

# STOP THE ROT!

**Add ChillSafe's ULD-HPV® for**  
*better hygiene, less spoilage, better bottom line!*





## Ultra Low Dose Hydrogen Peroxide Vapour

ChillSafe's ULD-HPV provides **continuous protection** against spoilage diseases, microbial cross-contamination and visible biofouling on surfaces in storage areas, to improve and maintain the quality of your **air**, **space** and **food**.

### Air



- ✓ Reduce biofouling, spores and cross-contamination
- ^ Increase asset efficiency

### Space



- ✓ Reduce mould, bacteria and visible biofouling
- ^ Increase hygiene

### Food



- ✓ Reduce mould, ethylene and odour
- ^ Increase shelf-life





# Existing Hygiene Technologies

Slow or reduce microbial growth, visible mould and biofouling on surfaces.



## Refrigeration

Slows microbial growth. However, it does not reduce spoilage or pathogenic microbes.



## Routine Cleaning

Physical removal of microorganisms and their nutrients (food spills). Does not reach all surfaces or provide long term protection post cleaning.



## Vapours and Gases (HPV, $\text{ClO}_2$ , $\text{O}_3$ )

At higher doses quickly kill spoilage and pathogenic microbes. However, they pose human safety risks.





# Existing Shelf-life Technologies

Reduce and slow microbial spoilage and natural ripening of produce.



## Chemicals and Washes

Inhibit microorganism growth on produce. However, they do not provide long term protection and can leave residues.



## Ethylene (1-MCP)

Absorbers and blockers slow ripening. However, they do not reduce spoilage or pathogenic microbes.



## Edible Coatings (wax, bioproducts)

Might slow some microbial growth. However, coating is retained on product.



## Packaging (CA/MAP, active)

Reduces growth of spoilage and pathogenic microbes. However, they create packaging waste.

# Existing food safety and spoilage risks

## Microorganisms

They are **everywhere** including air, water, soil, surfaces, people and equipment and contact produce during cultivation, harvesting, processing, transportation and storage.

**Bacteria**



**Fungi (Mould & Yeast)**



**Spores**

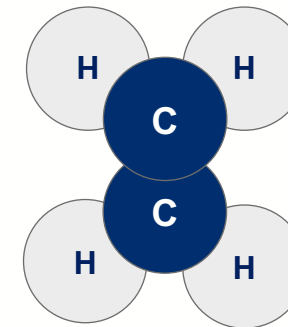


**Highly evolved to survive harsh conditions**, grow slowly under refrigerated conditions, spread via tough airborne spores and can be resistant to sanitisers.

## Ethylene

Natural ripening hormone produced by fruit and vegetables.

**Gas**



# Existing food safety and spoilage risks

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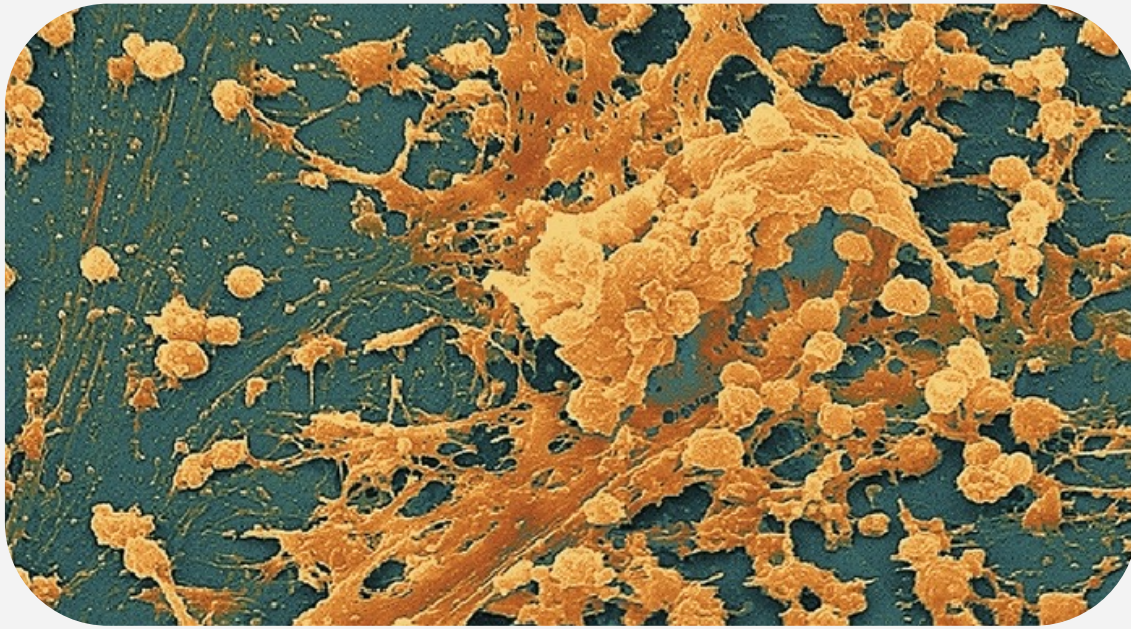
It accelerates aging causing softening, colour changes, flavour / aroma development and **increased susceptibility to microbial spoilage.**



