

THIS SHIPPING ORDER must be legibly filled in, in ink, in Indelible Pencil or in Carbon, and retained by the Agent.

RECEIVED, subject to the classifications and tariffs in effect on the date of issue of this shipping order.

Shipper's No. 482217
 Company Agent's No. LAC

the property described below, in apparent good order, except as noted (contents and condition of contents of packages unknown), marked, consigned, and destined as indicated below, which said carrier (the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract) agrees to carry to its usual place of delivery at said destination, if on its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed, as to each carrier of all or any of said property over all or any portion of said route to destination, and as to each party at any time interested in all or any of said property, that every service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Domestic Straight Bill of Lading set forth (1) in Uniform Freight Classification in effect on the date hereof, if this is a rail or a railwater shipment, or (2) in the applicable motor carrier classification or tariff if this is a motor carrier shipment.
 Shipper hereby certifies that he is familiar with all the terms and conditions of the said bill of lading, including those on the back thereof, set forth in the classification or tariff which governs the transportation of this shipment, and the said terms and conditions are hereby agreed to by the shipper and accepted by himself and his assigns.

From **NATIONAL OILWELL VARCO**
SA 12 Hwy 90 W New Iberia, LA 70560 At NIARC 12-28 2014
 (Mail or street address of consignee—For purposes of notification only.)

Consigned to DIAMOND OFFSHORE OCEAN TITAN

Destination _____ State _____ Country _____

Routing _____

Delivering Carrier W. O. Rail-ACME Vehicle or Car Initial _____ No. 53 154
Dec 13

No. of Units & Container Type	HM	Proper Shipping Name, Hazard Class Identification Number (UN or NA) per 172.101, 172.202, 172.203	TOTAL QUANTITY (Weight, Volume, Gallons, etc.)	WEIGHT (Subject to Correction)	RATE	CHARGES (For Carrier Use Only)
1-skid		1-VARCO TDS-4H TOP DRIVE TRANSMISSION MOUNTED ON A SHIPPING SKID WITH PUC'S SERIAL # TDS4A28X36 DO 31062 PART # 88584-AIC A W.O.# NEW-526059 CUST.# 153-029628W				

**DIAMOND OFFSHORE
 CENTRAL WAREHOUSE**
 RECEIVED SUBJECT TO
 INTERNAL INSPECTION
 RIG: 153
 PO#: 153-29628W
 DATE: 22 DEC-14
 BY: [Signature]

PLACARDS TENDERED: YES NO

FOR EMERGENCIES CONCERNING HAZARDOUS MATERIAL CALL 1-800-732-9876 DAY OR NIGHT.	I hereby declare that the contents of this consignment are fully and accurately described above by proper shipping name and are classified, packaged, marked and labeled, and are in all respects in proper condition for transport by <input type="checkbox"/> Rail <input type="checkbox"/> Highway <input type="checkbox"/> Water (DELETE NON-APPLICABLE MODE OF TRANSPORTATION) according to applicable international and national governmental regulations.	REMIT C.O.D. TO: ADDRESS C.O.D. FEE PREPAID <input type="checkbox"/> COLLECT <input type="checkbox"/> C.O.D. AMT \$ _____	TOTAL CHARGES \$ _____ FREIGHT CHARGES ARE PREPAID UNLESS MARKED COLLECT. CHECK BOX IF CHARGES ARE COLLECT. <input type="checkbox"/>
	Signature _____	Subject to Section 7 of conditions, if this shipment is to be delivered to the consignee without recourse on the consignor, the consignor shall sign the following statement: The carrier shall not make delivery of this shipment without payment of freight and all other lawful charges.	(SIGNATURE OF CONSIGNOR) _____

* If the shipment moves between two ports by a carrier by water, the law requires that the bill of lading shall state whether it is carrier's or shipper's weight.
 NOTE—Where the rate is dependent on value, shippers are required to state specifically in writing the agreed or declared value of the property.

The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding _____ per _____

NATIONAL OILWELL VARCO

Per Walter Notine
 Permanent post office address of shipper: _____

2

[Signature]

Agent must detach and retain this Shipping Order and must sign the Original Bill of Lading.



NATIONAL OILWELL VARCO

National Oilwell Varco
5212 W. Hwy 90, New Iberia, LA, 70560
Tel. 337.347.1400

CERTIFICATE OF CONFORMANCE

This document certifies that the following equipment has been inspected / repaired in accordance with National Oilwell Varco requirements API Spec 16D and other applicable specifications and procedures.

Exceptions to this certificate are noted in the exclusions section

CUSTOMER NAME	Diamond Offshore
CUSTOMER PO NUMBER	153-029628W
N.O.V. JOB NUMBER	526059
ITEM / EQUIPMENT	TDS-4H Transmission
PART NUMBER	88584-A1CA
SERIAL NUMBER	TDS4A28X36
CUSTOMER I.D. NUMBER	


Exclusions

All material acceptances, dimensional inspections, NDT inspections, repair operations and functional tests were performed by National Oilwell Varco Quality Control Inspectors and / or National Oilwell Varco approved sources and laboratories and meet National Oilwell Varco specifications and where required by API

All documents submitted in this pack are confidential between National Oilwell Varco and customer.
Any information which is deemed as proprietary is withheld.

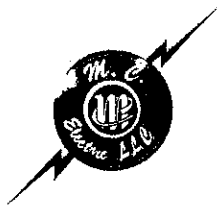
For and on behalf of National Oilwell Varco

SIGNED
BY:


Toby Webre

CERTIFICATION
DATE:

December 18, 2014



M C ELECTRIC, LLC.

PO BOX 930
 AMELIA, LA 70340
 Phone: (985)-631-2851
 Fax: (985)-631-3536
 Email: contact@mcelectricinc.com
 Web: www.mcelectricinc.com

1-PC1
 (TR) (WHSE)

Delivery Ticket

Job No.:	106158
Received Date:	01/02/14
Page:	1

Sold To:	Customer Number: 016513 DIAMOND OFFSHORE COMPANY ATTN. ACCTS PAYABLE P.O. BOX 4809 HOUSTON, TX 77210	Ship To:	Ship To Number: 000099 DIAMOND OFFSHORE NEW IBERIA WAREHOUSE 6501 FREETOWN ROAD NEW IBERIA, LA 70560
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23175
Feb 14

Job No.	Rec'vd Date	Sales Code	Ship Date	Ship Via	Terms
106158	01/02/14	CRC	03/28/14	M C TRUCK	NET 30 DAYS

