	4.11	0.28	2.89
24vdc	2.52	9.55	6.26	2.71	0.19	1.91
21vdc	2.36	8.92	5.76	2.50	0.17	1.76
18vdc	2.12	8.02	4.73	2.05	0.14	1.44
15vdc	1.84	6.98	3.58	1.55	0.11	1.09
12vdc	1.58	5.98	2.65	1.15	0.08	0.81



Note: Testing performed in a controlled laboratory environment. Actual performance may vary (+) or (-) 10% from the information shown.
Do Not Run Pumps Dry. Pumps must be in a continuous flooded suction environment.

Specifications

Maximum System Pressure: 50 psi

Approximate Weight: .8 LBS (362.9 grams)

Ports: 1/2" MHB, 3/8" MPT
 OEM Customization Available

Materials In Contact With Solution

Body: PPS	Impeller Shaft: Stainless Steel or Ceramic
Impeller: PPS	Housing: PPS
Static O-Ring: EPDM, FKM	

Motor Specifications

Motor: Integrated, Brushless DC

Supply Voltage: 12-36 VDC

Electronics Maximum Power: 18 Watts

To protect the control board, each Integrity Series pump will be issued with a Maximum Power limit (Watts). To stay within this limit, the recommended fuse size (Amps) will be based on the voltage supplied. (Watts = Voltage X Amps)

Control Options

- **Direct Supply Voltage:** Speed of the pump determined by the voltage supplied.
- **Analog:** 0-5v DC Signal
- **Tachometer** feedback option available.

Maximum Fluid Rating Chart

Controller Position	Maximum Fluid Temp Rating
Separate from pump	225°F (107°C)
Within pump's housing	149°F (65°C)

Various factors influence the recommended maximum temperature rating. These factors play a role in determining the pump's life and applied warranties. In some applications, a higher maximum fluid temperature rating may be warranted.

Factors influencing maximum temperature rating include, but are not limited to:

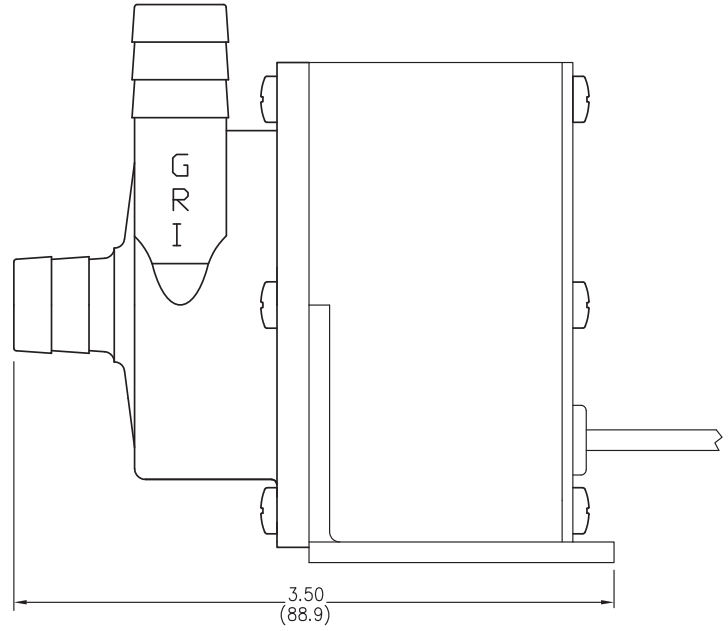
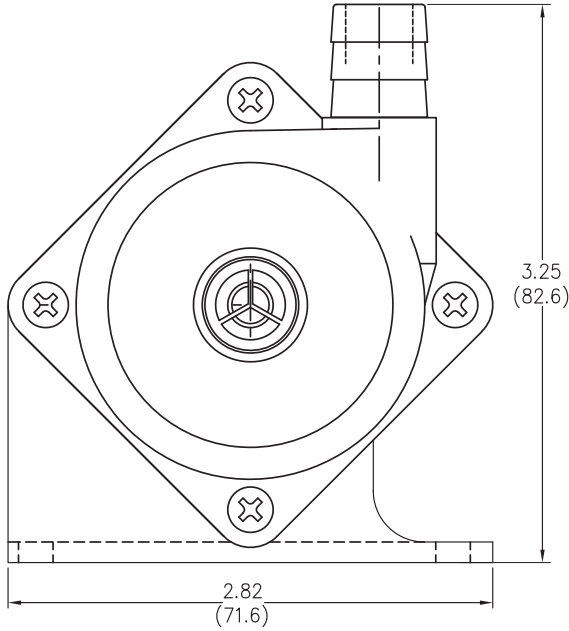
- Starting temperature of fluid in system
- Ambient Temperature
- Required performance, application's specifications
- Run time

Optional Agency Approvals

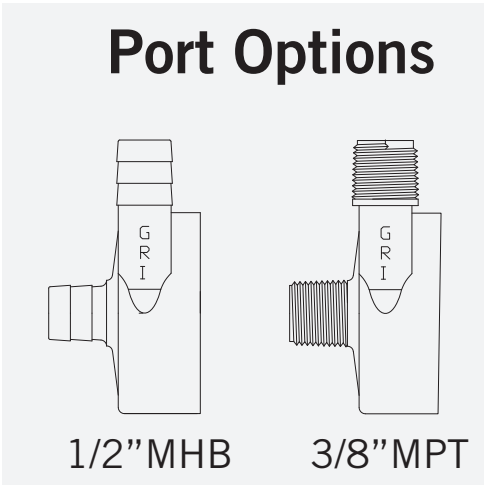
UL778: Motor-operated Water Pumps
NSF 61: Potable Water
NSF 169: Food Grade

RoHS/REACH

Many GRI pumps are RoHS & REACH compliant. For declarations by specific model numbers, please contact GRI.



INTG1 Series Typical Dimensional Drawing.
 Many other OEM port options and configurations are available. Please contact GRI to discuss.