# Biofouling

**Caused by biofilm associated with economic losses from food spoilage and food safety issues.**

Biofilm is a sticky, protective matrix formed by bacteria and fungi on produce and storage surfaces, hard to clean, resistant to disinfectants, protects against anti-microbials and is a source of cross-contamination.



**Ceiling and Fans**



**FDC Air Intake**



**Racking**

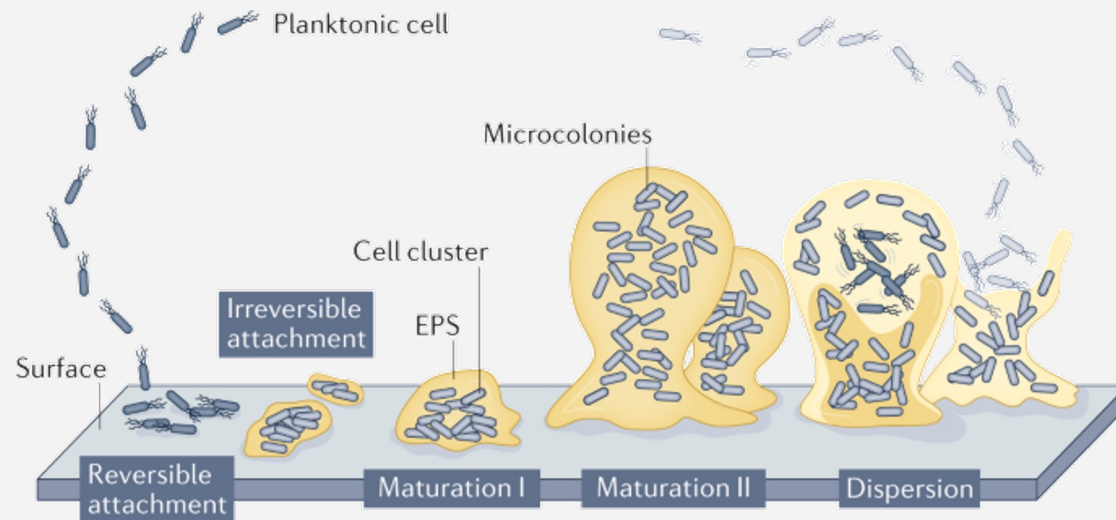




# Biofouling

**Caused by biofilm, is a major driver of food spoilage associated with economic losses and food safety issues.**

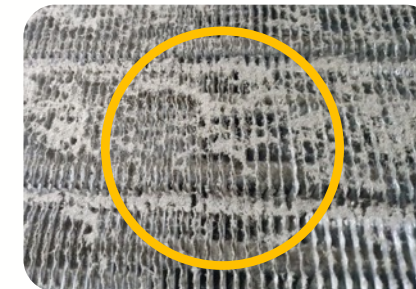
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Source: The biofilm life cycle: expanding the conceptual model of biofilm formation K. Sauer et al, The biofilm life cycle: expanding the conceptual model of biofilm formation, Nat Rev Microbiol 20, 608–620 (2022)