Customer PO	114-027617A	PO Release	CHARLEY BREEDLOVE	Misc Number	LEXINGTON
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Quantity	Description	Unit Price	Extension
	<p>Nameplate Data: MANUF.:GE TOP DRIVE MOTOR, MOD. #:GE752US2, TYPE:HIGH TORQUE SHUNT, SER. #:EE96010058, STYLE:DO# 28407</p> <p>TAKE & RECORD DIGITAL PICTURES OF UNIT. REMOVE BRAKE HUB & 21 TOOTH PINION FROM SHAFT SEND PIINION TO NOV. FOR TESTING. DISASSEMBLE MOTOR AND INSPECT. REMOVE ALL COILS FROM STATOR HOUSING. SANDBLAST & PRIME BOTH INTERIOR AND EXTERIOR OF STATOR. REINSULATOR REINSULATE COILS WITH NOMEX & INSTALL IN IN STATOR HOUSING. RETEST STATOR WINDING AND RECORD RESULTS. V.P.I. STATOR ASSEMBLY. INSTALL NEW 16' LEADS IN STATOR. REPLACE ARMATURE WITH NEW REASSEMBLE MOTOR REPLACING ALL DEFECTIVE ITEMS AS ITEMIZED BELOW. TEST RUN MOTOR FOR A MINIMUM OF 8 HOURS IN THE VERTICAL TEST RUN MOTOR FOR A MINIMUM OF 8 HOURS IN THE VERTICAL POSITION CHECKING BEARINGS & SHAFT ENDPLAY. INSTALL COVERS AND SAFETY WIRE ALL</p>		

**DIAMOND OFFSHORE
 CENTRAL WAREHOUSE**

RECEIVED SUBJECT TO
 INTERNAL INSPECTION

RIG: 114

PO#: 114-27617-19

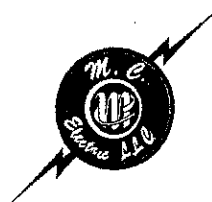
DATE: 31 MAR 14

BY: [Signature]

Sub Total	Continued ...
Discount	
Tax	
Freight	
Total	

Received By: _____ Date: _____

Customer



M C ELECTRIC, LLC.

PO BOX 930
 AMELIA, LA 70340
 Phone: (985)-631-2851
 Fax: (985)-631-3536
 Email: contact@mcelectricinc.com
 Web: www.mcelectricinc.com

Delivery Ticket

Job No.:	106158
Received Date:	01/02/14
Page:	2

Sold To:	Customer Number: 016513 DIAMOND OFFSHORE COMPANY ATTN. ACCTS PAYABLE P.O. BOX 4809 HOUSTON, TX 77210	Ship To:	Ship To Number: 000099 DIAMOND OFFSHORE NEW IBERIA WAREHOUSE 6501 FREETOWN ROAD NEW IBERIA, LA 70560
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Job No.	Rec'vd Date	Sales Code	Ship Date	Ship Via	Terms
106158	01/02/14	CRC	03/28/14	M C TRUCK	NET 30 DAYS

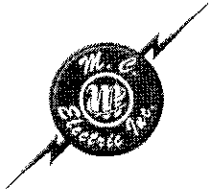
Customer PO	114-027617A	PO Release	CHARLEY BREEOLOVE	Misc Number	LEXINGTON
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Quantity	Description	Unit Price	Extension
	REQUIRED BOLTS. PAINT EXXTERIOR AND INSTALL STAINLESS STEEL ID TAG. CLEAN AND INSTALL BRAKE HUB DN SHAFT. INSTALL 21 TOOTH PINION AS NEEDED. TAKE & RECORD DIGITAL PICTURES OF UNIT. AS PER ESTIMATE (3) CD'S REC'D BY: _____		59,982.77

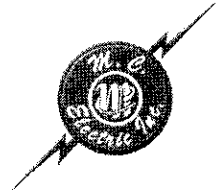
Sub Total	59,982.77
Discount	.00
Tax	.00
Freight	.00
Total	59,982.77

Received By: _____ Date: _____

Customer



M.C. ELECTRIC, L.L.C.
326 DEGRAVELLE ROAD
AMELIA, LA. 70340



QUALITY ASSURANCE REPORT

DIAMOND OFFSHORE

P.O. # 114-027617A

D.O. # 28407

MOTOR S/N EE96010058

M.C. ELECTRIC JOB # 106158



M C ELECTRIC, LLC.

PO BOX 930
AMELIA, LA 70340
Phone: (985)-631-2851
Fax: (985)-631-3536
Email: contact@mcelectricinc.com
Web: www.mcelectricinc.com

Job Estimate

01/21/14
2/12/14 - working on
02/24/14

Job No.:	106158
Recv'd Date:	01/02/14
Page:	1

Sold To:	Customer Number: 016513 DIAMOND OFFSHORE COMPANY ATTN. ACCTS PAYABLE P.O. BOX 4809 HOUSTON, TX 77210 Contact: CHARLEY BREEDLOVE Telephone: 800-848-1980 Fax: 713-647-2100	Ship To:	Ship To Number: 000099 DIAMOND OFFSHORE NEW IBERIA WAREHOUSE 6501 FREETOWN ROAD NEW IBERIA, LA 70560 Fax: - -
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Job Number	Recv'd Date	Sales Code	Location	Ship Via	Terms
106158	01/02/14	CRC			NET 30 DAYS

Customer PO	FR114-027617	PO Release	CHARLEY BREEDLOVE	Misc Number	LEXINGTON
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Units	Item #	Description	Unit Price	Extension
	114-027617A	Nameplate Data: MANUF.:GE TOP DRIVE MOTOR, MOD. #:GE752US2, TYPE:HIGH TORQUE SHUNT, SER. #:EE96010058, STYLE:DO# 28407 PLEASE NOTE THE COMMUTATOR IS SEVERELY PITTED AND DAMAGED. DUE TO THE SEVERITY OF DAMAGE, THE QUOTE BELOW INCLUDES REPLACING THE ARMATURE WITH NEW. TAKE & RECORD DIGITAL PICTURES OF UNIT. REMOVE BRAKE HUB & 21 TOOTH PINION FROM SHAFT. SEND PINION TO NOV FOR TESTING. DISASSEMBLE MOTOR AND INSPECT. REMOVE ALL COILS FROM STATOR HOUSING. SANDBLAST AND PRIME BOTH INTERIOR AND EXTERIOR OF STATOR. REINSULATE COILS WITH NOMEMX & INSTALL IN STATOR HOUSING. RETEST STATOR WINDINGS & RECORD RESULTS. V. P. I. STATOR ASSEMBLY. INSTALL NEW 16' LEADS IN STATOR. REPLACE ARMATURE WITH NEW.		

Repair estimate valid for 30 calendar days
from the above date.

Total is plus sales tax if applicable.
Based Upon Our Standard Terms And Conditions.

