

PWC KIT - LinQ Multi Cargo Rack

Part number (SKU) : 295101015

Product:	Sea-Doo
Project no:	487803711
Instruction Sheet P/N:	487803711
Revision no:	1
Revision date:	November 2022
Item covered:	LinQ Multi Cargo Rack

The following symbols may be used in this document:

 **WARNING**

Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

▲ CAUTION: Indicates a hazard situation which, if not avoided, could result in minor or moderate injury.

NOTICE Indicates an instruction which, if not followed, could severely damage vehicle components or other property.

 **WARNING**

- For safety reasons, this kit must be installed by an authorized BRP dealer.
- This kit is designed for specific applicable models only (authorized BRP dealers will confirm model(s)). It is not recommended for units other than the one (those) for which it was sold.
- If the installation of the kit requires a template, ensure template is to scale.
- Should removal of a locking device (e.g. lock tabs, self-locking fasteners, etc.) be required when undergoing disassembly/assembly, always replace with a new one.

- Torque wrench tightening specifications must strictly be adhered to.
- Unless otherwise specified, engine must be OFF when performing any operation on the vehicle.
- Always be aware of parts that can move, such as wheels, transmission components, etc.
- Always wear EYE PROTECTION AND APPROPRIATE GLOVES when using power tools.

 **WARNING**

Some important safety information and/or operating instructions dedicated to the end user might be included in this instruction sheet. Make sure to give the kit part number as well as the instruction sheet included with this kit to the customer. Verify that the customer has access to all the information required for proper use of the accessory.

NOTE: USE TIGHTENING TORQUES IN THE FOLLOWING TABLE IF NOT OTHERWISE SPECIFIED.

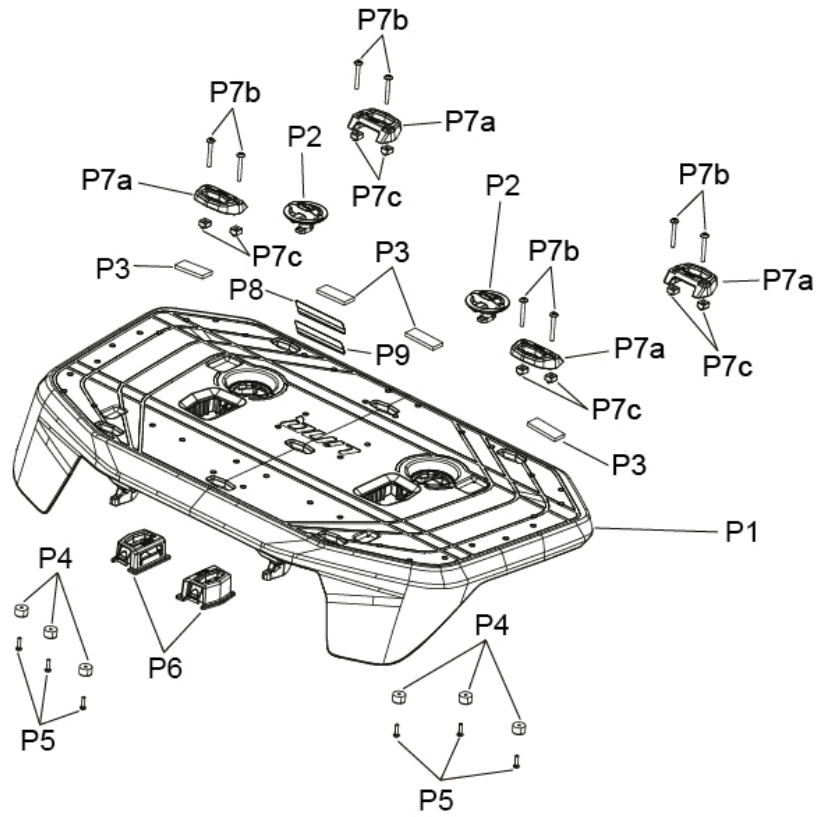
	GRADE			
	5.8	8.8	10.9	12.9
M4	1.8 ± 0.2 N•m (16 ± 2 lbf•in)	2.8 ± 0.2 N•m (25 ± 2 lbf•in)	3.8 ± 0.2 N•m (34 ± 2 lbf•in)	4.5 ± 0.5 N•m (40 ± 4 lbf•in)
M5	3.3 ± 0.2 N•m (29 ± 2 lbf•in)	5 ± 0.5 N•m (44 ± 4 lbf•in)	7.8 ± 0.7 N•m (69 ± 6 lbf•in)	9 ± 1 N•m (80 ± 9 lbf•in)
M6	7.5 ± 1 N•m (66 ± 9 lbf•in)	10 ± 2 N•m (89 ± 18 lbf•in)	12.8 ± 2.2 N•m (113 ± 19 lbf•in)	16 ± 2 N•m (142 ± 18 lbf•in)
M8	15.3 ± 1.7 N•m (135 ± 15 lbf•in)	24.5 ± 3.5 N•m (18 ± 3 lbf•ft)	31.5 ± 3.5 N•m (23 ± 3 lbf•ft)	40 ± 5 N•m (30 ± 4 lbf•ft)
M10	29 ± 3 N•m (21 ± 2 lbf•ft)	48 ± 6 N•m (35 ± 4 lbf•ft)	61 ± 9 N•m (45 ± 7 lbf•ft)	73 ± 7 N•m (54 ± 5 lbf•ft)
M12	52 ± 6 N•m (38 ± 4 lbf•ft)	85 ± 10 N•m (63 ± 7 lbf•ft)	105 ± 15 N•m (77 ± 11 lbf•ft)	128 ± 17 N•m (94 ± 13 lbf•ft)

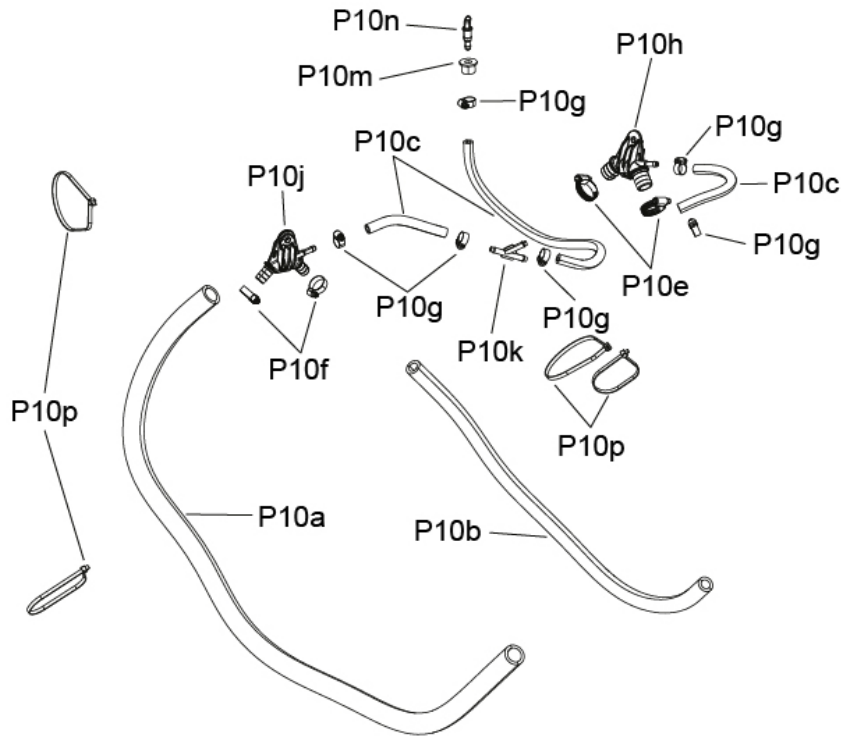
M14	85 ± 10 N•m (63 ± 7 lbf•ft)	135 ± 15 N•m (100 ± 11 lbf•ft)	170 ± 20 N•m (125 ± 15 lbf•ft)	200 ± 25 N•m (148 ± 18 lbf•ft)
M16	126 ± 14 N•m (93 ± 10 lbf•ft)	205 ± 25 N•m (151 ± 18 lbf•ft)	255 ± 30 N•m (188 ± 22 lbf•ft)	305 ± 35 N•m (225 ± 26 lbf•ft)
M18	170 ± 20 N•m (125 ± 15 lbf•ft)	273 ± 32 N•m (201 ± 24 lbf•ft)	330 ± 25 N•m (243 ± 18 lbf•ft)	413 ± 47 N•m (305 ± 35 lbf•ft)

NOTE: The illustrations in this document show typical construction of the different assemblies and may not reproduce the full detail or exact shape of the parts; however, they represent parts that have the same or similar function.

Installation time is approximately **2.0** hours.

PARTS TO BE INSTALLED



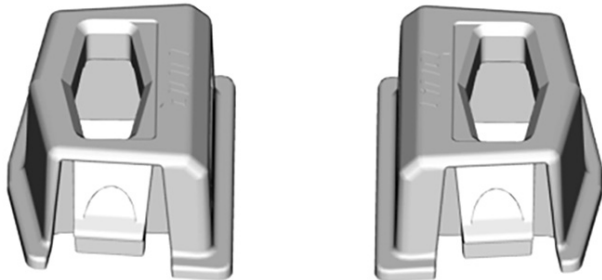


ITEM	DESCRIPTION	PART NUMBER	QTY
P1	LinQ Luggage Rack	Not available separately	1
P2	Quarter Turn Latch	Not available separately	2
P3	Rubber Pad (self-adhesive)	278003860	4
P4	Rubber Stopper	Not available separately	6
P5	K50 X 20 Plastite Torx Screw	250001066	6
P6	Cargo Base (Snap In Type)	See Service Kit 295100858	2
P7	LinQ Anchorage	See Service Kit 295101034	4
P8	English Warning Label - Luggage	219905992	1
P9	Pictogram Label - Load Capacity	219906269	1
P10	Exhaust Cooling System Update Kit (includes P10a to P10p)	Not available separately	1

P10a	19 mm X 1150 mm Hose	219704361	1
P10b	12.7 mm x 1050 mm Hose	219704394	1
P10c	6.4 mm X 3000 mm Hose	219704362	1
P10e	Large Clamp	293650051	2
P10f	Medium Clamp	293650172	2
P10g	Small Clamp	293650170	6
P10h	Inlet U-Fitting	276000547	1
P10j	Outlet U-Fitting	276000548	1
P10k	Y-Fitting	293710059	1
P10m	Grommet	709200948	1
P10n	Elbow Male Connector	414580600	1
P10p	368 mm Locking Tie	293750008	4

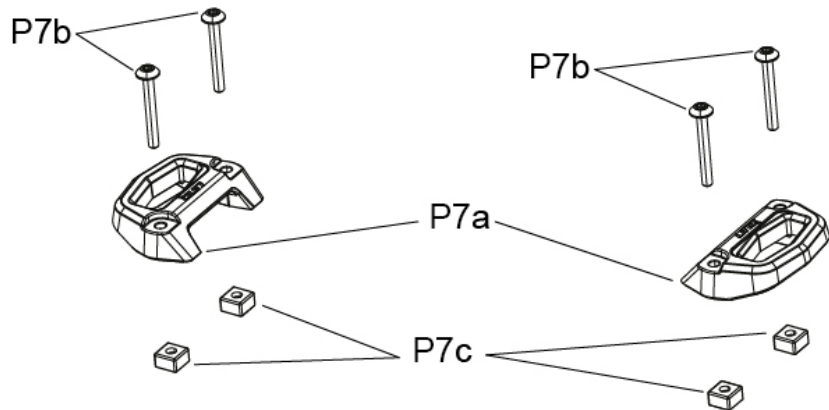
SERVICE KITS

Cargo Base Kit (P/N 295100858)



DESCRIPTION	PART NUMBER	QTY
Cargo Base (Snap In Type)	Not available separately	2

LinQ Anchorage Kit (P/N 295101034) (2 kits included in (P/N 295101015))



ITEM	DESCRIPTION	PART NUMBER	QTY
P7a	Cargo Base Kit (Qty 2) (Screw In Type)	Not available separately	1
P7b	M6 X 50 Torx Screw	250000827	4
P7c	M6 Housing Nut	269500725	4

INSTRUCTIONS

Vehicle Preparation

⚠ WARNING

For some units an Exhaust Cooling Update (P/N295101075) must be installed and performed, to prevent water from entering the engine. If water enters the engine, it could cause an engine stall and result in the rider(s) being stranded on water.

MODEL YEAR	MODEL / ENGINE	PROCEDURE
2018 / 2019	ALL MODELS / ALL ENGINES	No Need to Install
2020	GTi 90	No Need to Install
	GTX (130 / 170)	130 / 170
	FISH PRO 170	130 / 170
	GTR / GTX / WAKE PRO 230	230 / 300
	GTX-LTD 300 / RXT-X 300	230 / 300
2021	GTi 90	No Need to Install
	GTi / WAKE / GTX (130 / 170)	130 / 170
	FISH PRO 170	130 / 170
	GTR / GTX / WAKE PRO 230	230 / 300
	RXP-X / GTX / RXT-X 300	230 / 300
2022	GTi 90	No Need to Install
	GTi / WAKE / GTX (130 / 170)	130 / 170
	FISH PRO 170	130 / 170
	GTR / GTX / WAKE PRO 230	230 / 300
	GTX / RXT 300	230 / 300
	RXP-X 300	230 / 300
2023	GTX / RXT / WAKE PRO / FISH PRO SPORT / FISH PRO TROPHY	No Need to Install
	GTi / WAKE / FISH PRO SCOUT (130 / 170)	130 / 170
	GTR / RXP-X 300	230 / 300

NOTICE Always disconnect battery before doing any electrical modifications. Do not place tools on battery.

Proceed in this specific order:

- **Disconnect BLACK cable (-) first**
- **Disconnect RED cable (+) after**
- **Secure battery by covering poles with isolating material.**

Remove the following components:

- Driver's and passenger's seats
- Rear access cover

Refer to the *BODY AND HULL* subsection of the appropriate **online SERVICE MANUAL**.

NOTE: Inspect the reused hoses before to make sure they are in good condition.

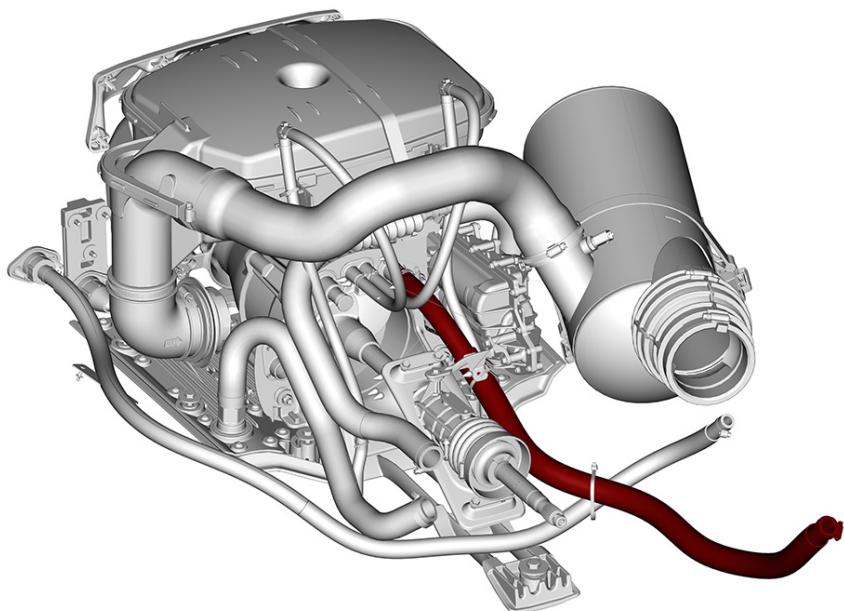
NOTE: Always make sure to leave the locking ties snug to avoid collapsing and allow the hose to expand. Cut any extra length.

NOTE: Always make sure that any of the hose clamps are not rubbing on any other hoses or components.