**Ceiling and Fans**



**FDC Air Intake**



**Racking**



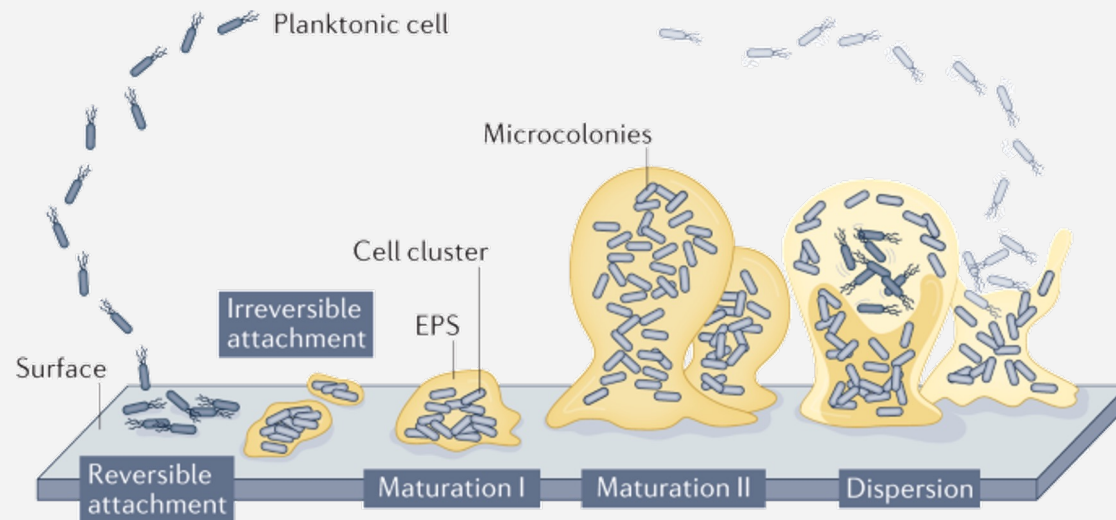


# Biofouling

## Negative effects of biofouling

Reduces air handling efficiency, causing biocorrosion, insulating coils, impairing temperature transfer and slowing FDC fans.

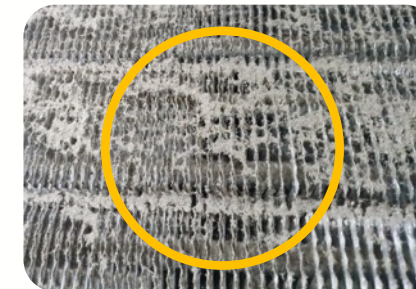
These effects lead to increased costs of electricity as fans and compressors need to work harder to maintain temperature. Reduced temperature control increases microbial growth, increasing repairs and maintenance downtime.



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Ceiling and Fans



FDC Air Intake



Racking



# Sources of biofouling contamination



## Air handling/FDC

Evaporator fins  
Air intake  
Compressor  
Fans  
Coils



## Personnel/Staff

Clothing  
Shoes  
Hair  
Hands  
Mouth  
Skin



## Facility

Shelving/racking  
Grills & drains  
Ceiling/vents  
Processing equipment  
Floor/wall  
Pallets



## Incoming sources

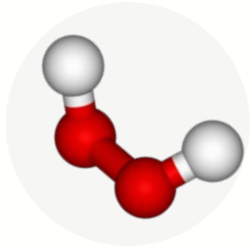
Forklifts  
Pallet & sack trucks  
External equipment  
Produce/goods  
Contractors



# Our solution is ChillSafe's ULD-HPV



# Why Hydrogen Peroxide?



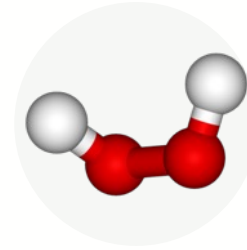
## Extensive use

Consumer and industry sanitisers.

Broad spectrum bactericidal, sporicidal, fungicidal and viricidal activity.

Reacts with volatile organic compounds (ethylene gas, malodorous chemicals).

Decomposes to water and oxygen leaving no chemical residues.



## High dose Decontamination

Rapidly sterilise spaces such as operating theatres.

Disinfect sealed food storage spaces, requires operator safety procedures and removal of produce.



