



## Smooth Finish, Clean Designs



**Santa Fe®**  
Smooth finish

- Arch top, two-panel plank door that brings character and charm to any room.
- Combines elements of historical door design with modern functionality, making it well-suited for many home styles and décors.
- Available in 6'8" passage size.



**Caiman®**  
Smooth finish

- Two-panel, true arch design that is the picture of elegant simplicity.
- Available in 6'8" and 8'0" passage sizes.

## Handling, Installation Instructions and Finishing Recommendations

### HANDLING AND INSTALLATION INSTRUCTIONS

Note this warranty excludes all damage or failure resulting from failure to strictly follow these instructions:

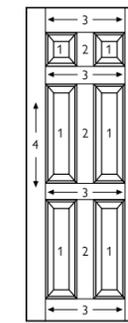
1. All six sides of the door must be finished with suitable topcoat or sealer before final use.
2. Deliver door(s) to building site after plaster or cement is dry. If doors are stored at job site for more than one week, all edges should be sealed.
3. Handle with clean gloves and do not drag doors across one another or across other surfaces.
4. Store doors flat on a level surface in a dry, well ventilated building. Cover to keep clean, but allow air circulation.
5. Doors should not be subjected to excessive water; abnormal heat, extreme dryness, humid conditions or sudden changes therein. They should be conditioned to average prevailing relative humidity of the locality before hanging.
6. The utility or structural strength of the door must not be impaired in the fitting of the door, the application of hardware, or cutting and altering the door for lights, louvers, panels, or any other special details.
7. Two hinges may be used for hollow core doors weighing less than 50 pounds or 6'8" in height. Solid core doors 6'8" in height and all 7'0" doors require 3 hinges. All doors greater than 7'0" require 4 hinges. Field trimming of bifold and passage doors will void the warranty.
8. Before finishing, remove handling marks or effects of exposure to moisture through a thorough, final sanding over all surfaces of the door using a fine grit sandpaper. Clean before applying sealer or finish.

### FINISHING RECOMMENDATIONS

#### Materials Needed:

- Oil based or water-based paint or stain
- 3"-4" nylon bristle brush
- 1" nylon bristle brush (for staining only)
- 100% cotton, lint-free wiping cloth
- Denatured alcohol or mineral spirits

#### How to Paint Textured CraftsMaster Molded Interior Doors



1. Choose a high quality gloss or semi-gloss paint. This will offer better performance and easier application. It will also best highlight the wood grain texture on the door.
2. When buying paint, select paint to finish an interior door. Also, note the properties you most desire: low odor, excellent washability, easy clean-up and smoothness.
3. Lightly sand the entire surface with fine grit sandpaper to remove minor surface imperfections.
4. Make sure the door is clean and dry. Moisten a lint-free cloth with denatured alcohol or mineral spirits. Wipe the door thoroughly to remove all dust.
5. Paint the door edges and touch-prime any minor surface scratches.
6. When the door is fully dry, apply two coats of high-quality paint. Follow the paint manufacturer's recommendations for finishing.
7. Be sure to finish top and bottom edges.

#### How to Paint Smooth Molded Interior Doors

Use a paint of desired gloss level. Follow steps 1, 2, 3 and 4 noted above. Instead of step 5, apply at least three coats of topcoat with a sprayer, sanding between each coat.

Of course, you're not restricted to one color. Color contrasting the panels with the rest of the door, making the mouldings darker, or affixing decals on the panels for a child's room. Special effects, such as layering, translucence and texturing allow colors to become more complex as their effects interact with lighting. Your options are limited only by your imagination, so express yourself and turn your doors into décor.

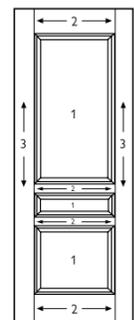
#### How to Stain Textured Molded Interior Doors

Because staining molded interior doors by hand is more like "antiquing" than typical staining, it is recommended that they be stained by a professional. This is not a project for beginners. Results are dependent on the type of stain used, application technique, individual preference, experience, and humidity conditions.

For those who wish to stain textured doors, the following instructions may be helpful. Always test your stain on the small section of the door first.

1. Prime the door with a tan primer. This will yield better results when trying to achieve a darker, more even wood-tone finish. Purchase a water-based primer.
2. Consult your local finishing supplier for the best stain to use, based on your experience and the desired look. Typically, opaque, solid-body or pigmented solid color stains that are oil-based liquid, oil-based gel, or water-based liquid work best. Transparent or semi-transparent stains do not provide adequate color coverage and should not be used.
3. Lightly sand the entire surface with fine grit sandpaper to remove minor surface imperfections.
4. Make sure the door is clean and dry. Moisten a lint-free cloth with denatured alcohol or mineral spirits. Wipe the door thoroughly to remove all dust.
5. Follow the stain manufacturer's application instructions. Start with the door panels, then cover the horizontal rails, then cover the vertical stiles. Use the diagrams at left as a reference. Numbers 1-4 indicate the order to use when applying the stain.
6. Remove any excess stain from the corners of the panel areas by feathering with a 1" dry brush.
7. When wiping the stiles and rails, use long strokes to prevent the stain from pooling where the horizontal rails and vertical stiles meet.
8. Allow the door to dry completely for 24 hours. Follow the stain manufacturer's recommendations for a clear, protective topcoat.

*Note: Smooth molded interior doors cannot be stained.*



## Rich Textured Designs



**Camden®**  
Oak wood  
grain texture

- Bold, sleek and stylish, this door brings chic to any room.
- Available in 6'8" passage size.



**Colonist®**  
Pine wood  
grain texture  
or smooth finish

- Distinguished by more than a quarter century of precision craftsmanship, this classic design rises above all imitators.
- Available in 6'8" passage size.

## Smooth Finish, Clean Designs



**Conmore®**  
Smooth finish

- Patented and proprietary. Covered by U.S. Patent D616,109.
- The only truly authentic molded, flat five-panel door.
- Combines a classic panel design with a smooth-surfaced elegance.
- Available in 6'8" passage size.

**Rockport®**  
Smooth finish

- Raised panel.
- Available in 6'8" and 8'0" passage sizes.



### Craftsman III®

- Created through advanced panel technology to produce a truly authentic, molded flat panel door.
- Craftsman III is a contemporary door that functions beautifully in renovated bungalows, sleek, modern homes and everything in between.
- Available in 6'8" passage size.



### Cambridge®

Smooth finish

- Austere yet welcoming, this uncluttered design has limitless appeal.
- Available in 6'8" passage size.
- Ovolo sticking

### Carrara®

Smooth finish

- Available in 6'8", 7'0", and 8'0" passage size.
- Cove & Bead sticking