Models with 130 / 170 HP Engine (MY19 to MY21)

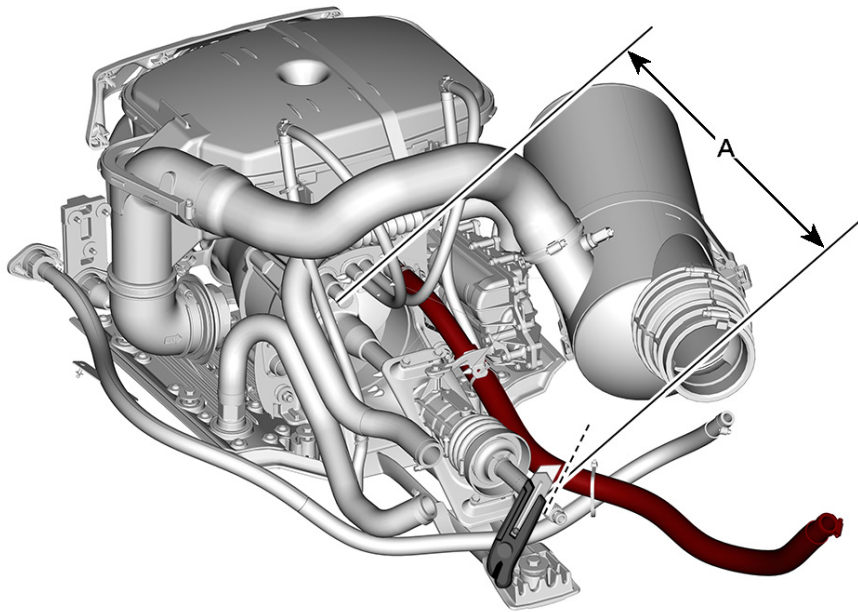
Water Inlet

1. Disconnect the water inlet hose from the exhaust manifold and separate the hose protector from the hose.



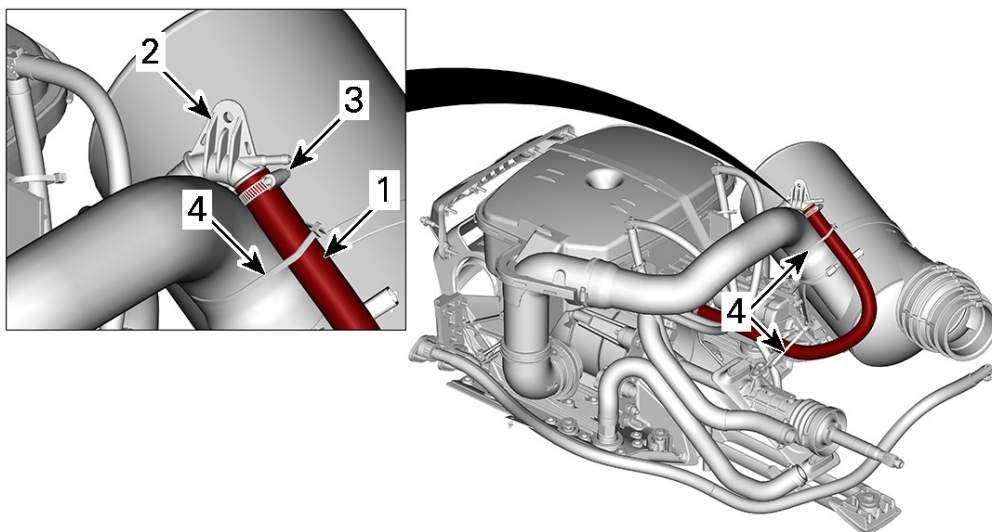
2. Measure and cut the hose to a length of 575 mm from the pump support fitting. Cut the hose protector to fit the hose new length.

NOTE: It is important to reroute the hose **over** the iBR support.



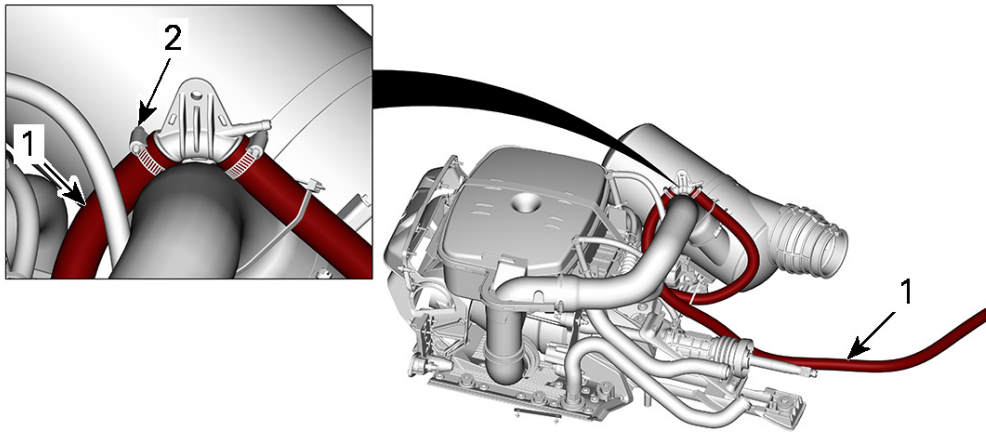
A. 575 mm hose cutting measurement

3. Connect the shortened hose to the inlet u-fitting [P10h] and secure using (1) large clamp [P10e]. Secure the hose to the exhaust hose and to the actuator bracket using (2) locking ties [P10p]. Hand tighten the clamp.



1. *Shortened hose*
2. *Inlet U-fitting [P10h]*
3. *Large clamp [P10e]*
4. *Locking tie [P10p]*

4. Use the new 19 mm X 1150 mm hose [P10a] and secure to the inlet U-fitting [P10h] using (1) large clamp [P10e] then loop the hose under the exhaust hose. Tighten clamp to specifications.

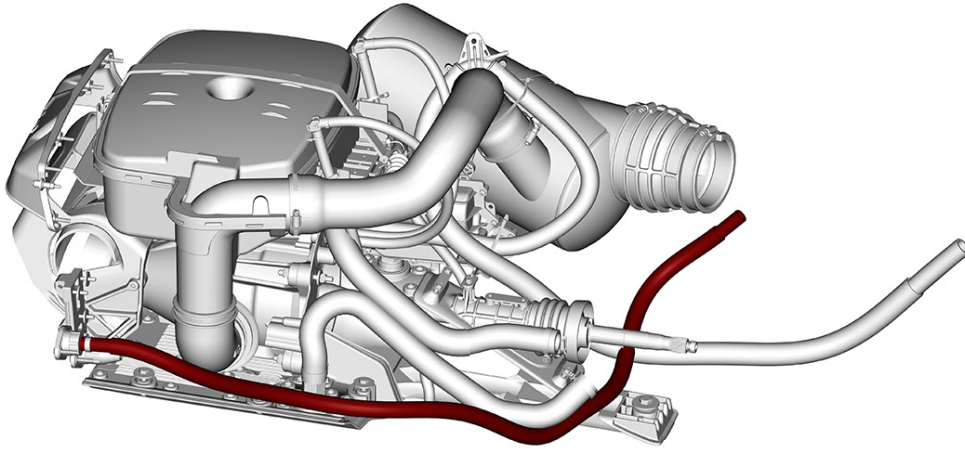


1. *19 mm X 1150 mm Hose [P10a]*
2. *Large clamp [P10e]*

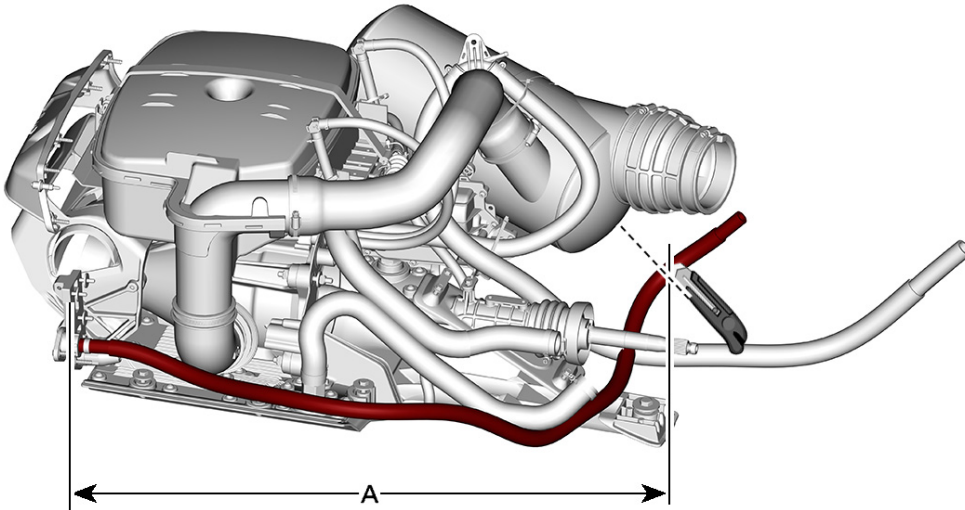
TIGHTENING TORQUE	
Large Clamp [P10e]	1.7 N•m ± 0.2 N•m (15 lbf•in ± 1.8 lbf•in)

Water Outlet

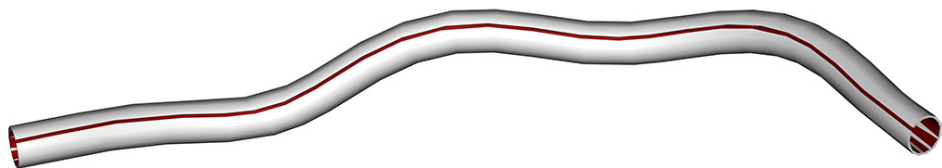
5. Disconnect the outlet hose from the exhaust manifold side. Keep the hose protector and the clamp.



6. Measure and cut the hose to 1050 mm from the rear side. Cut the hose protector to fit the hose new length.

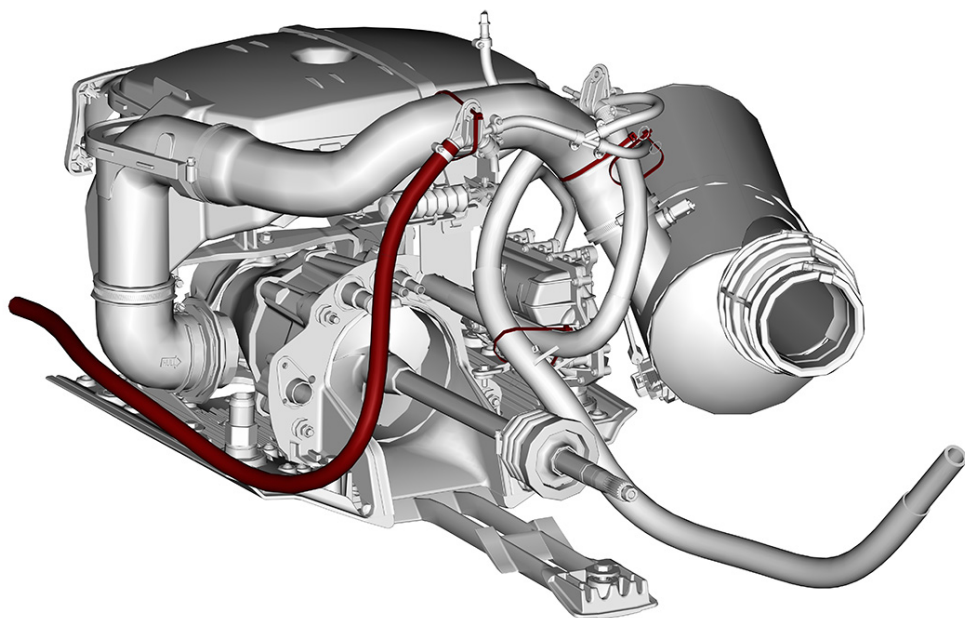


A. 1050 mm hose cutting measurement

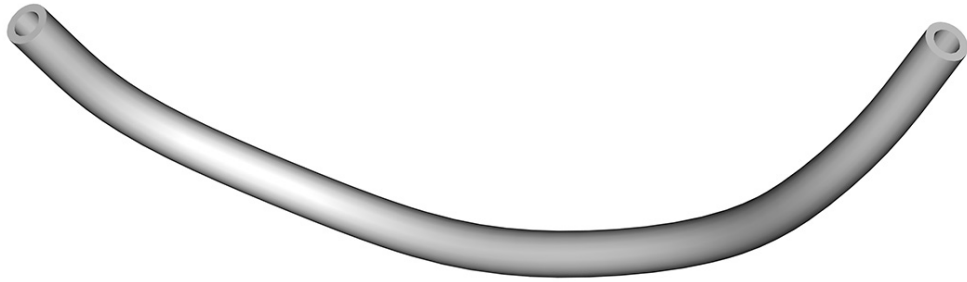


TYPICAL SPLIT HOSE PROTECTOR

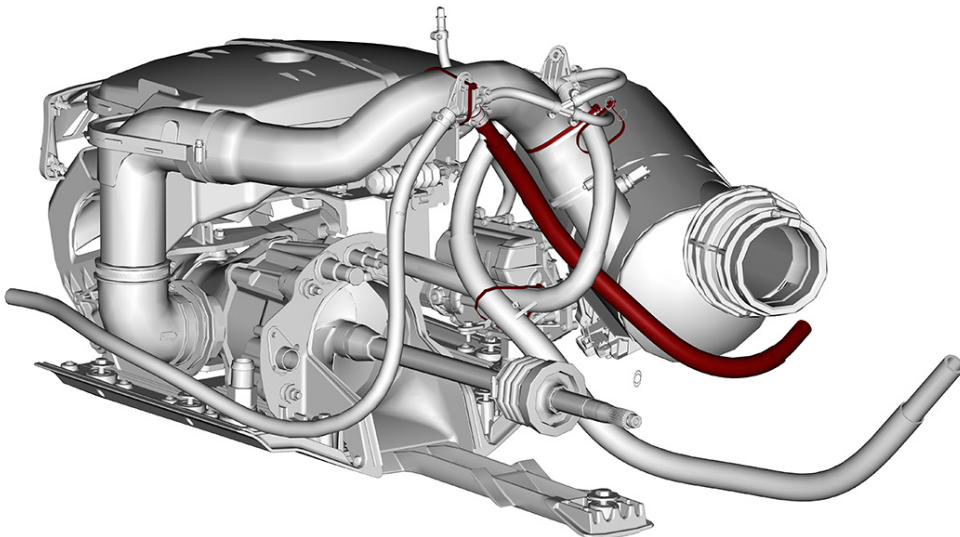
7. Connect the shortened hose to the outlet u-fitting [P10j] and secure using medium clamp [P10f]. Secure outlet u-fitting to upper exhaust hose using locking tie [P10p]. Hand tighten the clamp.



8. Use new 12.7 mm hose [P10b] and cut it to get 620 mm length.



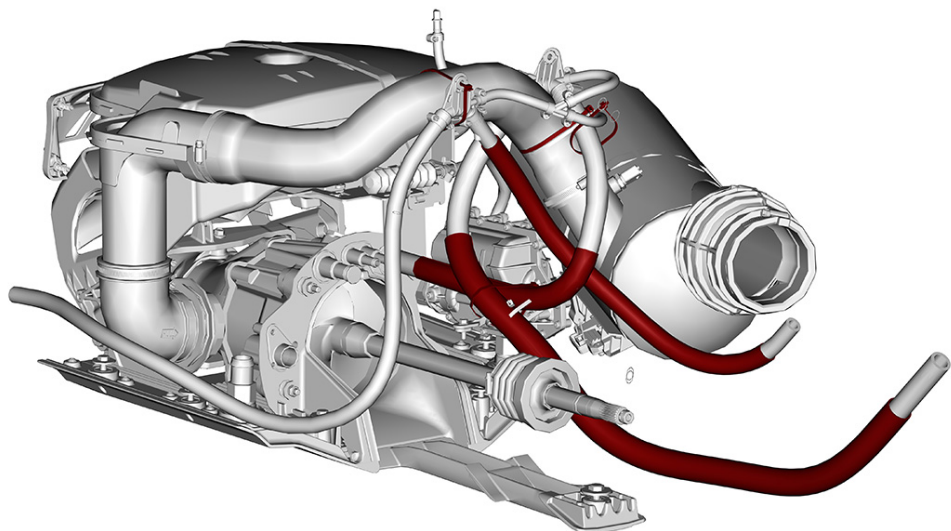
9. Connect the 620 mm shortened hose to the outlet u-fitting [P10j] and exhaust manifold then secure using (1) medium clamp [P10f] and the previously removed manifold clamp. Secure the u-fitting to the exhaust hose using (1) locking tie [P10p]. Tighten all clamps to specifications.



