

# ENGINE TUNING DATA

Idle Speed .....775 R.P.M.  $\pm$ 50 R.P.M.

C.O. reading at 950 R.P.M. ....1%  $\pm$  0.3%

## Valve clearance (cold):

Inlet.....0.10-0.15 mm (0.004"-0.006")  
Exhaust.....0.25-0.30 mm (0.010")-0.012")

## Valve Timing

|                    |          | LH  | RH  |
|--------------------|----------|-----|-----|
| Inlet opens .....  | B.T.D.C. | 9°  | 7°  |
| closes .....       | A.B.D.C. | 45° | 43° |
| Exhaust opens..... | B.B.D.C. | 45° | 43° |
| closes .....       | A.T.D.C. | 9°  | 7°  |

## SPARK PLUGS

Type.....Bosch HR 6 DS

Gap.....0.6-0.7 mm (0.024"-0.028")

Torque.....17-20 Nm (13-15 ft./lbs.)



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