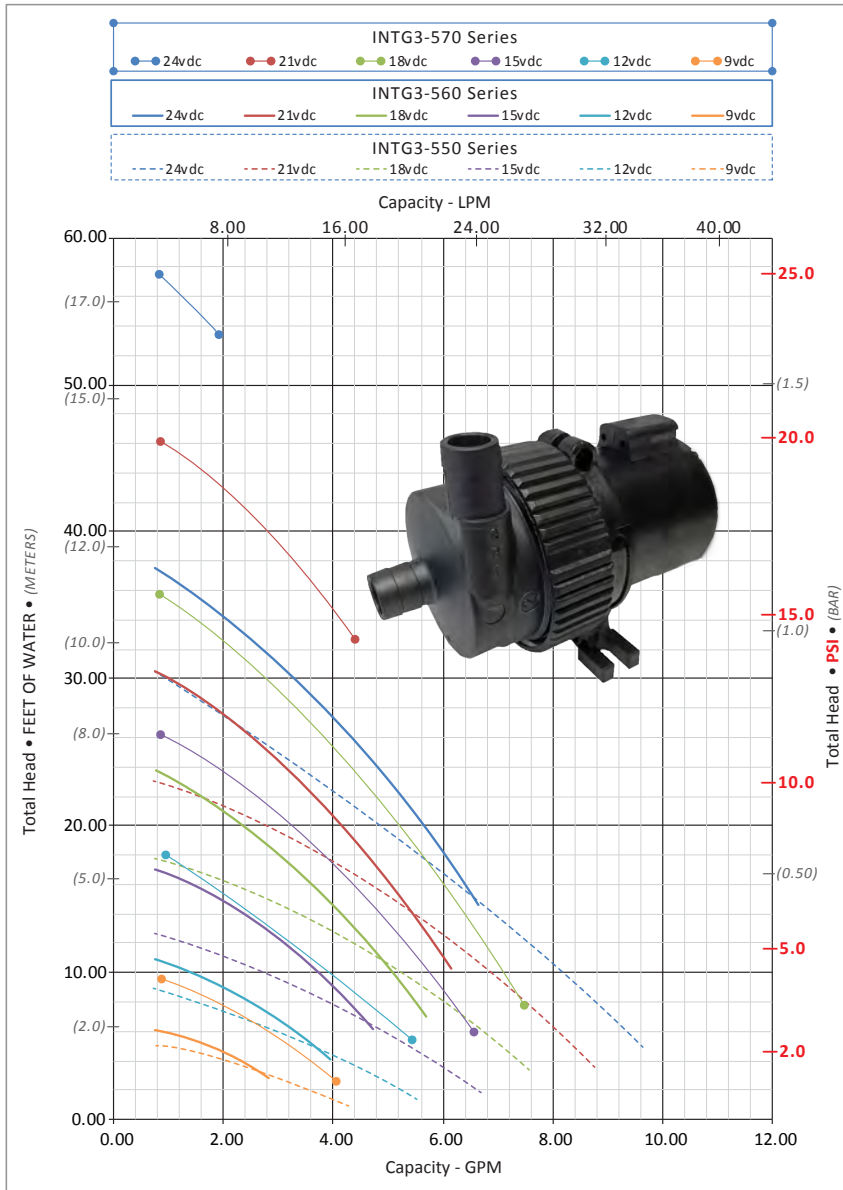
INTG1 SERIES MODELS				Ports Inches	Max Flow GPM (LPM)	Max Head Ft. (PSI) (m)	Voltage
EPDM O-Ring		FKM O-Ring					
2 wire	3 wire	2 wire	3 wire				
INTG1S-280	INTG1S-380	INTG1S-281	INTG1S-381	1/2 MHB	2.50 (9.50)	12.80 (5.5) (3.90)	12-24
INTG1S-284	INTG1S-384	INTG1S-285	INTG1S-385	3/8 MPT			

3-wire: Attaching a 0-5v DC or PWM input signal to the third wire gives the ability to adjust voltage and speed of the pump. If the third wire is not connected, the pump will run full-on. **Connectors:** MHB = Male Hose Barb; MPT = Male Pipe Thread | **O-Ring Material:** EPDM = Ethylene Propylene Diene Monomer, FKM = Fluoroelastomer.

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Max Flow Per INTG3 Model Series

Series	Voltage	Flow (GPM)	Flow (L)	Ttl. Hd. (Ft)	Ttl. Hd. (PSI)	Ttl. Hd. (BAR)	Ttl. Hd. (M)
INTG3-550 Series	21vdc	8.85	33.50	2.36	1.02	0.07	0.72
INTG3-570 Series	24vdc	6.67	25.26	14.87	6.45	0.44	4.53
INTG3-560 Series	18vdc	7.50	28.41	7.63	3.31	0.23	2.33



Note: Testing performed in a controlled laboratory environment. Actual performance may vary (+) or (-) 10% from the information shown.
Do Not Run Pumps Dry. Pumps must be in a continuous flooded suction environment.

Specifications

Maximum System Pressure: 75 psi
Approximate Weight: .8 LBS (362.9 grams)
Ports: 1/2", 3/4" MHB, 3/8" MPT / OEM Customization Available

Materials In Contact With Solution

Body: PPS	Housing: PPS	Static O-Ring: EPDM, FKM
Impeller: PPS	Pump Shaft: Ceramic	

Motor Specifications

Motor: Integrated, Brushless DC	Control Options <ul style="list-style-type: none"> • Direct Supply Voltage: Speed of the pump determined by the voltage supplied. • Analog: 0-5v DC Signal • Digital: PWM • Tachometer feedback option available.
Supply Voltage: 12-24 VDC	
Electronics Maximum Power: 60 Watts To protect the control board, each Integrity Series pump will be issued with a Maximum Power limit (Watts). To stay within this limit, the recommended fuse size (Amps) will be based on the voltage supplied. (Watts = Voltage X Amps)	

Maximum Fluid Rating Chart

Controller Position	Maximum Fluid Temp Rating
Separate from pump	225°F (107°C)
Within pump's housing	149°F (65°C)

Various factors influence the recommended maximum temperature rating. These factors play a role in determining the pump's life and applied warranties. In some applications, a higher maximum fluid temperature rating may be warranted.