TIGHTENING TORQUE

Gear Clamp [P10f]	1.7 N•m ± 0.2 N•m (15 lbf•in ± 1.8 lbf•in)
Manifold Clamp	1.7 N•m ± 0.2 N•m (15 lbf•in ± 1.8 lbf•in)

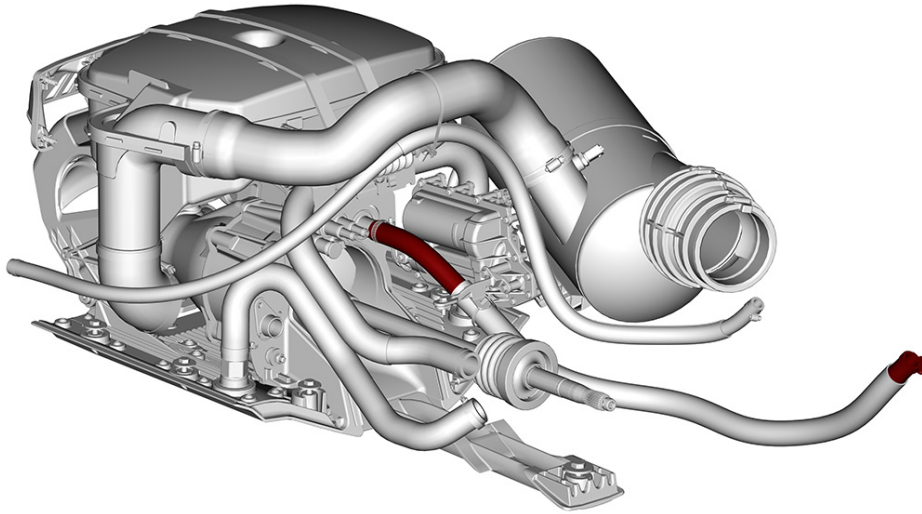
10. Make sure the hose protectors are in their right place.



Models with 130 / 170 HP Engine (MY22 and MY23)

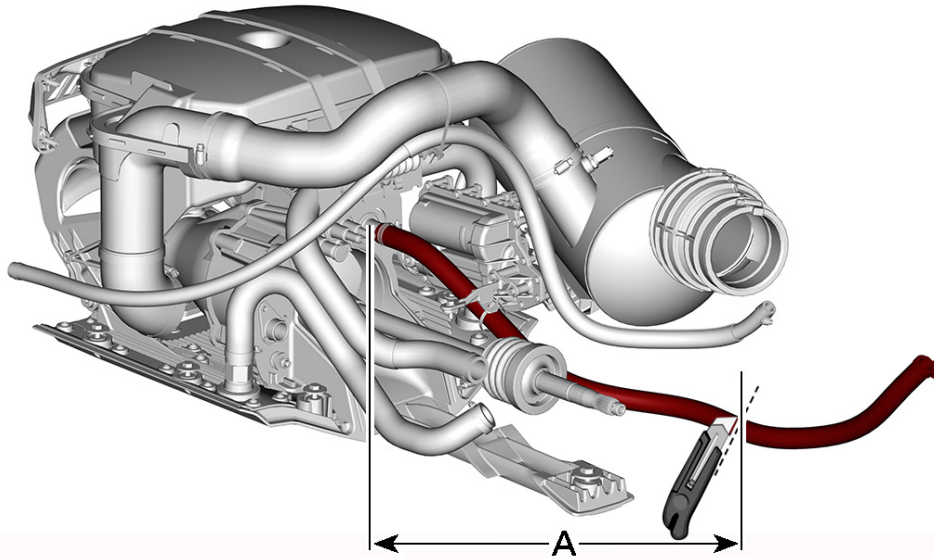
Water Inlet

1. Disconnect the water inlet hose from the exhaust manifold. Keep the hose protector and the original clamp.



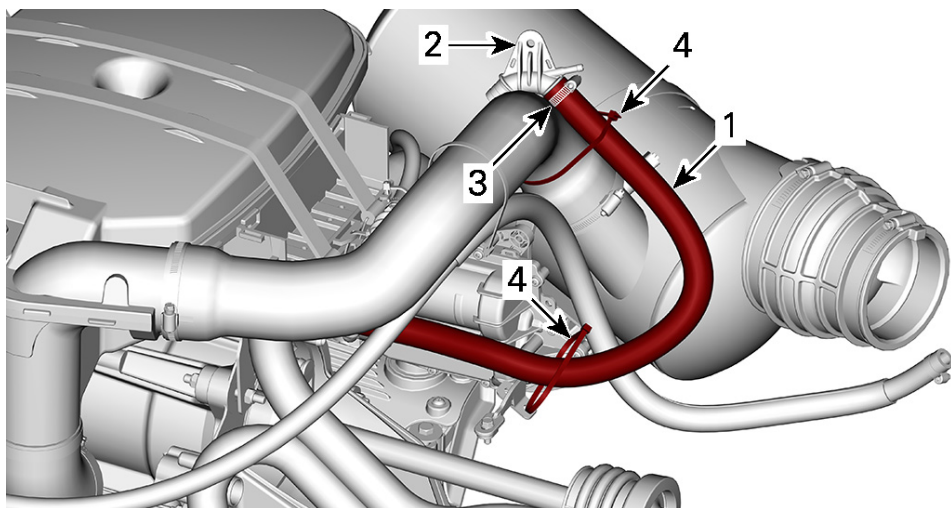
2. Cut the water inlet hose to a 575 mm length from the pump support fitting. Cut the hose protector to fit the hose new length.

NOTE: It is important to reroute the hose **over** the iBR support.



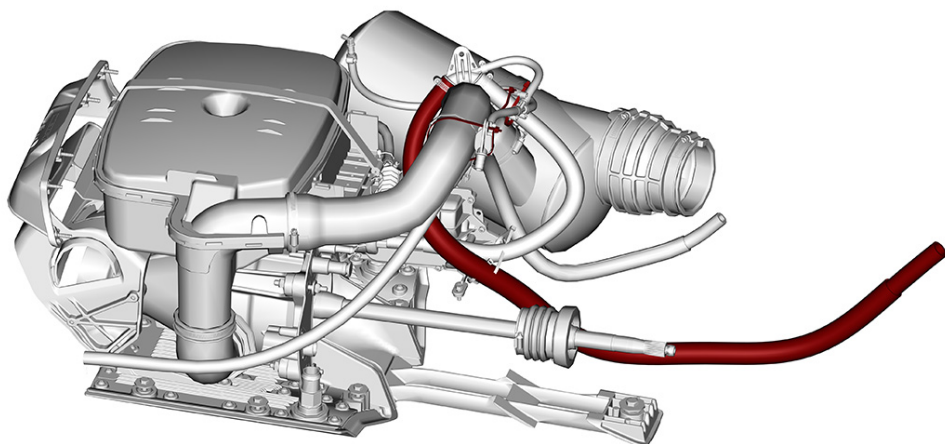
A. 575 mm hose cutting measurement

3. Connect the shortened hose to the inlet U-fitting [P10h] and secure using (1) large clamp [P10e]. Secure shortened hose to exhaust hose using (2) locking tie [P10p]. Hand tighten the clamp.



1. *Shortened hose*
2. *Inlet u-fitting [P10h]*
3. *Large clamp [P10e]*
4. *Locking tie [P10p]*

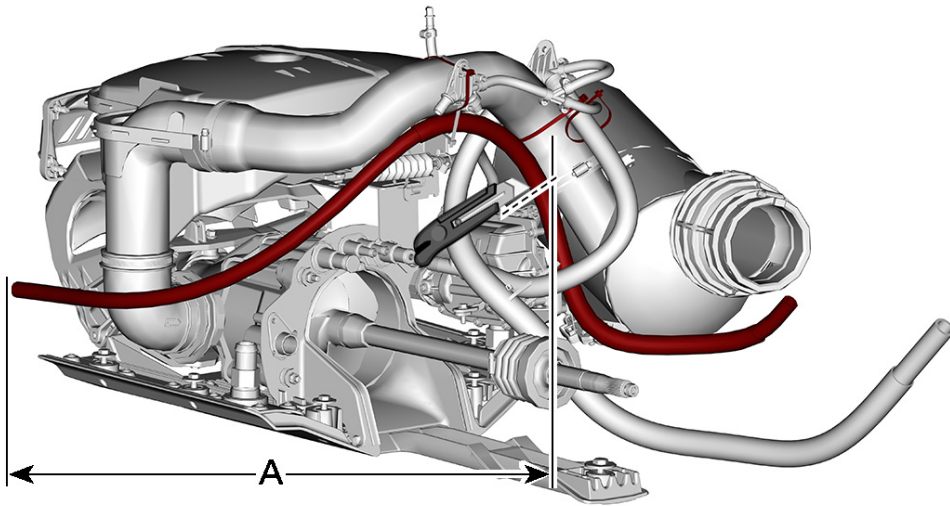
4. Use a new 19 mm pipe X 1150 mm hose [P10a], connect the hose to the U-fitting [P10h] and loop under the exhaust hose then secure using (1) large clamp [P10e] and the previously removed manifold clamp. Tighten all clamps to specifications.



TIGHTENING TORQUE	
Gear Clamp [P10e]	1.7 N•m ± 0.2 N•m (15 lbf•in ± 1.8 lbf•in)
Manifold Clamp	1.7 N•m ± 0.2 N•m (15 lbf•in ± 1.8 lbf•in)

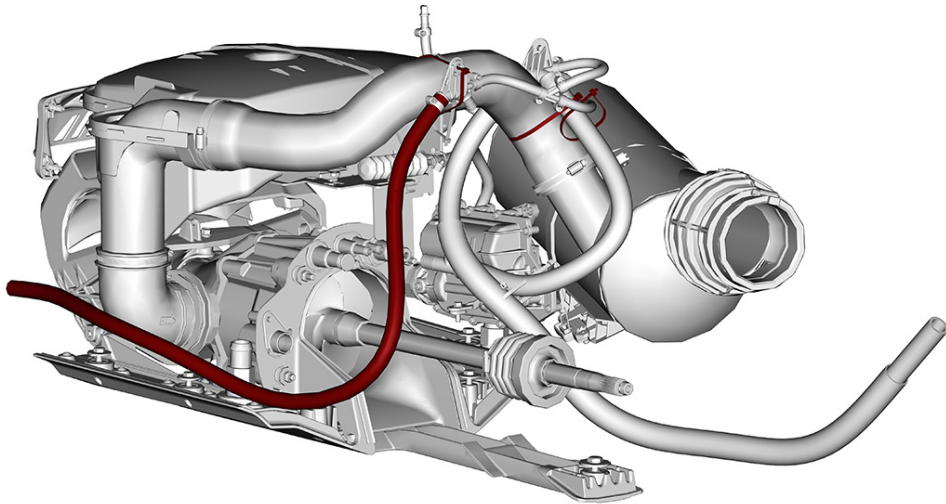
Water Outlet

5. Connect the shortened hose to the outlet U-fitting [P10j] and secure using (1) medium clamp [P10f]. Secure the outlet U-fitting [P10j] to the exhaust hose using a locking tie [P10p]. Hand tighten the clamp.

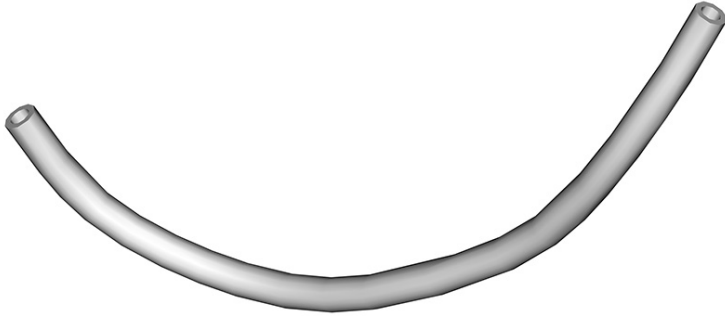


A. 1050 mm hose cutting measurement

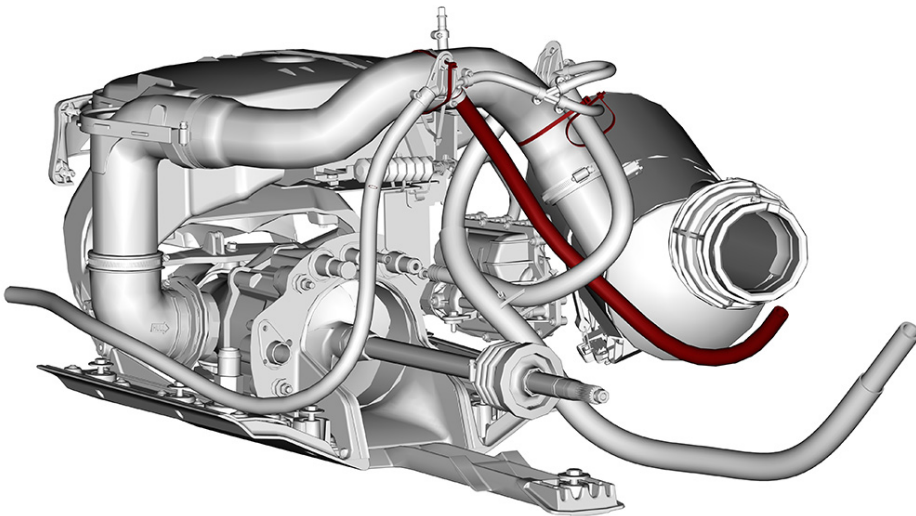
6. Connect the shortened hose to the outlet U-fitting [P10j] and secure using (1) medium clamp [P10f]. Secure the outlet U-fitting [P10j] to the exhaust hose using a locking tie [P10p]. Hand tighten the clamp.



7. Use the new 12.7 mm X 1050 mm hose [P10b] and cut it to get a 620 mm length hose.

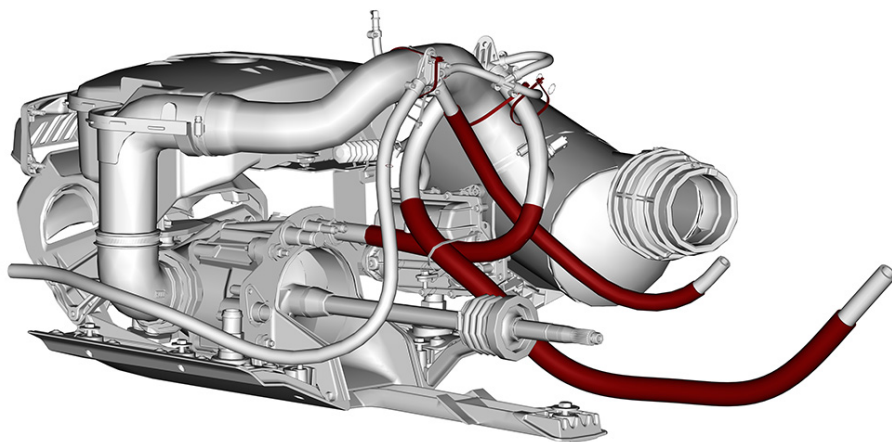


8. Connect the new shortened hose to the outlet U-fitting [P10j] and the exhaust manifold then secure using (1) medium clamp [P10f] and the previously removed manifold clamp. Tighten all clamps to specifications.



