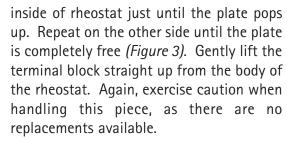
## Repairing Your Rheostat



This is a simple replacement, however sensitive circuitry is involved in the rheostat unit. This requires a light hand with all movements.

Remove the rheostat from the car following the procedure in the factory service manual (M:13:03), noting the location of the wires on the terminal block. Exercise caution





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Exercise caution when removing the wires from the terminals, as excessive force can break the terminal block, of which there are no replacements available.

Remove any visible pieces of the broken stop before proceeding to remove the round circuit board. Insert your screwdriver underneath the edge and place your fingertip on the same point on the top of the circuit board (Figure 4). Lift straight up and remove from the shaft of the rheostat bodv.

Remove any remaining broken pieces of the stop from the body of the rheostat and the bottom of round circuit board (Figure 5).



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Once you have the rheostat removed from the car, the next step is to remove the Insert the new rheostat stop on the bottom side of the round circuit board (Figure 6). Replace the circuit board and stop back on the shaft by aligning the notch on the rheostat shaft and the one in the stop. Ensure the tab on the circuit board is in the same spot as shown in Figure 7.



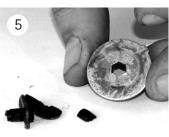
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Gently lift the terminal block straight up from the body of the rheostat. Again, exercise caution when handling this piece, as there are no replacements available.

Very gently rotate the screwdriver to the

8). Straighten the bottom cover if it was bent at all during the removal process. Now re-install the bottom plate by sliding one side in underneath the pin taking care

Carefully replace the terminal block (Figure



bottom cover (which is also a circuit board). that the top notch is aligned. At this point Start by gently lifting the corners with your the other side should snap into place by needlepoint pliers to allow enough space clamping down on it around the pin using for the tip of your flathead screwdriver to your fingers or your needlenose pliers enter at the corners (Figure 1). Carefully (Figure 9). insert the tip of the screwdriver at the outermost edge until you reach the pin holding the bottom plate on (Figure 2).

Re-attach the wires to the terminal block and test prior to re-installation.

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by Ben Shrum



