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#### **SPECIFICATIONS**

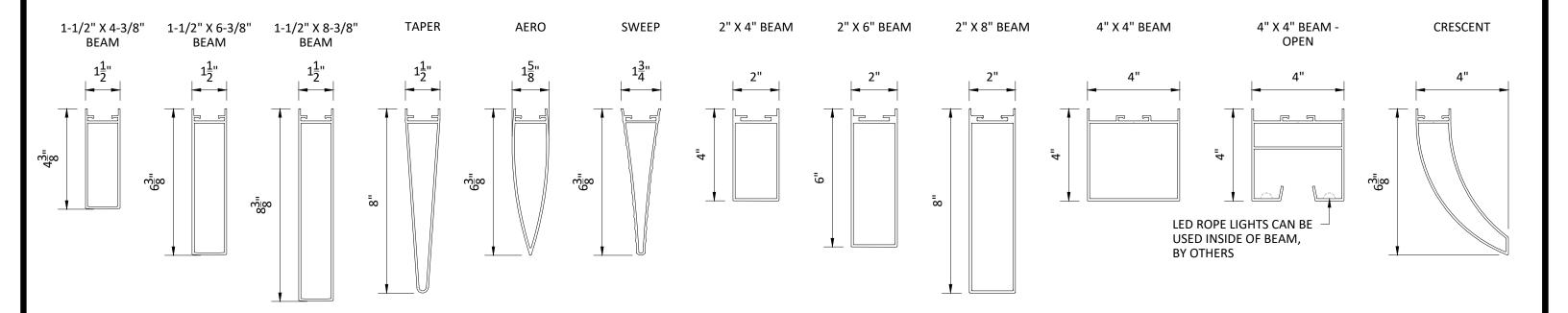
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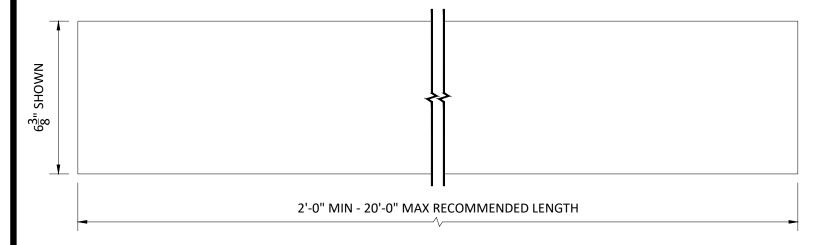
MATERIAL: EXTRUDED ALUMINUM ALLOY 6063-T5
FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH | WOOD
VENEER | WILSONART LAMINATE

PERFORATION: NOT AVAILABLE

## **OVERALL ISOMETRIC VIEW**

PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.0 SCALE: AS SHOWN DRAWN BY: HD ENGINEERING DATE: 12/10/18





BAFFLE PROFILES & SIZES SCALE: 3" = 1'-0"

### **BAFFLE PROFILES & SIZES**

CUSTOM SIZES AVAILABLE: 1-1/2" OR 2" WIDTH UP TO 8" HEIGHT 1-1/2" TO 4" WIDTH UP TO 6" HEIGHT CONTACT HUNTER DOUGLAS

## **BAFFLE MATERIAL**

**EXTRUDED ALUMINUM ALLOY 6063-T5** 

#### **BAFFLE FINISHES**

**PAINTED & POWDER COATED** 

DECORATED WOOD FINISH (POWDER COATED)

WOOD VENEER (PROFILE SPECIFIC, CONTACT HUNTER DOUGLAS)

WILSONART LAMINATE (PROFILE SPECIFIC, CONTACT HUNTER DOUGLAS)

#### **PERFORATIONS**

**BAFFLES CANNOT BE PERFORATED** 



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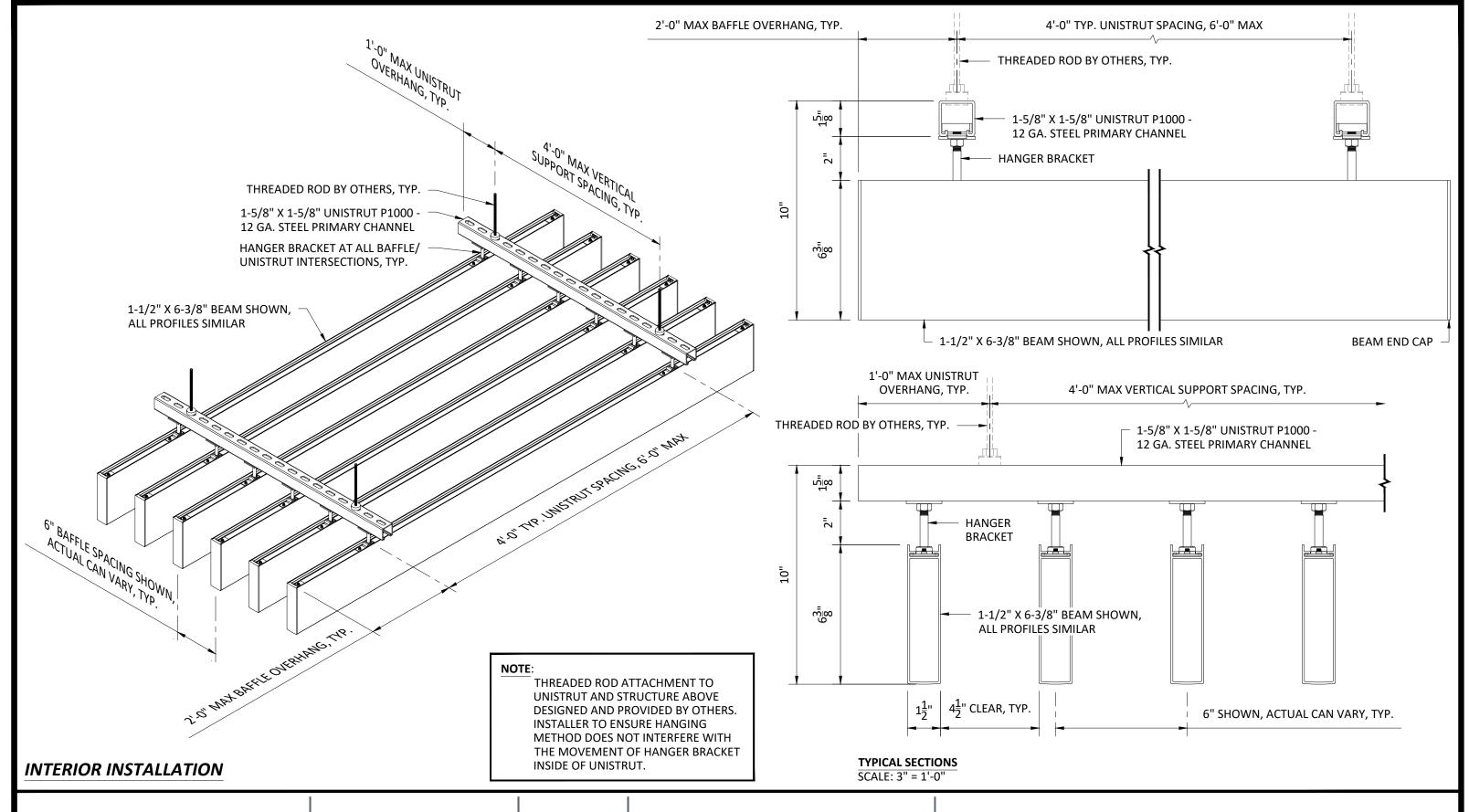
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FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH | WOOD
VENEER | WILSONART LAMINATE
PERFORATION: NOT AVAILABLE