TIGHTENING TORQUE	
Medium Clamp [P10f]	1.7 N•m ± 0.2 N•m (15 lbf•in ± 1.8 lbf•in)
Manifold Clamp	1.7 N•m ± 0.2 N•m (15 lbf•in ± 1.8 lbf•in)

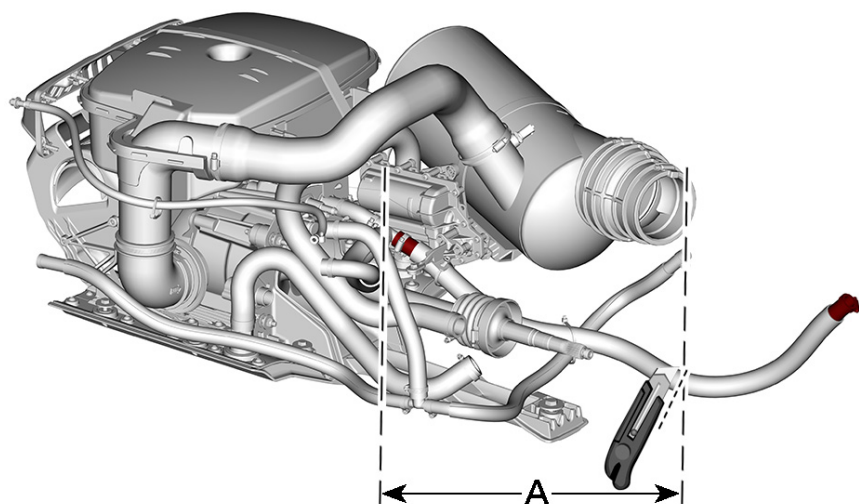
9. Make sure the hose protectors are in their right place.



Models with 230 / 300 HP Engine (MY19 – MY21)

Water Inlet

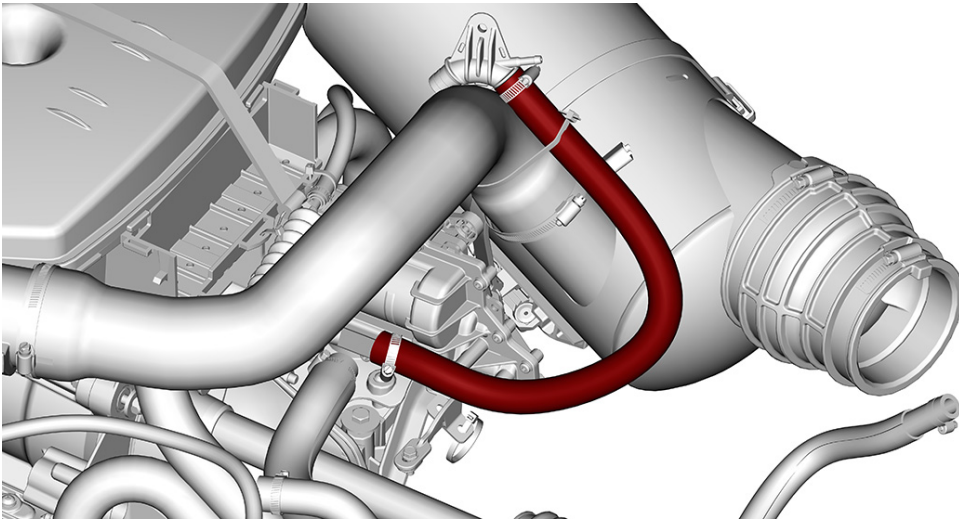
1. Disconnect the water inlet hose from the exhaust manifold and cut the hose 500 mm from the fitting. Keep the manifold clamp. Cut the hose protector to fit the hose new length.



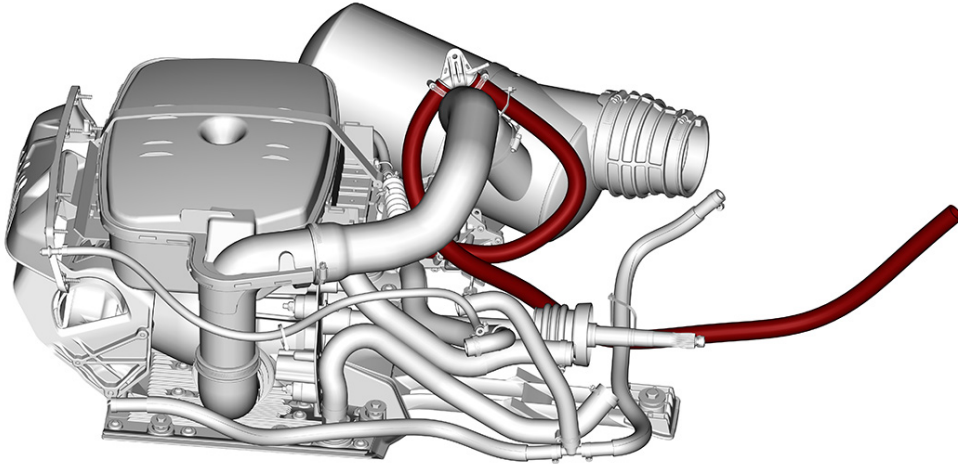
A. 500 mm hose cutting measurement

2. Connect the shortened hose to the inlet U-fitting [P10h] and secure using (1) large clamp [P10e]. Secure the upper part of the hose to the exhaust hose using (1) locking tie [P10p]. Hand tighten the clamp.

NOTE: It is important to reroute the hose **over** the iBR support.



3. Connect the new hose [P10a] to the U-fitting [P10h] and the exhaust manifold then secure using one (1) large clamp [P10e] and the previously removed manifold clamp. Tighten all the clamps to specifications.

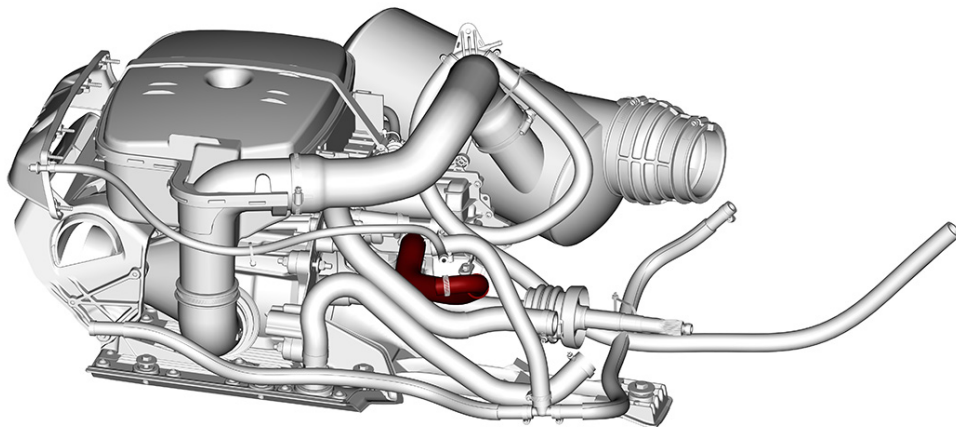


TIGHTENING TORQUE

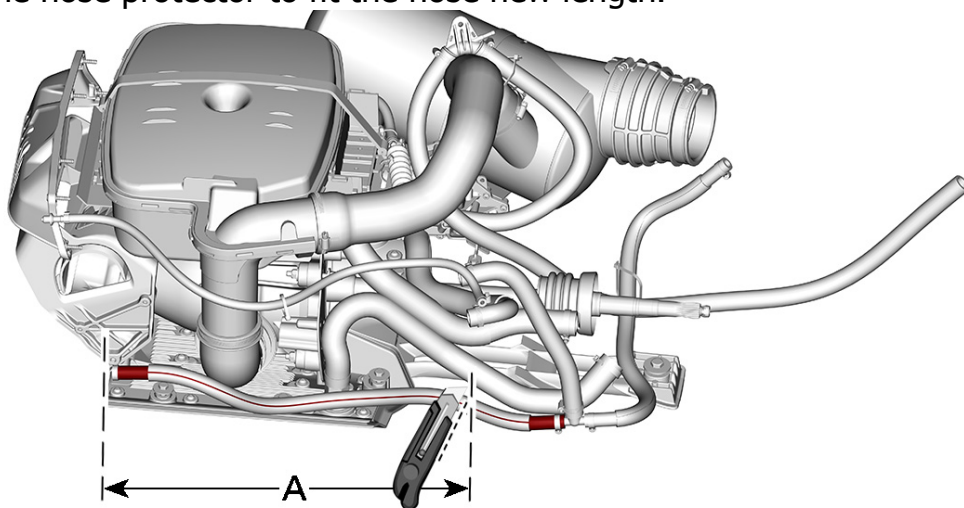
Large Clamp [P10e]	1.7 N•m ± 0.2 N•m (15 lbf•in ± 1.8 lbf•in)
Manifold Clamp	1.7 N•m ± 0.2 N•m (15 lbf•in ± 1.8 lbf•in)

Water Outlet

NOTE: Do not change the highlighted hose shown below.

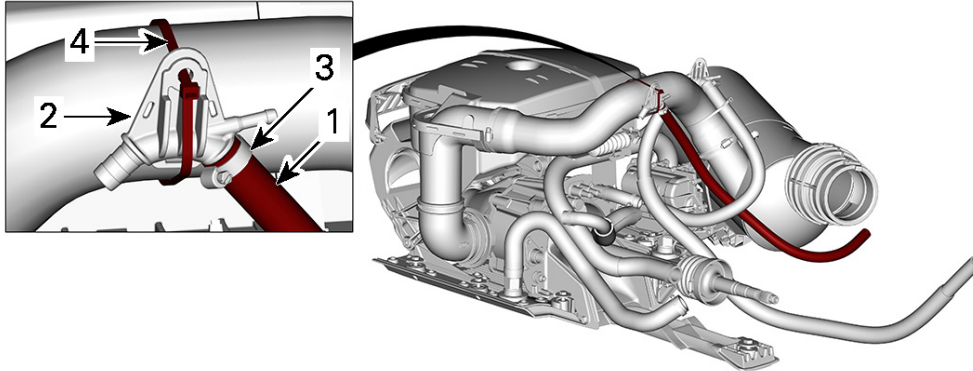


4. Disconnect the water outlet hose from the T-fitting and cut it to get a 620 mm length. Keep the T-fitting original clamp. Cut the hose protector to fit the hose new length.



A. 620 mm hose cutting measurement

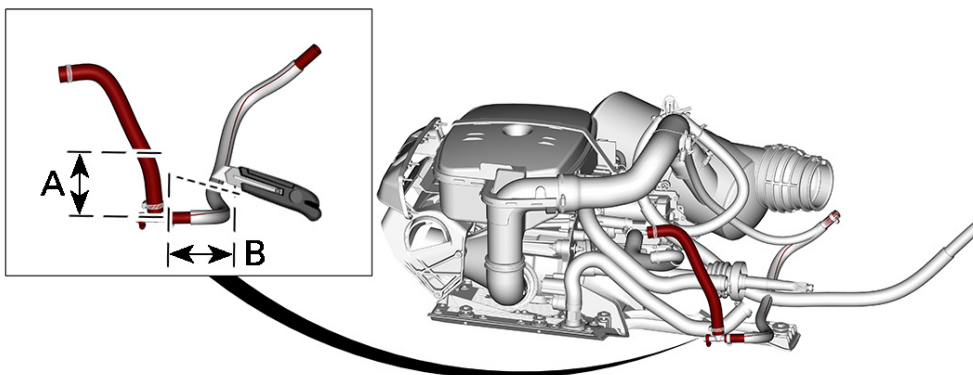
5. Connect the shortened hose to the outlet U-fitting [P10j] and exhaust manifold then secure using (1) medium clamp [P10f] and the manifold clamp. Secure the U-fitting to the exhaust hose using (1) locking tie [P10p]. Hand tighten the clamp.



1. Shortened hose
2. Outlet U-fitting [P10j]
3. Large clamp [P10e]
4. Locking tie [P10p]

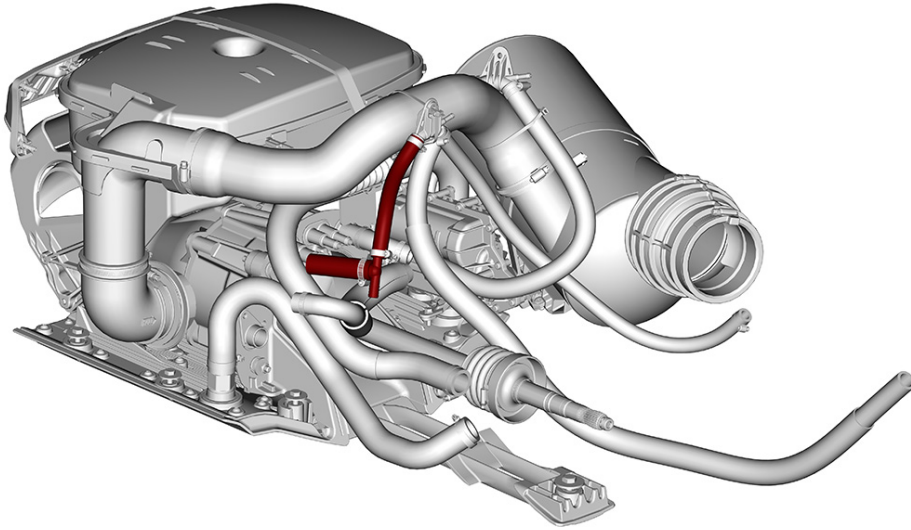
6. Disconnect the (2) hoses from the front part. Cut the LH side hose to get a 90 mm length, then cut the front hose to get a 200 mm length.

NOTE: Keep the (2) hoses connected to the T-fitting.

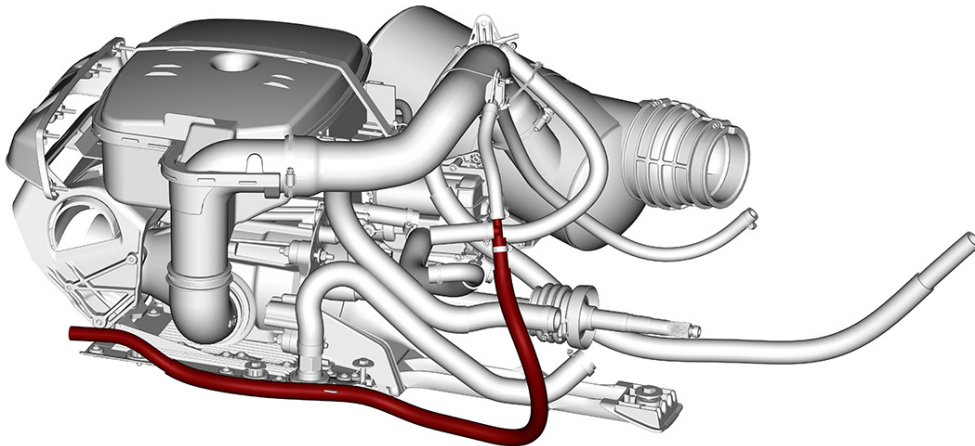


- A. 90 mm hose cutting measurement
- B. 200 mm hose cutting measurement

7. Reconnect the new hose ass'y with T-fitting to the outlet U-fitting [P10j] and secure using (1) medium clamp [P10f]. Hand tighten the clamp.



8. Connect the new 12.7 mm X 1050 mm hose [P10b] to the T-fitting and secure using the previously removed T-Fitting clamp. Tighten all clamps to specifications.