HPV sterilisation machine



Postharvest aerosol



# How ChillSafe Works – moisture to vapour process

Each sachet absorbs **moisture** from the air, creating a small reservoir of **Hydrogen Peroxide**, which evaporates out as an **Ultra Low Dose Vapour** <0.05 ppm



# The Chemistry of ChillSafe ULD-HPV

Key



Sodium Percarbonate (active)



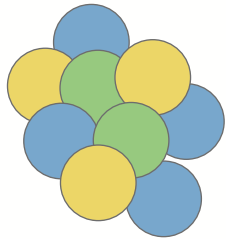
Calcium Chloride ( $\text{CaCl}_2$ )



Silica gel ( $\text{SiO}_2$ )

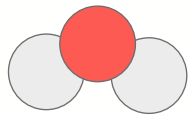


Hydrogen Peroxide ( $\text{H}_2\text{O}_2$ )



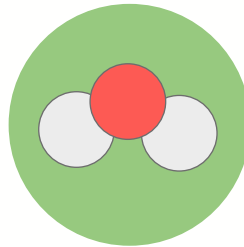
Dry ChillSafe Formulation

+



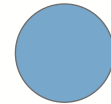
$\text{H}_2\text{O}$  vapour

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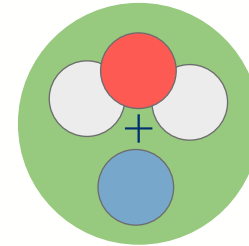
Salt Brine

+



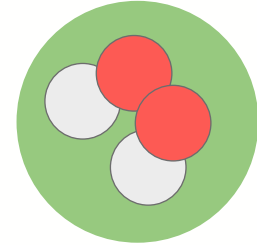
Sodium Percarbonate

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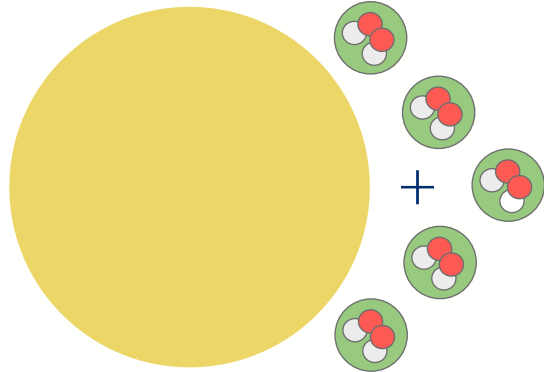


Peroxy-salt brine

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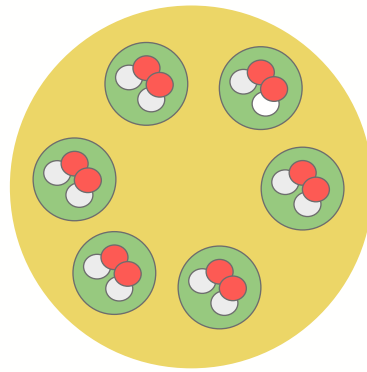


Hydrogen peroxide in brine



+

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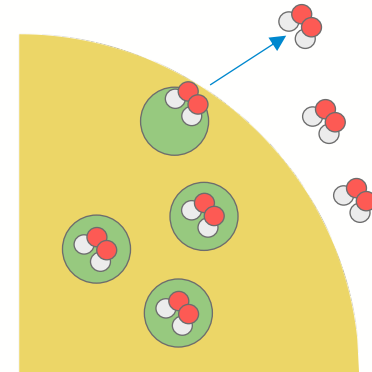


Adsorbed [ $\text{H}_2\text{O}_2$ ] brine

+

Vapour pressure  
Temperature  
[ $\text{H}_2\text{O}_2$ ]

=



Constant ULD-HPV release into air



# ULD-HPV effects on microbial contamination & VOCs

Key



Hydrogen Peroxide ( $\text{H}_2\text{O}_2$ )

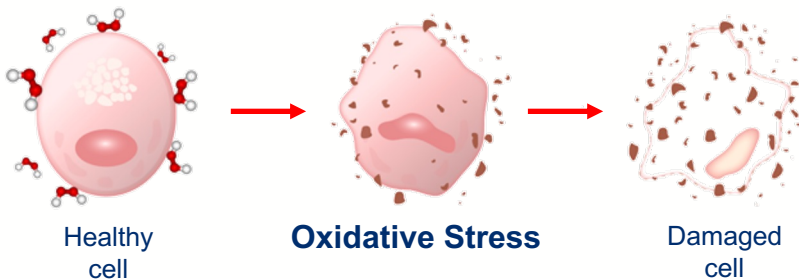
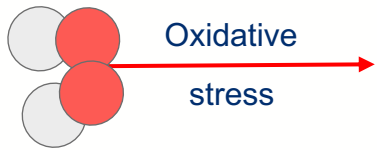