Total	Continued ...
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Received By: _____ Date: _____

Customer



M C ELECTRIC, LLC.
 PO BOX 930
 AMELIA, LA 70340
 Phone: (985)-631-2851
 Fax: (985)-631-3536
 Email: contact@mcelectricinc.com
 Web: www.mcelectricinc.com

Job Estimate

Job No.:	106158
Recv'd Date:	01/02/14
Page:	2

Sold To:	Customer Number: 016513 DIAMOND OFFSHORE COMPANY ATTN. ACCTS PAYABLE P.O. BOX 4809 HOUSTON, TX 77210 Contact: CHARLEY BREEDLOVE Telephone: 800-848-1980 Fax: 713-647-2100	Ship To:	Ship To Number: 000099 DIAMOND OFFSHORE NEW IBERIA WAREHOUSE 6501 FREETOWN ROAO NEW IBERIA, LA 70560 Fax: - -
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Job Number	Recv'd Date	Sales Code	Location	Ship Via	Terms
106158	01/02/14	CRC			NET 30 DAYS

Customer PO	FRI14-027617	PO Release	CHARLEY BREEDLOVE	Misc Number	LEXINGTON
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Units	Item #	Description	Unit Price	Extension
		REASSEMBLE MOTOR REPLACING ALL DEFECTIVE ITEMS AS ITEMIZED BELOW. TEST RUN MOTOR FOR A MINIMUM OF 12 HOURS IN EACH DIRECTION SEATING BRUSHES AND CHECKING BEARINGS. TEST RUN MOTOR FOR A MINIMUM OF 8 HOURS IN THE VERTICAL POSITION CHECKING BEARINGS & SHAFT ENDPLAY. INSTALL HEATER CORD & PLUG ASSEMBLY. INSTALL COVERS AND SAFETY WIRE ALL REQUIRED BOLTS. PAINT EXTERIOR AND INSTALL STAINLESS STEEL ID TAG. CLEAN AND INSTALL BRAKE HUB ON SHAFT. INSTALL 21 TOOTH PINIDN AS NEEDED. TAKE & RECORD DIGITAL PICTURES OF UNIT. ESTIMATE FOR THE ABOVE		17,770.00
1.0	2135	NU330 BEARING GE # 8864951P167	840.00	840.00
1.0	2136	6326M/C4 BALL BEARING GE # 8864950P195SP	900.00	900.00
4.0	7300	GE 41C632667G6 BRUSHHOLDER	185.63	742.52

Total	Continued ...
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Repair estimate valid for 30 calendar days from the above date.
 Total is plus sales tax if applicable.
 Based Upon Our Standard Terms And Conditions.



TRACTION MOTOR NAMEPLATE INFORMATION

DATE January 02, 2014

M.C. ELECTRIC JOB # 106158

MANUF. GE Top Drive

SERIAL# EE96010058

MODEL GE752U32

STYLE _____

TYPE High Torque Shunt

FRAME _____

VOLTS _____

AMPS _____

DIGITAL PICTURES TAKEN? YES OR NO (CIRCLE ONE)

CUSTOMER NAME Diamond Offshore

CONTACT PERSON Charley Breedlove PHONE/FAX _____

REC'D VIA MC Trucks (Clyde)

POINT OF ORIGIN _____

COMMENTS Ocean Lexington DO# 28407

FR 114-027617

Old MCE # 96516



Diamond Offshore Drilling, Inc.
Proforma Invoice / Packing List
 New Iberia Central Warehouse

CM: 417-071865

Issued: 02-JAN-14

Rev #:

Rev

Date:

Ship Via: THEIR TRUCK

Last Updated By: HULINR

Cargo Manifest
 Ocean Lexington

Ultimate Dest: M. C. ELECTRIC, L.L.C. 326 DEGRAVELE STREET AMELIA, LA 70340 ROBERT CARDINAL 985-631-2851	Intermediate Dest:
---	---------------------------

Item	Quan	U-O-M	Description	Ref.Document	Unit Price	Tot.Weight
1	1	EA	MOTOR, TRACTION HIGH TORQUE DC, SHUNT WOUND, FOR TDS-4S, PINION OR HUB FITTED SERIAL NUMBER - 50109-5482 - FROM UNION SUPPLIES ABZ Model: TDS-4S S/N: TDS4SF12X03 DODI P/N: 720-02422 MFG P/N: GE752US2	FR114-027617	500.00	0.00

Manifest Totals: 500.00 0.00

Rlg Comments: *** CM 632-0111 ***

Whse Comments
 NF#/RT#:

I certify that the above material was accepted this date from New Iberia Central Warehouse for delivery to M. C. ELECTRIC, L.L.C..

Received material described above at M. C. ELECTRIC, L.L.C..

Date: 1/2/14

By: *Clyde P. ...*

Date:

By:

Cody Cardinale

From: "Breedlove, Charley" <CBREEDLOVE@DODI.com>
To: "Cody Cardinale" <ccardinale@mcelectricinc.com>
Sent: Tuesday, January 07, 2014 8:12 AM
Subject: RE: FR114-027617 Top Drive Motor Initial Inspection Request

Cody,

Please proceed with tear down, evaluation and quote. No one will be present for tear down.

Thanks,
Charley

From: Cody Cardinale [mailto:ccardinale@mcelectricinc.com]
Sent: Thursday, January 02, 2014 2:16 PM
To: Breedlove, Charley
Subject: FR114-027617 Top Drive Motor Initial Inspection Request

Good Afternoon Charley,

The GE752 top drive motor for the Ocean Lexington is ready for tear down and evaluation. Please advise if a DODI representative need be present. If you have any questions please advise.

Thank You,
Cody Cardinale
ccardinale@mcelectricinc.com
M.C. Electric L.L.C.
Phone:(985)-631-2851
Fax:(985)-631-3536
www.mcelectricinc.com



**DIAMOND
OFFSHORE**

DIAMOND OFFSHORE COMPANY
 P.O. Box 4809, Houston, Texas 77210-4809
 Phone: 281-492-5300 Fax: 281-647-2202

Page 1 Of 1

P.O. NUMBER	114-027617A
DATE	10-MAR-2014
REVISION	
AFE NUMBER	1411408

PURCHASE ORDER

**V
E
N
D
O
R**
 M. G. ELECTRIC, L.L.C.
 P O BOX 930
 AMELIA, LA 70340-0930

**S
H
I
P
T
O**
 New Iberia Warehouse
 Attn: Receiving
 6501 Freetown Road
 New Iberia, LA 70560
 337-365-5180

Well:
 Lease:
 Rig: Ocean Lexington

TERMS NET 30	DEL.PROM. 21-APR-2014	INCO Terms EX-WORKS	SHIP VIA MOTOR FREIGHT	ULTIMATE DEST TRINIDAD	PRICE FIRM	TAX STATUS EXEMPT
CONFIRMING TO. & PHONE NUMBER CODY CARDINALE 985-631-2851			NOTE TO VENDOR JOB# 108158			

ITEM	QTY.	UNIT	DESCRIPTION	UNIT PRICE	EXTENSION
1	1	EACH	Account Reference: 5411000 88585-HTR - MOTOR, TRACTION HIGH TORQUE DC , SHUNT WOUND, WITH 21 TOOTH PINION AND BRAKE HUB, DO# 28407, REPAIR AS PER MSR-09 & OEM SPECIFICATIONS, MODEL: TDS-4S	59,982.77	59,982.77
			NOTE Country of Origin must be stated on each line item of Packing List or Commercial Invoice for material destined for export. If Country of Origin is not provided, Diamond Offshore reserves the right to cancel the order and return material to vendor at vendor's expense without incurring cancellation or restocking charges.		
				US Total	59,982.77

Remit Invoices To:
DIAMOND OFFSHORE COMPANY
 P.O. Box 4809
 Houston, Texas 77210

Purchase is exempt from sales and use tax per the following:
 Offshore Drilling Equipment Exemption -- Louisiana R.S. 47:305(1)
 First Use Offshore Exemption -- Louisiana R.S. 47:305.10
 Vessel Exemption -- Louisiana R.S. 47:305.1

