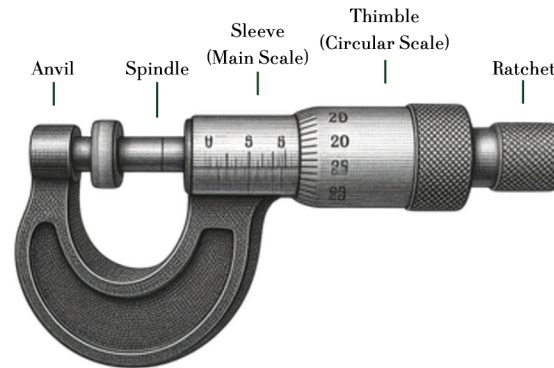


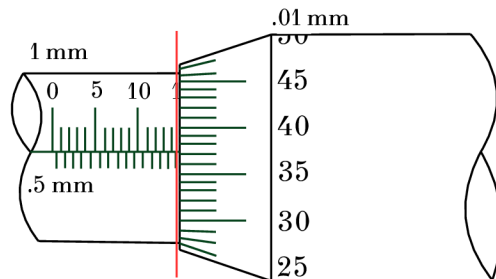
Reading a Metric Micrometer



Step 1: Read the Sleeve (Main Scale)

Read the last visible main scale mark to the left edge of the thimble.

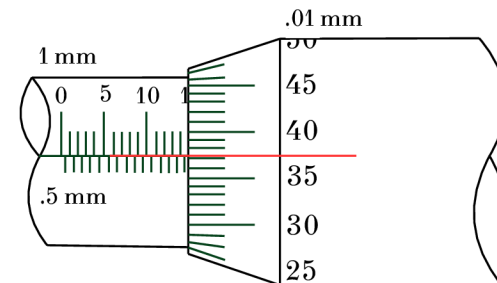
Example Reading: 14.5mm



Step 2: Read the Thimble (Circular Scale)

Multiply the thimble scale reading by .01.

Example Reading: .37mm



Step 3: Add Sleeve & Thimble measurements together

Total Sum: 14.87mm