

# **PRODUCT GUIDE**

AIR POWERED
DOUBLE DIAPHRAGM
PUMPS

High Quality Japanese Products



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### Presenting YTS Double Diaphragm Pumps

YTS has been producing a large range of Air Operated Double Diaphragm Pumps in Japan since 1978 and now offers a huge line-up of standard & customized pumps available in many different sizes & materials.

All YTS pumps are specifically designed to be used in process type liquid transfer applications and offer various engineered design features enabling efficient high performance liquid transfer & high operational reliability. They can be easily and quickly serviced and maintained even without pulling the pump from the process line. All serviceable wear components are modular and fully replaceable offering simple low cost replacement over a long lifetime of use.

Due to their engineered design, and due to the specific utilization of modern high tech materials, all YTS pumps can be operated without the need for Air Line Oil or Grease Lubricants. They therefore offer safe, clean zero emissions pump operation, protecting people, processes and work environments from dangerous airborne vaporized contaminants.

The new generation Looped C<sup>®</sup> Spool and the third generation Coil-Spring Air Valve offer much improved pumping performance, air consumption, operational reliability & reduced maintenance. Pumps fitted with the new patent pending Air EcoRing offer on average, 16% better air consumption figures without any negative effects to overall pumping performance.

All pumps incorporate independent high performance Pilot Valves for unrivalled reliability and high speed short stroke operation. YTS pumps utilize large diameter air porting and will resist stalling and resist freezing in nearly all conditions. They have leak resistant design features such as; fully bolted construction, machined liquid mating surfaces and registered fit body assembly. All YTS pumps are fully torqued and rigorously tested prior to shipment.











### **Diaphragm Pump Capabilities**

#### **Dry Run**

Diaphragm Pumps can Run Dry for extended periods with no damage to the pumps moving parts. Also when running dry the pump will not overheat.

#1. Dry running pumps will speed up and will consume higher amounts of air.
#2. Dry Running can negatively affect the life of PTFE Diaphragms.

#### Transfer Solids

Due to their unique design, liquid slurries as well as large sized solids such as beads, stones etc. can be pumped with ease. #1 the allowable solid size is different for each pump and is determined by the ball valve dimensions.

#2 Abrasive slurries can be pumped however care should be taken that the wetted materials of construction are obrasion resistant.

#### Variable Flow Rates and Discharge Pressure

By adjusting either the air regulator or a liquid discharge valve, it's possible to operate the pump anywhere between 0 liters per minute to full capacity. Liquid discharge pressure can be adjusted from less than 1 bar up to 8.4 bars, on some larger pumps.

#### Dead Head

A Diaphragm Pump can run against a semi closed or fully closed liquid discharge valve "Dead Head" without damage or wear to the pump. Therefore the Discharge Line may be closed fully at any time and even closed repeatedly. There will be no Power consumed, no Temperature increase and no damage to the pump, it will simply stop.

#1 Discharge Pressure cannot exceed Air Pressure so there is no need for a Pressure Relief System.

#### Self-priming

Diaphragm Pumps can operate dry and they also generate relatively high Vacuum Pressure, thus allowing the pump to Self-Prime.

#1 There is no need to use special mechanisms, equipment or special startup procedures to prime the pump.

#2 Pumps can operate both wet and dry and can self-prime repeatedly without damage.

#### Safely Transfer Flammable and Hazardous materials

Diaphragm pumps are powered by compressed air and do not have any kind of electrical connections. They cannot overheat and they are cooled naturally during operation by the supply of compressed air. When correctly earthed, they are considered safe to use when pumping flammable liquids or when used in Explosive Environments.

#### Made in Japan

All YTS Pumps are designed engineered and manufactured in Japan. Every pump is torqued and tested prior to dispatch to ensure correct performance and optimal leak proof operation.

#### The Looped C<sup>®</sup> Spool

The new Looped C<sup>®</sup> Spool offers improved switching reliability and longer parts life expectancy. The Looped C<sup>®</sup> Spool has fully replaceable Seal Rings and a new lightweight Shaft. The Sleeve has been redesigned offering increased wear resistance and increased surface smoothness. Spool & Sleeve are both outside accessible and completely Non-lubricated.





#### The Air EcoRing

When installed can decrease actual Air Volume requirements by up to 25% with no decrease in liquid low rates. (Compared to an old equivalent model pump. (Average 16%).



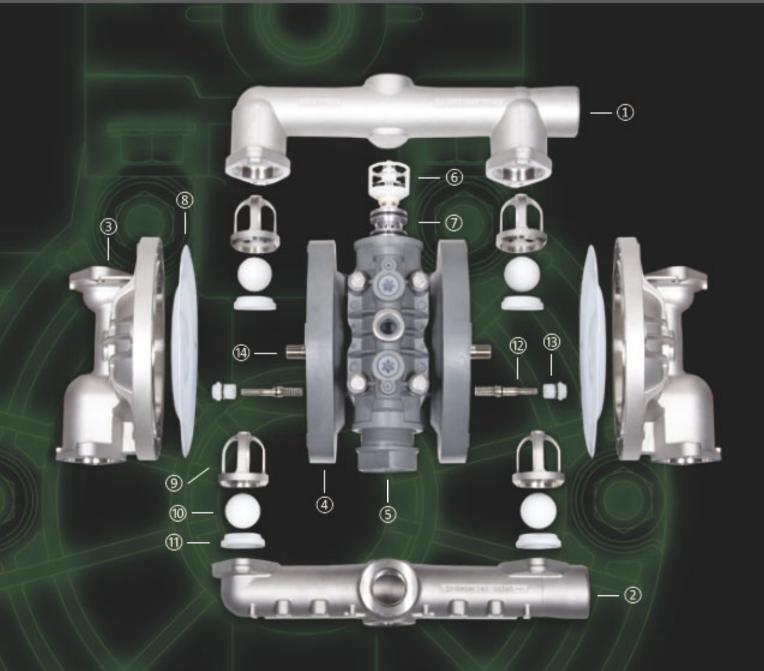


#### High Flow Ball Guide

The revolutionary Patented High Flow Ball Guide is designed to achieve very high flow rates (up to 220 I/min) and also allows for the passage of very large solids (up to 6.5mm). Fitted as standard to all ¾" & 1" metallic pumps, the High Flow Ball Guide is fully modular & replaceable helping to reduce the overall long term costs of service & repair.



### **Diaphragm Pump Structure**



- ① Out Manifold
- 6 C Spool Assembly (Looped C°)
- 2 In Manifold
- 7 Sleeve Assembly
- 3 Out Chamber
- 8 Diaphragm

10 Ball Valve

- 4 Body Assembly
- Valve Stopper
- (5) Main Valve Assembly

- 1 Valve Seat
- 12 Pilot Valve Assembly
- (13) Pilot Valve Seat
- (14) Center Rod

# D030 Pump Models (E/L Not Required)

Diaphragm Pumps with 1/4" Connections 8 L/min Max Flow Rate. An Export Licence is not required.