Charlie Breedlove

ACCEPTANCE OF THIS ORDER BY THE SELLER'S COMMENCEMENT OF PERFORMANCE OR OTHERWISE SHALL CONSTITUTE FULL ACCEPTANCE BY THE SELLER OF DIAMOND OFFSHORE'S STANDARD TERMS AND CONDITIONS OF PURCHASE AND ALL TERMS AND CONDITIONS CONTAINED HEREIN OR ATTACHED HERETO. THE P.O. NUMBER MUST LEGIBLY APPEAR ON ALL INVOICES, PACKAGES AND CORRESPONDENCE RELATED TO THIS ORDER. BUYER REQUIRES FREIGHT DOCUMENTATION. ORIGINAL FREIGHT INVOICE MUST ACCOMPANY ALL FREIGHT CHARGES EXCEEDING \$500. MATERIAL SAFETY DATA SHEETS MUST ACCOMPANY ALL HAZARDOUS MATERIAL SHIPMENTS

Cody Cardinale

From: "Breedlove, Charley" <CBREEDLOVE@DODI.com>
To: "Cody Cardinale" <ccardinale@mcelectricinc.com>
Sent: Monday, March 24, 2014 9:53 AM
Subject: RE: Ocean Lexington GE752 Top Drive Motor Final Inspection Request
No inspection by DODI required. Please proceed with testing and deliver when ready.

Thanks,
Charley

From: Cody Cardinale [mailto:ccardinale@mcelectricinc.com]
Sent: Monday, March 24, 2014 8:16 AM
To: Breedlove, Charley
Subject: Ocean Lexington GE752 Top Drive Motor Final Inspection Request

Good Morning Charley,
The GE752US2 Top Drive Motor for the Ocean Lexington on PO#114-027617A is currently running and is ready for final inspection. Please advise if a DODI representative need be present.

Thank You,
Cody Cardinale
ccardinale@mcelectricinc.com
M.C. Electric L.L.C.
Phone:(985)-631-2851
Fax:(985)-631-3536
www.mcelectricinc.com

3/24/2014

JOB CARD - QUALITY ASSURANCE

Job: 106158	Department: SH SHOP	Job Desc: GE TOP DRIVE MOTOR Type: TM TRACTION MTR./GEN.
Customer: 016513	S DIAMOND OFFSHORE COMPANY	Ship To #: 000099
O ATTN. ACCTS PAYABLE	L P.O. BOX 4809	S DIAMOND OFFSHORE
D HOUSTON, TX 77210		H NEW IBERIA WAREHOUSE
		I 6501 FREETOWN ROAD
		P NEW IBERIA, LA 70560

Nameplate Data:

MANUF.:GE TOP DRIVE MOTOR, MOD. #:GE752US2, TYPE:HIGH TORQUE SHUNT, SER.
#:EE96010058, STYLE:DO# 28407

(QA) QUALITY ASSURANCE

00 INITIAL MEGGER READINGS	[]
01 ARMATURE	[GROUND]
02 FIELDS	[INFINITY @ 1000 VOLTS]
03 INTERPOLES	[GROUND]
04 -----	[]
05 FINAL VOLTAGE DROP READINGS	[]
06 FIELDS	[10/10/10/10 @ 40 VOLTS, 37 A]
07 INTERPOLES	[11/11/11/11 @ 44 VOLTS, 159 A]
08 -----	[]
09 FINAL MEGGER READINGS	[]
10 ARMATURE CIRCUIT	[INFINITY @ 1000 VOLTS]
11 FIELD CIRCUIT	[INFINITY @ 1000 VOLTS]
12 -----	[]
13 FINAL HIGH POT. READINGS	[]
14 ARMATURE CIRCUIT	[1.6 MICROAMPS @ 3000 VOLTS]
15 FIELD CIRCUIT	[1.2 MICROAMPS @ 3000 VOLTS]
16 -----	[]
17 SHAFT ENDPLAY	[.012"]
18 -----	[]
19 INITIAL D.E. BALANCE READING	[NEW]
20 INITIAL O.D.E. BALANCE READING	[NEW]
21 -----	[]
22 FINAL D.E. BALANCE READING	[NEW]
23 FINAL O.D.E. BALANCE READING	[NEW]
24 -----	[]
25 SHUNT FIELD RESISTANCE:	[1.2 OHMS]
26 DRIVE END BEARING TEMPERATURE	[119 F]
27 COMMUTATOR END BEARING TEMP.	[89 F]
28 -----	[]
29 COMPASS CHECK TESTED BY	[CODY I.]
30 COMPASS CHECK WITNESSED BY	[CODY C.]
31 -----	[]
32 HEATER VOLTAGE & AMPERAGE TEST	[117 VOLTS, 3.18 AMPS]
33 -----	[]
34 M.C. ELECTRIC REPRESENTATIVE	[JARED]

JOB CARD - QUALITY ASSURANCE

Job: 106158	Department: SH SHOP	Job Desc: GE TOP DRIVE MOTOR Type: TM TRACTION MTR./GEN.
Customer: 016513	S DIAMOND OFFSHORE COMPANY	Ship To #: 000099
O ATTN. ACCTS PAYABLE	L P.O. BOX 4809	S DIAMOND OFFSHORE
D HOUSTON, TX 77210		H NEW IBERIA WAREHOUSE
		I 6501 FREETOWN ROAD
		P NEW IBERIA, LA 70560

Nameplate Data:
 MANUF.:GE TOP DRIVE MOTOR, MOD. #:GE752US2, TYPE:HIGH TORQUE SHUNT, SER.
 #:EE96010058, STYLE:DO# 28407

(SW) SPECIAL WORK

00 D.E. JOURNAL DIMENSIONS	[]
01 MEASUREMENT 1	[NEW _____]
02 MEASUREMENT 2	[NEW _____]
03 MEASUREMENT 3	[NEW _____]
04 -----	[]
05 O.D.E. JOURNAL DIMENSIONS	[]
06 MEASUREMENT 1	[NEW _____]
07 MEASUREMENT 2	[NEW _____]
08 MEASUREMENT 3	[NEW _____]
09 -----	[]
10 D.E. HOUSING DIMENSIONS	[]
11 MEASUREMENT 1	[5.119" _____]
12 MEASUREMENT 2	[5.119" _____]
13 MEASUREMENT 3	[5.119" _____]
14 -----	[]
15 O.D.E. HOUSING DIMENSIONS	[]
16 MEASUREMENT 1	[NEW _____]
17 MEASUREMENT 2	[NEW _____]
18 MEASUREMENT 3	[NEW _____]
19 -----	[]
20 FINAL COMMUTATOR DIAMETER	[]
21 MEASUREMENT 1	[NEW _____]
22 MEASUREMENT 2	[NEW _____]
23 MEASUREMENT 3	[NEW _____]
24 -----	[]
25 FINAL COMMUTATOR T.I.R.	[.000"]
26 -----	[]
27 1300 RPM VIBRATION READINGS	[]
28 DRIVE END # 1 READING	[0.0 MILS @ 1300 RPM _____]
29 DRIVE END # 2 READING	[0.0 MILS @ 1300 RPM _____]
30 DRIVE END # 3 READING	[0.4 MILS @ 1300 RPM _____]
31 COMMUTATOR END # 1 READING	[0.0 MILS @ 1300 RPM _____]
32 COMMUTATOR END # 2 READING	[0.0 MILS @ 1300 RPM _____]
33 COMMUTATOR END # 3 READING	[0.2 MILS @ 1300 RPM _____]
34 -----	[]
35 D.E. BEARING FACE RUNOUT	[.000" _____]
36 O.D.E. BEARING FACE RUNOUT	[.000" _____]