Volatile Organic Compounds (Ethylene & Odours)

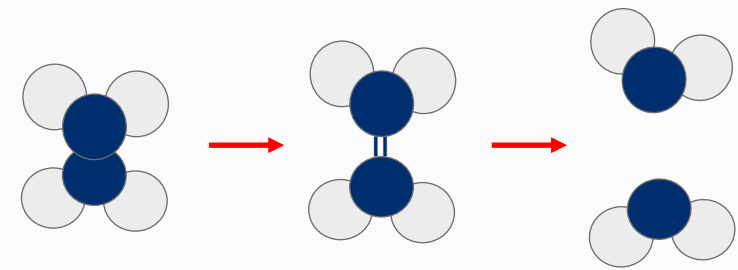
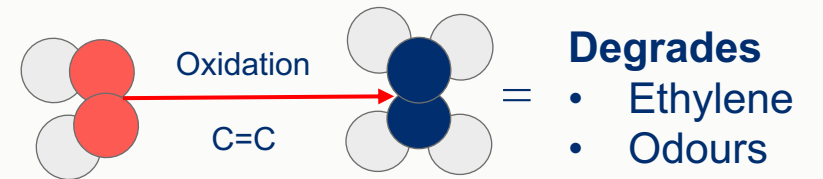
## Reduces Biofouling

### Reduced cell and spore viability by damaging

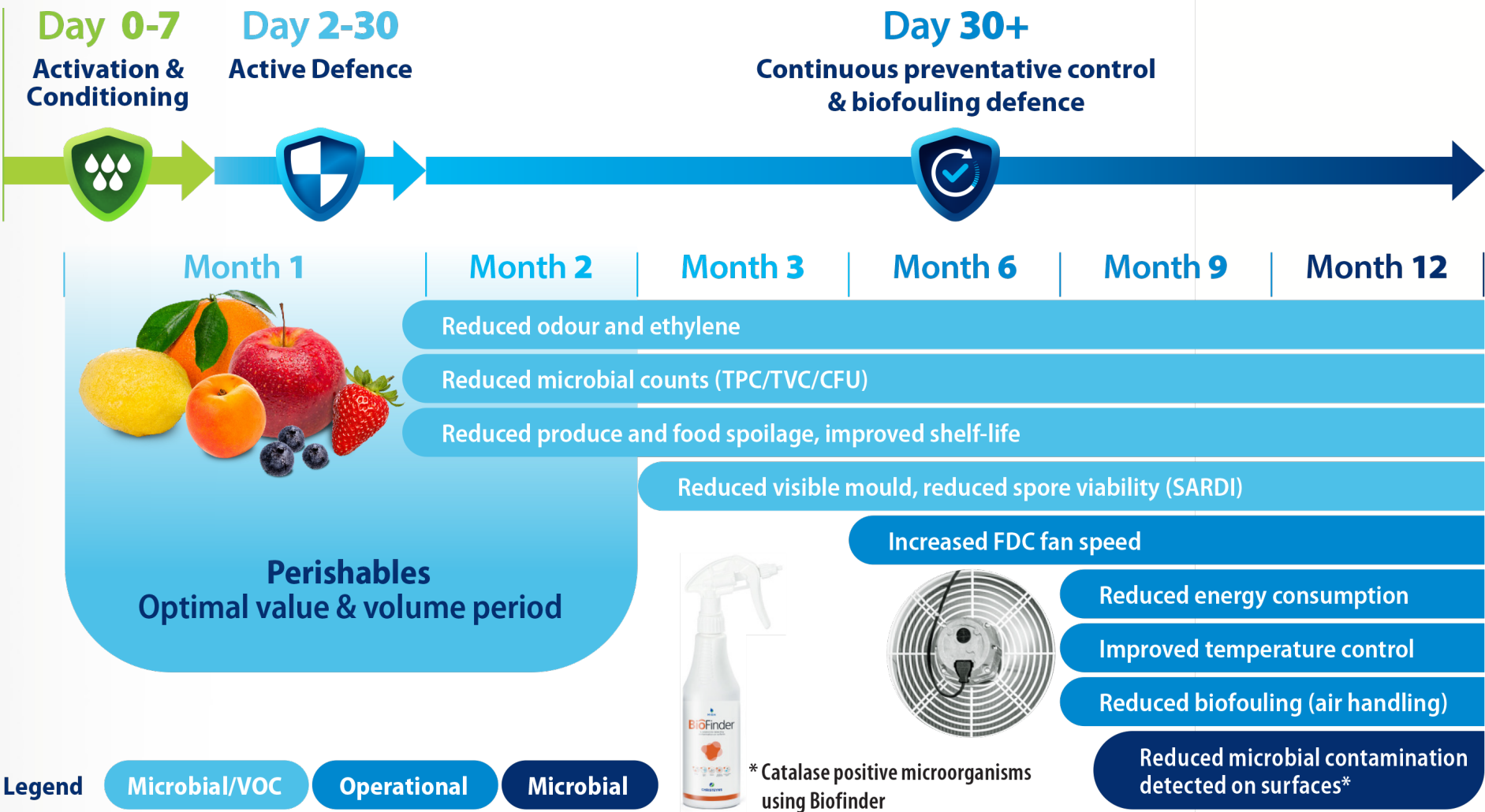
- Proteins
- Cell membrane
- DNA
- Enzymes
- Lipids
- Polysaccharides
- EPS