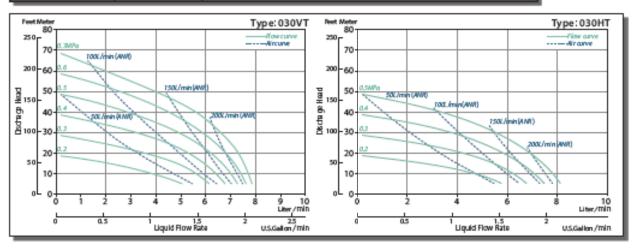




D030V



Type 030						
Model Code		030 V T	030 H T			
Max Flow Rate		8 L/	min			
Connection Type	1	Thr	ead			
Air Supply		1/4	4 "			
Connection Size	Air Exhaust	%"				
	Liquid	1/4" ** Side Port				
Check Valve Type	e	Fl	at			
Max Solid Size	Size 0mm		nm			
Supply Air Press	ure Range	0.2 ~ 0.7MPa	0.2 ~ 0.5MPa			
	Wetted Body	CFPVDF PTFE (CFPTF				
Materials	Air Motor	PPS				
	Diaphragm	PTFE				



# D050 Pump Models

Diaphragm Pumps with 1/4" Connections

11.5 L/min May Flow Rate

C Ex Some Models







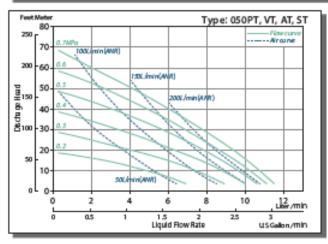






Optional MultiPort Models.

Type 050						
Model Code		050 P · V T	050 A · S T			
Max Flow Rate		11.5 (	_/min			
Connection Type		Thre	ead			
	Air Supply	1,4	4 <sup>77</sup>			
Connection Size	Air Exhaust	%"				
	Liquid	1/4" :: Side Port (Multiport Option)				
Check Valve Type	e	Fl	at			
Max Solid Size		0m	nm			
Supply Air Press	ure Range	0.2 ~ 0	).7MPa			
	Wetted Body	PP, CFPVDF (PPG, CFPP)	Aluminium, SUS			
Materials	Air Motor	PPS				
	Diaphragm	PTFE				



# D101 Pump Models

Diaphragm Pumps with 3/8" Connections ( Ex) Some Models



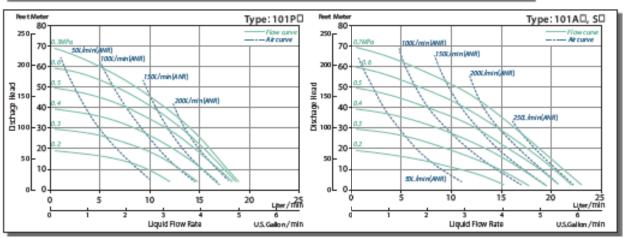






Optional 1/2" Connections.

Type 101						
Model Code		101 P □	101 A · S □			
Max Flow Rate		18 L/min	23 L/min			
Connection Type		Thr	ead			
7.00	Air Supply	1,0	4"			
Connection Size	Air Exhaust	%"				
	Liquid	%" (√2" Option) : Multiport				
Check Valve Type	e	Ball				
Max Solid Size		1mm (	or less			
Supply Air Press	ure Range	0.2 ~ 0.7MPa				
	Wetted Body	PP (PPG, CFPP)	Aluminium, SUS			
Materials	Air Motor	Aluminium				
	Diaphragm	CR, NBR, PTFE, TPEE, TPO				



# D152 Pump Models

#### Diaphragm Pumps with 1/2" Connections 60 L/min Max Flow Rate.







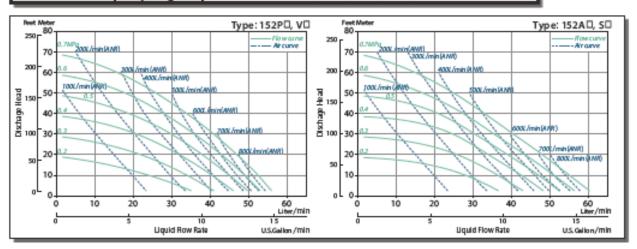






Optional Conductive PP Air Motor Section

		Type 152		
Model Code		152 P ⋅ V □	152 A · S □	
Max Flow Rate		56 L/min	60 L/min	
Connection Type		Thre	ead	
Air Supply		1/4	T .	
Connection Size	Air Exhaust	36"		
	Liquid	1/2" ≋Multiport		
Check Valve Typ	e	Flat	Ball	
Max Solid Size		0mm	1mm or less	
Supply Air Pressure Range		0.2 ~ 0.7MPa		
	Wetted Body	PP, CFPVDF (CFPP)	Aluminium, SUS	
Materials	Air Motor	PPG (CFPP)		
	Diaphragm	CR, NBR, PTFE, TPEE, TPO		



# D200 Plastic / Metallic Pump Models

#### Diaphragm Pumps with ¾" Connections 200 L/min Max Flow Rate.













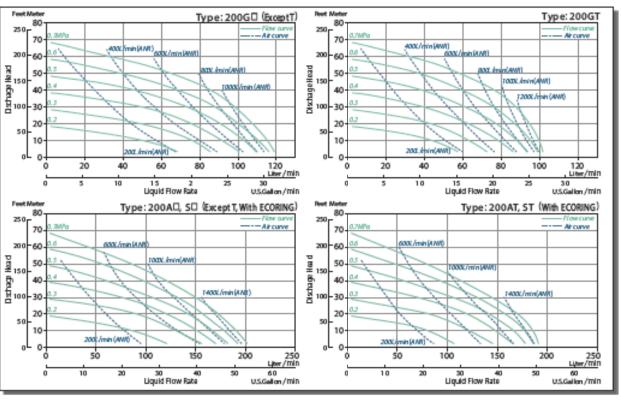






Optional Conductive PP Air Motor Section

Type 200							
Model Code		200 G □	200 G T	200 A · S □	200 A · 5 T		
Max Flow Rate		120 L/min	100 L/min	200 L/min	190 L/min		
Connection Type		Thread or Flan	nge	Thread			
1	Air Supply	1/4"		3/8"			
Connection Size	Air Exhaust	3/4"					
	Liquid	34" or 20A #Side Port		3/4" **Center Port			
Check Valve Typ	e		В	all			
Max Solid Size		2mm or less	5	6,5mm or le	SS		
Supply Air Press	ure Range	0.2 ~ 0.7MPa					
	Wetted Body PPG (CFPVDF) Aluminium, SU			US			
Materials	Air Motor	PPG		PPG (Aluminium, CFPP)			
	Diaphragm	CR, NBR, EPDM, FKM, TPEE, TPO	PTFE	CR, NBR, EPDM, FKM, TPEE, TPO	PTFE		



# D250 Plastic / Metallic Pump Models

D250V□J

#### Diaphragm Pumps with 1" Connections 220 L/min Max Flow Rate.









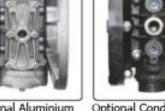






Optional 11/2" Connections

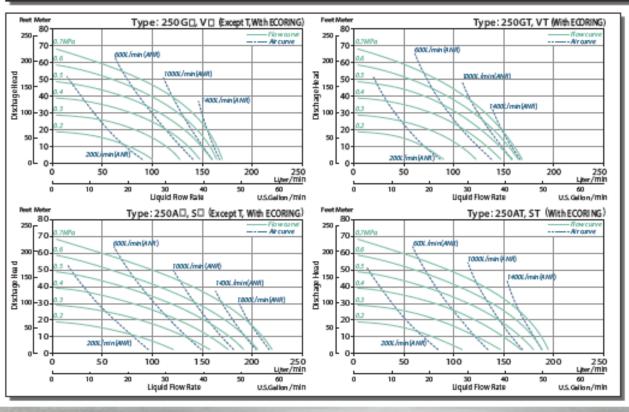




Optional Aluminium Air Motor Section

Optional Conductive PP Air Motor Section

Type 250							
Model Code		250 G ⋅ V □	250 A · S □	250 A · S T			
Max Flow Rate	l.	170 L/min	220 L/min	190 L/min			
Connection Type		Thread or Flange	Thread				
	Air Supply		3/6"				
Connection Size	Air Exhaust	34"					
	Liquid	1" or 25A *Side Port	1" (1½" Option) ::Multiport				
Check Valve Type	2		Ball				
Max Solid Size		3mm or less	6.5mm or	less			
Supply Air Press	Supply Air Pressure Range 0.2 ~ 0.7MPa						
	Wetted Body	PPG, CFPVDF (CFPP) Aluminium, SUS (Cast Iron)		(Cast Iron)			
Materials	Air Motor		PPG (Aluminium, CFPP)				
	Diaphragm	CR, NBR, EPDM, FKM, PTFE, TPEE, TPO	CR, NBR, EPDM, FKM, TPEE, TPO	PTFE			



# D400 Plastic / Metallic Pump Models

Diaphragm Pumps with 1½" Connections 600 L/min Max Flow Rate. Fitted with the Looped C Air spool.