JOB CARD - QUALITY ASSURANCE

Job: 106158	Department: SH SHOP	Job Desc: GE TOP DRIVE MOTOR Type: TM TRACTION MTR./GEN.
Customer: 016513	S DIAMOND OFFSHORE COMPANY	Ship To #: 000099
O ATTN. ACCTS PAYABLE	L P.O. BOX 4809	S DIAMOND OFFSHORE
D HOUSTON, TX 77210		H NEW IBERIA WAREHOUSE
		I 6501 FREETOWN ROAD
		P NEW IBERIA, LA 70560

Nameplate Data:

MANUF.:GE TOP DRIVE MOTOR, MOD. #:GE752US2, TYPE:HIGH TORQUE SHUNT, SER.
#:EE96010058, STYLE:DO# 28407

37 -----	[]
38 D.E. BEARING MANUFACTURER-OLD	[F.A.G. _____]
39 D.E. BEARING PART NUMBER-OLD	[55830C _____]
40 O.D.E. BEARING MANUF. - OLD	[F.A.G. _____]
41 O.D.E. BEARING PART NUMBER-OLD	[6326M.C4 _____]
42 -----	[]
43 D.E. BEARING MANUFACTURER-NEW	[F.A.G. _____]
44 D.E. BEARING PART NUMBER-NEW	[558830C _____]
45 O.D.E. BEARING MANUF. - NEW	[F.A.G. _____]
46 O.D.E. BEARING PART NUMBER-NEW	[558320C _____]
49 DRIVE COUPLING DATA	[]
50 COUPLING TYPE	[21 TOOTH PINION _____]
51 COUPLING FIT ON SHAFT (COLD)	[.072" _____]
52 COUPLING FIT ON SHAFT (HOT)	[.014" _____]
53 COUPLING ADVANCE	[.086" _____]
57 O.D.E. COUPLING DATA	[]
58 COUPLING TYPE	[BRAKE HUB _____]
59 COUPLING FIT ON SHAFT (COLD)	[3.637" _____]
60 COUPLING FIT ON SHAFT (HOT)	[3.509" _____]
61 COUPLING ADVANCE	[0.128" _____]

TRACTION MOTOR FINAL QA CHECKLIST

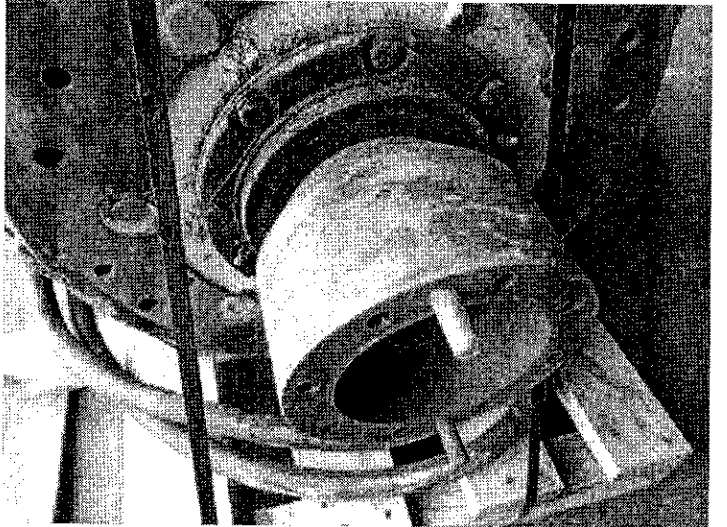
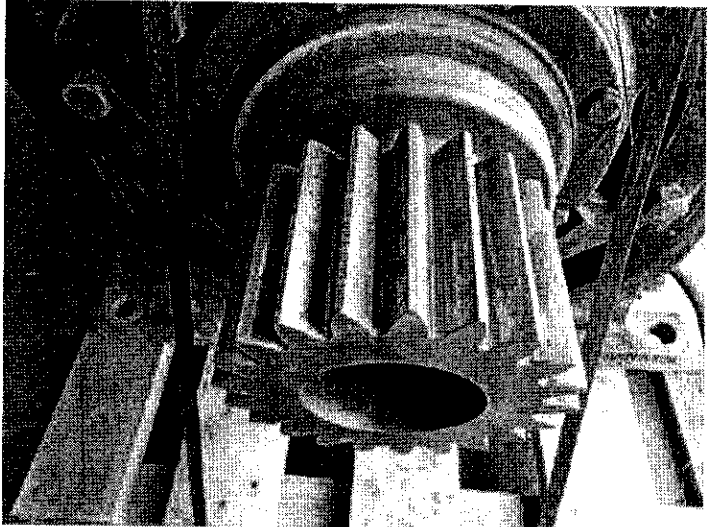
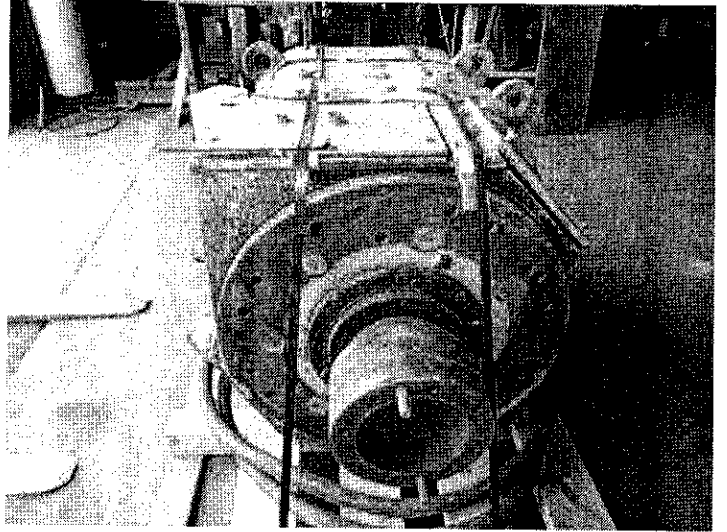
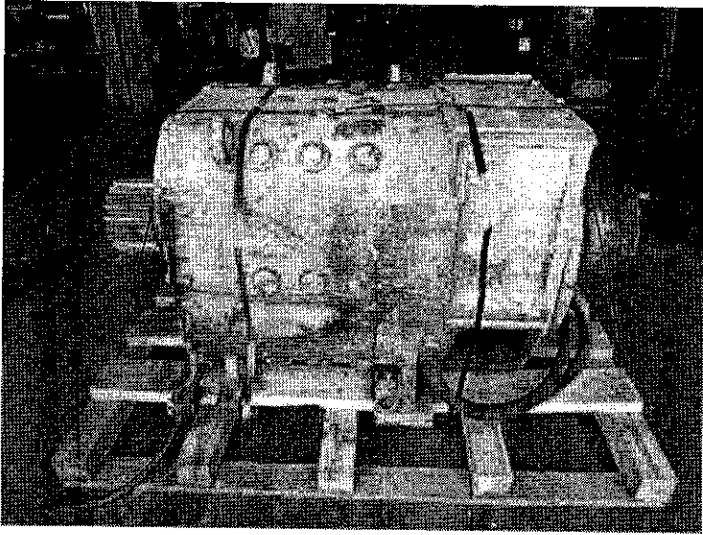
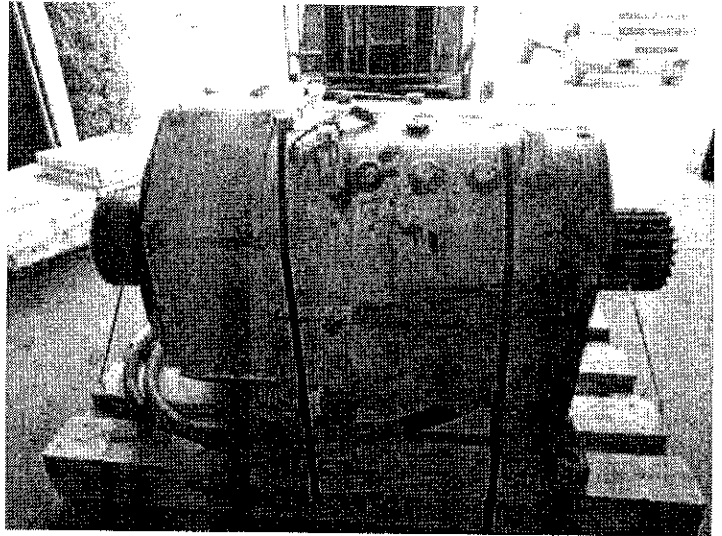
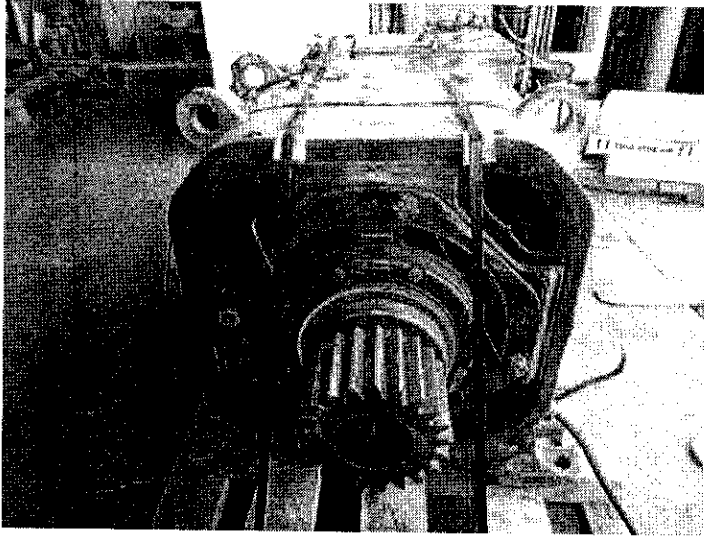
THIS INSPECTION TO BE INITIATED JUST PRIOR TO INSTALLING COVERS & COMPLETED JUST BEFORE SHIPMENT.
(ALL ITEMS TO BE INITIALED BY PERSON PERFORMING TASK)

