

MATERIAL LIST

MODEL 7-S

For All Vertical Tanks Up to & Including 35'



Material Supplied by Customer (see diagram to match square with number)

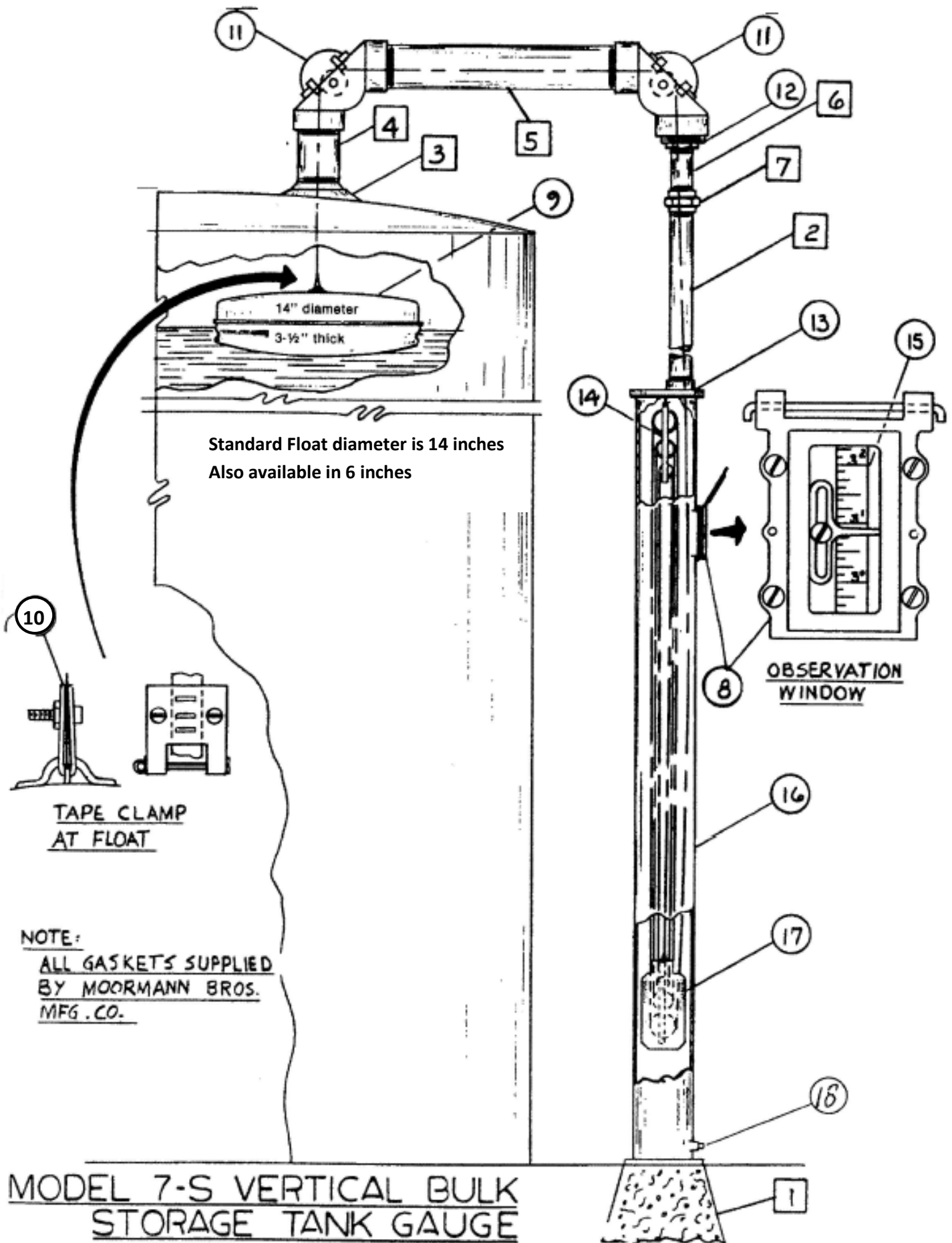
1. Gauge Housing Base Support
2. 1" Galvanized Pipe (cut to length)
3. Tank Roof Flange
4. 2" Tank Opening Pipe
5. 2" Galvanized Pipe (cut to length)
6. 1" Galvanized Nipple (any length)
7. 1" Galvanized Union



Material Supplied by Moormann Bros.

