

# Belt Conveyor



## PM Development Guide

Rollers Parallel  
within 1/32 inch

Measure from  
Bottom Side

1/8 inch  
Belt Gap

1/8 inch  
Crown Gap

Clean,  
Even Wear,  
No Frayed Edges,  
No Exposed Cords

Change  
Oil

Clean,  
No Flaking Paint,  
Measure Surface Temperature

Lubricate

Interval	PM Task
Weekly	Clean and Inspect Conveyor Belt
Weekly	Clean and Inspect Drive Motor
Monthly	Measure and Adjust Conveyor Alignment and Tension
Monthly	Lubricate Roller Bearings
2 Years	Change Gearbox Oil