TIGHTENING TORQUE

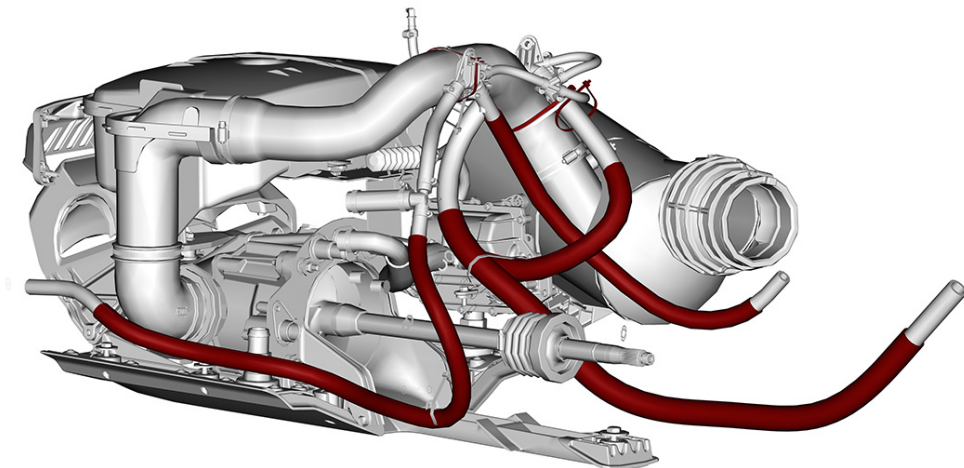
Medium Clamp [P10f]

1.8 N•m ± 0.2 N•m (15 lbf•in ± 1.8 lbf•in)

T-Fitting Clamp

1.7 N•m ± 0.2 N•m (15 lbf•in ± 1.8 lbf•in)

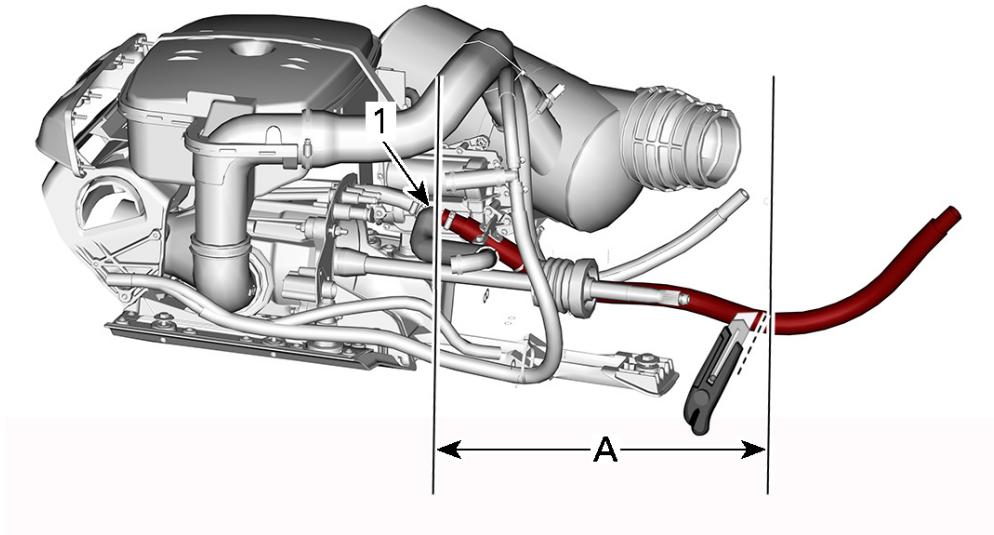
9. Make sure the hose protectors are in their right place.



Models with 230 / 300 HP Engine (MY22 and MY23)

Water Inlet

1. Disconnect the water inlet hose from the exhaust manifold and cut it to a length of 500 mm from the T-fitting. Keep the manifold original clamp.

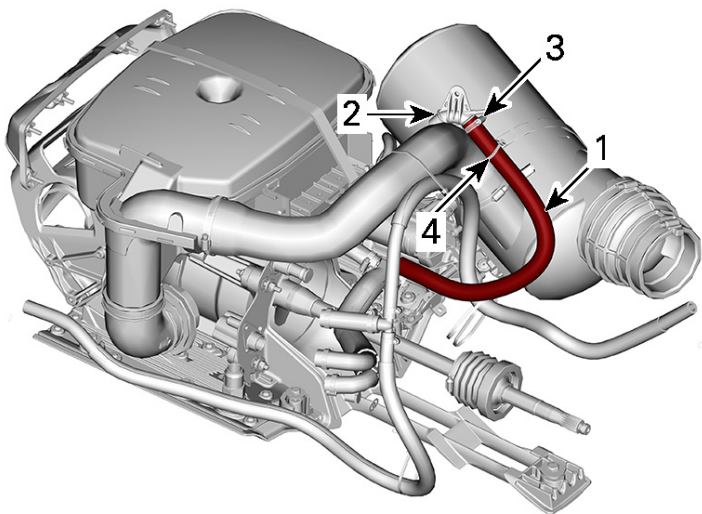


A. 500 mm hose cutting measurement

1. T-Fitting

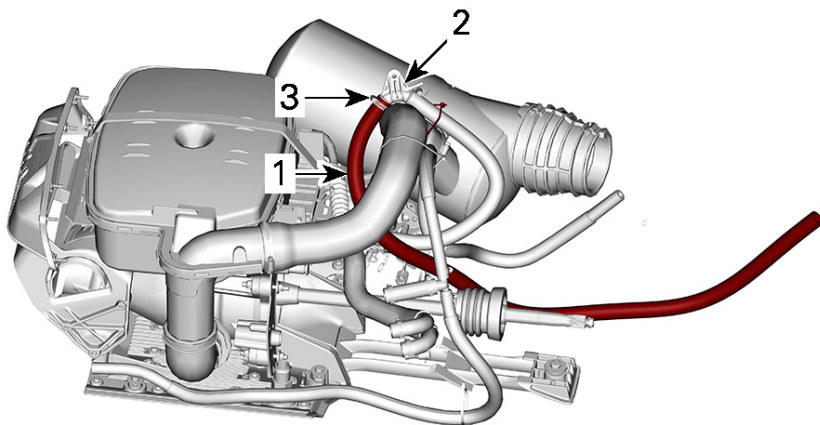
2. Connect the shortened hose to the inlet U-fitting [P10h] and secure using (1) large clamp [P10e]. Secure the upper portion of the shortened hose to the exhaust hose using (1) locking tie [P10p]. Hand tighten the clamp.

NOTE: It is important to reroute the hose **over** the iBR support.



1. Shortened hose
2. Outlet U-fitting [P10j]
3. Large clamp [P10e]
4. Locking tie [P10p]

3. Connect the new hose [P10a] to the inlet U-fitting [P10h] and the exhaust manifold then secure using (1) large clamp [P10e] and the manifold clamp. Tighten all clamps to specifications.

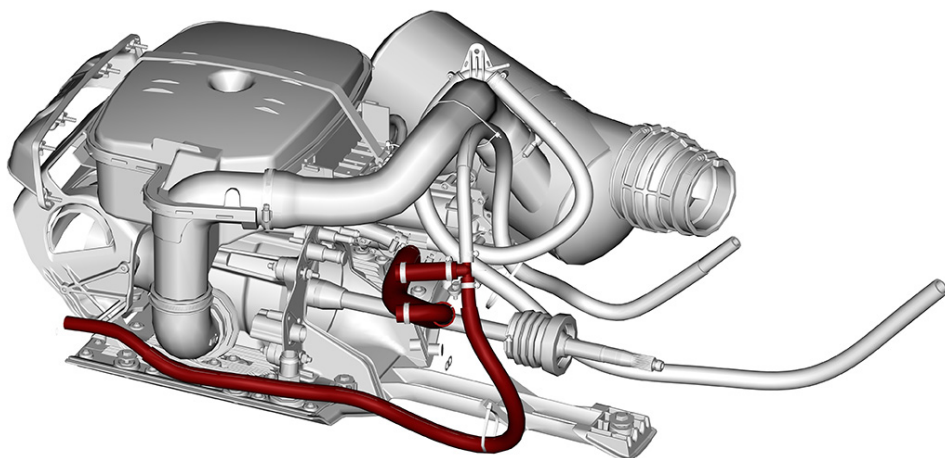


1. *New hose [P10a]*
2. *Inlet U-fitting [P10h]*
3. *Large clamp [P10e]*

TIGHTENING TORQUE	
Large Clamp [P10e]	1.7 N•m ± 0.2 N•m (15 lbf•in ± 1.8 lbf•in)
Manifold Clamp	1.7 N•m ± 0.2 N•m (15 lbf•in ± 1.8 lbf•in)

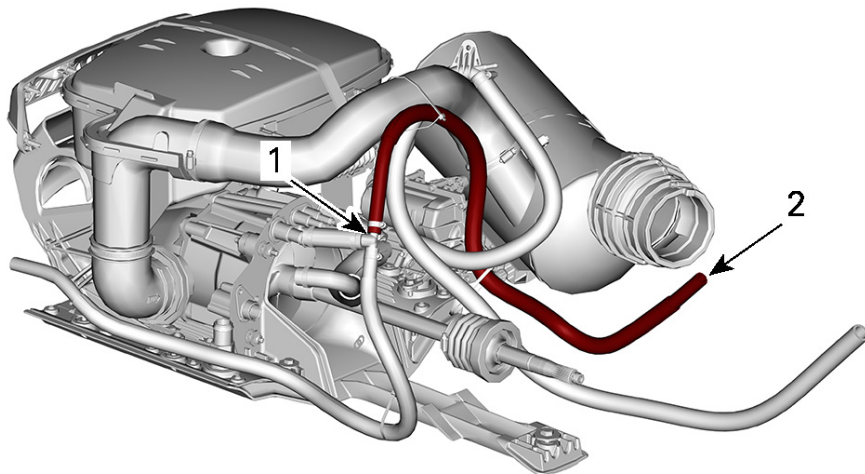
Water Outlet

NOTE: Do not change the highlighted hoses shown below.

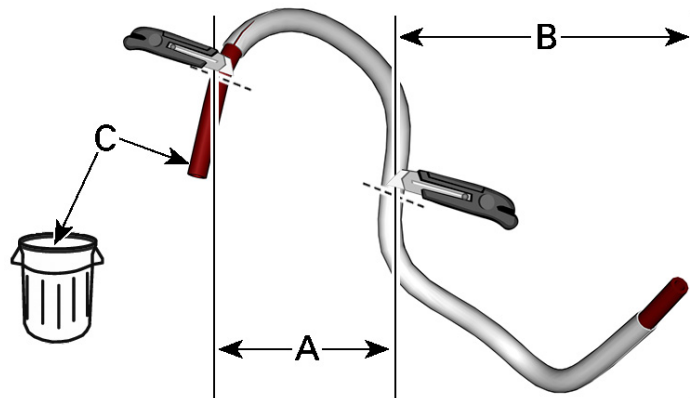


4. Disconnect the hose from the T-fitting and exhaust manifold then cut it to get 2 length. One to measure 200 mm and the second one to measure 620 mm. Keep all original clamps.

NOTE: There are 2 cuts to be made where the small dotted lines are.

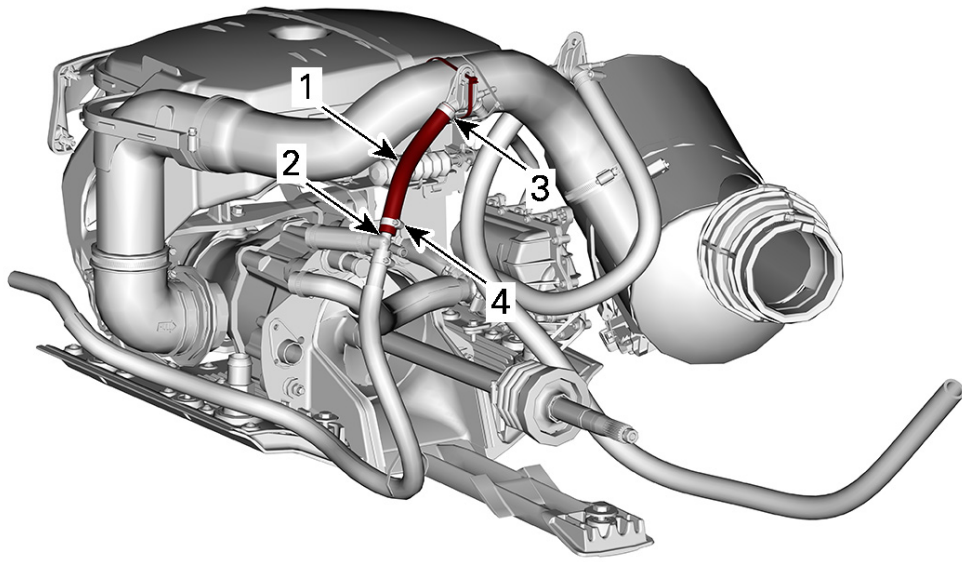


1. *T-Fitting*
2. *Manifold side*



- A. *200 mm hose cutting measurement*
- B. *620 mm hose cutting measurement*
- C. *End piece to be discarded*

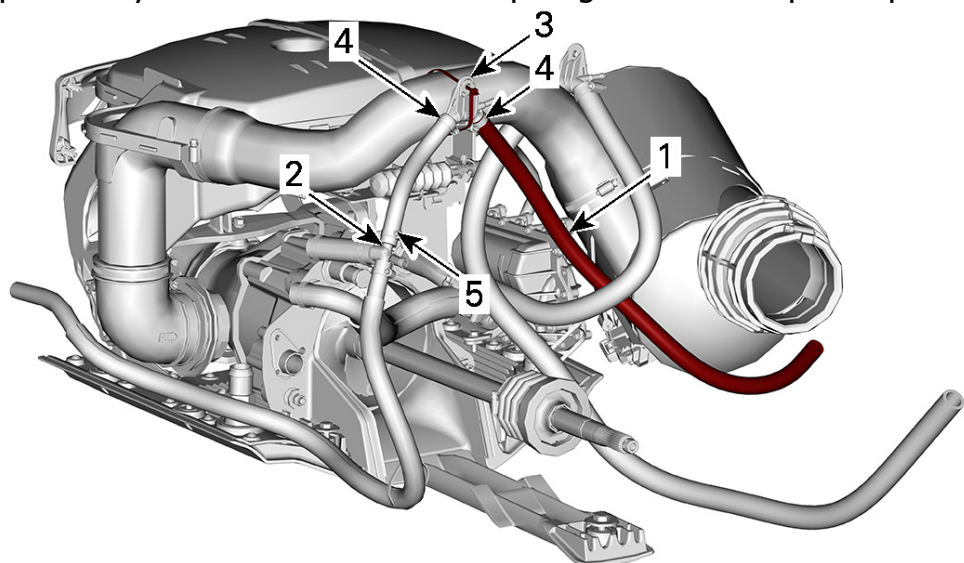
5. Connect and secure the 200 mm hose to the T-fitting and outlet U-fitting [P10j] using medium clamp [P10f]. Secure the bottom of the hose using the previously removed clamp then secure the upper hose portion using (1) medium clamp [P10f]. Hand tighten the clamps.



1. *200 mm hose*
2. *T-Fitting*
3. *Medium Clamp [P10f]*
4. *Original Clamp*

6. Connect the 620 mm hose to the outlet U-fitting [P10j] and manifold then secure using (1) medium clamp [P10f] and the

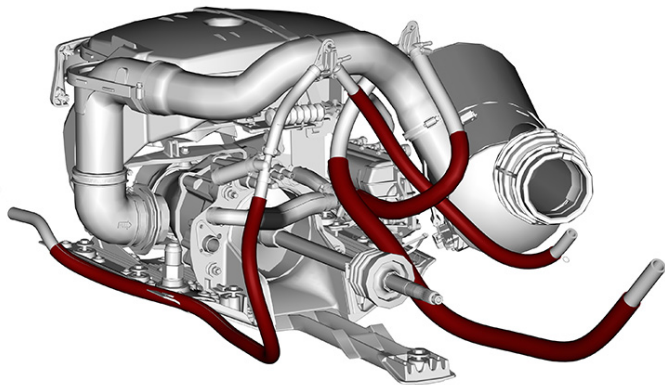
previously removed manifold clamp. Tighten all clamps to specifications.



