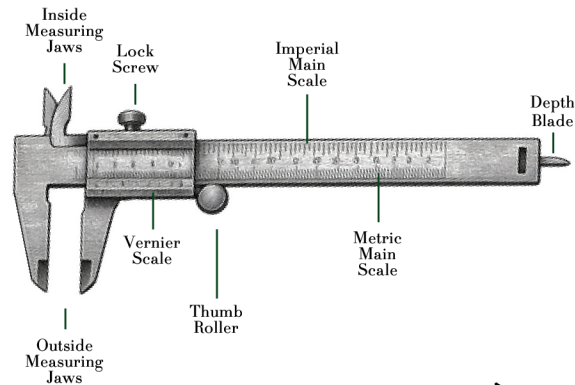


Reading a Vernier Caliper



Step 1: Read the Main Scale Value

Read the last visible main scale mark aligned with the zero value of the Vernier scale. (A)

Example Reading: 1.3"

Step 2: Read the Vernier Scale Value

Find the first line on the Vernier scale that lines up perfectly with a line on the main scale (B)

Example Reading: .014"

Step 3: Add the Main & Vernier Scale measurements together

Total Sum: 1.314"