## **BAFFLE SPECIFICATIONS**

PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.1 SCALE: AS SHOWN DRAWN BY: HD ENGINEERING DATE: 12/10/18





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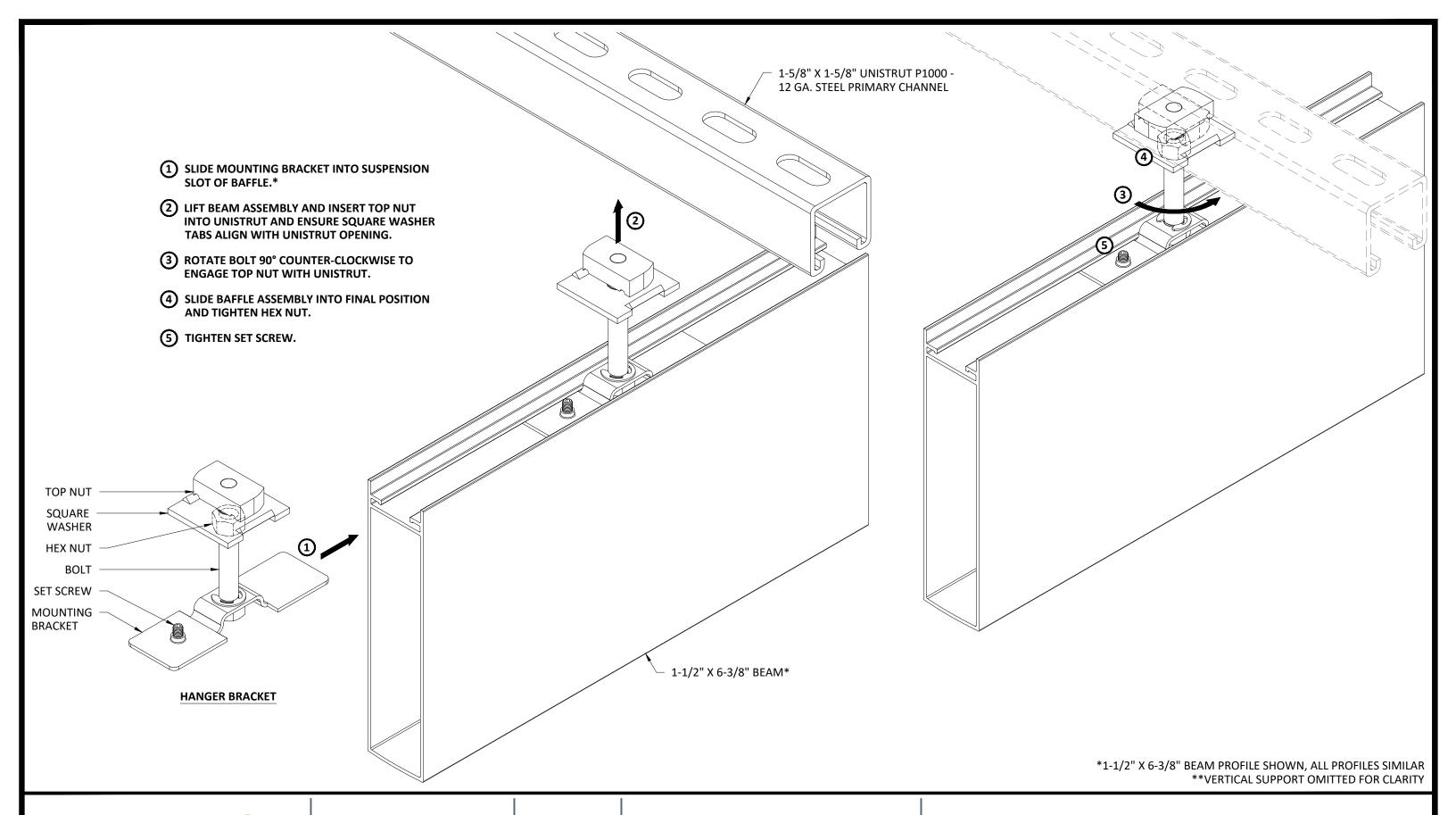
SPECIFICATIONS
(unless noted otherwise)