- Factors influencing maximum temperature rating include, but are not limited to:
- Starting temperature of fluid in system
 - Ambient Temperature
 - Required performance, application's specifications
 - Run time

Optional Agency Approvals

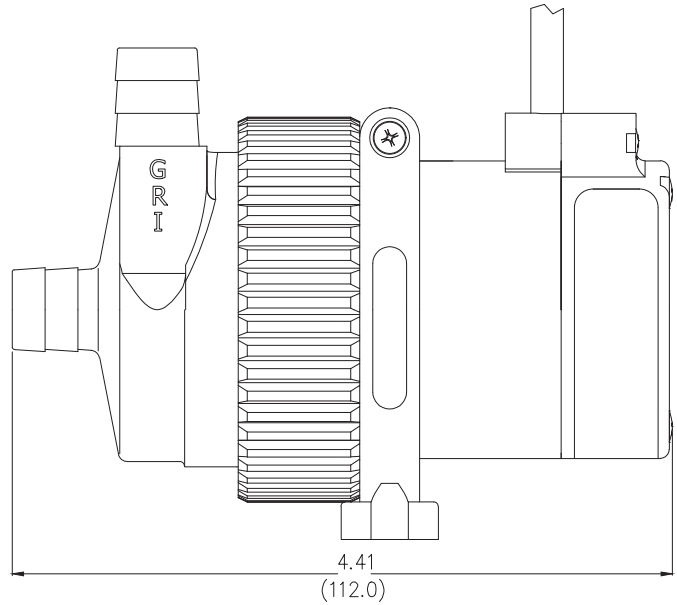
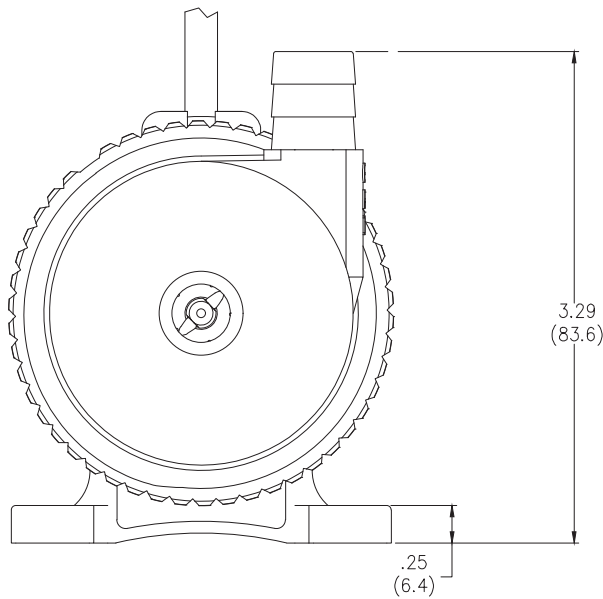
- UL778: Motor-operated Water Pumps
- NSF 61: Potable Water
- NSF372: Lead Content

RoHS/REACH

Many GRI pumps are RoHS & REACH compliant. For declarations by specific model numbers, please contact GRI.

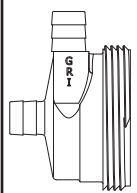
IP (Ingress Protection)

- IP66:** No ingress of dust, protection against powerful water jets.
- IP67:** No ingress of dust, protection against temporary water immersion.
- IP68:** No ingress of dust, protection against continuous water immersion.

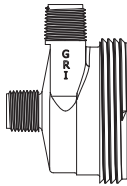


INTG3 Series Typical Dimensional Drawing. Many other OEM port options and configurations are available. Please contact GRI to discuss.

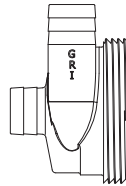
Base Model Options



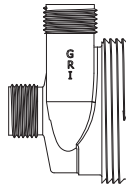
Suction: 1/2" MHB
Discharge: 1/2" MHB



Suction: 3/8" MPT
Discharge: 3/8" MPT



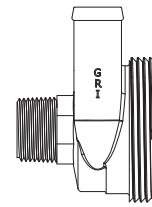
Suction: 3/4" MHB
Discharge: 3/4" MHB



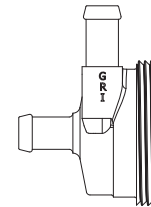
Suction: 7/8" 14UNF
Discharge: 7/8" 14UNF



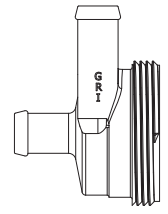
Suction: 1/2" MHB
Discharge: 3/8" MHB



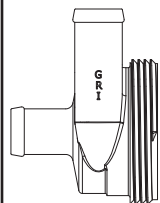
Suction: 3/4" MPT
Discharge: 3/4" MHB Tr



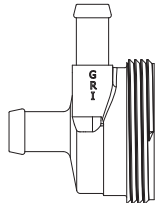
Suction: 1/2" MHB Tr
Discharge: 1/2" MHB Tr



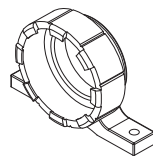
Suction: 5/8" MHB Tr
Discharge: 5/8" MHB Tr



