

White underlays are an additional color location and are needed on dark garments to make the colors accurate. Unless specified, all dark garments will get a white underlay.

Same print size and location on all shirts for quantity pricing. Resized artwork is a separate order and will be billed at each quantity size. (Ex.-Youth and Adult sizes)

		Minimum Order- 12 pieces					Ink Change- 12 piece minimum						
		12-23	24-47	48-71	72-95	96-143	144-287	288-431	432-565	566-1151	1152-2304	2305-4608	4609-6k
PRINT CHARGES PRICED PER LOCATION	1	3.25	2.35	1.52	1.23	1.20	1.13	0.98	0.90	0.88	0.60	0.55	0.50
	2	4.50	2.90	2.20	1.65	1.40	1.35	1.25	1.09	0.98	0.80	0.73	0.66
	3		3.48	2.61	2.23	1.68	1.70	1.50	1.32	1.05	1.00	0.90	0.87
	4		4.00	3.16	2.65	1.95	1.88	1.72	1.42	1.25	1.20	1.07	1.04
	5			3.58	3.25	2.20	2.10	1.91	1.72	1.45	1.40	1.23	1.20
	6				3.55	2.50	2.23	2.20	1.99	1.65	1.60	1.42	1.39

2% spoilage/ damage rate
 All spoilage = or <2% or 3 pcs or less is the customer's responsibility. Provide extras if 100% is required.

Set-up 15.00 per screen
 Discharge/water-base 25.00
 repeat orders -10.00
 CMYK set up +100.00
Flash 0.20 per flashed color
 We don't cut corners and flash wherever needed to produce quality.
Art and Separations
 For contract printing, art must be print ready. If films cannot output within ten mins, art fees will be applied.
 Art prep for print-basic color separation 40.00 per 1/2hr
 CMYK, WCMYK, or Sim Process Separation 15.00 per color
 Original art creation 100.00 per hour.
 Digital Proof 20.00 each

Pre-Production Sample 25.00 per color + set-up
Specialty
Inks for puff additive, stretch additive, metallic/shimmer ink, suede ink, poly ink, florescent, or crystalina ink add 0.20 per piece/ per location.
 Discharge, water-based, and glow inks + 0.35 per piece/per location
PMS Color Matching 10.00 per color for orders under 432 pieces/ no charge for orders over
Gray Barrier Base Poly shirts requiring a barrier are priced an additional color.
Locations/Materials Sleeves, legs(pants or shorts), pockets, above pocket, side of shirt, zippers, buttons, infant, youth, fleece, tote bags +0.25 per piece/ per location
Mesh Jerseys +25.00 to order per color
Jackets(unlined) +1.00 per piece, call about lined
Oversized printing Please call us.
Tag Printing(neck) 12 piece minimum per size +0.10 per piece/color

Ink or Screen Change 15.00 per
Fabric Change 10.00 per change
 minimum of 12 pieces of each fabric
 This is and all additional charges are due to the added production time/cost or materials costs associated with the change or specifications required. In this case adjustments are made to compensate for fabric differences.
Folding 0.25 each
Bagging 0.25 each
Unbagging 0.15 each
Names, Numbers, Heat Press, & Transfers are priced by quote.
Standard Turnaround is 5-10 business days depending on production volume.
Rush orders 1 day +100% order total
 2 days +75% order total
 3 days +50% order total
 4 days +35% order total
 Call for rush order approval.

*Additional fees may apply to orders that require more time or special products.