MATERIAL: EXTRUDED ALUMINUM ALLOY 6063-T5
FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH | WOOD
VENEER | WILSONART LAMINATE

PERFORATION: NOT AVAILABLE

### SUSPENSION SPECIFICATIONS

PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.2 SCALE: AS SHOWN DRAWN BY: HD ENGINEERING DATE: 12/10/18





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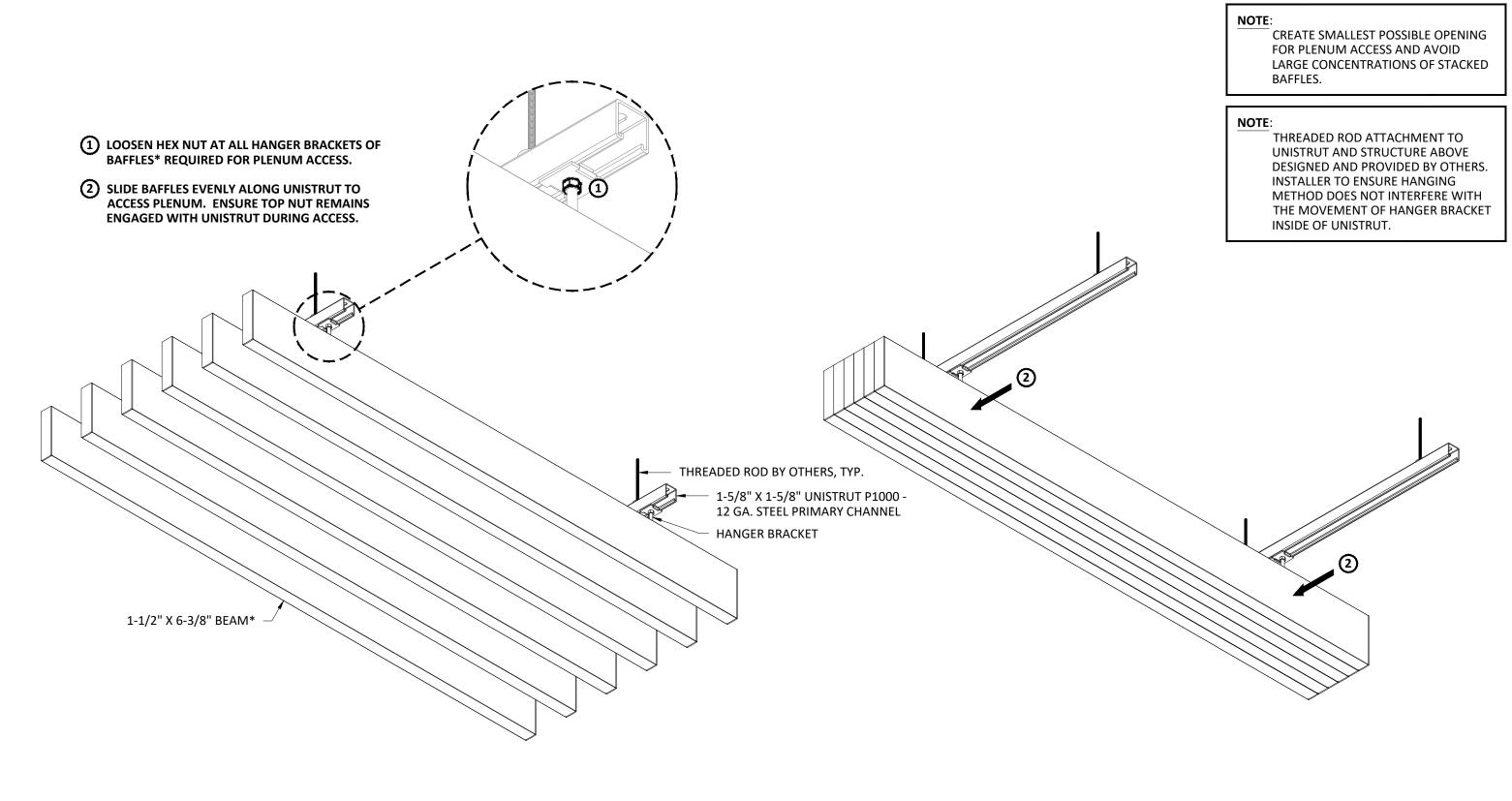
#### **SPECIFICATIONS**

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MATERIAL: EXTRUDED ALUMINUM ALLOY 6063-T5
FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH | WOOD
VENEER | WILSONART LAMINATE
PERFORATION: NOT AVAILABLE