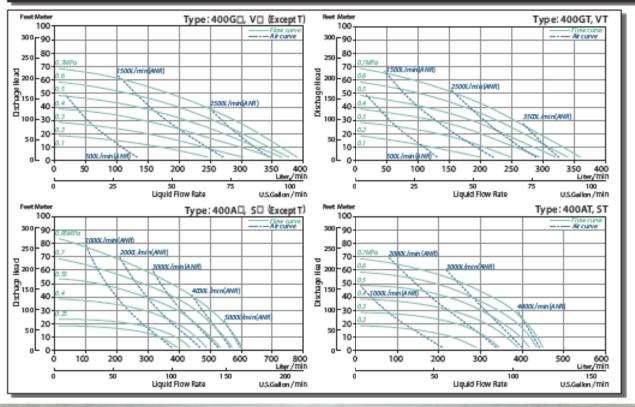








Type 400						
Model Code	Model Code 400 G ⋅ V □ 400 G ⋅ V T 400 A ⋅ S □ 400 A ⋅ S					
Max Flow Rate		390 L/min	360 L/min	600 L/min	450 L/min	
Connection Type	1	Flange		Thread or Fla	nge	
	Air Supply		3,	<b>4</b> "		
Connection Size	Air Exhaust	1"				
	Liquid	40A ⊛Center Port		11/2" or 40A **Center Port		
Check Valve Typ	e		В	all		
Max Solid Size		7mm or les	'S	8mm or les	is	
Supply Air Press	ure Range	0.2 ~ 0.7MPa		0.2 ~ 0.85MPa 0.2 ~ 0.7MPa		
	Wetted Body	PPG, CFPVDF (CFPP) Aluminium, SUS (Cast Iron		Cast Iron)		
Materials	Air Motor		Alum	iinium		
	Diaphragm	CR, NBR, EPDM, FKM, TPEE, TPO	PTFE	CR, NBR, EPDM, FKM, TPEE, TPO	PTFE	



# D400-M Plastic / Metallic Pump Models

### Diaphragm Pumps with 11/2" Connections

430 L/min Max Flow Rate.

Fitted with the heavy-duty mechanical coil-spring air motor.

Neds OH leafnerfeeld











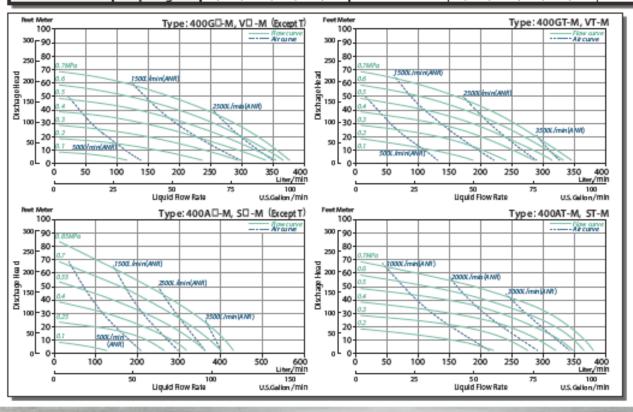


D400G□J-	M
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D400VDJ-M

D400A□J-M

Type 400-M Model Code 400 G · V □ 400 G · V T 400 A · S □ 400 A · S T 430 L/min Max Flow Rate 380 L/min 345 L/min 380 L/min Connection Type Flange Thread or Flange Air Supply 36 Air Exhaust Connection Size 40A «Center Port 11/2" or 40A «Center Port Liquid Check Valve Type Max Solid Size 7mm or less 8mm or less Supply Air Pressure Range 0.1 ~ 0.7MPa 0.15 ~ 0.7MPa 0.1 ~ 0.85MPa 0.15 ~ 0.7MPa PPG, CFPVDF (CFPP) Wetted Body Aluminium, SUS (Cast Iron) Air Motor Materials Aluminium Diaphragm CR, NBR, EPDM, FKM, TPEE, TPO PTFE CR, NBR, EPDM, FKM, TPEE, TPO PTFE



# D500 Plastic / Metallic Pump Models

Diaphragm Pumps with 2" Connections 780 L/min Max Flow Rate. Fitted with the Looped C Air spool.











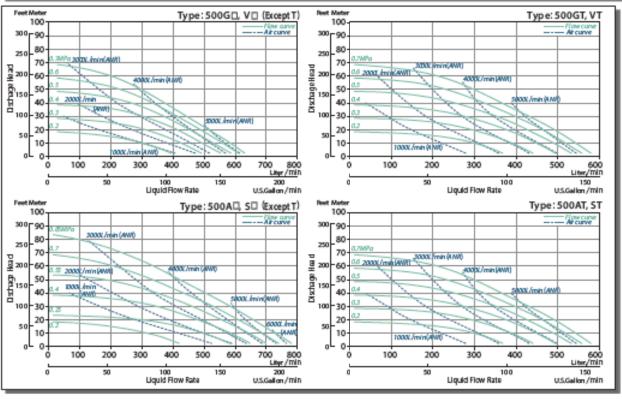




500G□J	D500VDJ		
		-	

D500SDJ

Type 500							
Model Code	Model Code 500 G ⋅ V □ 500 G ⋅ V T 500 A ⋅ S □ 500 A ⋅ S						
Max Flow Rate		630 L/min	580 L/min	780 L/min	580 L/min		
Connection Type	1	Flange		Flange (Thre	ad)		
	Air Supply		3)	4"			
Connection Size	Air Exhaust		1	lu			
	Liquid	50A :«Center Port		50A (2" Thread Option) **Center Port			
Check Valve Type	e		В	all			
Max Solid Size			8mm	or less			
Supply Air Press	<b>Supply Air Pressure Range</b> 0.2 ~ 0.7MPa 0.2 ~ 0.85MPa 0.3 ~ 0.85MPa 0.		0.2 ~ 0.7MPa				
Wetted Body		PPG, CFPVDF (CFPP)		Aluminium, SUS (Cast Iron)			
Materials	Air Motor	Aluminium					
	Diaphragm	CR, NBR, EPDM, FKM, TPEE, TPO	PTFE	CR, NBR, EPDM, FKM, TPEE, TPO	PTFE		



# D500-M Plastic / Metallic Pump Models

#### Diaphragm Pumps with 2" Connections

730 L/min Max Flow Rate.

Fitted with the heavy-duty mechanical coil-spring air motor.

