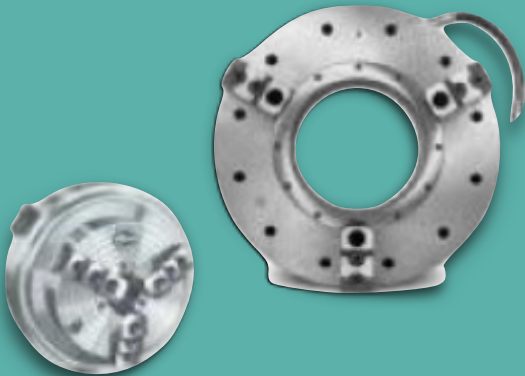


# EXCHANGE

WE HAVE AN EXCHANGE PROGRAM AVAILABLE FOR ALL TYPES OF CHUCKS & BALLSCREWS

WE ALSO HAVE COMPLETE SEAL KITS AVAILABLE FOR AIR AND HYDRAULIC CHUCKS

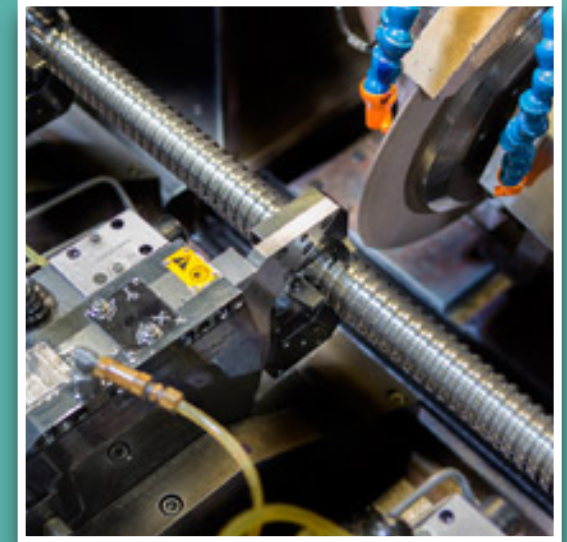


# SERVICES

- TOTAL BALLSCREW REBUILDING
- COMPLETE CHUCK REBUILDING
- COMPLETE SPINDLE REBUILDING
- LARGE LATHE CAPACITIES
- I.D. & O.D. GRINDING
- FLAT SURFACE GRINDING
- GEAR SPLINE CUTTING
- MILLING SERVICE
- HARD CHROME PLATING
- PRECISION WELDING
- GRINDING & SCRAPING OF WAYS
- HYDRAULIC REBUILDING
- GEARBOX & SPEED REDUCER REBUILDING



# SC MACHINE



Total CNC Machine  
Repair & Maintenance

SC MACHINE  
(281) 891-3360  
[WWW.SWEETCITYMACHINE.COM](http://WWW.SWEETCITYMACHINE.COM)  
[SCMACHINECO@GMAIL.COM](mailto:SCMACHINECO@GMAIL.COM)

SC MACHINE Will meet and exceed OEM standards. We offer a complete machine tool rebuilding service and even remanufacturing of all types of machine tool components and parts which will save you money!

Ballscrew & nut assemblies  
Chucks, Spindles, Acme Screws, Spline Shafts, Gears, Hydraulic Actuators, Pumps, Cylinders, Retro fitting & Grinding.

Ballscrews are rebuilt and reground and lapped polished finish to a #4RMS to reduce chatter marks and are loaded with Grade 25 chrome steel balls to proper preload and torque

All repairs carry a 18 Month in use warranty.

Normal repair time varies from 8 - 12 working days,

we also have a 72 hour crash program at an added cost of 24\$ above normal repair costs.

Our first priority of course is to restore your equipment to its original operating specs in as little time as possible, this is accomplished through quality repair service and complete remanufacturing of certain components and assemblies with over 35 years of experience.

Age, corrosion, wear, hostile working conditions & heavy work loads are all ways to impact performance. in the end these factors can prevent your equipment from ever reaching its potential for productive in service and uptime.

We provide services that offer more than just a quick fix, we have a comprehensive program of progressive service capabilities designed to promote maximum online equipment performance today and less down time tomorrow!

All chucks are rebuilt by a complete disassembly & visual inspection.

All air chuck bodies & actuating sleeves are chrome plated back to specs, Wedges are refitted, jaws are re-timed and refitted to body and reassembled and tested.

manual chuck bodies & jaws are refitted keepers are repaired or remanufactured, chuck screws are replaced and resurfaced face to be parallel with mounting adapter reassembled and tested.

Warranty is 12 months in use

We also offer New & Rebuilt chucks Seal Kits & Other Parts Also

SC MACHINE  
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[SCMACHINECO@GMAIL.COM](mailto:SCMACHINECO@GMAIL.COM)