# HANGER BRACKET INSTALLATION

PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.3 SCALE: NOT TO SCALE DRAWN BY: HD ENGINEERING DATE: 12/10/18



\*1-1/2" X 6-3/8" BEAM PROFILE SHOWN, ALL PROFILES SIMILAR



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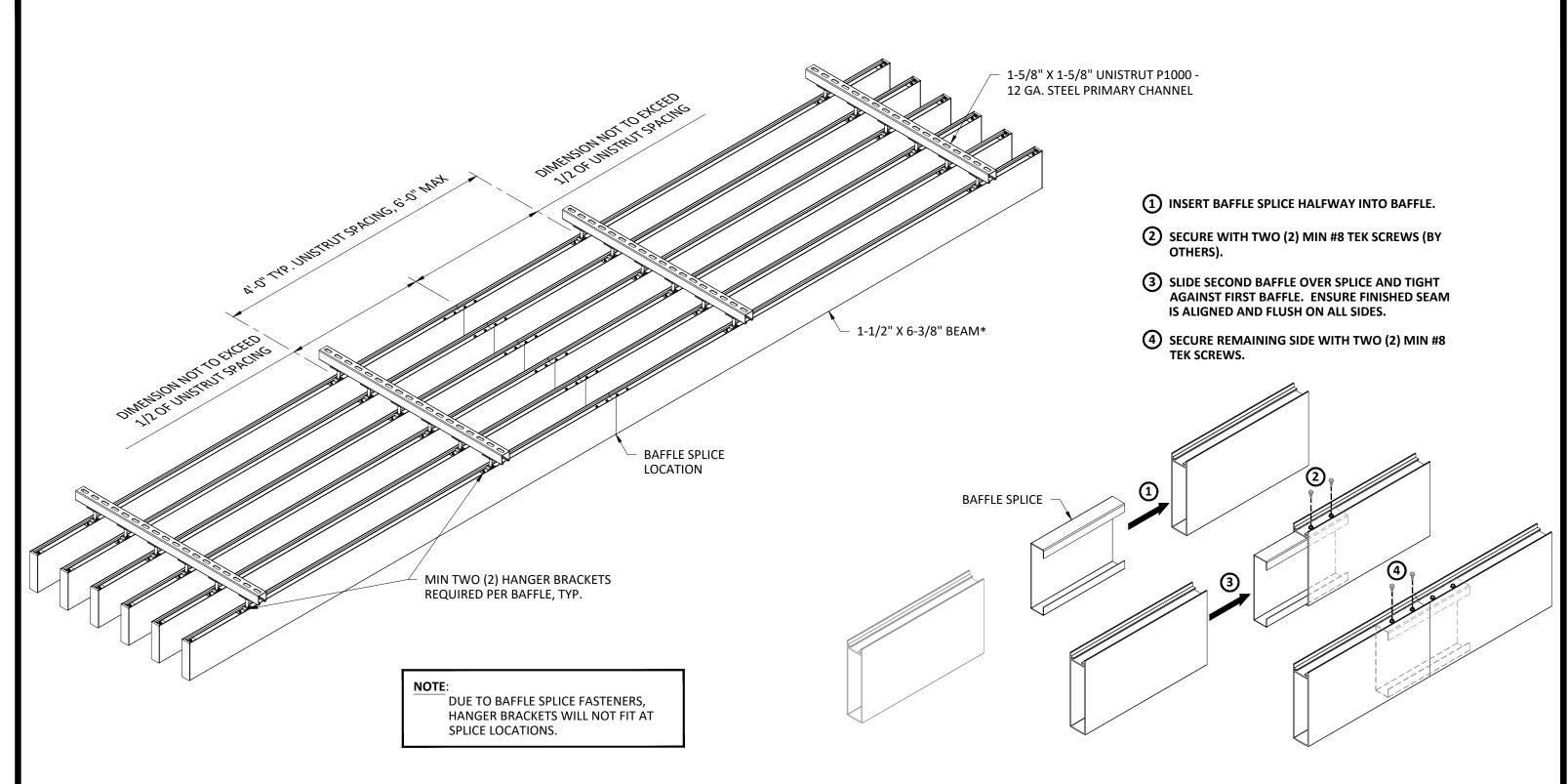
## **SPECIFICATIONS**

(unless noted otherwise)

MATERIAL: EXTRUDED ALUMINUM ALLOY 6063-T5
FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH | WOOD
VENEER | WILSONART LAMINATE
PERFORATION: NOT AVAILABLE

### **PLENUM ACCESS**

PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.4 SCALE: NOT TO SCALE DRAWN BY: HD ENGINEERING DATE: 12/10/18



\*1-1/2" X 6-3/8" BEAM PROFILE SHOWN, ALL PROFILES SIMILAR

\*\*VERTICAL SUPPORT OMITTED FOR CLARITY



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**SPECIFICATIONS** 

MATERIAL: EXTRUDED ALUMINUM ALLOY 6063-T5
FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH | WOOD
VENEER | WILSONART LAMINATE
PERFORATION: NOT AVAILABLE

## **BAFFLE SPLICE INSTALLATION**

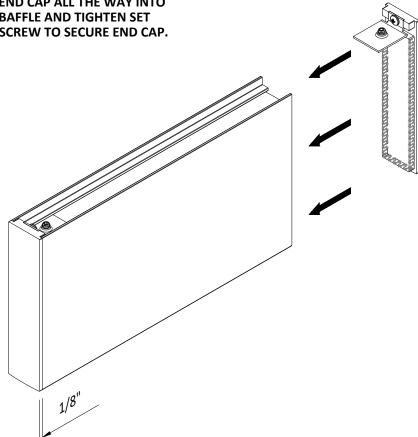
PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.5 SCALE: NOT TO SCALE DRAWN BY: HD ENGINEERING DATE: 12/10/18

#### **METAL END CAP**

PAINTED, POWDER COATED, & **DECORATED WOOD FINISHES** 

- 1 APPLY CONSTRUCTION **ADHESIVE ON 3 SIDES SHOWN.**
- (2) INSERT END CAP INTO BAFFLE AND ENSURE END CAP BRACKET **SLIDES INTO SUSPENSION SLOT** AT TOP OF BAFFLE.

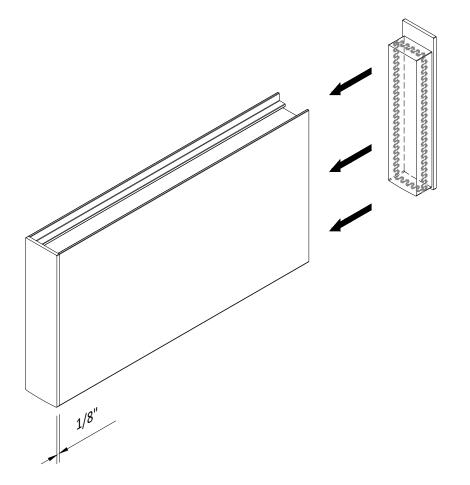
**3** APPLY EVEN PRESSURE TO SET **END CAP ALL THE WAY INTO BAFFLE AND TIGHTEN SET** SCREW TO SECURE END CAP.