Suction: 3/4" MHB Tr
Discharge: 3/4" MHB Tr



Suction: 5/8" MHB Tr
Discharge: 1/2" MHB Tr



Neoprene Rubber
Base

MHB = Male Hose Barb, MPT = Male Pipe Thread, Tr = Transportation

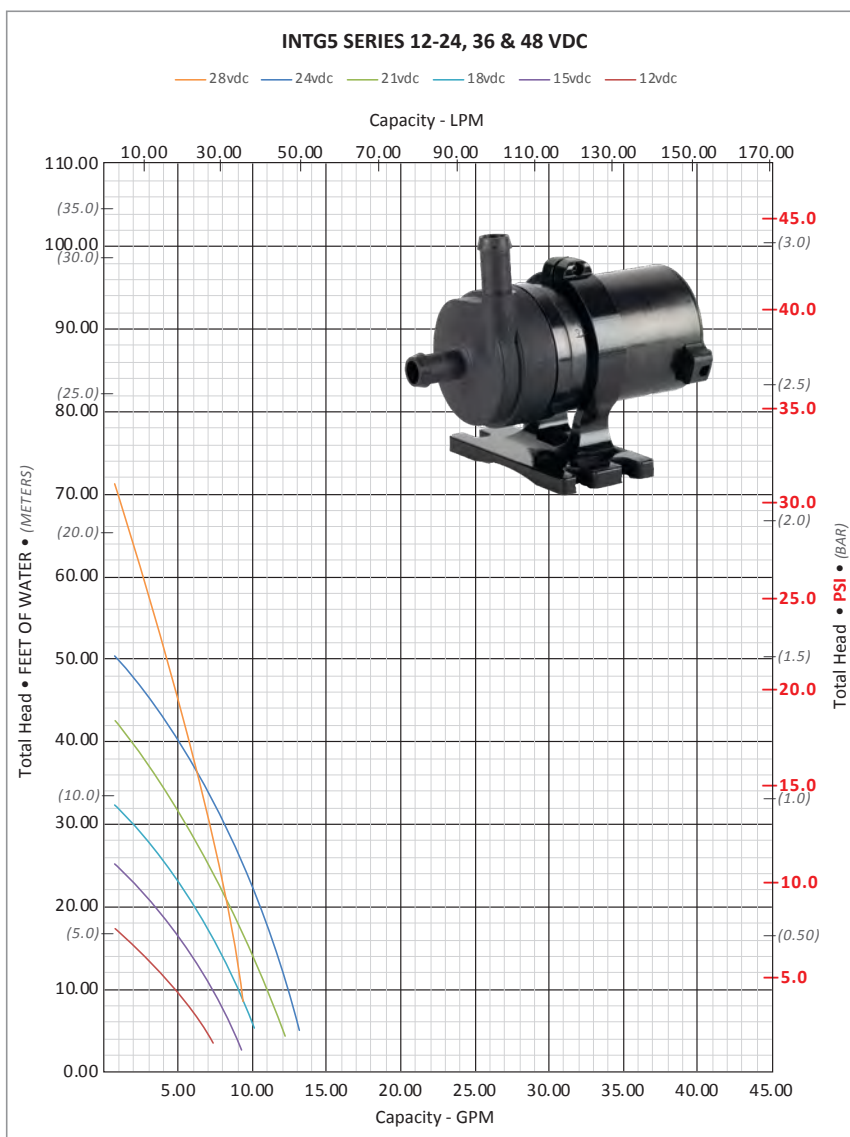
INTG3 SERIES MODELS

EPDM O-Ring		FKM O-Ring		Ports Inches	Max Flow GPM (LPM)	Max Head Ft. (PSI) (m)	Voltage
2 wire	3 wire	2 wire	3 wire				
INTG3-550	INTG3-552	INTG3-551	INTG3-553	3/4 MHB	8.85 (33.5)	32.00 (13.9) (17.7)	12-24
INTG3-560	INTG3-562	INTG3-561	INTG3-563	1/2 MHB	6.70 (25.4)	37.00 (16.0) (11.3)	
INTG3-564	INTG3-566	INTG3-565	INTG3-567	3/8 MPT			
INTG3-570	INTG3-572	INTG3-571	INTG3-573	1/2 MHB	7.50 (28.4)	58.00 (25.1) (17.7)	
INTG3-574	INTG3-576	INTG3-575	INTG3-577	3/8 MPT			

3-wire: Attaching a 0-5v DC or PWM input signal to the third wire gives the ability to adjust voltage and speed of the pump. If the third wire is not connected, the pump will run full-on. **Connectors:** MHB = Male Hose Barb; MPT = Male Pipe Thread | **O-Ring Material:** EPDM = Ethylene Propylene Diene Monomer, FKM = Fluoroelastomer.

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INTG5 Series • Maximum flow per voltage						
Voltage	Flow (GPM)	Flow (L)	Ttl. Hd. (Ft)	Ttl. Hd. (PSI)	Ttl. Hd. (BAR)	Ttl. Hd. (M)
28vdc	9.41	35.61	8.46	3.67	0.25	2.58
24vdc	13.20	49.99	5.01	2.17	0.15	1.53
21vdc	12.23	46.29	4.29	1.86	0.12	1.31
18vdc	10.15	38.43	5.25	2.28	0.16	1.60
15vdc	9.30	35.22	2.54	1.10	0.08	0.78
12vdc	7.37	27.90	3.40	1.47	0.10	1.04



Note: Testing performed in a controlled laboratory environment. Actual performance may vary (+) or (-) 10% from the information shown.

Do Not Run Pumps Dry. Pumps must be in a continuous flooded suction environment.

Specifications

Maximum Fluid Temperature: See Details Below

Maximum System Pressure: 75 psi

Approximate Weight: .8 LBS (362.9 grams)

Ports: 1/2" MHT, 3/4" MHB, 7/8"-14 UNF
OEM Customization Available

Motor specifications

Motor: Integrated, Brushless DC

Supply Voltage: 12-48 VDC

Electronics Maximum Power: 250 Watts
To protect the control board, each Integrity Series pump will be issued with a Maximum Power limit (Watts). To stay within this limit, the recommended fuse size (Amps) will be based on the voltage supplied. (Watts = Voltage X Amps)

Control Options

- **Direct Supply Voltage:** Speed of the pump determined by the voltage supplied.
- **Analog:** 0-5v DC Signal
- **Digital:** PWM
- **CAN-bus** option available.
- **Tachometer** feedback option available.

Materials in contact with solution

Body: PPS

Housing: PPS

Impeller: PPS

Pump Shaft: Ceramic

Maximum Fluid Rating Chart

Controller Position	Maximum Fluid Temp Rating
Separate from pump	225°F (107°C)
Within pump's housing	149°F (65°C)

Various factors influence the recommended maximum temperature rating. These factors play a role in determining the pump's life and applied warranties. In some applications, a higher maximum fluid temperature rating may be warranted.

Factors influencing maximum temperature rating include, but are not limited to:

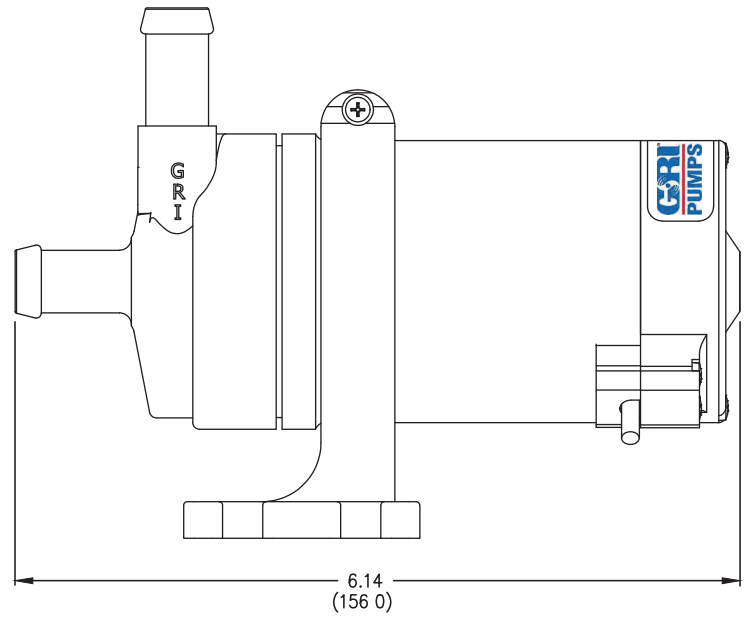
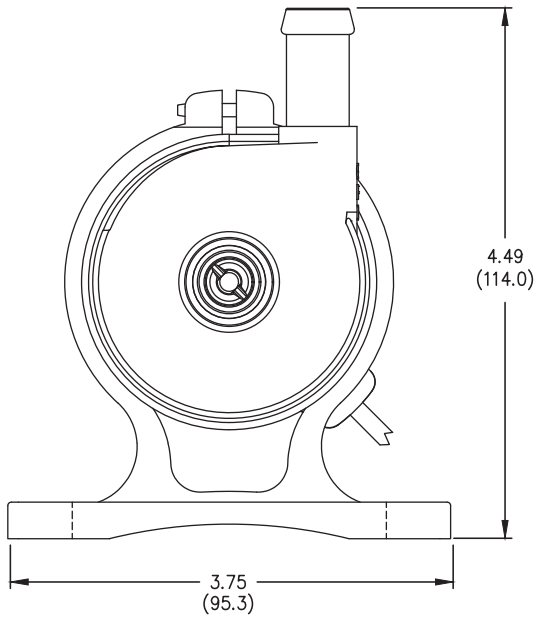
- Starting temperature of fluid in system
- Ambient Temperature
- Required performance, application's specifications
- Run time

Optional Agency Approvals

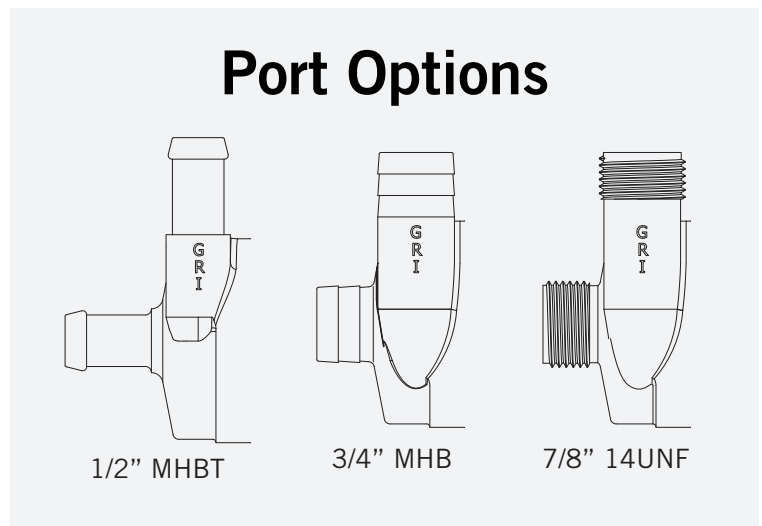
Contact GRI

RoHS/REACH

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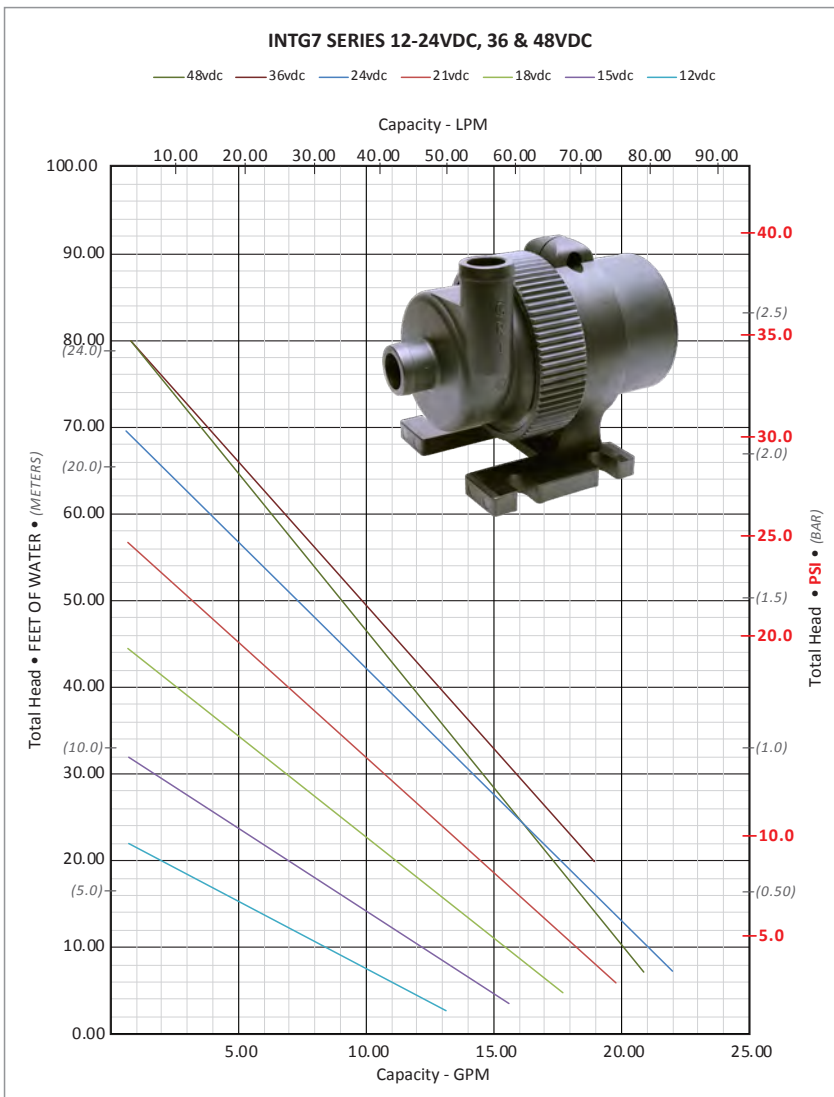
INTG5 Series Typical Dimensional Drawing.
 Many other OEM port options and configurations are available. Please contact GRI to discuss.



