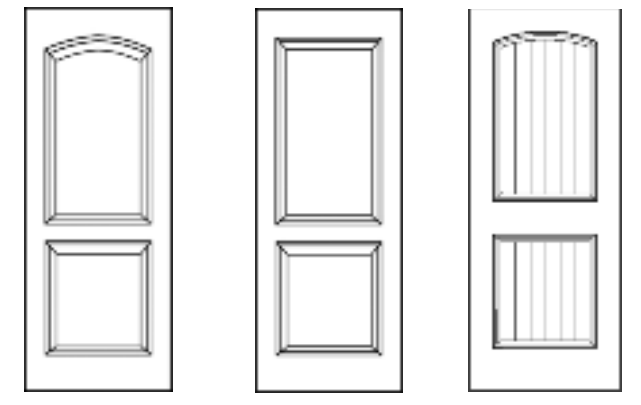


# Variety of Designs and Sizes

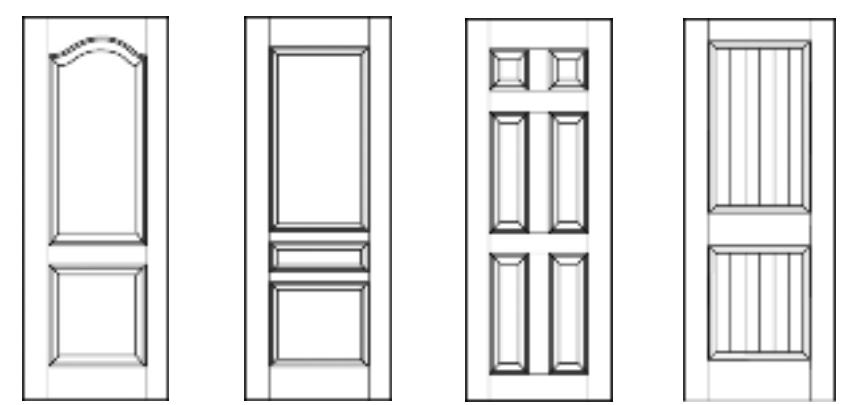
	PASSAGE SIZES												BIFOLD SIZES									
	1'0"	1'2"	1'3"	1'4"	1'6"	1'8"	2'2"	2'2"	2'4"	2'6"	2'8"	2'10"	3'0"	1'6"	2'0"	2'4"	2'6"	2'8"	3'0"	4'0"	5'0"	6'0"
2-Panel Smooth Round Top 6'8", 7'0"	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
2-Panel Smooth Round Top 8'0"					■	■	■	■	■	■	■	■	■									
2-Panel Smooth Square Top 6'8", 7'0"	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
2-Panel Smooth Square Top 8'0"	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
2-Panel Smooth Round Top V-Groove 6'8", 7'0"	✱	✱	✱	✱	■	■	■	■	■	■	■	■	■	■	■	■	✱	■	■	■	■	■
2-Panel Smooth Round Top V-Groove 8'0"	✱	✱	✱	✱	■	■	■	■	■	■	■	■	■	■	■	■	✱	■	■	■	■	■
2-Panel Textured 6'8"	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
3-Panel Textured 6'8"	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
6-Panel Textured 6'8"	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
6-Panel Smooth 6'8"	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
6-Panel Textured 7'0"							■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
6-Panel Smooth 7'0"							■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
6-Panel Textured 8'0"							■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
6-Panel Smooth 8'0"	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
5-Panel Smooth Shaker 6'8", 7'0"					■	■	■	■	■	■	■	■	■	■	■	■	■	✱	■	■	■	■
2-Panel Smooth Square Top V-Groove 6'8", 7'0"	✱	✱	✱	✱	■	■	■	■	■	■	■	■	■	■	■	■	■	✱	■	■	■	■
2-Panel Smooth Square Top V-Groove 8'0"	✱	✱	✱	✱	■	■	■	■	■	■	■	■	■	■	■	■	■	✱	■	■	■	■
4-Panel Smooth 6'8", 7'0"	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
4-Panel Smooth 8'0"	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
2-Panel Smooth Arch Top 6'8", 7'0"	✱	✱	✱	✱	■	■	■	■	■	■	■	■	■	■	■	■	■	✱	■	■	■	■
2-Panel Smooth Arch Top 8'0"	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	✱	✱	✱	✱	✱
3-Panel Smooth Shaker 6'8", 7'0"					■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■

✱ Check with your supplier for availability.