#### **WOOD END CAP**

WOOD VENEER FINISH (PROFILE SPECIFIC, CONTACT HUNTER DOUGLAS)

- (1) APPLY CONSTRUCTION **ADHESIVE TO INTERNAL EDGES** OF END CAP.
- (2) INSERT END CAP INTO BAFFLE AND REMOVE ANY VISIBLE ADHESIVE. SECURE CAP UNTIL **ADHESIVE SETS.**



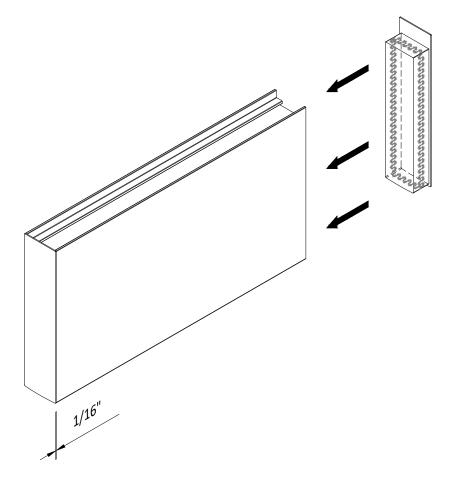
#### NOTE:

END CAPS ONLY AVAILABLE FOR SQUARE CUT BAFFLE ENDS.

### **WILSONART END CAP**

LAMINATE FINISH (PROFILE SPECIFIC, **CONTACT HUNTER DOUGLAS)** 

- 1 APPLY CONSTRUCTION **ADHESIVE TO INTERNAL EDGES** OF END CAP.
- (2) INSERT END CAP INTO BAFFLE AND REMOVE ANY VISIBLE **ADHESIVE. SECURE CAP UNTIL ADHESIVE SETS.**



\*1-1/2" X 6-3/8" BEAM PROFILE SHOWN, ALL PROFILES SIMILAR



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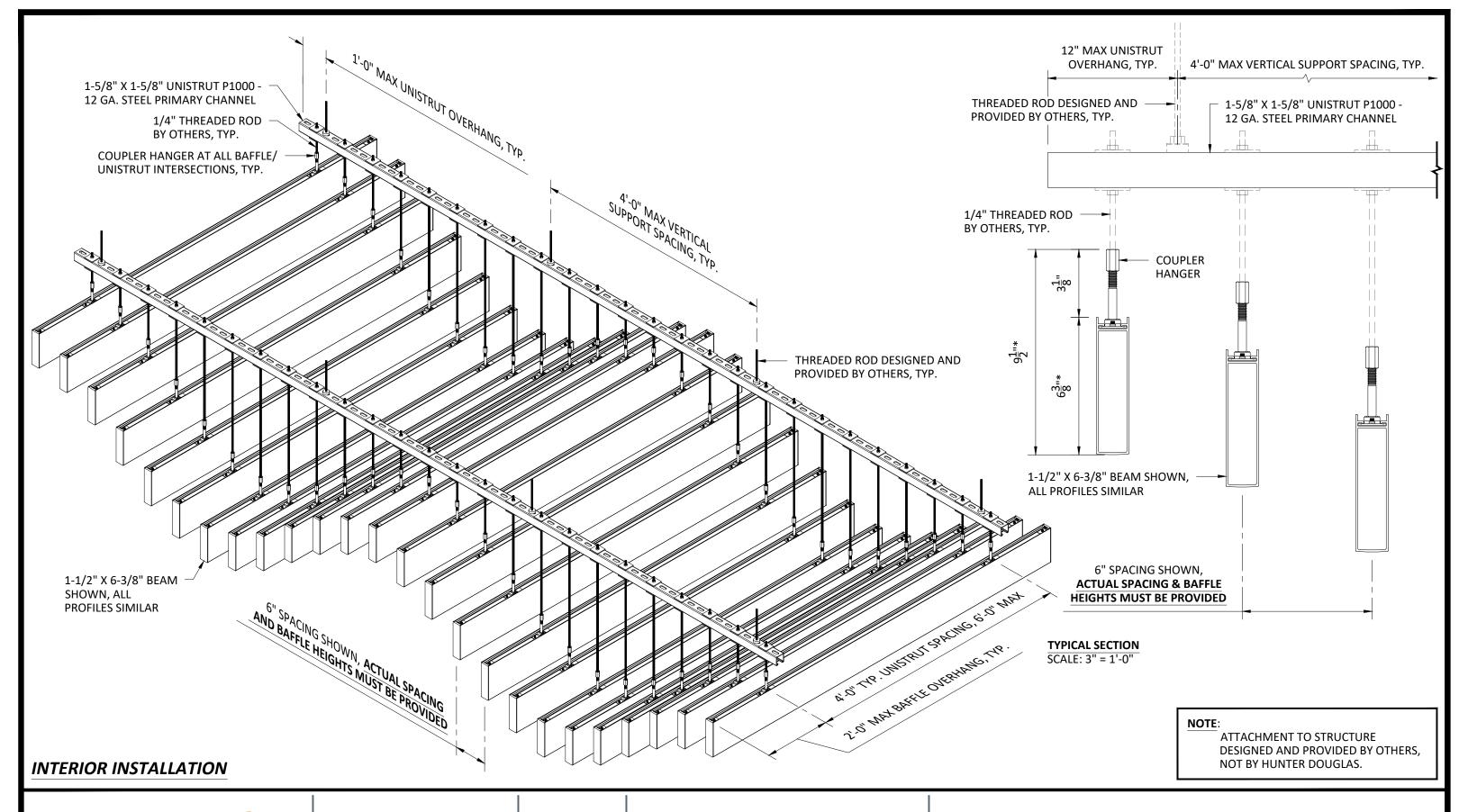
**SPECIFICATIONS** (unless noted otherwise)

