

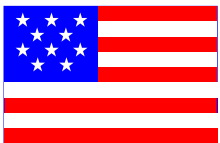
Made in the USA

# Thank you for purchasing our Slab Stitcher Kit

**A few helpful hints for you get the best performance out of your kit.**

1. Wax the template edges to help with inserting and removing the inserts.
2. Lay the Main Frame on a flat surface so you can read the words.
3. Insert desired template into Main Frame by pushing on the corners making sure the numbers on the template can be read upside right.
4. Make sure your router guide bushing is centered in the router base.
5. Have your router base tightened to the router.
6. Keep the template from moving using clamps or doubled sided tape or a combination of the two.
7. Insert the router bit into your router.
8. Set the depth by placing two wooden inlays on bench, cover with template, set router on top of template with bit protruding, set bit so it barely touches the wood.
9. Turn the router on and tilt it into the center of the template.
10. Rout the perimeter of the template then the inner parts.
11. Shut off the router before exiting the cut and wait for the bit to stop spinning.
12. Remove Main Frame with the template.
13. With the Bow Tie inlays you will have to clean the corners with a chisel.
14. Make sure all debris is clear and out of the recess.
15. Apply glue to recess.
16. Insert desired inlay with line side down and tap with a mallet and sacrificial block of appropriate size.
17. To remove the template from the Main Frame, lay it upside down on a flat surface, pick up the corners of the Main Frame slightly and push template out by the corners.

Any slop in any of these steps will cause failure with the inlay fitting into the pocket. We made the Main Frame nearly 12" x 12" and an off-centered hole to aid in clamping or taping to your workpiece. Your inlays will come to you with a mark on one face. This mark is to inform you of the bottom of the inlay. The machine cuts the inlays with a slight angle creating a smaller side of the inlay. The smaller face is the one with the mark making it easier to insert and making for a tighter fit. When it's time to reorder inlays just look for the number on the template that corresponds to the size you need.



Thank you again for your Slab Stitcher purchase.  
Dwayne & the Slab Stitcher Team  
D. Cheney Co. Woodcrafter