- 1) CHECK ALL BRUSHES TO INSURE NONE ARE STUCK IN HOLDER AND THAT ALL ARE PROPERLY SEATED. CPD
- 2) CHECK COMMUTATOR FOR PROPER MACHINING. CPD
- 3) CHECK COMMUTATOR FOR ANY CONTAMINANTS. CPD
- 4) INSPECT OVERALL PAINT JOB. MAKE CERTAIN GREASE FITTINGS, NAMEPLATES, ETC. ARE NOT PAINTED. CPD
- 5) TURN SHAFT AND CHECK FOR PROPER END PLAY, BINDING OR UNDUE NOISES. CPD
- 6) CHECK TO INSURE LEADS ARE PROPERLY TAGGED AND THE PROPER TERMINALS ARE INSTALLED. CPD
- 7) CHECK TO INSURE THE PROPER NAMEPLATES, STAINLESS STEEL ID TAG, D.O. #, OR ANY APPLICABLE TAGS ARE INSTALLED. CPD
- 8) VERIFY THAT ALL THE PROPER ACCESSORIES HAVE BEEN INSTALLED (COUPLINGS, J-BOX, ETC.) CPD
- 9) VERIFY THAT ALL REQUIRED BOLT HOLES ARE PROPERLY TAPPED AND MACHINED SURFACES PROPERLY COATED WITH A RUST INHIBITER. CPD
- 10) VERIFY UNIT IS PROPERLY SECURED ON A HEAVY DUTY PALLET (IF APPLICABLE) AND MARKED WITH ALL THE PERTINENT DATA. CPD
- 11) VERIFY THAT UNIT HAS A HEATER CORD & PLUG ASSEMBLY (IF APPLICABLE). CPD
- 12) VERIFY SHAFT HAS PASSED M.P.I. & U.T. TESTING FOR CRACKS. New Armature
- 13) REVIEW MECHANICS FINAL TEST RESULTS AND Q/A TEST RESULTS TO INSURE ALL REQUIRED DATA IS PROPERLY DOCUMENTED. CPD
- 14) INSURE GREASE TUBES ARE PURGED CPD
- 15) VERIFY THAT SHAFT TURNS AT LOAD OUT TIME FOR DELIVERY. (TO BE PERFORMED BY M.C.E. TRUCK DRIVER OR M.C.E. LOAD OUT PERSON). CPD