Mechanical HD Spool













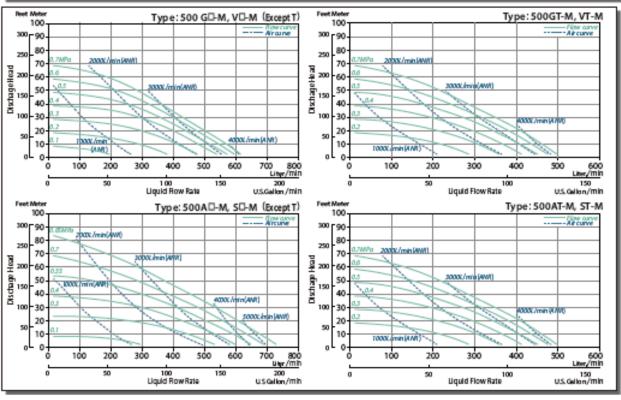
D500GDJ-M

D500VDJ-M

D500ADJ-M

D5005DJ-M

	Type 500-M							
Model Code		500 G · V □ 500 G · V T 500 A · S □ 500 A · S T						
Max Flow Rate		620 L/min	500 L/min	730 L/min	500 L/min			
Connection Type		Flange		Flange (Three	ad)			
	Air Supply		34"					
Connection Size	tion Size Air Exhaust		34″ ∞	2 Ports				
	Liquid	50A ⊛Center Port		50A (2" Thread Option) **Center Port				
Check Valve Type	e		В	all				
Max Solid Size			8mm	or less				
Supply Air Press	upply Air Pressure Range 0.1 ~ 0.7MPa 0.15 ~ 0.7MPa 0.1 ~ 0.85MPa 0.15		0.15 ~ 0.7MPa					
Wetted Body		PPG, CFPVDF (CFPP) Aluminium, SUS (Cast Iron)			Cast Iron)			
Materials	Air Motor		Alum	inium	·			
	Diaphragm	CR, NBR, EPDM, FKM, TPEE, TPO	PTFE	CR, NBR, EPDM, FKM, TPEE, TPO	PTFE			



# D800 Plastic / Metallic Pump Models

Diaphragm Pumps with 3" Connections 950 L/min Max Flow Rate. Fitted with the Looped C Air spool.





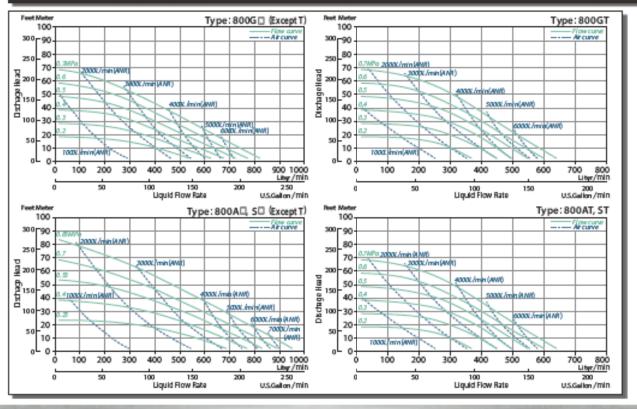








Type 800							
Model Code		800 G □ 800 G T		800 A · S □	800 A · S T		
Max Flow Rate		820 L/min	640 L/min	950 L/min	640 L/min		
Connection Type		Flange		Flange (Thread)			
	Air Supply	34"					
Connection Size	Air Exhaust	1"					
	Liquid	80A ⊛Center	Port	80A (3" Thread Option) **Center Port			
Check Valve Type		Ball					
Max Solid Size		10mm or less					
Supply Air Pressure Range		0.2 ~ 0.7MPa		0.2 ~ 0.85MPa	0.2 ~ 0.7MPa		
Materials	Wetted Body	PPG		Aluminium, SUS (Cast Iron)			
	Air Motor	Aluminium					
	Diaphragm	CR, NBR, EPDM, FKM, TPEE, TPO	PTFE	CR, NBR, EPDM, FKM, TPEE, TPO	PTFE		



# D800-M Plastic / Metallic Pump Models

#### Diaphragm Pumps with 3" Connections

800 L/min Max Flow Rate.

Fitted with the heavy-duty mechanical coil-spring air motor.

Negliarited HD Spool



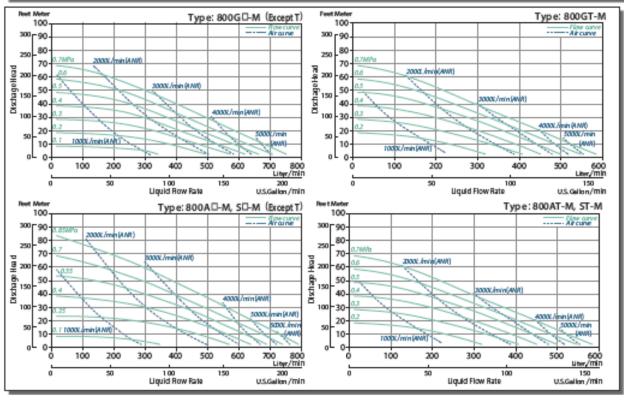








Type 800-M							
Model Code		800 G □ 800 G T		800 A · S □	800 A · S T		
Max Flow Rate		760 L/min	580 L/min	800 L/min	580 L/min		
Connection Type		Flange		Flange (Thread)			
	Air Supply	3/4"					
Connection Size	Air Exhaust	3/4" #2 Ports					
	Liquid	80A «Center l	Port	80A (3" Thread Option) **Center Port			
Check Valve Type		Ball					
Max Solid Size		10mm or less					
Supply Air Pressure Range		0.1 ~ 0.7MPa	0.15 ~ 0.7MPa	0.1 ~ 0.85MPa	0.15 ~ 0.7MPa		
	Wetted Body	PPG		Aluminium, SUS (Cast Iron)			
Materials	Air Motor	Aluminium					
	Diaphragm	CR, NBR, EPDM, FKM, TPEE, TPO	PTFE	CR, NBR, EPDM, FKM, TPEE, TPO	PTFE		



### PTFE Pump TT Models

Diaphragm Pumps with ½" & 1" Connections Up to 150 L/min Max Flow rate.



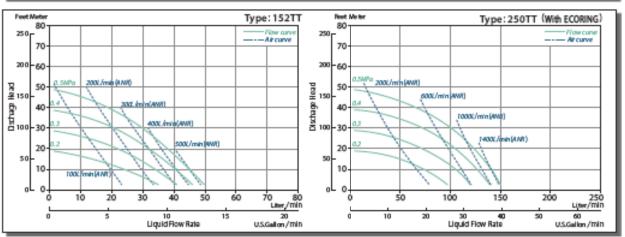




Industrial Grade PTFE Pumps available in two different sizes.



Standard PTFE Pumps						
Model Code		152 TT	250 TT			
Max Flow Rate		50 L/min	150 L/min			
Connection Type		Flange (Thread)				
	Air Supply	14"	36"			
Connection Size	Air Exhaust	3/6"	3/4"			
	Liquid	15A (1/2" Thread Option) **Side Port	25A (1" Thread Option) «Side Port			
Check Valve Type		Ball				
Max Solid Size		2mm or less	3mm or less			
Supply Air Pressure Range		0.2 ~ 0.5MPa				
Materials	Wetted Body	PTFE (CFPTFE)				
	Air Motor	PPG (CFPP)				
	Diaphragm	PTFE				



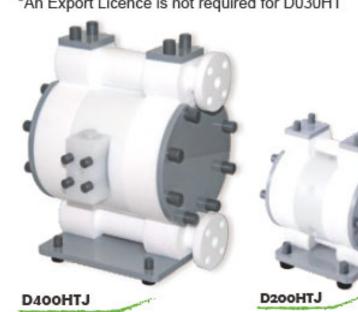
### Virgin High Purity PTFE Pump HT Models

Diaphragm Pumps with  $\frac{1}{4}$ "  $\frac{3}{8}$ "  $\frac{3}{4}$ " & 1" Connections Up to 95 L/min Max Flow rate.