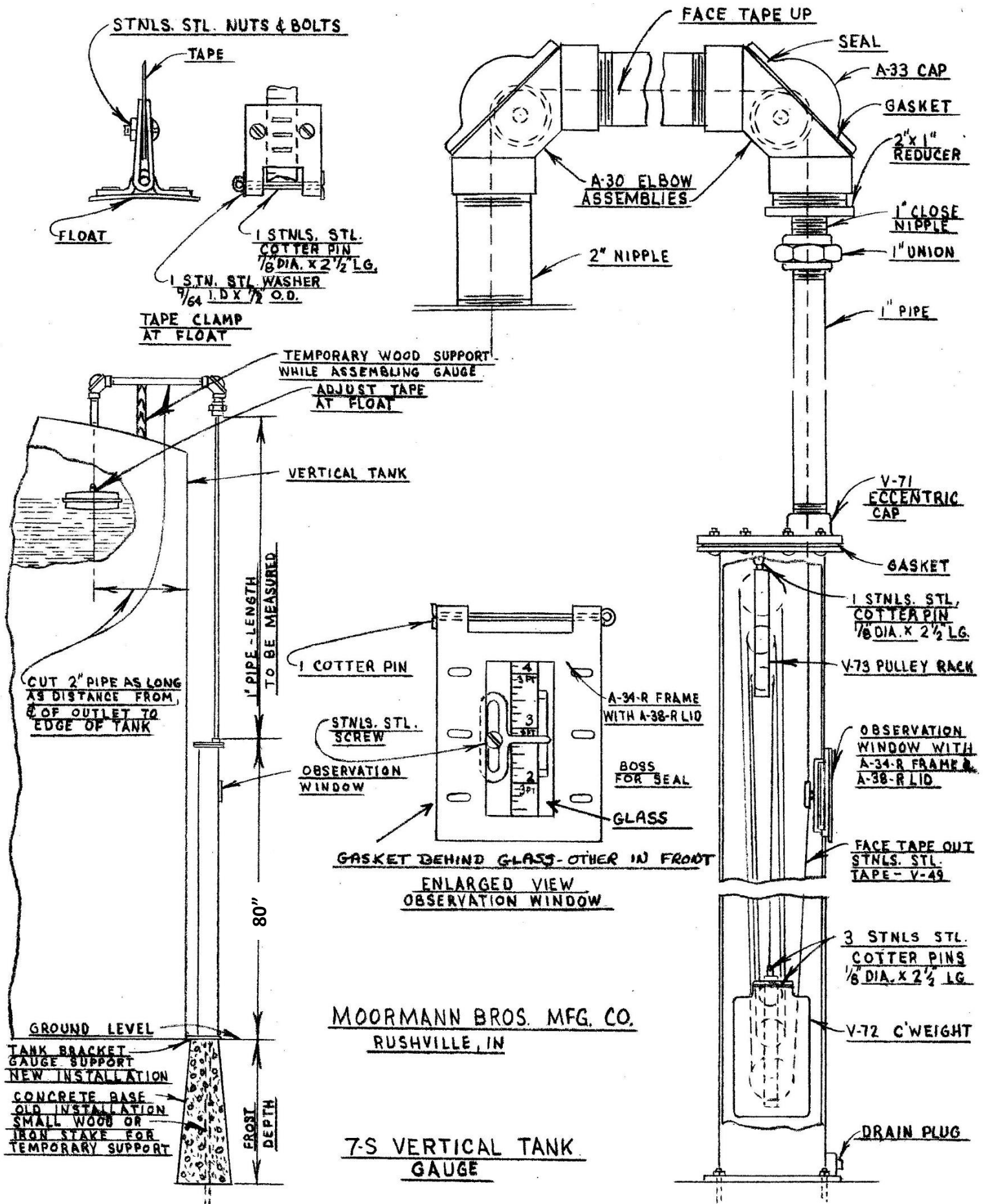
(see diagram to match circle with number)

	Part Name	Part No.	Quantity per Unit
8.	Observation Window Assembly (Frame & Lid)	A-34 / A-38	1
9.	Stainless Steel Float / 14 inch diameter	V-75	1
10.	Stainless Steel Tape Clamp & Screws	V-93	1
11.	Elbow Assembly Complete	A-30, A-33	2
12.	2" to 1" Reducing Bushing	B-15	1
13.	Eccentric Cap Complete with Nuts & Bolts	V-71	1
14.	Pulley Rack Assembly	V-73	2
15.	Lufkin Stainless Steel High Visibility Tape	V-49	1
16.	Painted Steel Gauge Housing	V-77	1
17.	Counterweight	V-72	2
18.	Condensation Drain Plug	D-16	1
19.	PE -7 Parts Envelope to include the following: (not shown on diagram)		
	• Gaskets – Set for Observation Window	V-81, V-82	1
	• Gasket – Elbow Cap	V-83	2
	• Gasket – V-71 Eccentric Cap	V-84	1
	• Glass – Window	V-86	1
	• Stainless Steel Indicator Finger for Observation Window	V-94	1
	• Cotter Pin – Stainless Steel	V-96	4