MATERIAL: EXTRUDED ALUMINUM ALLOY 6063-T5 FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH | WOOD VENEER | WILSONART LAMINATE

PERFORATION: NOT AVAILABLE

## **END CAP SPECIFICATIONS**

PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.6 SCALE: NOT TO SCALE DRAWN BY: HD ENGINEERING DATE: 12/10/18





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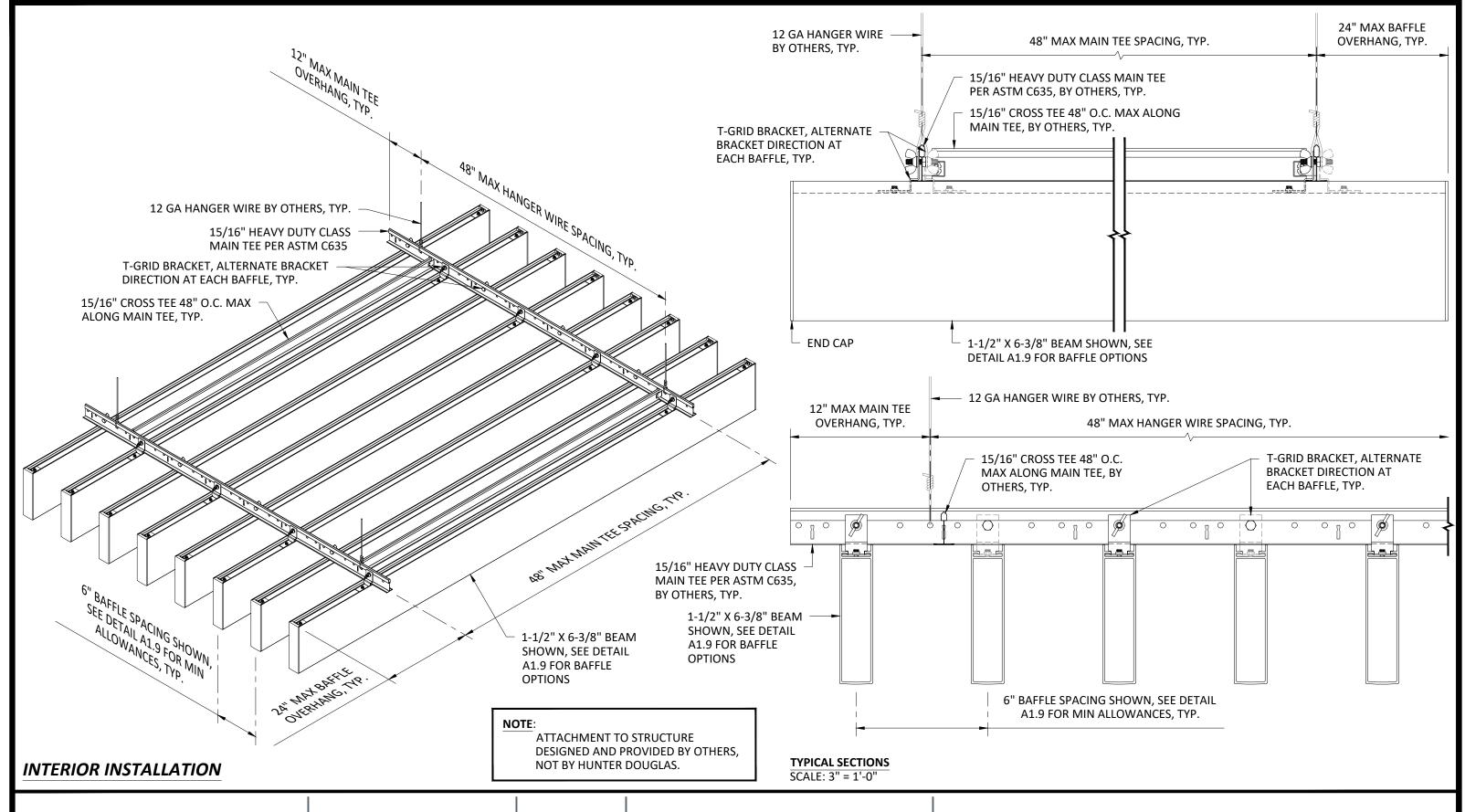
#### **SPECIFICATIONS**

(unless noted otherwise)

MATERIAL: EXTRUDED ALUMINUM ALLOY 6063-T5
FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH | WOOD
VENEER | WILSONART LAMINATE
PERFORATION: NOT AVAILABLE

## **COUPLER HANGER OPTION**

PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.7 SCALE: AS SHOWN DRAWN BY: HD ENGINEERING DATE: 12/10/18





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MATERIAL: EXTRUDED ALUMINUM ALLOY 6063-T5

FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH | WOOD VENEER | WILSONART LAMINATE

PERFORATION: NOT AVAILABLE

### T-GRID SUSPENSION SPECIFICATIONS

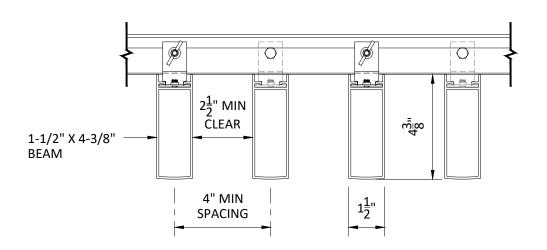
PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.8 SCALE: AS SHOWN DRAWN BY: HD ENGINEERING DATE: 12/10/18