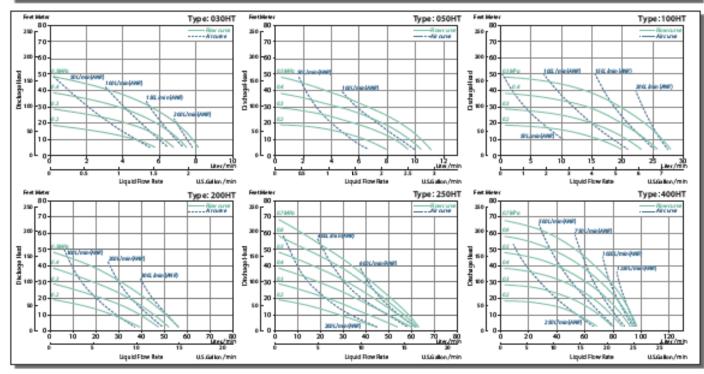
High Purity Virgin PTFE Pumps available in six different sizes. \*An Export Licence is not required for D030HT







		Н	igh Purit	PTFE Pu	mps		
Model Code		030 HT	050 HT	100 HT	200 HT	250 HT	400 HT
Max Flow Rate		8 L/min	11 L/min	27 L/min	54 L/min	64 L/min	95 L/min
Connection Type		Thread		Thread or Flange		Flange (Thread)	
Connection Size	Air Supply		104	1/4"	700	3/6"	1/2"
	Air Exhaust	3/6"				3/4"	
	Liquid	1/4" **SidePort		%" or 10A #Side Port	¾" or 20A	25A (1" Thread Option)	
Check Valve Type		Flat Ball			(Flat)		
Max Solid Size		0mm		1mm or less	2mm or less	3mm	or less
Supply Air Pressure Range		0.2 ~ 0.5MPa			0.2 ~ 0.7MPa		
	Wetted Body	PTFE (	CFPTFE)	PTFE			
Materials	Air Motor	PPS		pp		HDPE / PP	
	Diaphragm	PTFE					



### Flap Valve Solids Transfer Pump Models

Diaphragm Pumps with 2" Connections ( Ex)Some Models



#### New 2" Flap Valve Solids Transfer Pumps for the Transfer of Large Solid Laden Liquids Up to 40mm in size.

Typically operated in water evacuation, process and waste type applications, Flap Valves Pumps utilize a reversed top down liquid flow path and with 4 large heavy duty flap valves to facilitate to transfer of liquids containing large sized solids. For ease of use & ease of maintenance, each pump is fitted with 4 externally accessible inspection panels allowing for each individual Flap Valve to be inspected cleaned or replaced simply and easily without having to remove the pump for service. This special externally accessible design also allows for the inspection & cleaning of the pumps diaphragms and other moving parts.

Fitted with the heavy duty Mechanical Coil-Spring Air Motor, each pump is designed for high performance operation, extreme reliability & extended parts life expectancy. They can operate anywhere from very low to very high air pressures with extremely efficient air consumption ratings. These pumps are particularly suited to frequent start stop, Dead Head & high backpressure type applications and can easily handle High Heads & very Long Discharge Lines with ease.



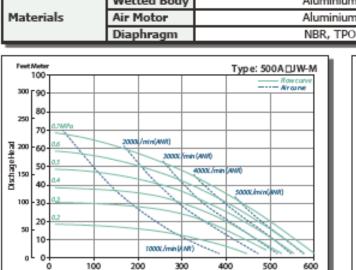
#### Externally Accessible Flap Valves.

Special outside accessible design. Inspect, Clean and Service in Place. Maintain Inline.

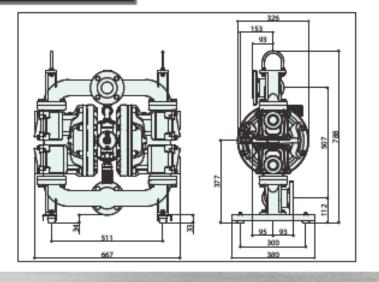


No need to pull the pump from service.					
Flo	ap Valve S	olids Transfer Pump			
Model Code		500 A □ W			
Max Flow Rate		600 L/min			
Connection Type	:	Flange			
Connections size	Air Supply	34"			
	Air Exhaust	34"			
	Liquid	50A ⊛Center Port			
Check Valve Type	e	Flap			
Max Solid Size		Spherical Shape : Φ30mm or less Stick Shape : Φ15mm×45mm or less			
Supply Air Press	ure Range	0.1 ~ 0.7MPa			
	Wetted Body	Aluminium			
Materials	Air Motor	Aluminium			

Liter,/min



Liquid Flow Rate





### Specialty Pump Models

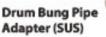
#### Drum Pumps

Air Powered Drum Syphon Double Diaphragm Pumps available in a wide range of sizes and materials. Suitable for pumping directly from 200 litre Barrels.

For the safe clean and efficient transfer of all kinds of liquids including corrosive chemicals, oils, lubricants, waste liquids, solvents and fuels. Can be used to pump flammable liquids and in explosive environments. Available with ¼" ¾" ½" ¾" and 1" Liquid connections. Available Materials: PP, PPG, CFPVDF, PTFE, CFPTFE, Aluminium, SUS, FDA & Electro Polished SUS. Max Flow Rate: 220 L/min. Max Slurry Size: 6.5mm on a 1" pump.









#### E Series Pumps

Compressed air powered AODD pumps with an electrically actuated air switching mechanism. E Series electric double diaphragm pumps used in critical process type applications and can be fully integrated into control systems and process machinery while still offering all the major benefits of an AODD pump.

Used for liquid transfer, metering, batching, or cycle speed control. Can also be connected to warning devices to monitor pump stroke rate or pump stoppages etc.

E Series Pumps have extremely reliable "non stall" operation in all operating conditions. Utilizing electric spool actuation & stroke sensor for full (intelligent)

pump controllability. Very low start up pressure capability. More accurate liquid flow rates and lower liquid pulsation. Increased life expectancy of the pumps moving parts and generally lower maintenance requirements overall. The E type design allows for quieter operation & lower air consumption and is a much more reliable and efficient way to transfer liquids.

D050HT-EX 1/4" PTFE E Type Pump 12 L/min Max Flow Rate



D400V □ J-EX 1 ½" CFPVDF E Type Pump (Flanged) 380 L/min Max Flow Rate

### Specialty Pump Models

#### Conductive Polypropylene Pumps



**Electrically Conductive Polypropylene Double Diaphragm Pumps** used for the safe transfer of flammable chemicals or for use in explosive environments.

Carbon filled Polypropylene used to manufacture all major body components including both the Liquid and Air Side on the pump. Available in sizes 14" through to 2" connections. Offering high Chemical Resistance and a fully Bolted Design with inbuilt engineering features designed to resist material creep so reducing the chance of leaks forming over time.



14" Carbon PP Pump 11.5 L/min Max Flow Rate



D152C□-X 1/2" Carbon PP Pump 56 L/min Max Flow Rate



D400C DJ-X 11/2" Carbon PP Pump 380 L/min Max Flow Rate



18L/min Max Flow Rate



### Powder Transfer Pumps

Specially Designed Powder Pumps to syphon and transfer very fine, dry, bulk powders effectively throughout a process and help create a safe, efficient and dust free environment. Powder Transfer Pumps can eliminate the need for intensive manual labour, heavy lifting or mechanical Augers & Conveyors.