INSTALLATION INSTRUCTIONS – MODEL 7-S

1. Locate gauge position on ground – mark top edge of tank directly above ground location.
2. Measure, cut and thread 2" pipe (as marked on print).
3. Use pipe dope on all connections.
4. Assemble both A-30 elbows and 2" pipe as shown on print.
5. Screw (1) elbow A-30 onto 2" pipe with reducing bushing, close nipple and union as shown on print; other A-30 elbow into 2" nipple in tank then screw other end of 2" pipe into tank elbow, make straight with tank marking.
6. Level 2" pipe, use temporary wood brace, if necessary.
7. Set gauge housing with eccentric cap assembled on ground directly below overhanging elbow.
8. Measure for 1" pipe (reducing bushing in elbow to eccentric cap V-71 on gauge housing) allow for threads, cut and thread 1" pipe.
9. Screw 1" pipe into elbow, then remove V-71 eccentric cap from housing and put on 1" pipe. CAUTION – Be sure eccentric cap is straight and 1" outlet is farthest away from tank.
10. Fasten pulley rack with large pulley up to eccentric cap using stainless steel cotter pin.
11. Assemble other pulley rack in counterweights with large pulley down.
12. Place counterweight on ground directly beneath eccentric cap pulley rack.
13. Remove A-33 caps from both elbows.
14. Thread tape from tank elbow with numbers up and clip end first through 2" pipe and over elbow pulleys, down through 1" pipe and out eccentric cap, straight down and around bottom pulley in counterweight and up and over top pulley in eccentric cap, down to medium pulley, up and over medium pulley, down and around small pulley on counterweight and up and around small pulley on eccentric cap, down and fasten to lug on counterweight pulley rack – use stainless steel cotter pin. CAUTION – Do not thread tape over or under cross bars in pulley rack. Use caution – do not kink or bend tape. SEE DIAGRAM FOR TAPE ROUTING.
15. Fasten tape to float with tape clamp (as per print). CAUTION – Do not fasten tape clamp too tight as this may damage tape.
16. Place eccentric cap gasket on housing top and insert counterweight assembly into housing. CAUTION – Do not allow counterweight to drop or jerk as this may cause damage to bearings, also be sure the tape is in groove of pulleys and not on the edge.
17. Fasten housing to eccentric cap with observation window directly below 1" pipe.
18. Place outside strand of tape over tape guide in observation window, CAUTION – Do not bend or kink tape, and put only one strand of tape over tape guide.
19. If tank is empty, adjust tape reading at 1-3/8" (float draft), if it is partially full, set reading exactly with stick, make major tape reading adjustments with the float by slipping tape through tape clamp. Minor adjustments (within 1" make the observation finger). DO NOT CUT TAPE UNTIL FINAL CALIBRATION IS ACCURATE.
20. In setting the reading on the gauge, 1/2" 1/4" or even 1/8" is not close enough, be particular, set gauge to the exact amount of liquid in tank.
21. CAUTION – Let float down in tank easily. Do not let it drop.
22. Assemble observation frame and lid A-34/ A-38 place on housing, tighten for vapor-proofing.
23. Replace A-33 elbow caps with gaskets – tighten for vapor-proofing.
24. Fix base for housing either, concrete, wood post, or steel plate welded to tank, CAUTION – Do not weld gauge housing to tank.
25. In most climates, condensation forms inside the tank and gauge. A drain plug has been provided for draining at the bottom of housing. In most climates, this is necessary 2 times a year (spring & fall). However, in extreme cases, draining is required more often.



START TAPE, CLIP END FIRST WITH NUMBERS ON TAPE FACING FRONT OF GAUGE HOUSING, AROUND LARGE BOTTOM PULLEY, UP TO LARGE TOP PULLEY, DOWN TO MEDIUM BOTTOM PULLEY, UP TO MEDIUM TOP PULLEY, DOWN TO SMALL BOTTOM PULLEY, UP TO SMALL TOP PULLEY AND THEN SECURE CLIP END OF TAPE WITH A COTTER PIN TO THE TOP OF THE BOTTOM PULLEY RACK (V-73) ASSEMBLY.

INSTALL THE TAPE WITH THE NUMBERS FACING OUT TOWARDS YOU FROM THE WINDOW OF THE HOUSING.

BE CAREFUL NOT TO THREAD THE TAPE OVER THE BAR AT THE END OF THE PULLEY RACK. MUST PLACE THE TAPE ON THE PULLEY WHEEL.

ENLARGED DETAIL SHOWING HOW TAPE IS WOUND ON PULLEY RACK ASSEMBLIES OF MOORMANN MODEL #7-S.

