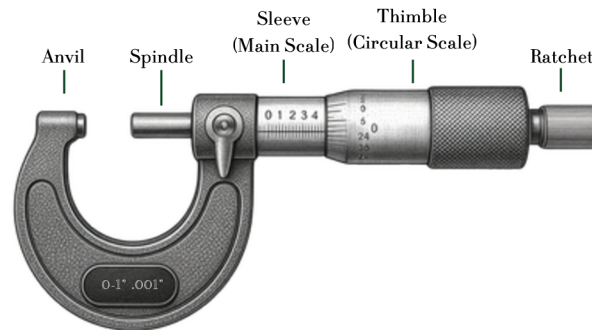


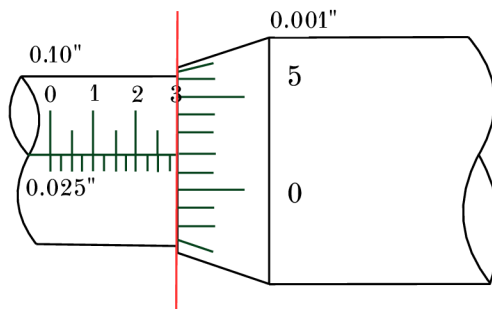
Reading a Imperial Micrometer



Step 1: Read the Sleeve (Main Scale)

Read the last visible main scale mark to the left edge of the thimble.

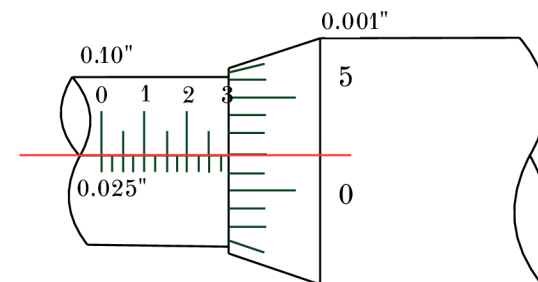
Example Reading: 3.0 inch



Step 2: Read the Thimble (Circular Scale)

Multiply the thimble scale reading by .01.

Example Reading: .002 inch



Step 3: Add Sleeve & Thimble measurements together

Total Sum: 3.002 inch