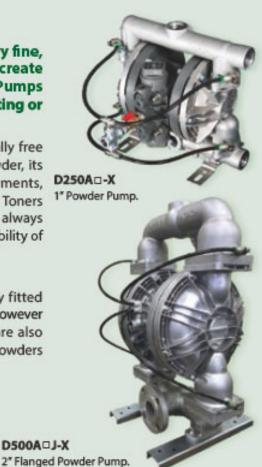
To operate correctly, the Powder must be completely dry and typically free flowing. Convening distance will depend entirely on the type of powder, its weight, size, shape and bulk density. Typically powders such as Pigments, Activated Carbon, Powder Coatings, Carbon Black, Fumed Silica, Talc, Toners & Powdered Plastics can all be transferred successfully. However it is always recommended that a trial is firstly carried out to determine the pump-ability of a certain type of powder.

#### Powder Pumps are available in the following Sizes & Materials

¾" 1" 1½" 2" & 3" Aluminium or Stainless Steel. Shipped with factory fitted Compressed Air Induction System. The standard model utilizes 4 inlets however custom models are available. Many more options and accessories are also available. # please consult YTS for more information about pumping powders and Powder Pumps.

#### Compressed Air Induction System.

Power Pumps are fitted with an Air Induction System to fluidize the powder and help stop clumping and sticking. Pre Fluidization before operating the pump will also help reduce the chance of pump damage caused by settled and compacted powders.



### Specialty Pump Models

#### High Pressure Pumps

High Pressure Double Diaphragm Pumps for applications where high liquid discharge pressures are required to overcome system requirements.

Often utilized in filter press type applications and can easily handle High Heads, very Long Discharge Lines and Frequent Dead Head type processes. Pressure output is roughly doubled however the flow rate is roughly halved. 2:1 discharge pressure ratio is achieved by utilizing twice the surface area (driving both diaphragms) to double the discharge pressure output. High Pressure 2:1 pumps are available with ¾" 1" 1½" 2" & 3" connections with aluminium stainless steel and cast iron construction.



D500S□J-X 2" High Pressure SUS Pump 365 L/min Max Flow Rate



#### FDA Grade Sanitary Diaphragm Pumps

FDA Grade Sanitary Double Diaphragm Pumps for Food, Beverage, Pharmaceutical, Cosmetics & Chemical applications where 3A, USDA or EHEDG standards are not required.

Available in all sizes ¼" through to 3" in Stainless Steel. Manufactured from FDA & Halal Compliant Materials. 316 Electro Polished Stainless Steel Housings & Hardware with Oversized Sanitary Flange Connections Welded Directly to the Pump. Electro Polished Inside and Out.

# ISO Type Sanitary Flanges Shipped as Standard. Optional 3A Type Connections are Also Available.

# FDA Compliant Drum Pumps & FDA Pulsation Dampeners are also available.



D250S = F-X

FDA Type Electro Polished HD SUS Pump. 11/2" Sanitary Flange Connections. 190 L/min Max Flow Rate. (PTFE Diaphragms) 6.5mm Max Solids Size.



D500S F-MX

FDA Type Electro Polished SUS Pump. 2½" Sanitary Flange Connections. 500 L/min Max Flow Rate. (PTFE Diaphragms) 8mm Max Solids Size.



#### Sanitary Flange Connections

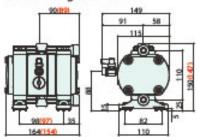
Shipped as standard on all FDA compliant pumps. Welded and Oversized Stainless Steel. Available in either Standard ISO or optional 3A sizes.

# Suitable Sanitary Type Clamp fittings and gaskets sold separately

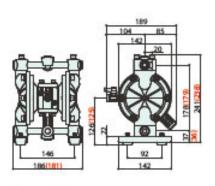
#### Type 030 / 050

030V ... 1.7Kg 050P ... 1.3Kg

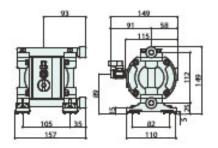
050V ... 1.7Kg () 030V, 050V



101A ... 3.5Kg 101S ... 5.2Kg () 101S

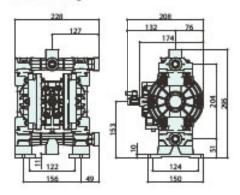


050A ... 1.6Kg 050S ... 2.7Kg



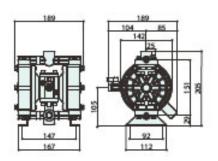
Type 152

152P ... 3.1Kg 152V ... 4.2Kg

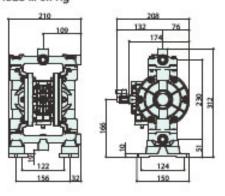


Type101

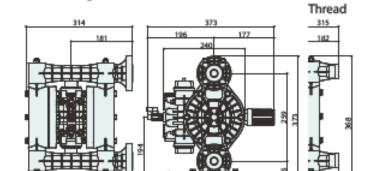
101P ... 3.0Kg



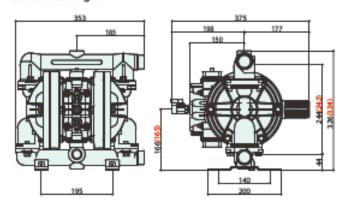
152A ... 4.1Kg 152S ... 6.7Kg



Type 200 200G ... 7.0Kg

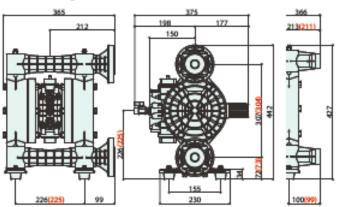


200A ... 10.5Kg 200S ... 20.0Kg () 200S



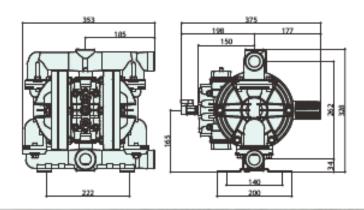
Type 250





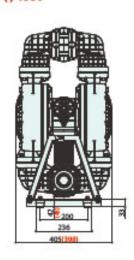
250A ... 11.0Kg 250S ... 20.5Kg

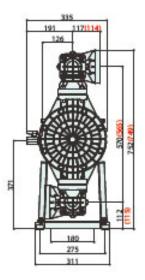
Thread



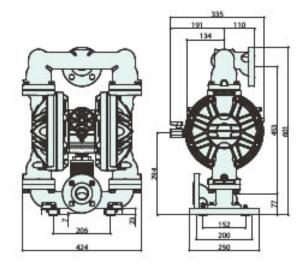
#### Type 400

400G ... 28.0Kg 400V ... 32.0Kg () 400V





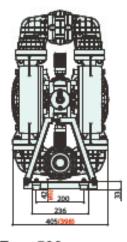
400A ... 30.0Kg 400S ... 55.0Kg

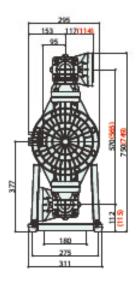


Type 400-M

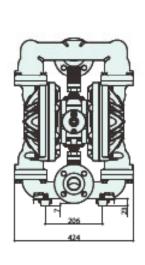
400G-M ... 28.5Kg 400V-M ... 32.5Kg

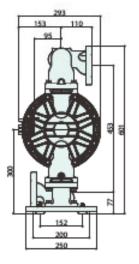
() 400V-M





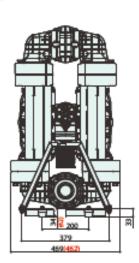
400A-M ... 30.5Kg 400S-M ... 55.5Kg

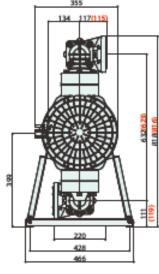




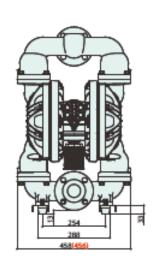
#### Type 500

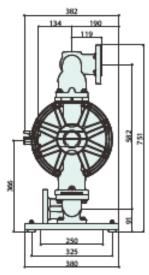
500G ... 37.0Kg 500V ... 53.5Kg () **500V** 