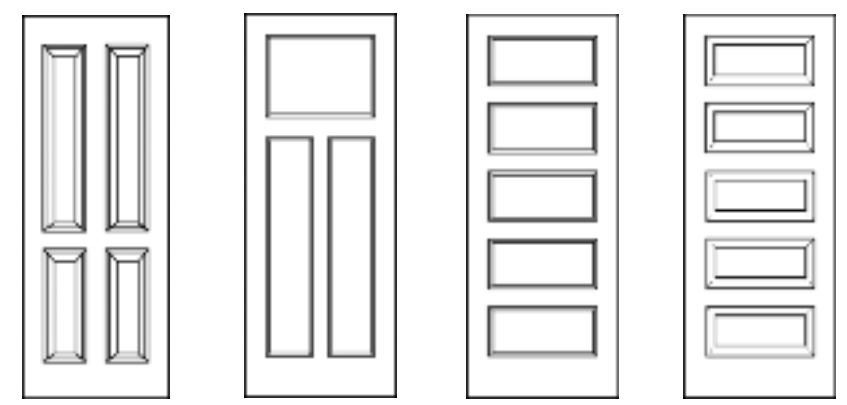
Trimming molded interior doors may cause damage not covered under the warranty.



2-Panel Smooth Round Top      2-Panel Smooth Square Top      2-Panel Smooth Round Top V-Groove



2-Panel Textured      3-Panel Textured      6-Panel Smooth 6-Panel Textured      2-Panel Smooth Square Top V-Groove



4-Panel Smooth      3-Panel Smooth Shaker      5-Panel Smooth Shaker      5-Panel Smooth Raised



6-Panel Smooth      5-Panel Smooth Shaker      2-Panel Smooth Round Top      2-Panel Smooth Round Top V-Groove      2-Panel Smooth Square Top V-Groove      2-Panel Smooth Arch Top

Doors by  
Excel Interior  
Door, LLC



### 2-Panel Smooth Round Top V-Groove Smooth finish

- Arch top, two-panel plank door that brings character and charm to any room.
- Combines elements of historical door design with modern functionality, making it well-suited for many home styles and décors.
- Available in 6'8", 7'0" and 8'0" passage and bifold sizes.



Shown above: Detail of the 2-Panel Smooth Round Top V-Groove door.

### HANDLING AND INSTALLATION INSTRUCTIONS

Note this warranty excludes all damage or failure resulting from failure to strictly follow these instructions:

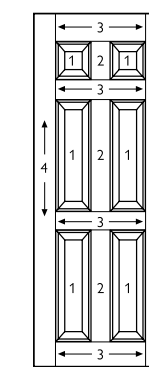
1. All six sides of the door must be finished with suitable topcoat or sealer before final use.
2. Deliver door(s) to building site after plaster or cement is dry. If doors are stored at job site for more than one week, all edges should be sealed.
3. Handle with clean gloves and do not drag doors across one another or across other surfaces.
4. Store doors flat on a level surface in a dry, well ventilated building. Cover to keep clean, but allow air circulation.
5. Doors should not be subjected to excessive water, abnormal heat, extreme dryness, humid conditions or sudden changes therein. They should be conditioned to average prevailing relative humidity of the locality before hanging.
6. The utility or structural strength of the door must not be impaired in the fitting of the door, the application of hardware, or cutting and altering the door for lights, louvers, panels, or any other special details.
7. Two hinges may be used for hollow core doors weighing less than 50 pounds or 6'8" in height. Solid core doors 6'8" in height and all 7'0" doors require 3 hinges. All doors greater than 7'0" require 4 hinges. Field trimming of bifold and passage doors will void the warranty.
8. Before finishing, remove handling marks or effects of exposure to moisture through a thorough, final sanding over all surfaces of the door using a fine grit sandpaper. Clean before applying sealer or finish.

### FINISHING RECOMMENDATIONS

#### Materials Needed:

- Oil based or water-based paint or stain
- 3"-4" nylon bristle brush
- 1" nylon bristle brush (for staining only)
- 100% cotton, lint-free wiping cloth
- Denatured alcohol or mineral spirits

#### How to Paint Textured Molded Interior Doors



6-Panel Smooth  
6-Panel Textured

1. Choose a high quality gloss or semi-gloss paint. This will offer better performance and easier application. It will also best highlight the wood grain texture on the door.
2. When buying paint, select paint to finish an interior door. Also, note the properties you most desire: low odor, excellent washability, easy clean-up and smoothness.
3. Lightly sand the entire surface with fine grit sandpaper to remove minor surface imperfections.
4. Make sure the door is clean and dry. Moisten a lint-free cloth with denatured alcohol or mineral spirits. Wipe the door thoroughly to remove all dust.
5. Paint the door edges and touch-prime any minor surface scratches.
6. When the door is fully dry, apply two coats of high-quality paint. Follow the paint manufacturer's recommendations for finishing.
7. Be sure to finish top and bottom edges.