1. 620 mm hose
2. T-Fitting
3. Outlet U-fitting [P10j]
4. Medium Clamp [P10f]
5. T-Fitting Clamp

TIGHTENING TORQUE	
Medium Clamp [P10f]	1.7 N•m ± 0.2 N•m (15 lbf•in ± 1.8 lbf•in)
Manifold Clamp	1.7 N•m ± 0.2 N•m (15 lbf•in ± 1.8 lbf•in)
T-Fitting Clamp	1.7 N•m ± 0.2 N•m (15 lbf•in ± 1.8 lbf•in)

7. Make sure the hose protectors are in their right place.

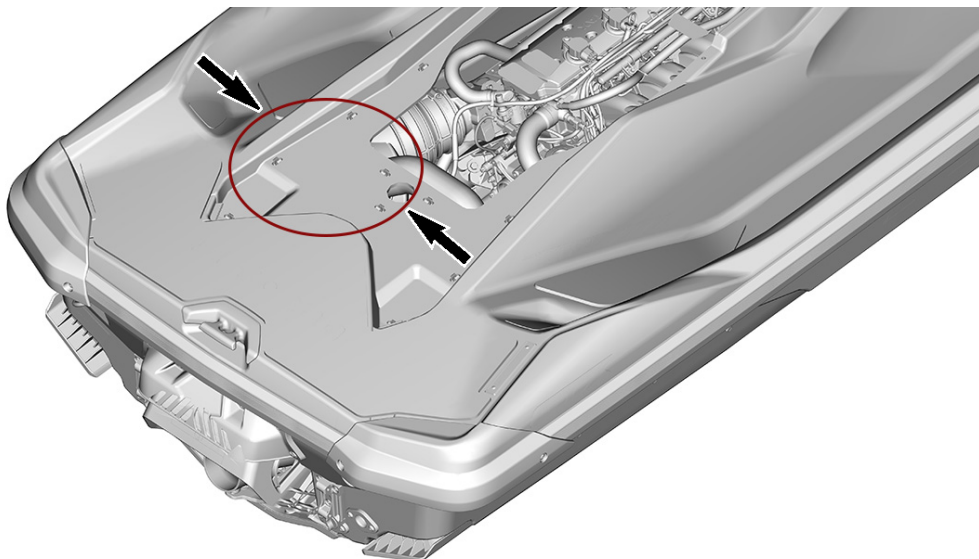


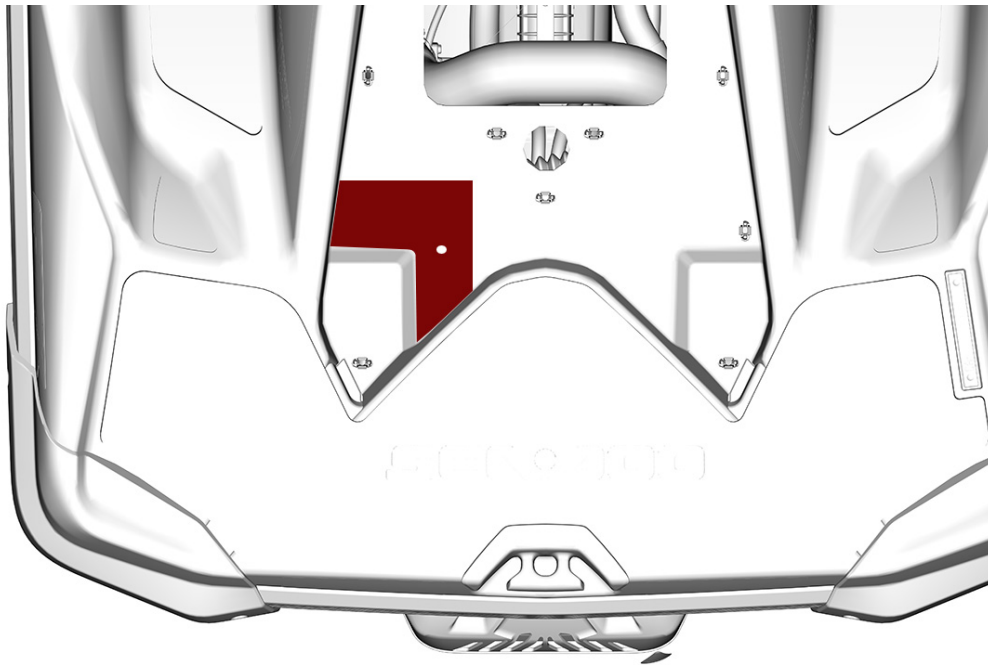
TYPICAL

ALL Models

Upper Deck Modification

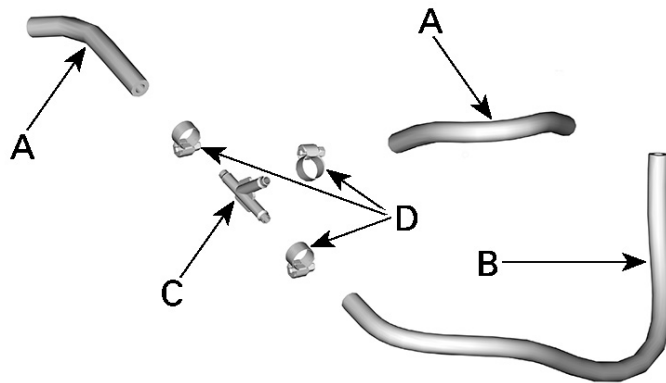
1. On the body upper deck rear left side and using the TEMPLATE -B- , drill a Ø14 mm hole.
NOTE: Make sure to respect all the template reference marks before drilling.
NOTE: Do not drill more than 12.5 mm deep to prevent any damage to any hidden parts.





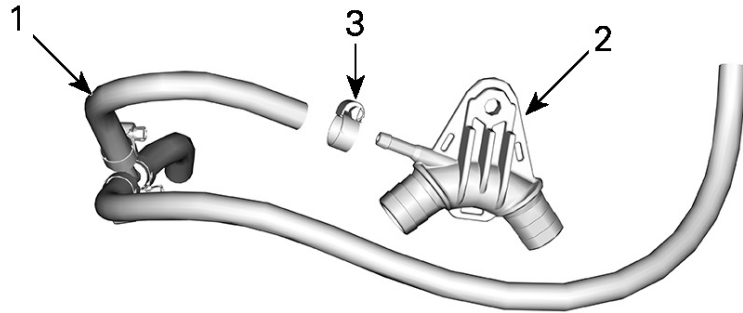
Vent Installation and Routing

1. Take a 6.4 mm diameter hose [P10c] and cut in (3) pieces. (2) to measure 160 mm and (1) to measure 430 mm. Connect all hoses to the Y-Fitting [P10k] and secure using (3) small clamps [P10g]. Hand tighten the clamps.



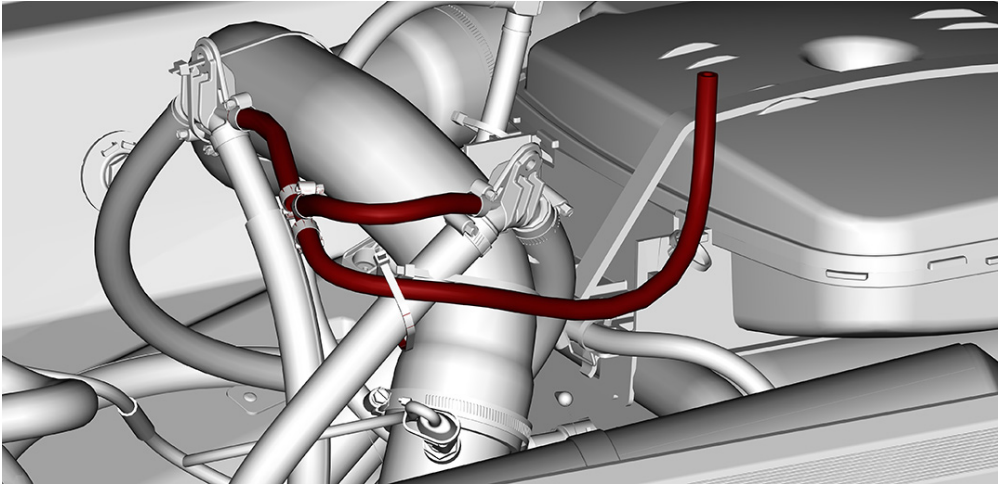
- A. 160 mm Hoses
- B. 430 mm Hose
- C. Y-Fitting [P10k]
- D. Small Clamps [P10g]

2. Connect the hose ass'y to the inlet U-fitting [P10h] inside the unit and secure using (1) small clamp [P10g]. Tighten all clamps to specifications.

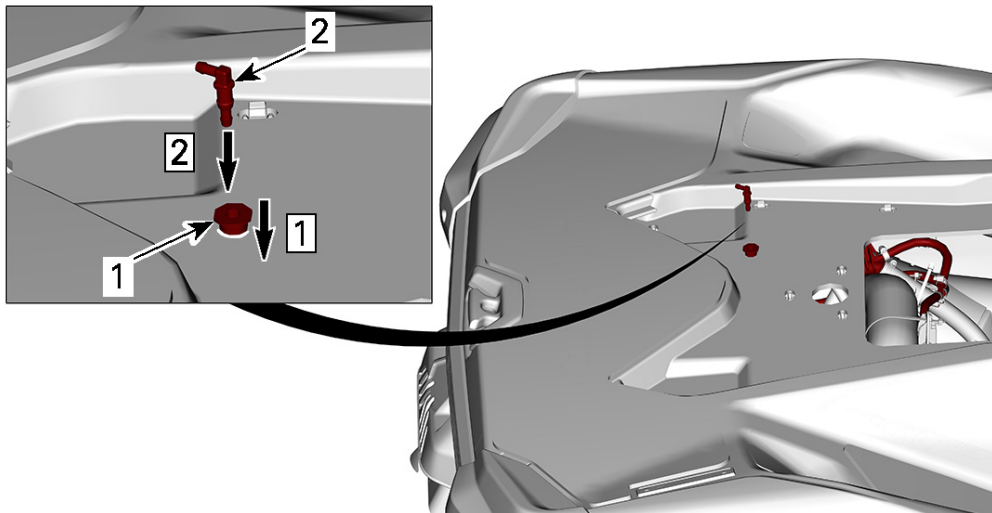


- 1. Hose Ass'y
- 2. Inlet U-Fitting [P10h]
- 3. Small Clamp [P10g]

TIGHTENING TORQUE	
Small Clamp [P10g]	1.7 N•m ± 0.2 N•m (15 lbf•in ± 1.8 lbf•in)

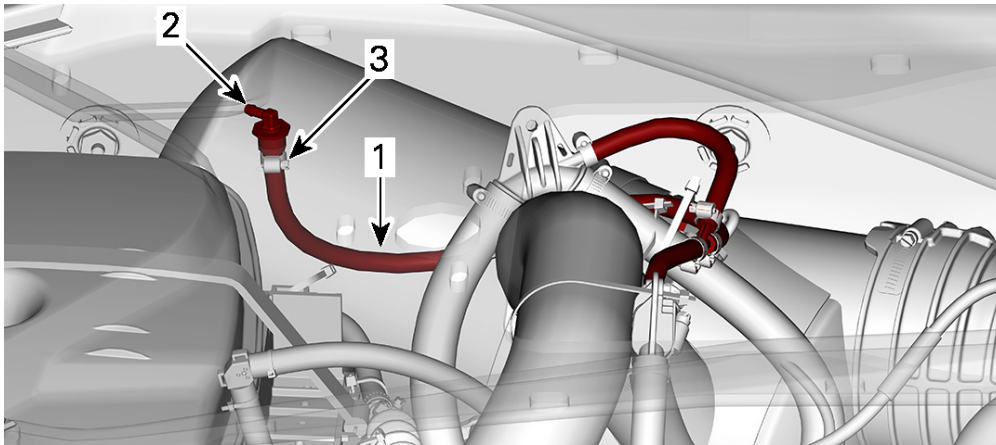


3. Insert the grommet [P10m] into the drilled hole in the upper deck and then insert elbow male fitting [P10n] into the grommet.



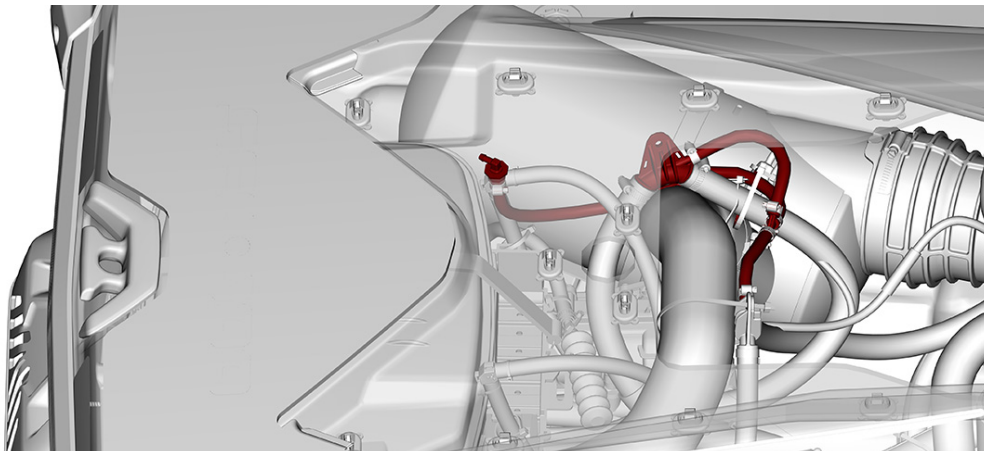
1. *Grommet [P10m]*
2. *Elbow Male Fitting [P10n]*

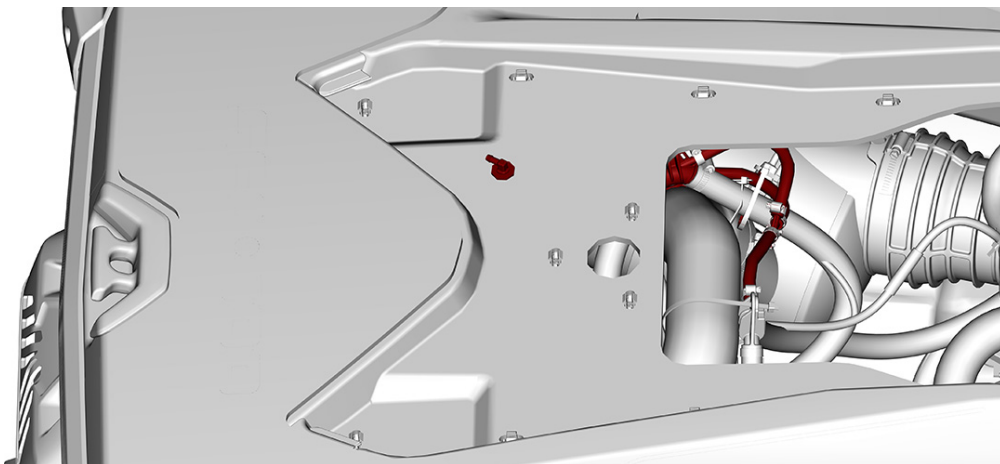
4. Connect and secure the 6.4 mm hoses ass'y to the elbow male fitting [P10n] using (1) small clamp [P10g]. Tighten to specifications.



1. *Hose Ass'y*
2. *Elbow Male Fitting [P10n]*
3. *Small Clamp [P10g]*

TIGHTENING TORQUE	
Small Clamp [P10g]	1.7 N•m ± 0.2 N•m (15 lbf•in ± 1.8 lbf•in)





TYPICAL FINAL INSTALLATION

Connecting the Battery

1. Connect positive battery cable over vehicle positive battery to positive battery post.
2. Connect negative battery cable over vehicle negative cable to negative battery post.

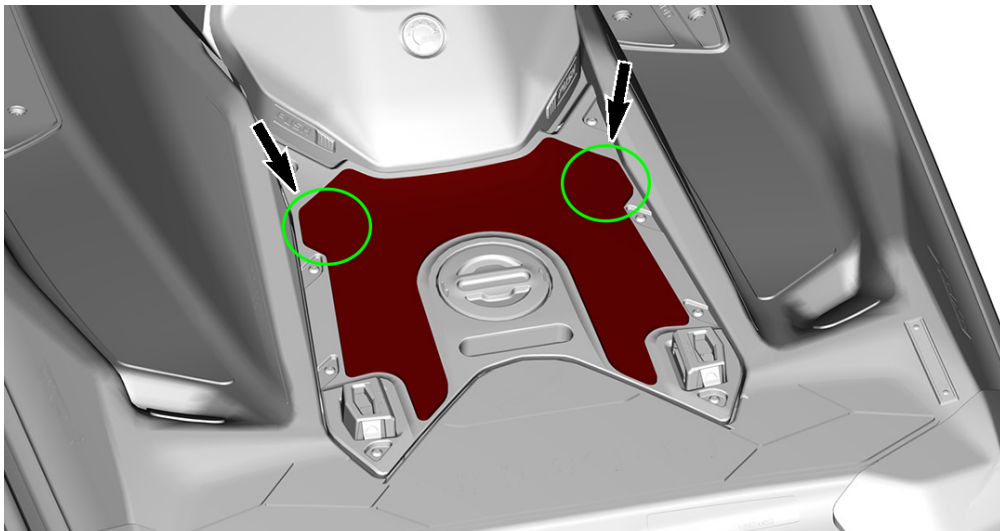
NOTICE Always connect **RED (+)** cable first then **BLACK (-)** cable.