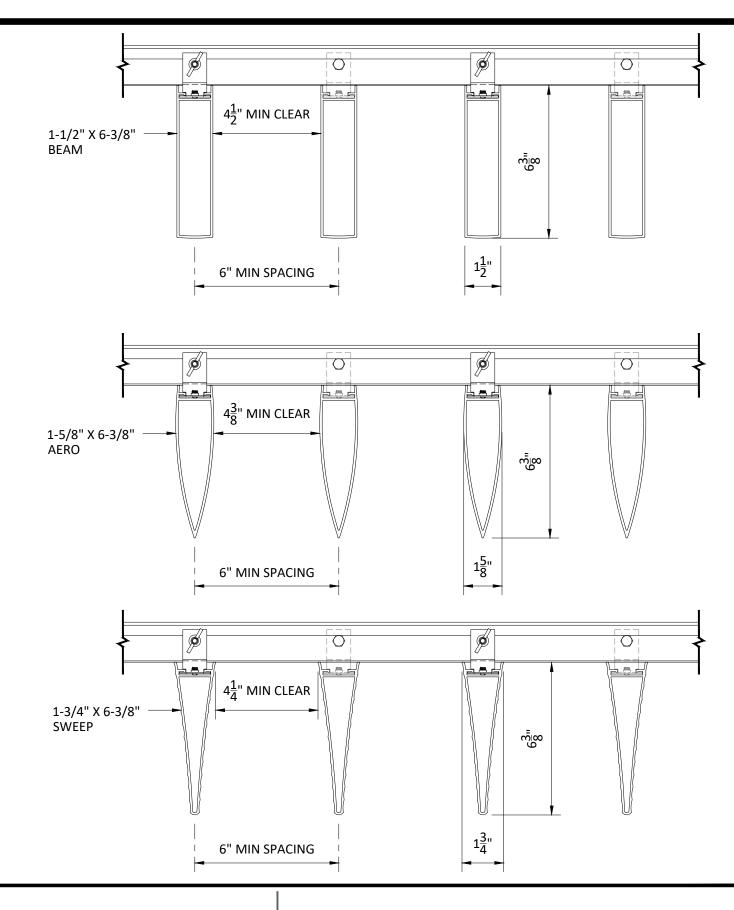
### **T-GRID BAFFLE OPTIONS**

15/16" HEAVY DUTY CLASS T-GRID PER ASTM C635 REQUIRED FOR T-GRID SUSPENSION OPTION

BAFFLE SPACING CANNOT BE LESS THAN MINIMUM SPACING SHOWN BELOW

BAFFLE SIZE/PROFILE	MIN SPACING	MIN CLEAR BETWEEN BAFFLES
1-1/2" X 4-3/8" BEAM	4"	2-1/2"
1-1/2" X 6-3/8" BEAM	6"	4-1/2"
1-5/8" X 6-3/8" AERO	6"	4-3/8"
1-3/4" X 6-3/8" SWEEP	6"	4-1/4"







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VENEER | WILSONART LAMINATE

PERFORATION: NOT AVAILABLE

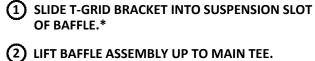
# T-GRID BAFFLE OPTIONS

PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.9

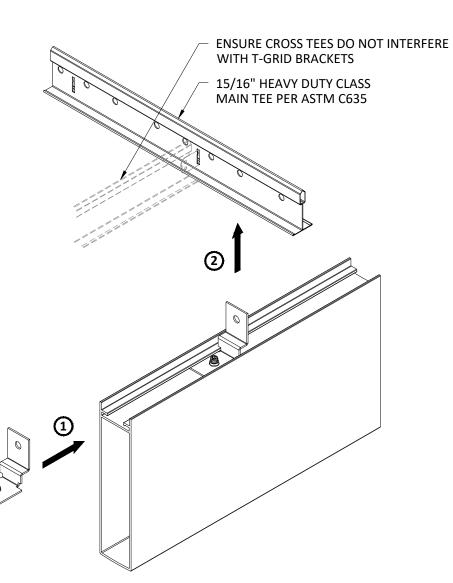
SCALE: 3" = 1'-0"

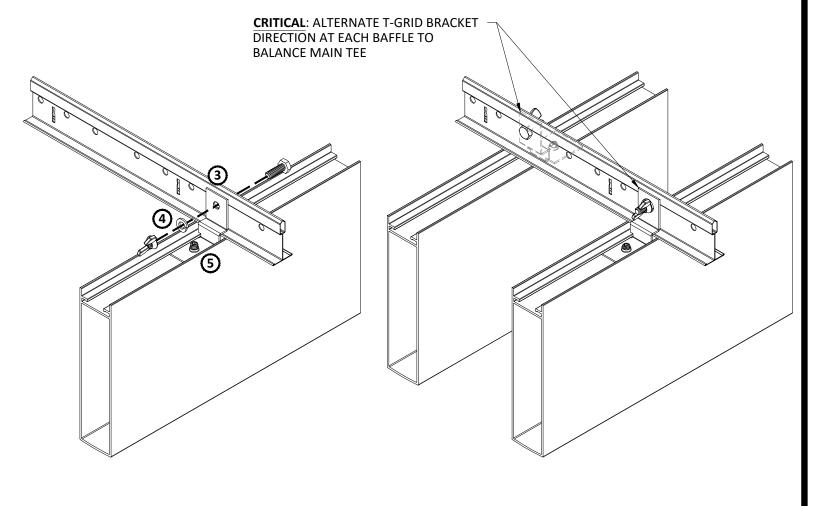
DRAWN BY: HD ENGINEERING

DATE: 12/10/18



- ENSURE MAIN TEE FLANGE SLIDES UNDER
  HORIZONTAL FLANGE OF T-GRID BRACKET AND
  VERTICAL FLANGE OF T-GRID BRACKET IS ON THE
  OUTSIDE OF MAIN TEE BULB.
- ADJUST BAFFLE ASSEMBLY TO FINAL POSITION ALONG MAIN TEE AND IF POSSIBLE, ALIGN WITH PRE-PUNCHED MAIN TEE HOLES. IF HOLES ARE NOT COMPATIBLE, FIELD DRILL 1/4" DIA. HOLE.
- 4 SECURE T-GRID BRACKET TO MAIN TEE WITH FACTORY-SUPPLIED 1/4"-20 BOLT AND WING NUT. USE FACTORY-SUPPLIED SPLIT LOCK WASHER ON WING NUT SIDE.
- 5 SLIDE BAFFLE INTO FINAL POSITION AND TIGHTEN SET SCREW.