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INTG7 Series • Maximum flow per voltage

Voltage	Flow (GPM)	Flow (L)	Ttl. Hd. (Ft)	Ttl. Hd. (PSI)	Ttl. Hd. (BAR)	Ttl. Hd. (M)
48vdc	21.99	83.25	7.52	3.26	0.22	2.29
36vdc	18.98	71.85	19.80	8.58	0.59	6.04
24vdc	22.08	83.59	7.25	3.14	2.21	5.50
21vdc	19.81	75.00	5.76	2.50	1.76	4.14
18vdc	17.73	67.13	4.73	2.05	1.44	2.94
15vdc	15.58	58.96	3.55	1.54	1.08	7.01
12vdc	13.16	49.83	2.49	1.08	0.76	1.24



Note: Testing performed in a controlled laboratory environment. Actual performance may vary (+) or (-) 10% from the information shown.

Do Not Run Pumps Dry. Pumps must be in a continuous flooded suction environment.

Specifications

Maximum System Pressure: 75 psi

Approximate Weight: 3.52 lbs (1596.645 grams)

Ports: 1" MHB

Materials In Contact With Solution

Body: PPS	Housing: PPS	Static O-Ring: EPDM, FKM
Impeller: PPS	Pump Shaft: Ceramic	

Motor Specifications

Motor: Integrated, Brushless DC

Supply Voltage: 12-48 VDC

Electronics Maximum Power: 300 Watts

To protect the control board, each Integrity Series pump will be issued with a Maximum Power limit (Watts). To stay within this limit, the recommended fuse size (Amps) will be based on the voltage supplied. (Watts = Voltage X Amps)

Control Options

- **Direct Supply Voltage:** Speed of the pump determined by the voltage supplied.
- **Analog:** 0-5v DC Signal
- **Digital:** PWM
- **CAN-bus** option available.
- **Tachometer** feedback option available.

Maximum Fluid Rating Chart

Controller Position	Maximum Fluid Temp Rating
Separate from pump	225°F (107°C)
Within pump's housing	149°F (65°C)

Various factors influence the recommended maximum temperature rating. These factors play a role in determining the pump's life and applied warranties. In some applications, a higher maximum fluid temperature rating may be warranted.

Factors influencing maximum temperature rating include, but are not limited to:

- Starting temperature of fluid in system
- Ambient Temperature
- Required performance, application's specifications
- Run time

Optional Agency Approvals

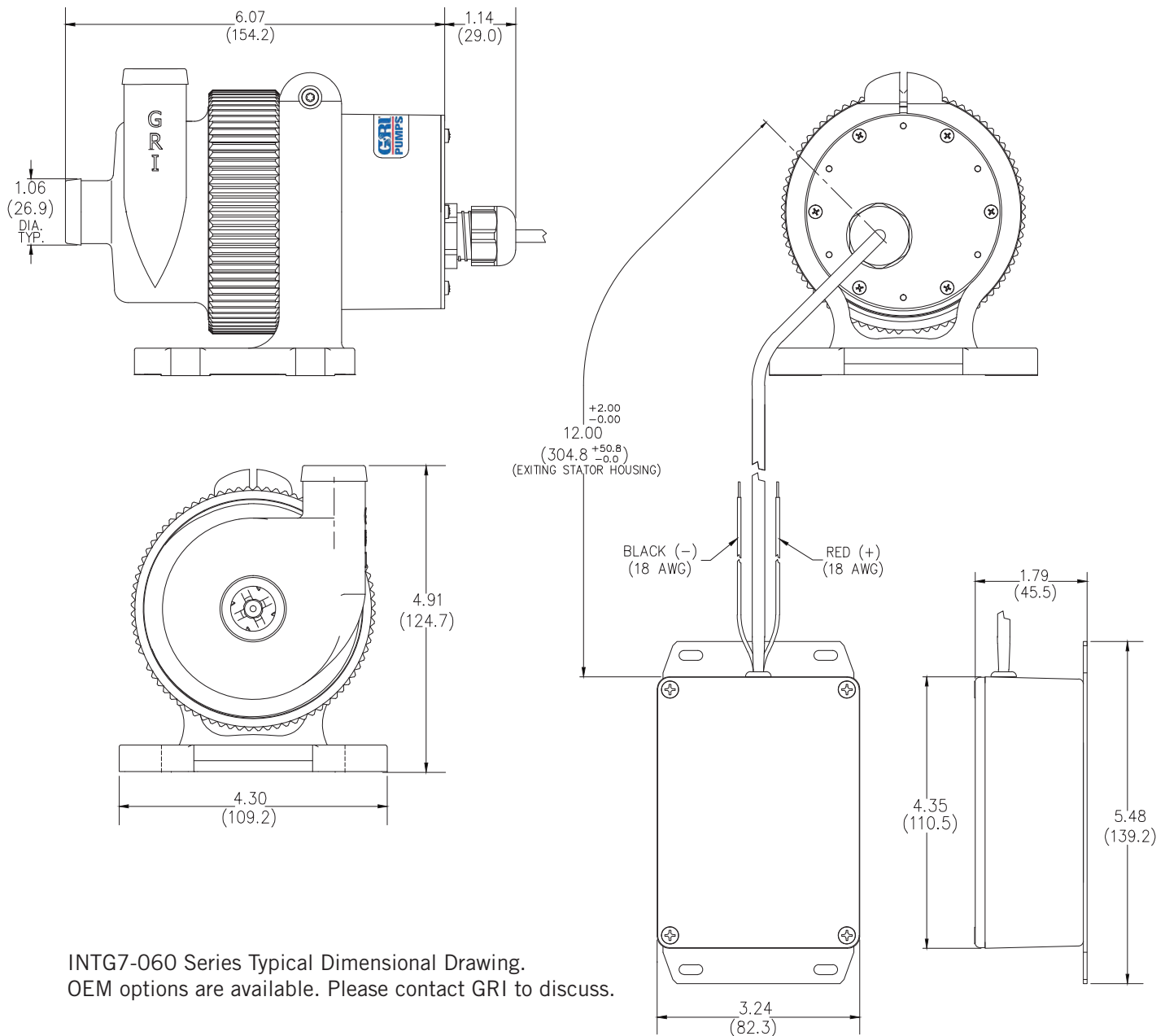
UL778: Motor-operated Water Pumps
NSF 61: Potable Water
NSF372: Lead Content

RoHS/REACH

Many GRI pumps are RoHS & REACH compliant. For declarations by specific model numbers, please contact GRI.