#### How to Paint Smooth Molded Interior Doors

Use a paint of desired gloss level. Follow steps 1, 2, 3 and 4 noted above. Instead of step 5, apply at least three coats of topcoat with a sprayer, sanding between each coat.

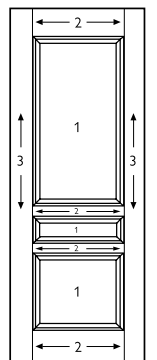
Of course, you're not restricted to one color. Color contrasting the panels with the rest of the door, making the mouldings darker, or affixing decals on the panels for a child's room. Special effects, such as layering, translucence and texturing allow colors to become more complex as their effects interact with lighting. Your options are limited only by your imagination, so express yourself and turn your doors into décor.

#### How to Stain Textured Molded Interior Doors

Because staining molded interior doors by hand is more like "antiquing" than typical staining, it is recommended that they be stained by a professional. This is not a project for beginners. Results are dependent on the type of stain used, application technique, individual preference, experience, and humidity conditions.

For those who wish to stain textured doors, the following instructions may be helpful. Always test your stain on the small section of the door first.

1. Prime the door with a tan primer. This will yield better results when trying to achieve a darker, more even wood-tone finish. Purchase a water-based primer.
2. Consult your local finishing supplier for the best stain to use, based on your experience and the desired look. Typically, opaque, solid-body or pigmented solid color stains that are oil-based liquid, oil-based gel, or water-based liquid work best. Transparent or semi-transparent stains do not provide adequate color coverage and should not be used.
3. Lightly sand the entire surface with fine grit sandpaper to remove minor surface imperfections.
4. Make sure the door is clean and dry. Moisten a lint-free cloth with denatured alcohol or mineral spirits. Wipe the door thoroughly to remove all dust.
5. Follow the stain manufacturer's application instructions. Start with the door panels, then cover the horizontal rails, then cover the vertical stiles. Use the diagrams at left as a reference. Numbers 1-4 indicate the order to use when applying the stain.
6. Remove any excess stain from the corners of the panel areas by feathering with a 1" dry brush.
7. When wiping the stiles and rails, use long strokes to prevent the stain from pooling where the horizontal rails and vertical stiles meet.
8. Allow the door to dry completely for 24 hours. Follow the stain manufacturer's recommendations for a clear, protective topcoat.



3-Panel Textured

Note: Smooth molded interior doors cannot be stained.



### 5-Raised Panel Smooth finish

- Raised panel.
- Available in 6'8" and 8'0" passage.

## Rich Textured Designs



### 2-Panel Textured

Oak wood grain texture

- Bold, sleek and stylish, this door brings chic to any room.
- Available in 6'8" passage and bifold sizes.



### 3-Panel Textured

Oak wood grain texture

- A simple, straightforward design that is versatile enough to fit any décor.
- Available in 6'8" passage and bifold sizes.

## Smooth Finish, Clean Designs

### 2-Panel Smooth Square Top V-Groove

Smooth finish

- Square top, two-panel plank door with a smooth finish
- Offers the warmth and richness of a traditional plank door with a distinctive groove and modified sticking pattern for added detail.
- Available in 6'8", 7'0" and 8'0" passage and bifold sizes.



Shown above: Detail of the 2-Panel Smooth Square Top V-Groove door.



### 5-Panel Smooth Shaker

Smooth finish

- The only truly authentic molded, flat five-panel door.
- Combines a classic panel design with a smooth-surfaced elegance.
- Available in 6'8", 7'0" passage and bifold sizes.



## Smooth Finish, Clean Designs



### 4-Panel Smooth Smooth finish

- A classic design that has both a unique character and a universal appeal.
- Available in 6'8", 7'0" and 8'0" passage and bifold sizes.

## Smooth Finish, Clean Designs

### 3-Panel Smooth Shaker

- Created through advanced panel technology to produce a truly authentic, molded flat panel door.
- A contemporary door that functions beautifully in renovated bungalows, sleek, modern homes and everything in between.
- Available in 6'8" and 7'0" passage and bifold sizes.



## 6-Panel Offers Traditional Style

### 6-Panel Smooth 6-Panel Textured

Pine wood grain texture or smooth finish

- Distinguished by more than a quarter century of precision craftsmanship, this classic design rises above all imitators.
- Available in 6'8", 7'0" and 8'0" passage and bifold sizes.