\*1-1/2" X 6-3/8" BEAM PROFILE SHOWN, ALL PROFILES SIMILAR

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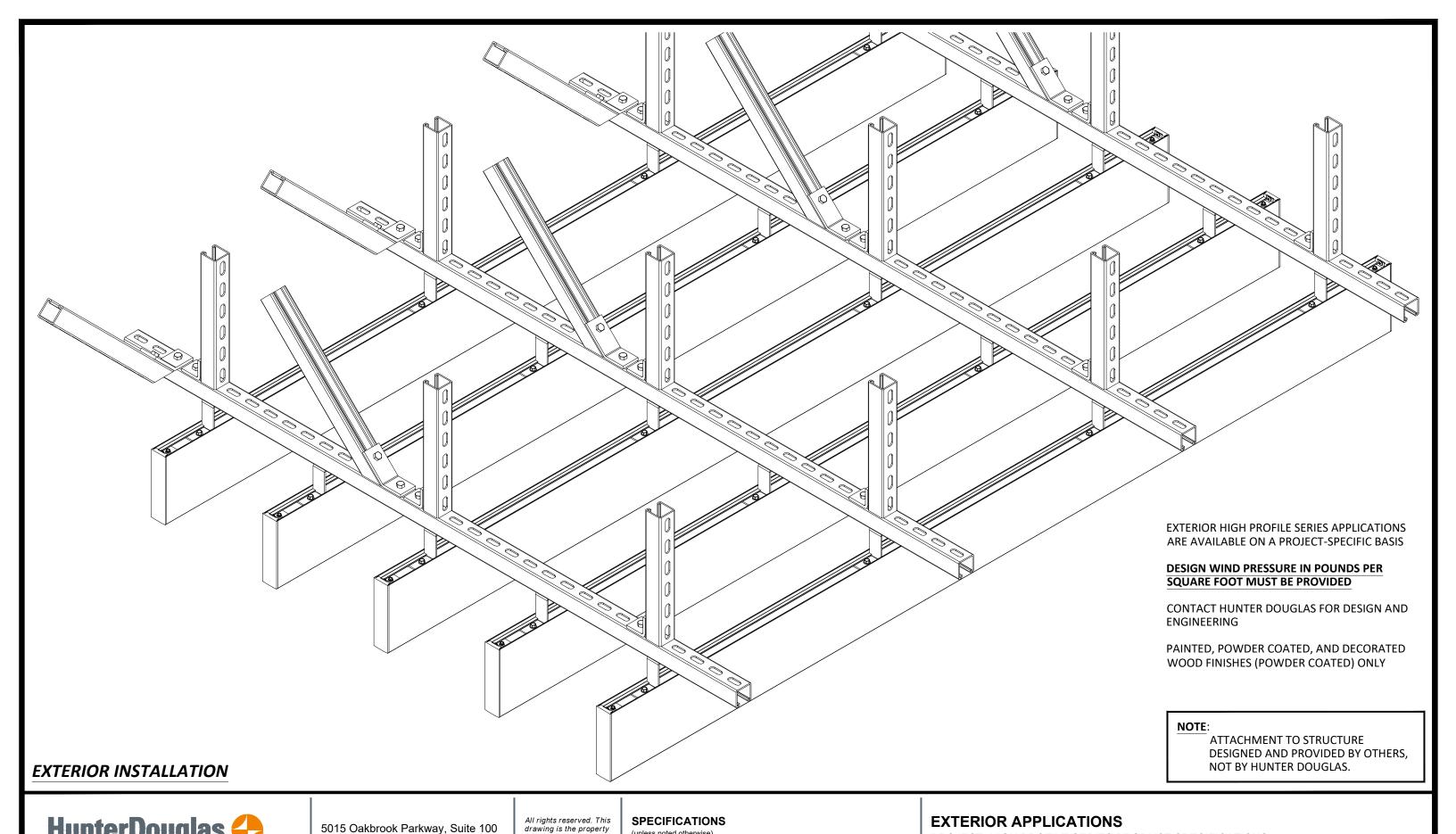
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MATERIAL: EXTRUDED ALUMINUM ALLOY 6063-T5
FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH | WOOD
VENEER | WILSONART LAMINATE

PERFORATION: NOT AVAILABLE

### T-GRID BRACKET INSTALLATION

PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.10 SCALE: NOT TO SCALE DRAWN BY: HD ENGINEERING DATE: 12/10/18





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MATERIAL: EXTRUDED ALUMINUM ALLOY 6063-T5 FINISH: PAINT | POWDER COAT | DECORATED WOOD FINISH | WOOD VENEER | WILSONART LAMINATE PERFORATION: NOT AVAILABLE

# **EXTERIOR APPLICATIONS**

PROJECT: HIGH PROFILE SERIES PRODUCT SPECIFICATIONS DRAWING NUMBER: HPS-A1.11 SCALE: NOT TO SCALE DRAWN BY: HD ENGINEERING DATE: 12/10/18