## Volatile Organic Compounds



# ULD-HPV continuous use outcomes\*



\* The above results were achieved using ChillSafe in combination with regular cleaning and HACCP practices.



# Commercial Outcomes

Min ROI  
**4:1**



## Orange Packhouse 4 months treatment



**ROI 4:1**

On average \$4 was saved for every dollar spent on ChillSafe®



**5%**

Reduction in waste



Up to **25 tonne**  
per 1000 bins  
more to market



Up to **47,500kg\***  
Less emissions  
from waste

\*For every kg of food not lost or wasted, almost 2 kg of greenhouse gases are not emitted. Greenhouse gas calculator developed by "watch Mv Waste" project at RMIT 2013-2018.



## Global Supermarket Chains 3 months treatment



**ROI 11:1**

On average \$11 was saved for every dollar spent on ChillSafe®



**100%**

Reported less TPC, mould and yeast



**US\$3,100**

Average monthly reduction in food waste



**100%**

Reported less visible mould



**27.5%**

Average reduction in fresh produce waste



**100%**

Reported less odours



## National Hotel Chain 3 months treatment



**ROI 4:1**

On average \$4 was saved for every dollar spent on ChillSafe®



**67%**

Improved hygiene with no visible mould or odour



**\$600**

Average monthly reduction in food waste



**100%**

Reported improvements in fresh produce shelf-life

## Commercial Bakery 12 months treatment



**300%**

Increased shelf-life



Up to **13%**

Improved temperature control



**0%**

Mircobial contamination detected with Biofinder



**19% or greater**

Reduced active energy



**50%**

Reduction in contract cleaning costs



Up to **79%**

Improvement in air handling equipment efficiency

# Value Proposition of



Commercial ROI up to 11:1 on food waste savings alone!

## Air



### ▲ Increase asset efficiency

- ✓ Biofouling
- ✓ Biocorrosion
- ▲ Temperature control
- ✓ Electricity, asset wear & repair

## Space



### ▲ Increase hygiene

- ✓ Visible Biofouling
- ✓ Cross-contamination
- ✓ Intensity of cleaning, cleaning chemicals & downtime

## Food



### ▲ Increase shelf-life

- ✓ Microbial growth
- ✓ Ethylene
- ▲ Marketable volume & sales
- ✓ Waste, insurance claims & complaints





# The ChillSafe System – easy to deploy

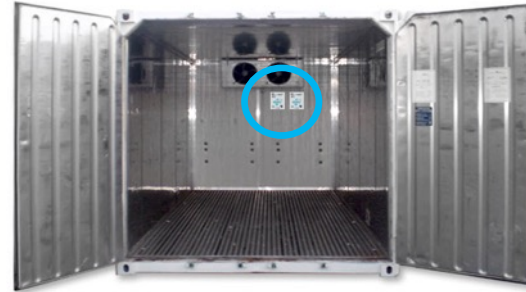


Sachet	C50
Treatment space (m <sup>3</sup> )	50
Treatment time/sachet	30 days
Installation methods	Hook & Tray system
	Self adhesive backing tape (on sachet)
Packaging	100 sachets/box
	10 bags x 10 sachets
Disposal	Tyvek is 100% recyclable Other ingredients in general waste