Reinstall the previously removed seat(s) and rear access panel. Installation is the reverse of the removal procedure.

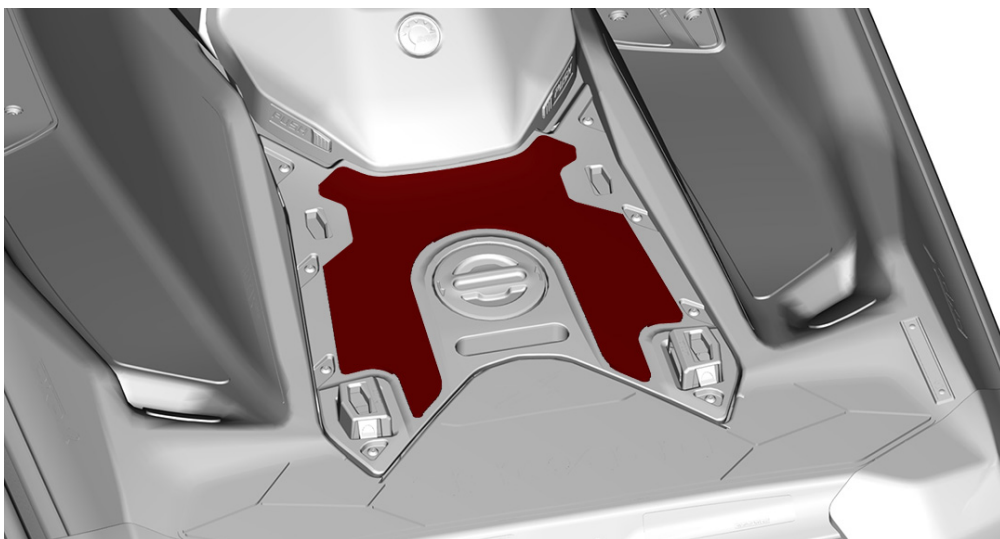
RXP Models Only

Using TEMPLATE A, make marks and using a sharp utility knife, carefully make 2 or 3 cutting passes to both upper side corners of the rear mat.

NOTE: Once the carpet sections are removed you can use some isopropyl alcohol on a clean cloth to clean any glue residue. Dry thoroughly using a clean rag.



REAR MAT SECTIONS TO BE CUT

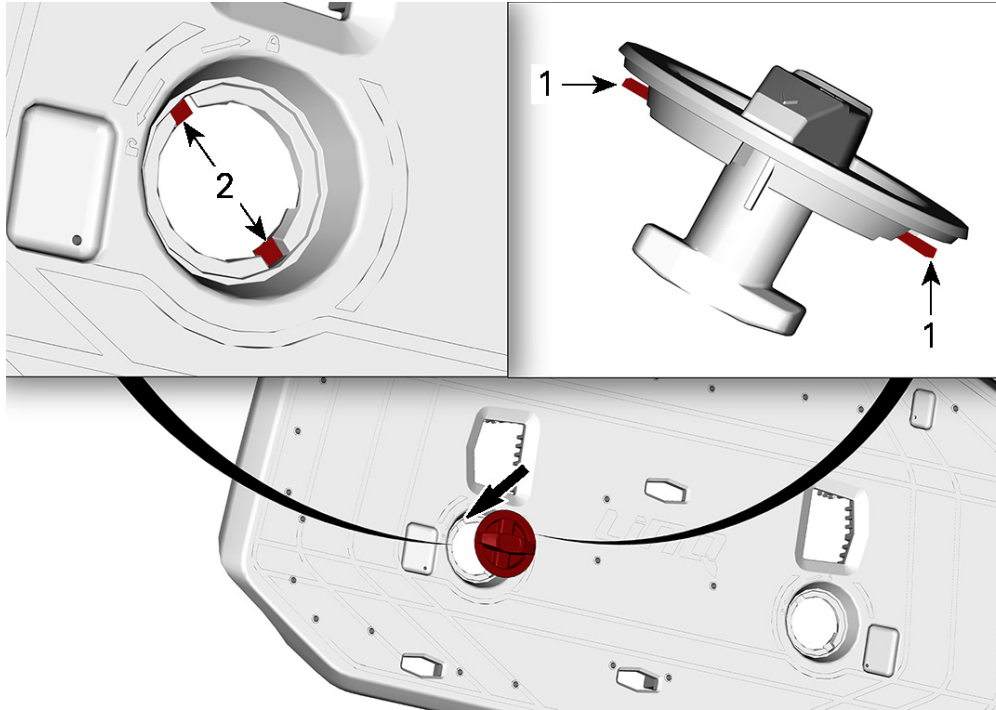


REAR MAT AFTER BEING CUT

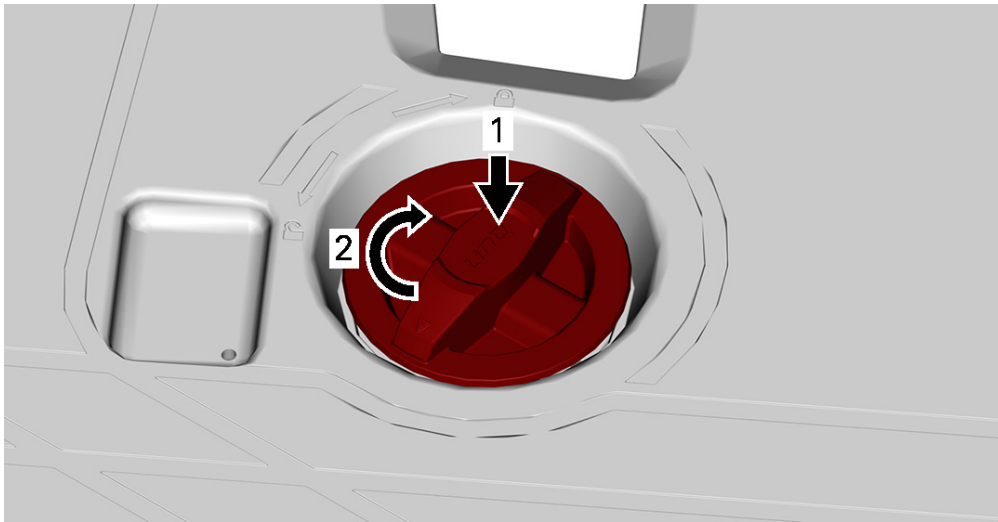
Parts Preparation

1. Assemble the 2 quarter turn latches [P2] on the LinQ luggage rack [P1].
 1. Insert the latch tabs into the groove.

2. Lightly push and turn clockwise until you hear a click (which will confirm it is secured).



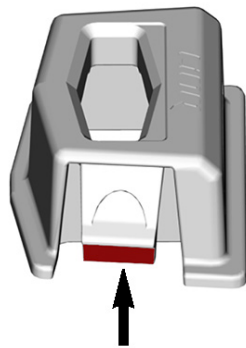
1. *Latch Tab*
2. *Groove*



1. *Push*
2. *Turn*

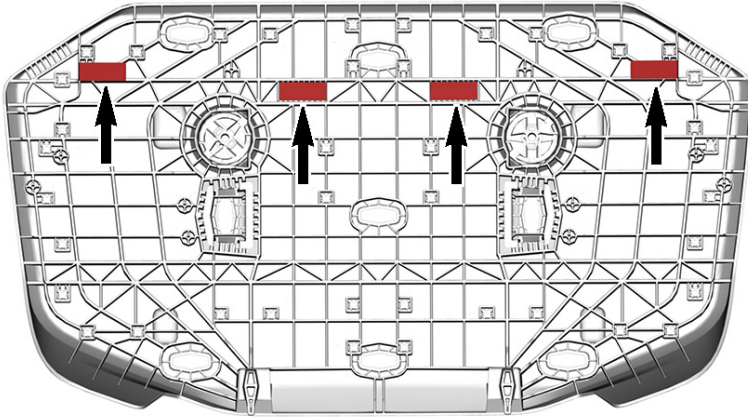
2. Assemble the 2 cargo bases [P6] on the rack by inserting the bases from the bottom to top till you hear a click (which will confirm it is secured).

NOTE: There is 2 tabs on a base. One on each side.



CARGO BASE TAB

3. Peel the back of the 4 rubber pads [P3] before installing at the back of the rack. Apply pressure on the pads to ensure a good adhesion with the rack.

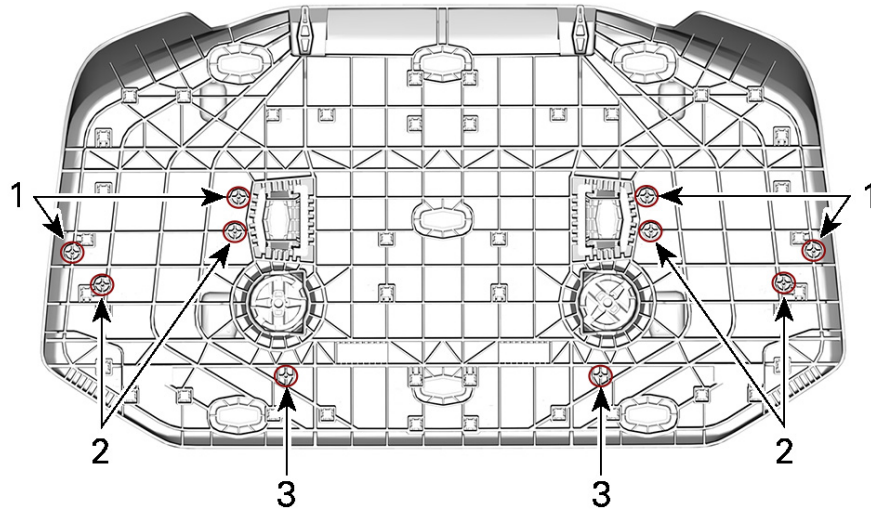


4. Install and secure 6 rubber stoppers [P4] using the 6 K50 X 20 Plastite Torx screws [P5]. Tighten to specification.

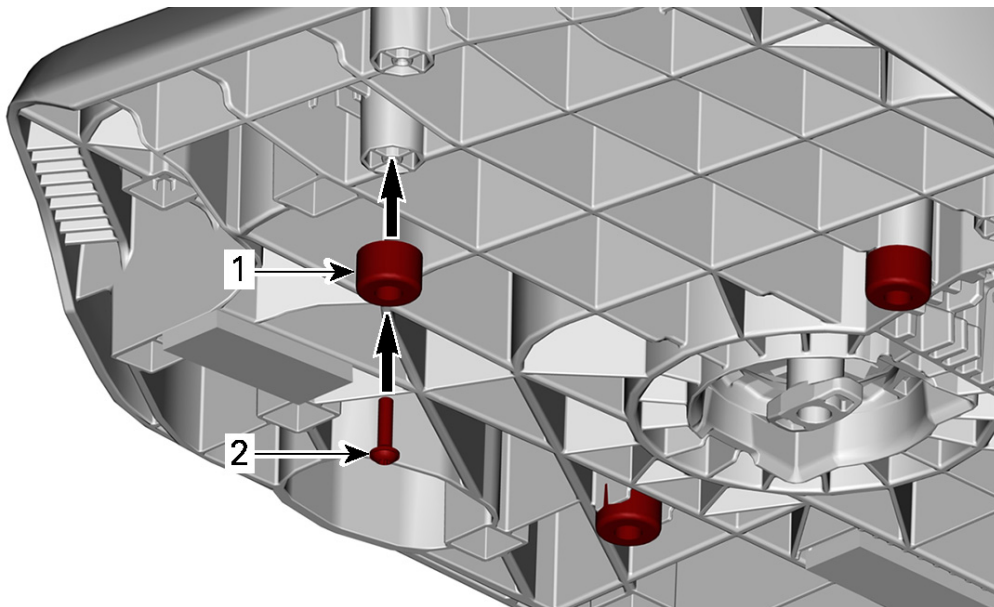
NOTE: According to the vehicle model you are working on, there is 2 different choices:
GTX and GTI / RXP.

NOTE: The names GTX and GTI / RXP are engraved in the back of the rack.

TIGHTENING TORQUE	
K50 X 20 Plastite Torx Screw [P5]	1.3 N•m ± .1 N•m (12 lbf•in ± 1 lbf•in)

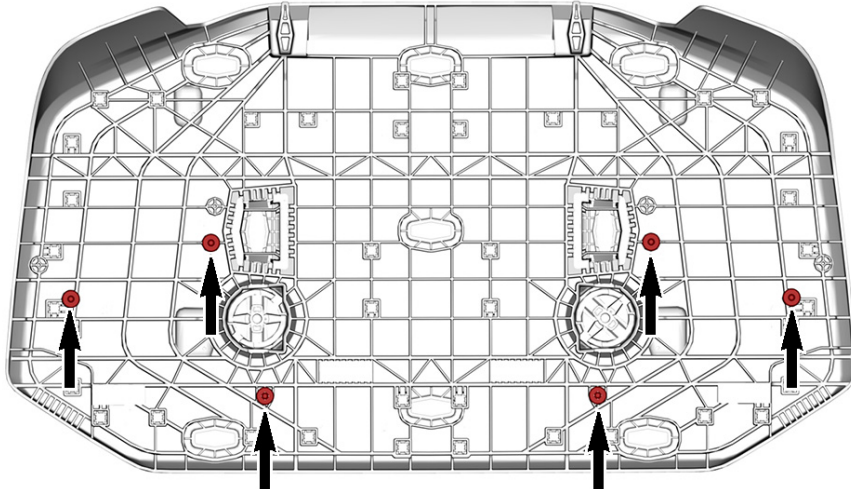


- 1. GTX (Qty 4)
- 2. GTI / RXP (Qty 4)
- 3. All (Qty 2)



1. Rubber Stopper [P4]

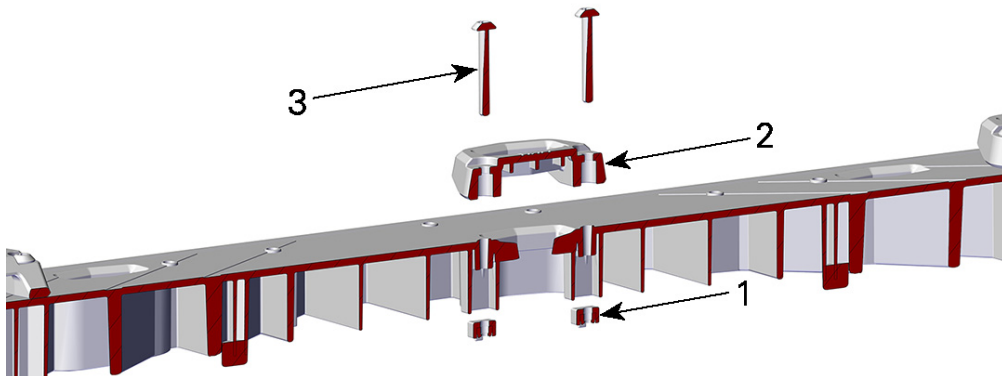
2. K50 X 20 Plastite Torx Screw [P5]



TYPICAL - GTI / RXP RUBBER STOPPER INSTALLATION

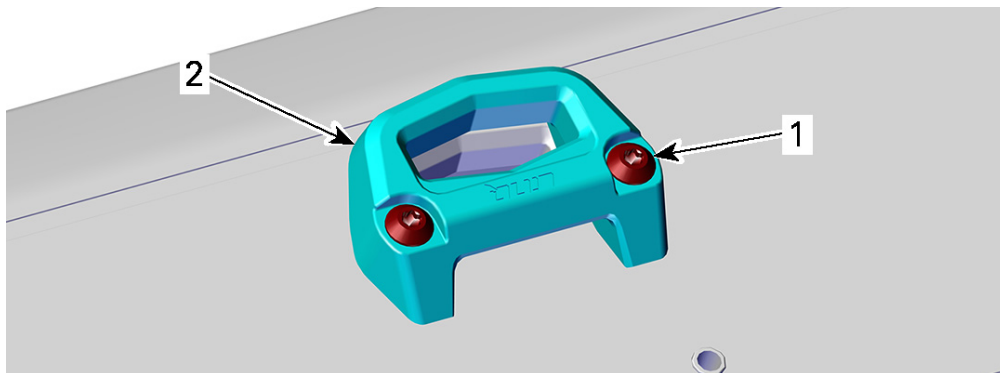
5. Assemble the 4 cargo bases [P7a] on the rack using 8 M6 X 50 Torx screws [P7b] and 8 housing nut assembly [P7c]. Other positioning choices are available depending of the accessory you wish to install. Tighten to specification.