IP (Ingress Protection)

IP66: No ingress of dust, protection against powerful water jets.
IP67: No ingress of dust, protection against temporary water immersion.
IP68: No ingress of dust, protection against continuous water immersion.

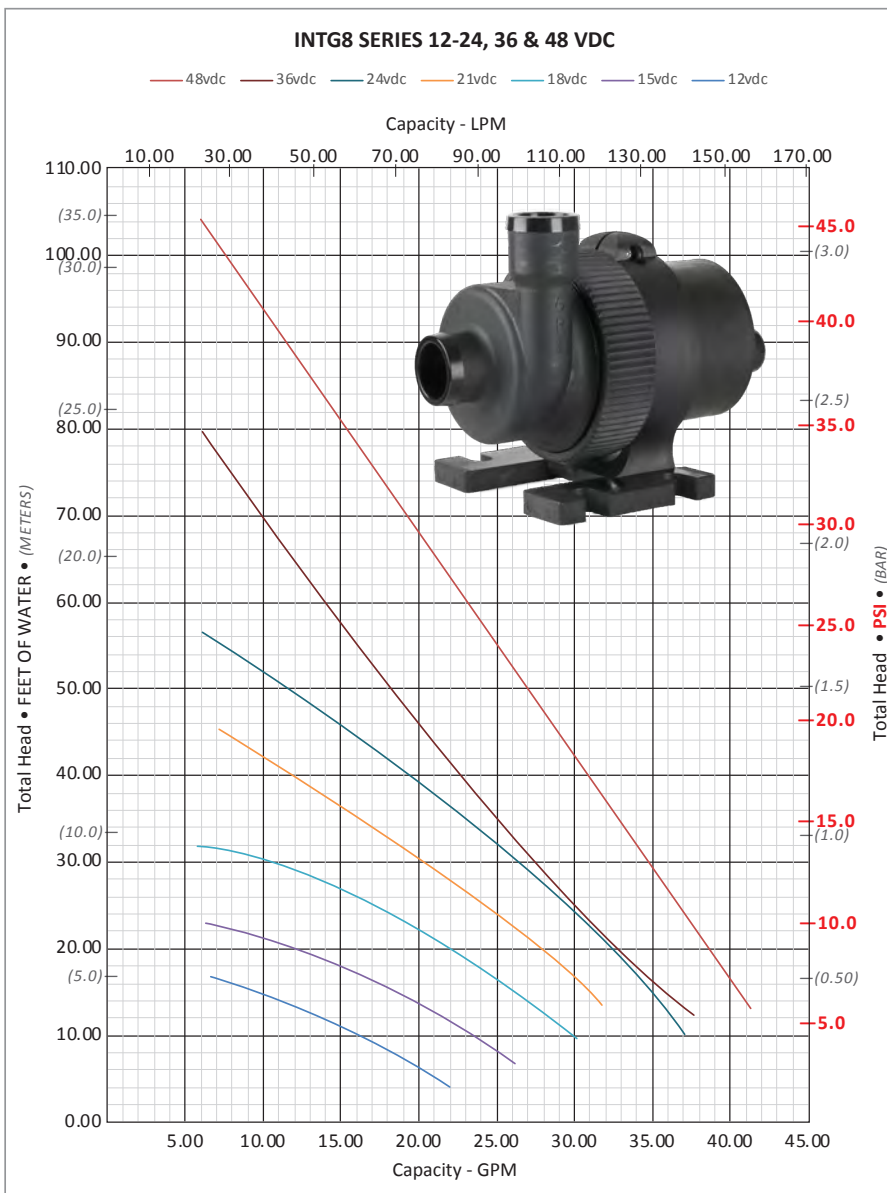


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INTG7 SERIES MODELS				Ports Inches	Max Flow GPM (LPM)	Max Head Ft. (PSI) (m)	Voltage
EPDM O-Ring		FKM O-Ring					
2 wire	3 wire	2 wire	3 wire				
INTG7-060	INTG7-062	INTG7-061	INTG7-063	1" MHB	22.0 (83.3)	70.0 (30.3) (21.3)	12-24
3-wire: Attaching a 0-5v DC or PWM input signal to the third wire gives the ability to adjust voltage and speed of the pump. If the third wire is not connected, the pump will run full-on. Connectors: MHB = Male Hose Barb; O-Ring Material: EPDM = Ethylene Propylene Diene Monomer, FKM = Fluoroelastomer.							

INTG8 Series • Maximum flow per voltage

Voltage	Flow (GPM)	Flow (L)	Ttl. Hd. (Ft)	Ttl. Hd. (PSI)	Ttl. Hd. (BAR)	Ttl. Hd. (M)
48vdc	41.32	156.43	13.04	5.66	0.39	3.98
36vdc	37.65	142.51	12.37	5.36	0.37	3.77
24vdc	37.00	140.00	18.04	7.82	0.54	5.50
21vdc	31.77	120.27	13.58	5.89	0.41	4.14
18vdc	30.12	114.00	9.64	4.18	0.29	2.94
15vdc	6.28	23.77	22.99	9.97	0.69	7.01
12vdc	21.97	83.17	4.07	1.76	0.12	1.24



Note: Testing performed in a controlled laboratory environment. Actual performance may vary (+) or (-) 10% from the information shown.

Do Not Run Pumps Dry. Pumps must be in a continuous flooded suction environment.

Specifications

Maximum System Pressure: 75 psi

Approximate Weight: 3.5 lbs (1596.645 grams)

Ports: 1.25" MHB

Materials In Contact With Solution

Body: PPS	Housing: PPS	Static O-Ring: EPDM, FKM
Impeller: PPS	Pump Shaft: Ceramic	

Motor Specifications

Motor: Integrated, Brushless DC

Supply Voltage: 12-48 VDC

Electronics Maximum Power: 600 Watts

To protect the control board, each Integrity Series pump will be issued with a Maximum Power limit (Watts). To stay within this limit, the recommended fuse size (Amps) will be based on the voltage supplied. (Watts = Voltage X Amps)

Control Options

- **Direct Supply Voltage:** Speed of the pump determined by the voltage supplied.
- **Analog:** 0-5v DC Signal
- **Digital:** PWM
- **CAN-bus** option available.
- **Tachometer** feedback option available.