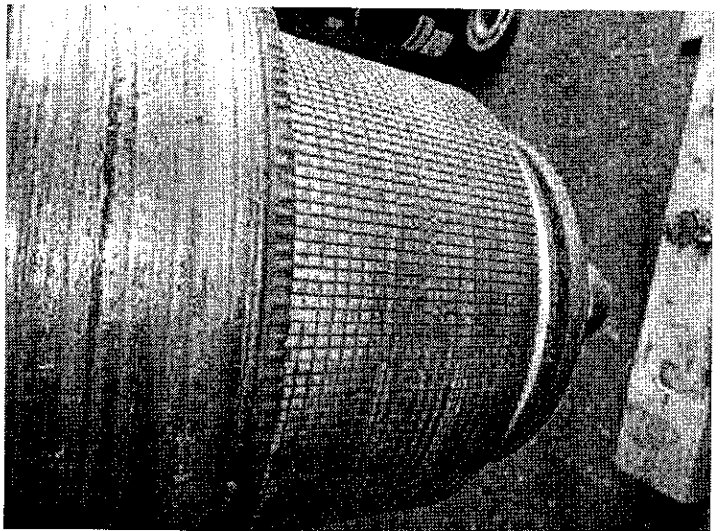
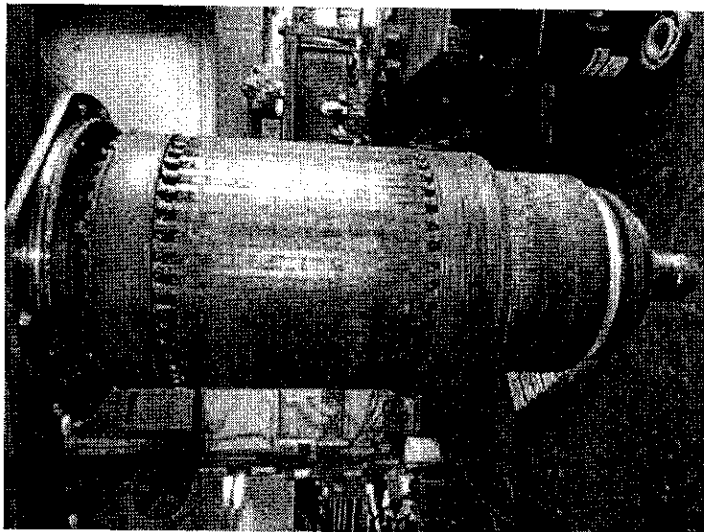
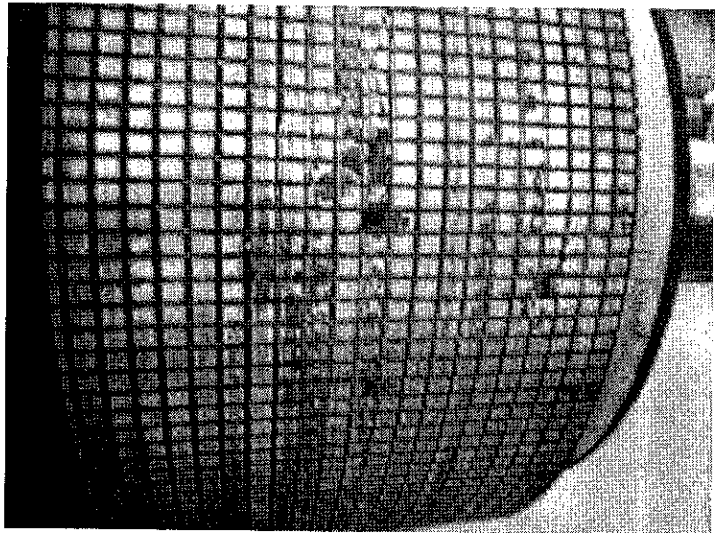
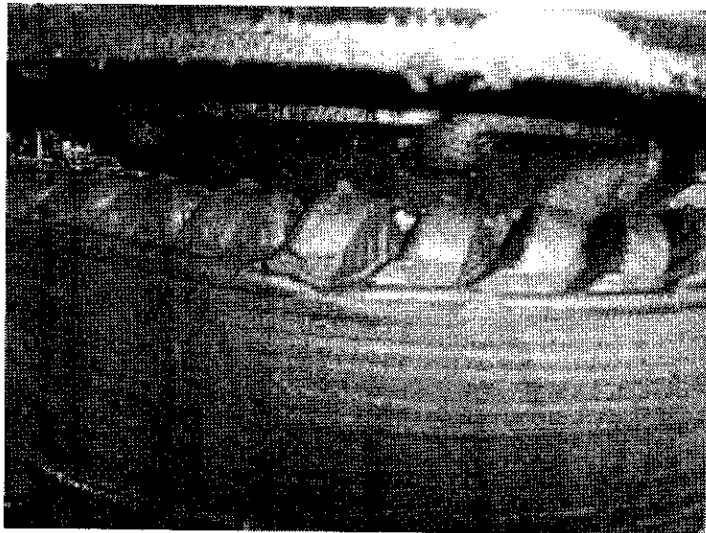
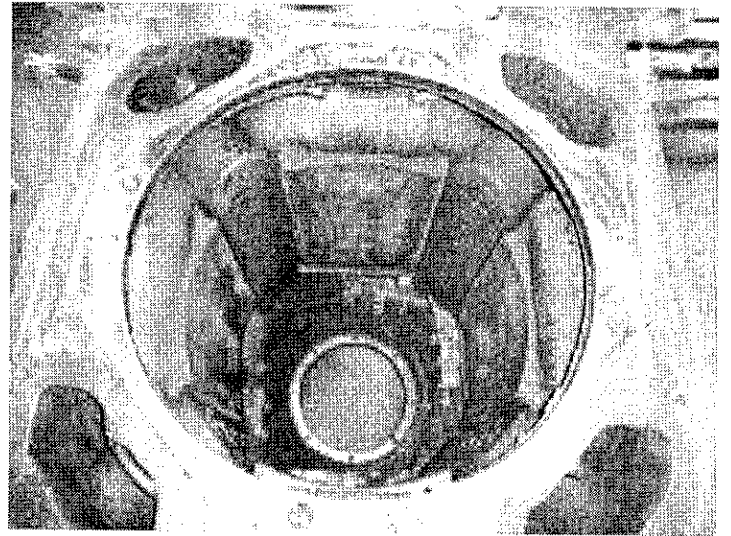
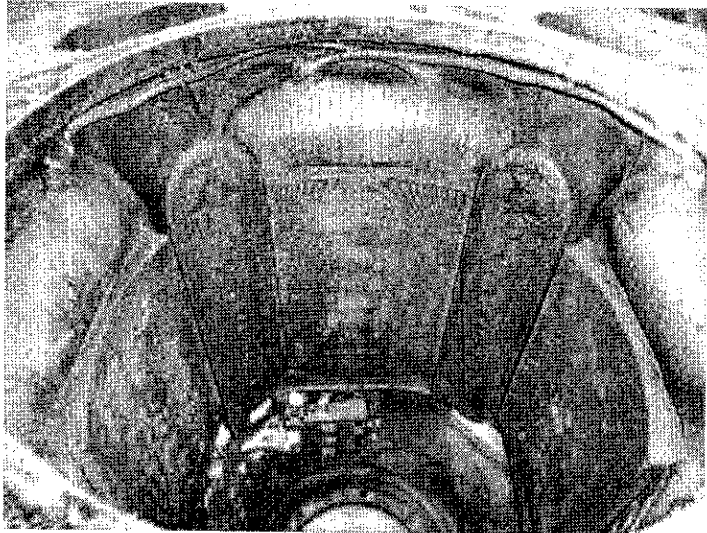
JOB # 106158