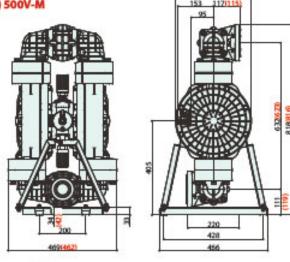
500A ... 36.0Kg 500S ... 67.0Kg



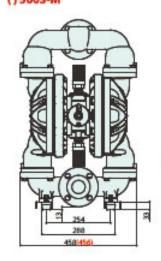


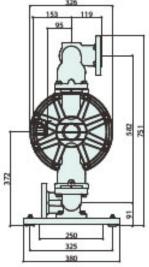
#### Type 500-M

500G-M ... 37.5Kg 500V-M ... 54.0Kg () 500V-M



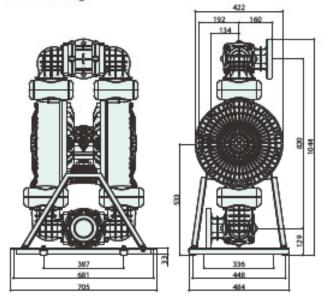
500A-M ... 46.5Kg 500S-M ... 73.5Kg () 500S-M



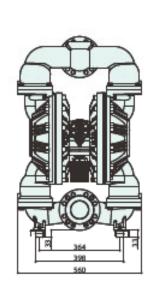


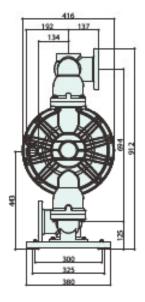
Type 800

800G ... 70.0Kg



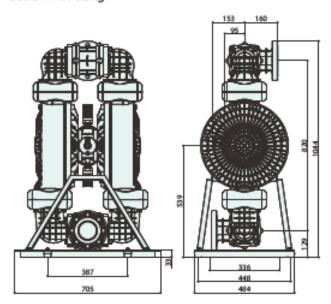
800A ... 62.5Kg 800S ... 131.5Kg



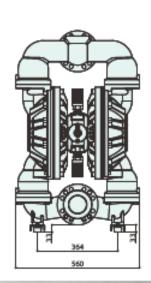


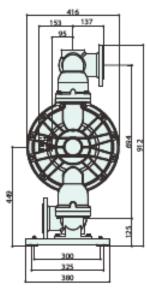
**Type 800-M** 

800G-M ... 70.5Kg



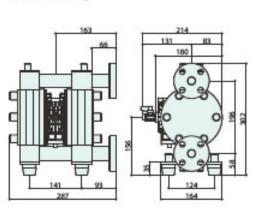
800A-M ... 63.0Kg 800S-M ... 132.0Kg



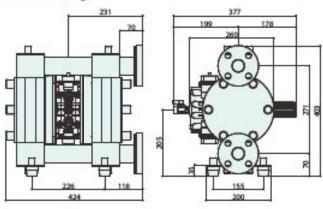


#### **Standard PTFE Pumps**





250TT ... 31.0Kg

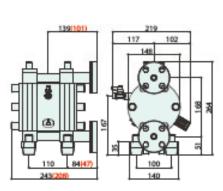


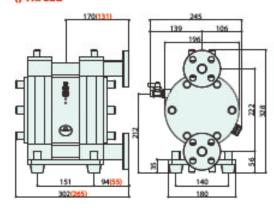
#### **High Purity PTFE Pumps**

030HT ... 3.4Kg 050HT ... 3.4Kg

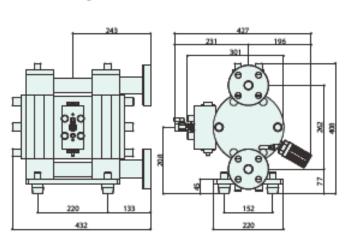




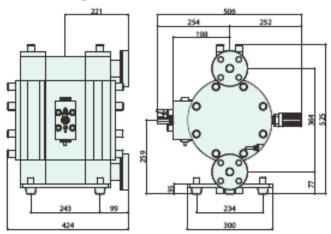




250HT ... 32.0Kg



400HT ... 52.0Kg



### Common Accessories & Options

#### Liquid Pulsation Dampeners

A comprehensive range of high Performance Liquid Pulsation Dampeners in various sizes and Materials. Reduce Liquid Pulsation by up to 95%.



#### **Pulsation Surge Tanks**

Cost effective & convenient method of suppressing liquid pulsation. Able to transfer liquid slurries and large solids without decreasing flow rates. Available in SUS316 with threaded connections for 3/6", 1/2" and 1" metallic pumps.

### Specialty Diaphragm Options

A full range of high performance Pump Diaphragms available in all sizes and materials.

Optional TPO rubber Back up Diaphragms.

One Up® Brand Specialty Diaphragms.

Bonded Rubber PTFE Diaphragms.

New One piece solid type PTFE diaphragms are also available.



#### Air Filter Regulators

Built in moisture and particulate removal of up to 5 micron. Analogue type pressure gauge with locking function. Manual drain system. Provides optimal pump control and helps improve compressed air efficiency.



#### Stroke Counter Option

Pneumatically actuated mechanical stroke counter. Non electrical. Fitted to the pump via an air hose. Used for measuring stroke

life of pump or diaphragms. Can be used to measure and calculate liquid volume over time.



#### PTFE Coatings

PTFE Coated Air motor Assembly for increased chemical resistance. Used to protect air motor assembly from ruptured Diaphragms, chemical spills or for use in corrosive

environments.



### Common Accessories & Options

#### Automatic Liquid Level Controller

The HLC Automatic Liquid Level Controller is a pneumatically controlled system designed to automatically start and stop an AODD Pump when the liquid level within a tank reaches a predetermined Hi or Low level.

The HLC is available in 4

different models.



#### Anti-Stall Accessories

Variety of accessories to solve stall problems are available.



#### Conductive Liquid Leak Sensor Kit

Automatically detect leaks or diaphragm ruptures. Automatically cuts air supply, triggers cut of valves or sounds warning alarms etc.



#### Check Ball Valve & Seat Options

The materials of the check ball valves and seats can be changed for specific applications when transferring fluids that have a high specific gravity, are highly viscous and / or when increased chemical resistance is required.



#### Tools

A full range of standard & specialty pump service tools are available for all model pumps.

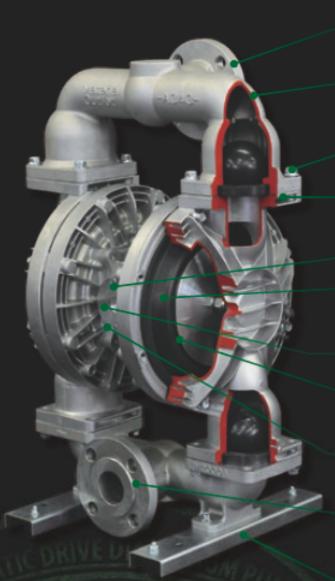


#### Spare Parts & Pump Service Kits

A full Range of Spare Parts and Pump Service Kits are available for all new and old model pumps.