Maximum Fluid Rating Chart

Controller Position	Maximum Fluid Temp Rating
Separate from pump	225°F (107°C)
Within pump's housing	149°F (65°C)

Various factors influence the recommended maximum temperature rating. These factors play a role in determining the pump's life and applied warranties. In some applications, a higher maximum fluid temperature rating may be warranted.

Factors influencing maximum temperature rating include, but are not limited to:

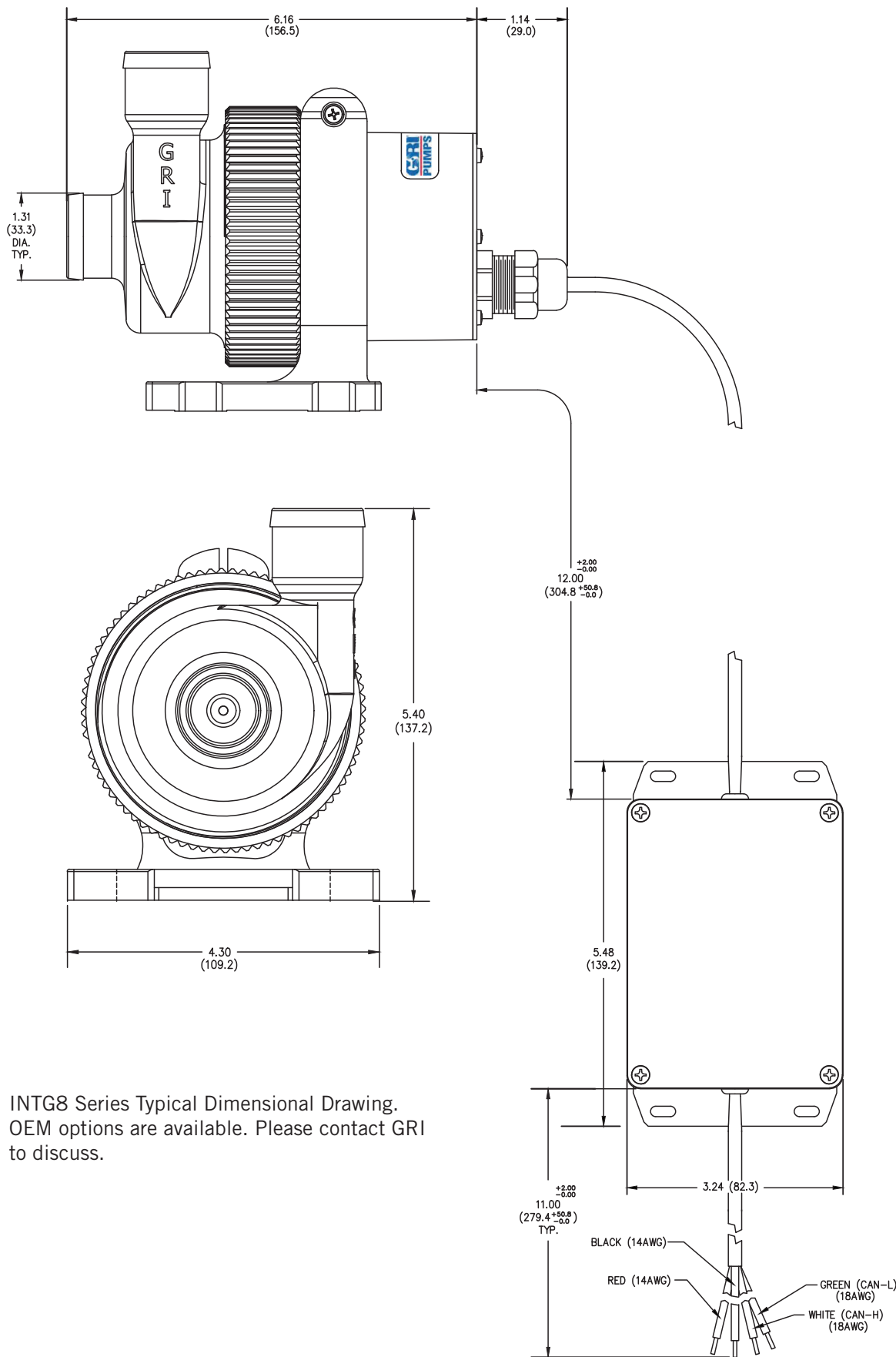
- Starting temperature of fluid in system
- Ambient Temperature
- Required performance, application's specifications
- Run time

Available Agency Approvals

Contact GRI

RoHS/REACH

Many GRI pumps are RoHS & REACH compliant. For declarations by specific model numbers, please contact GRI.



INTG8 Series Typical Dimensional Drawing.
OEM options are available. Please contact GRI to discuss.

Since 1953, GRI has developed a rich history of supplying OEMs around the globe with quality U.S. built, custom designed pumps. This portfolio of time-proven legacy pumps continues to move fluid within a wide array of OEM applications around the globe.

For more information please contact your territory manager or visit www.GRIpumps.com/pumps



Bellows Metering

GRI Bellows Metering Pumps use a proprietary bellows and valving technology to provide an accurate, durable, long-lasting, chemically resistant metering pump.



Bellows Dosing

Bellows Dosing Pumps are ideal for low flow, low pressure metering applications where a fixed flow rate is required.



Magnetic Drive Centrifugal

Magnetic Drive Centrifugal Pumps are corrosion resistant, quiet, hydraulically efficient, leak-free (contain no shaft seals), and are customizable for many OEM applications.



Centrifugal

Centrifugal Pumps are designed to transfer both corrosive and non-corrosive fluids at maximum hydraulic efficiencies.



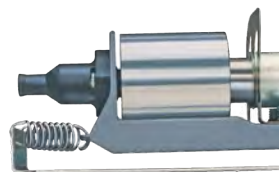
Gear

Gear Pumps are designed primarily for metering and transfer applications. Their modular design allows a wide variation of flow ranges with a standard parts set.



Piston Diaphragm

Piston Diaphragm Pumps are positive displacement pumps designed to economically transfer small volumes of fluid at low discharge pressures.



Oscillating Pumps

Oscillating Pumps are self-priming, corrosion resistant, have no dynamic seals, and are constructed from FDA accepted materials.

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