TIGHTENING TORQUE	
M6 X 50 Torx Screw	7.5 N•m ± 0.5 N•m (66 lbf•in ± 4 lbf•in)



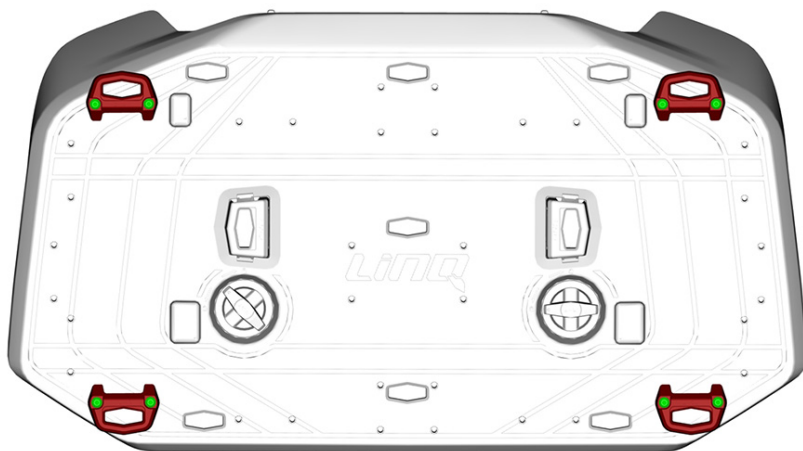
TYPICAL – CUTAWAY VIEW

1. *Housing Nut Assembly [P7c]*
2. *LinQ Anchorage [P7]*
3. *M6 X 50 Torx Screw [P7b]*



TYPICAL

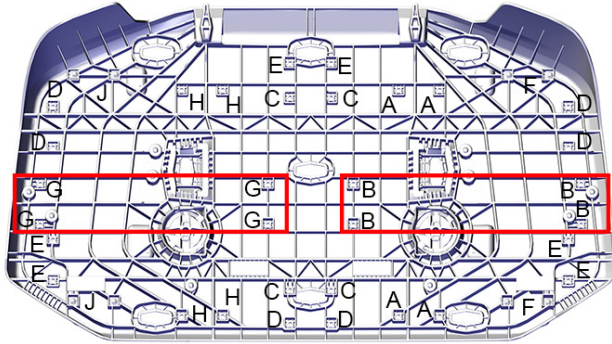
1. *M6 X 50 Torx Screw [P7b]*
2. *LinQ Anchorage [P7]*



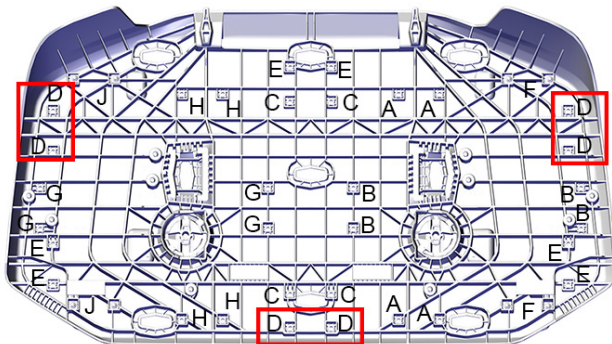
SUGGESTED POSITIONING

Look under the rack and choose desired location of M6 housing nut [P7c] holes according to orientation and distance between

them. Refer to tables below.



LETTER	VERTICAL DISTANCE
A, C & D, F, H, J	40.6 cm (16 in)

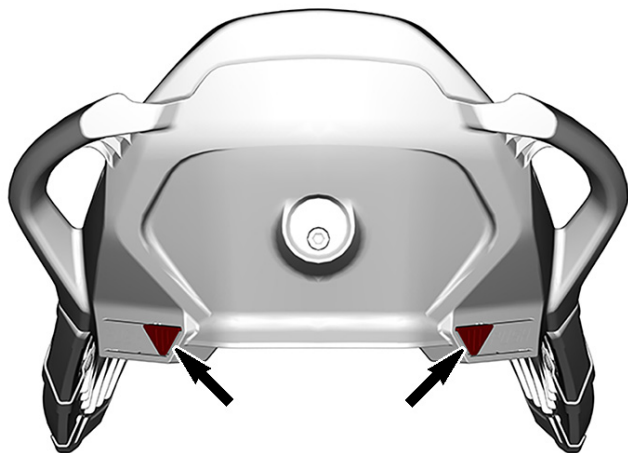


LETTER	HORIZONTAL DISTANCE
B, G	40.6 cm (16 in)

Parts Installation

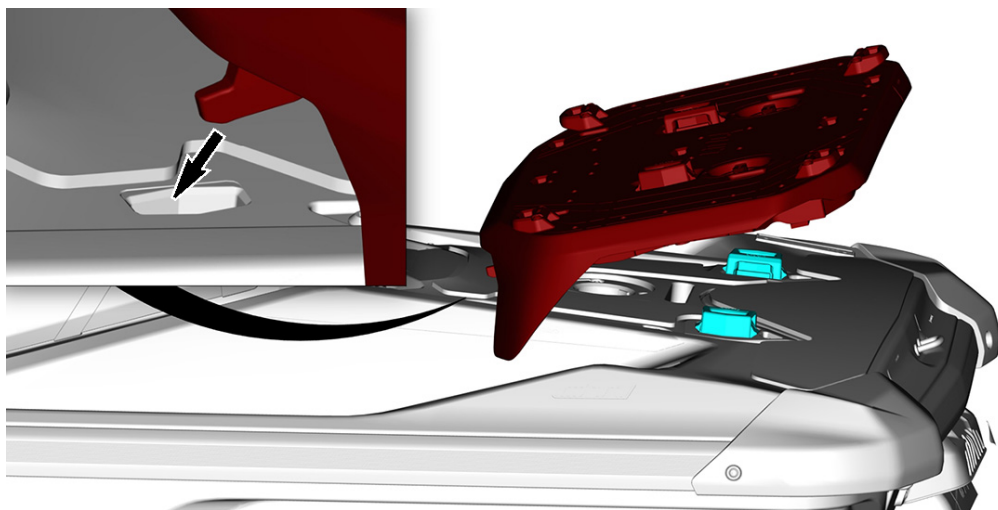
Remove the passenger seat.

To remove the passenger seat, push on the two release buttons and lift the back end of the rear seat.



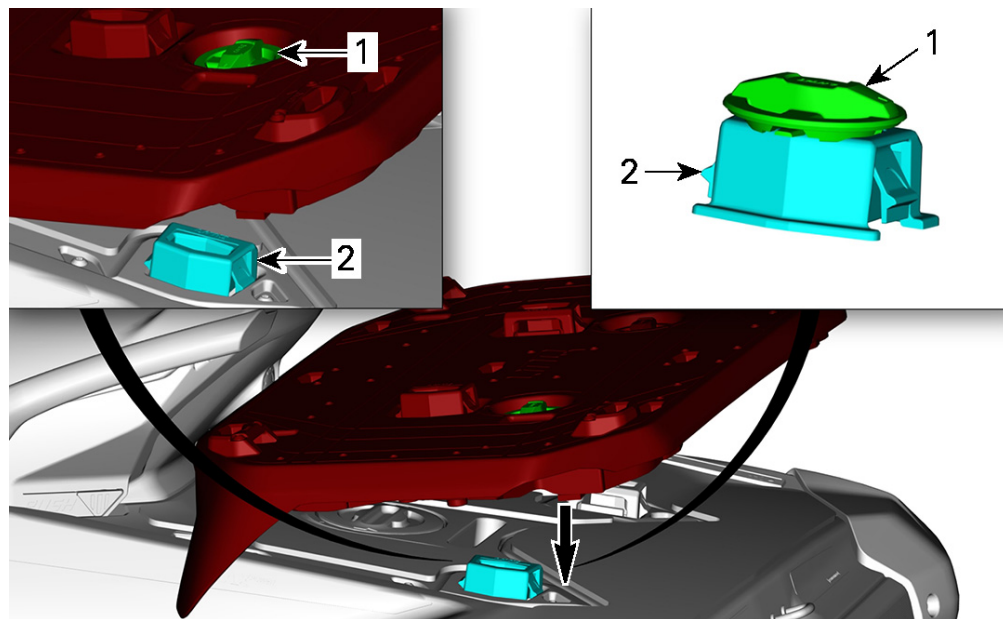
RELEASE BUTTONS

Insert the luggage rack [P1] on the rear of the unit.



TYPICAL - GTI / RXP INSTALLATION

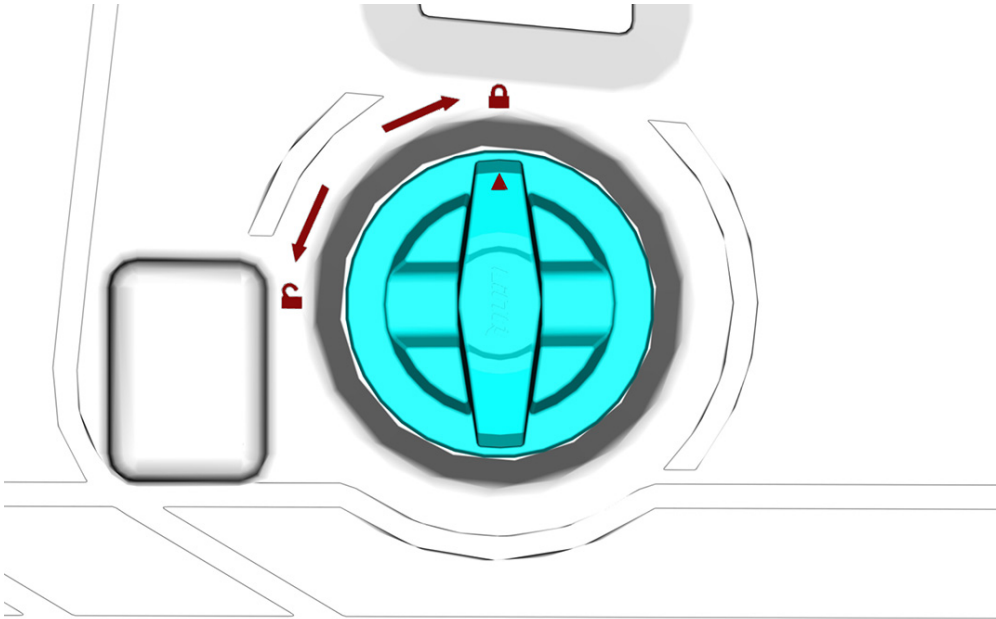
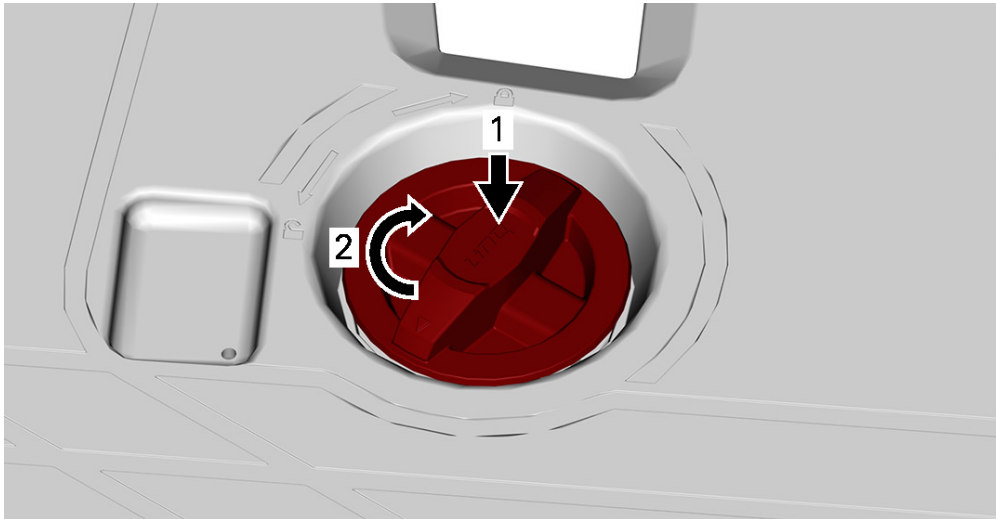
Insert the quarter turn latches [P2] into unit cargo bases.



TYPICAL - GTI / RXP INSTALLATION

1. Quarter Turn Latch
2. Unit Cargo Base

Lightly push and turn clockwise to lock.



NOTE: Make sure that the rack is perfectly installed and secured by trying to lift it. Reinstall passenger seat. Installation is the reverse of the removal procedure.

⚠ WARNING

ALWAYS refer to the appropriate *OPERATOR'S GUIDE* to get more details about the **MAXIMUM LOAD CAPACITY** (passengers and luggage).

SAFETY LABEL

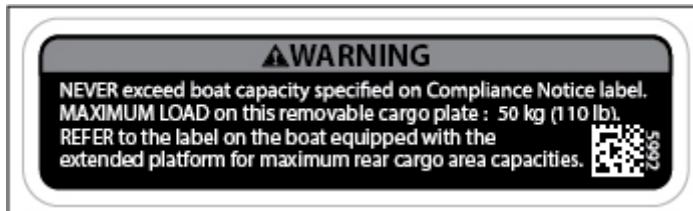
This product comes with the following label containing important safety information. The label should be considered a permanent part of this product. If the label comes off or becomes hard to read, please contact an authorized dealer for **FREE OF CHARGE** replacement. Any person who intends to use this product should read and understand the information contained on the label before doing so.

WARNING

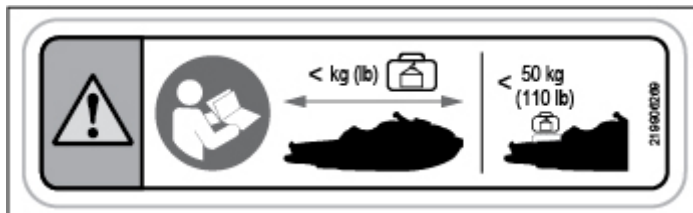
NEVER exceed the watercraft capacity specified on Compliance Notice Label.

MAXIMUM LOAD on this removable cargo plate: 50 kg (110 lb).

REFER to the label on the watercraft equipped with extended platform for maximum rear cargo area capacities.



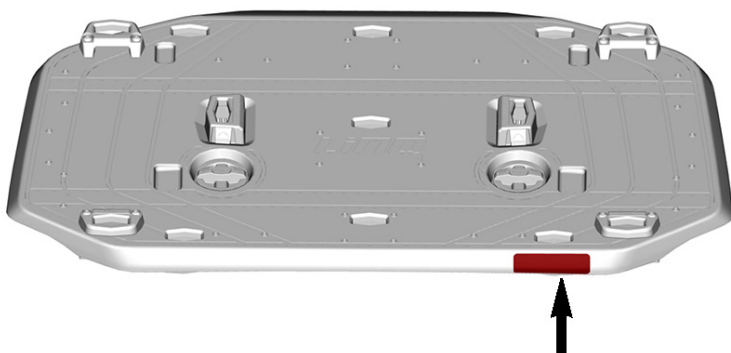
ENGLISH WARNING LABEL



PICTOGRAM LABEL

A Pictogram warning label is available in the kit and must be installed in accordance with Market Regulation. To install the Pictogram safety label, do the following:

- Clean the entire original label surface and dry thoroughly.
- Carefully install the Pictogram safety label OVER the original label.



[Templates.pdf](#)