Racking	Hook	Tray
Snaplock system	Corrosion resistant magnetic spigot	Plastic sachet holder
Capacity	Daisy chain 5 trays & sachets per magnet	One sachet per tray
Plastic parts	Food grade polyethylene with anti microbial additive	
Performance	Increases airflow	

# Recommended Installation



## PACK HOUSE & STORAGE

Installation	Continuous operation, install permanently.
	Seasonal operation, install post fogging or up to 1 month prior to the season.
C50	Racking system, up to 5 trays per magnet.
Location	Place racking system close to the FDC and away from doors.

## SHIPPING CONTAINER

Installation	Prior to loading	
Size	20ft	40ft
C50	2	4
Location	Place sachet close to the FDC using the adhesive strip on the back of the sachet.	

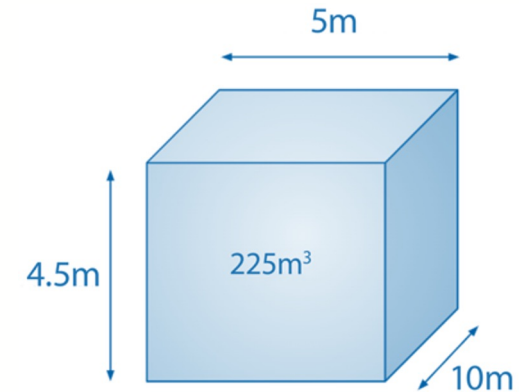
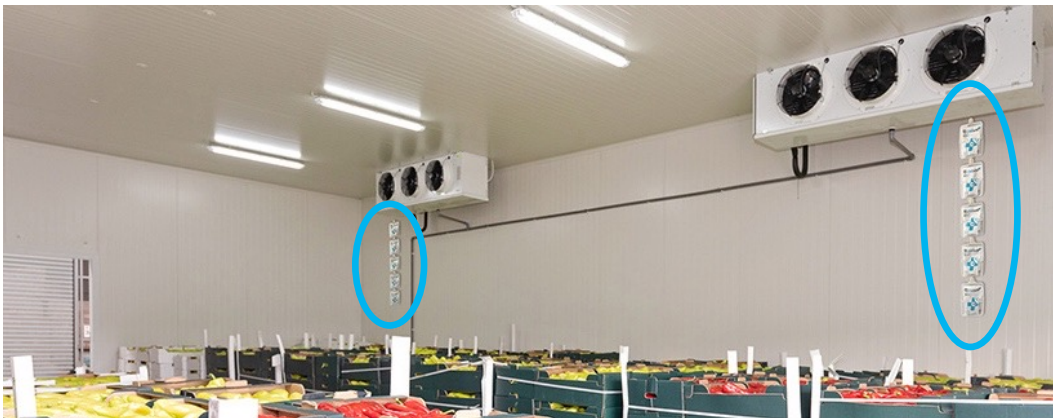
## REFRIGERATED TRANSPORT

Installation	Continuous operation, install permanently
Size	50m <sup>3</sup>
C50	1
Location	Place sachet close to the FDC using the adhesive strip on the back of the sachet or a racking system.

# Number of Sachets

## Based on the size of the space

- Measure the Length, Width and Height of the storage room in meters.
- Multiply the Length x Width x Height to calculate  $m^3$ .
- Divide the total  $m^3$  by 50 for the C50 product.
- Always round up fractions to ensure correct dosage.



### Example

Length (m)	10
Width (m)	5
Height (m)	4.5
<b>Total <math>m^3</math> (L x W x H)</b>	<b>225</b>
Using C50 sachets	$225/50$
Quantity of 50 sachets	4.5
<b>Total / Month (rounded up)</b>	<b>5</b>





**ULD-HPV** is an innovation that can provide a BIG impact across the food supply chain globally, achieving our mission to get

more food to  
more mouths