### Fully Engineered Diaphragm Pumps



#### **High Flow Rates**

Up to 730 L/min on this 2" Pump.

#### Compact & Robust

With its Compact Size & Robust Construction, this High Performance Pump is Designed for use in any Application.

#### Fully Bolted Construction

Pumps Bolted and Fully Torqued prior to shipment. Easy to Assemble and Disassemble.

#### Machined Mating Surfaces

Reducing any Chance of Leaks.

Outside Accessible Air Motor Simple and Fast to Service.

#### Extremely Reliable Operation

New Coil Spring Air Motor for High Performance Operation. Low Start Up Pressure and High Head Discharge.

#### Non-Lubricated Air Motor

No Oil or Grease Required for normal operation.

#### Efficient Air Consumption

Designed to operate Extremely Efficiently and also reduce air leakage or loss in all operating conditions.

#### Non Stall Operation

Will operate from Very Low to Very High Air Pressure using State of the Art materials. This Non-Lubricated Air Motor has been engineered to offer Extremely Reliable switching operation.

#### Common Footprint & Dimensions

Ports and Foot Dimensions match many other Brand Pumps making it easy to replace another pump without changing the pipe fittings.

#### Patent Pending

Designed and Manufactured in Japan with various Patents Pending.



#### Looped C<sup>®</sup> Air Spool.

New Generation Mechanically Assisted Non-Centering Spool

100% Non-Lubricated.
Increased Performance.
Improved Reliability.
Extended Life expectancy.
Outside Accessible.
Modern Materials of Construction.
Common "Drop-in" sizes.



#### Mechanical Air Spool.

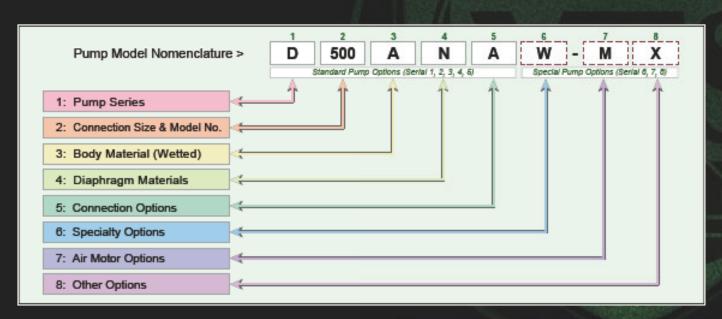
3rd Generation Heavy Duty Mechanically Assisted Non-Centering Air Spool

For tough & demanding applications.
Will resist spool stalling & freezing in nearly all operating conditions.
Superior pumping performance.
Extreme reliability.
Serviceability & Longevity.

100% Non-Lubricated.

Outside Accessible.

### YTS Pump Model Code Nomenclature



# 1: Pump Series D: Standard Pump Series

#### 2: Connection Size & Model No.

030 = 5mm ('\4") 050 = 5mm ('\4") 101 = 10mm (2\s") 152 = 15mm ('\2") 200 = 20mm (2\4") 250 = 25mm (1") 400 = 40mm (1\(\2")) 500 = 50mm (2") 800 = 80mm (3") 100 = 10mm (2\s") 150 = 15mm (\(\1\2\2")\2")

#### 3: Body Material (Wetted)

A: Al (Aluminium ADC-12)

S: SUS (Stainless Steel SCS14/316 /304)

G: PPG (Glass Filled PP)

P: PP (Pure Polypropylene)

V: PVDF (Polyvinylidene Fluoride "KYNAR")

T: PTFE (Fluoroplastics)

H: High Purity PTFE (Fluoroplastics)

D: POM (Ployoxymenthylene)

F: Fe (Cast Iron)

C: CF PP (Conductive Polypropylene)

E: CF PTFE (Conductive Fluoroplastics)

#### 4: Diaphragm Materials

C: Neoprene™ (CR) E: Nordel™ (EPDM)

N: Buna N (NBR)

H: Hytrel™ (TPE / TPEE)

S: Santoprene® (TPO)
V: Viton® (FPM / FKM)

T: PTFE

#### 5: Connection Options

□: PT

J: PT Air Supply, JIS / DIN Flange

A: NPT Air Supply, ANSI Flange

F: Ferrule (ISO/3A)

T: Tube

#### 6: Specialty Options

□: Standard Pump

W: Flap Valve Pump

#### 7: Air Motor Options

□: Spool Valve

M: Mechanical Coil Spring

A: Spool Valve with Aluminium Body (200 & 250 series only)

E: Electric Type

The red characters above are non-standard productus.

#### 8: Other Options

#### X: Other Opions Other than standard pumps

TPO Backup Diaphragm, One-Up® PTFE Diaphragm, PTFE Ball Check Valves, PTFE Check Seats, SUS Ball Check Valves, SUS Check Seats, FDA Compliant Pump, 1½". Center Ports (250 metallic pump) Leak Sensor, Stroke Counter, High Pressure 2:1 Pump, Powder Pump, Split Manifold Pump and more...

Notes; ONE-UP® is a registered trademark of Gariock®. Hytrel® is a trademark of E.I. du Pont de Nemours and Company. Kynar® is a registered trademark of Arkema. Nordel® is a trademark of DuPont Dow Elastomers. Ryton® is a trademark of Chevron Philips Chemical Company. Santoprene® is a registered trademark of Monsanto Co. Viton® is a registered trademark of DuPont Performance Elastomers.

Notes; Options, Variations, Add On's and Accessories may not be available for all models sizes or materials. YTS stocks a full range of Pumps Parts and Accessories (Standard Stocked Items). Other models are classified as Order-only and stock may not be available. For information about the Line Up, Prices, Availability and Delivery please contact YTS or your Pump Distributor directly.

Note; factors affecting a pumps stated liquid flow rate, suction lift & solids handling capabilities include but are not limited to; pump size, diaphragm, ball valve & ball seat, type & materials of construction, air inlet pressure & air flow capability, liquid viscosity, specific gravity, sturry content, ambient & liquid temperature, liquid inlet & liquid outlet width, piping type, piping length & overall piping configuration.



#### Notes:

Products & specifications contained within this catalogue may be changed without notice. Pumps listed are available in various and materials. For each application please take extreme care with pump choice and always consider factors such as chemical compatibility, solids size, abrasion resistance, temperature of the liquid, temperature of the surrounding atmosphere, airline or liquid line pressure etc. Always refer to MSDS and chemical compatibility charts or for more information about chemical compatibility. For more information on choosing the correct pump, please consult with your distributor or contact YTS directly. Note that products contained may be subject to international trade restrictions or embargoes and may require an export permit from the Japan Ministry of Economy and Industry (METI) prior to dispatch. For more information regarding international export control regulations please contact your distributor or YTS directly. For information regarding re-export please contact your local authorities directly. For information regarding CE & ATEX refer to the CE and ATEX certification available separately. Countries where YTS patents were applied: Japan, China, Korea, USA, Italy, Denmark, France, Germany, Netherlands, Sweden, and England.

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Chiba 284-0012, Japan

Phone: +81 (0)43 310 6606 F a x: +81 (0)43 424 8977 E-mail: sales@yts-pump.com

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7007 CJ Doetinchem, the Netherlands

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#### Distributor









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