DATE 03/28/14

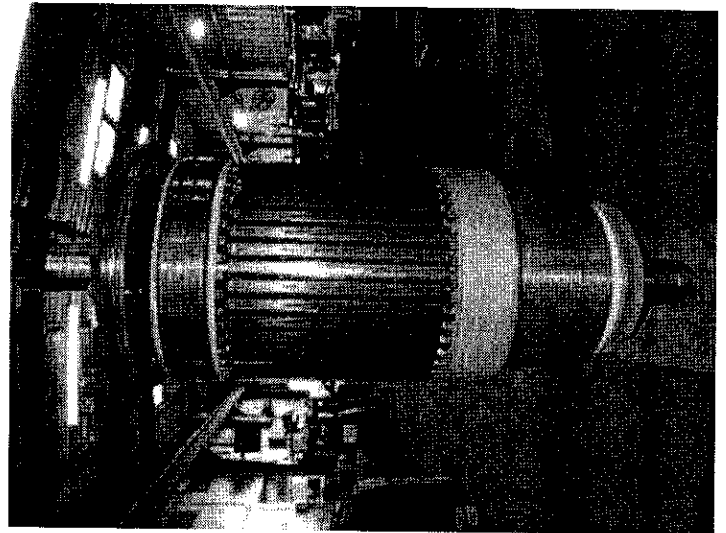
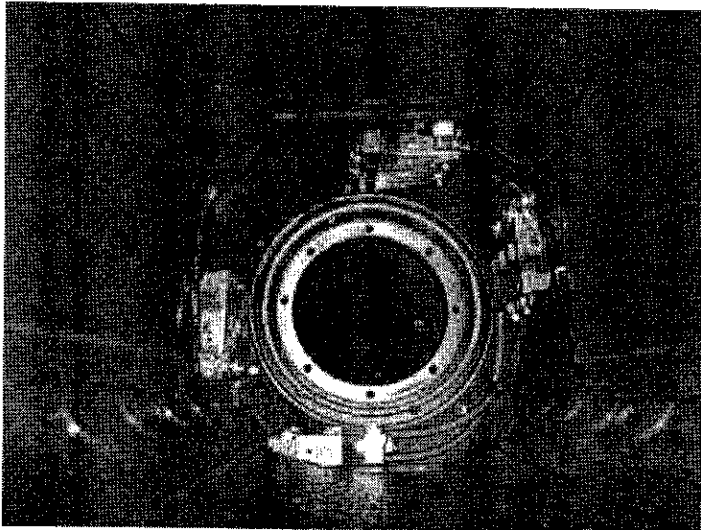
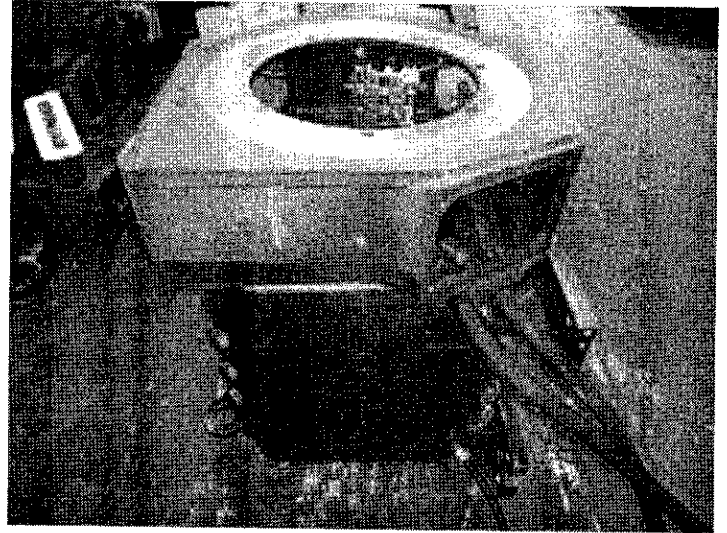
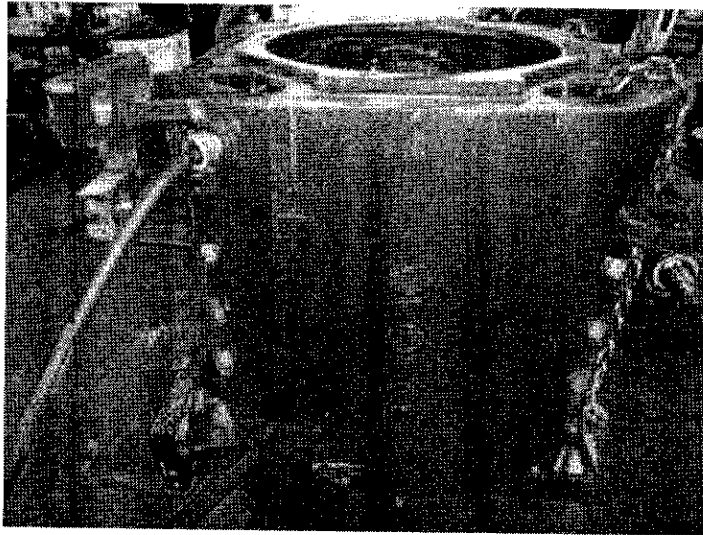
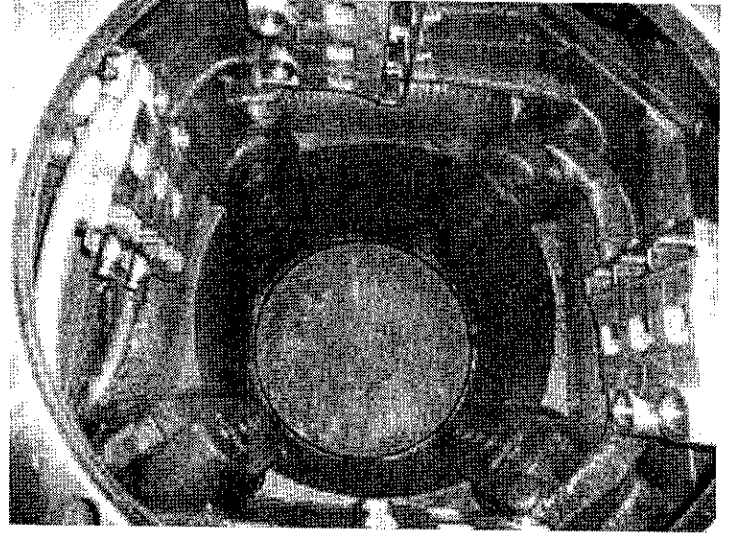
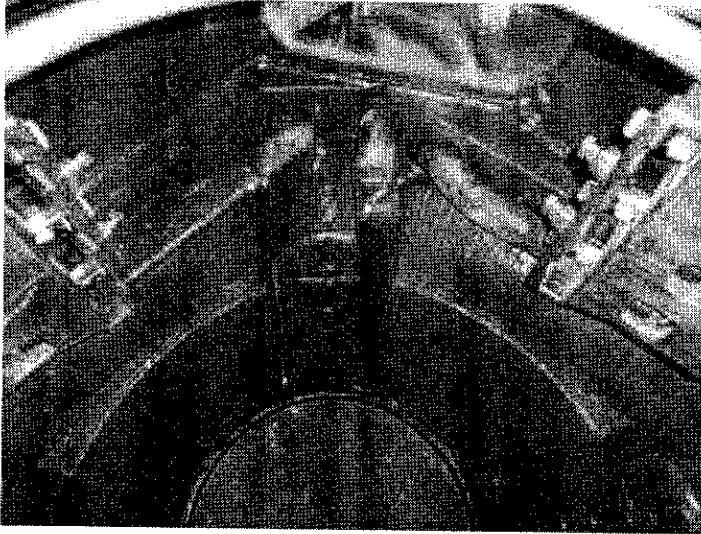
JOB # 106158 - INITIAL PICTURES



JOB # 106158 - DISASSEMBLY PICTURES



JOB # 106158 - ASSEMBLY PICTURES



JOB # 106158 - FINAL PICTURES

