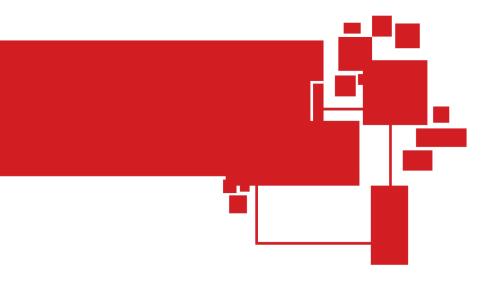
READY MADE PRODUCT

Ready made products are offenly choose byc ustomers with less quantity and faster delivery time





SHIRT & TEAM WEAR

Mainly are Round Neck, Polo Shirt (with Collar), Sweatshirt, Hoodie, Jersey, Tracksuit, Jackets, Vest, Pants, Mustimabrorate Shirt...etc



ACCESSORY

Mainly are Caps, Apron, Non Woven/Canvas Bags, Back Pack, Hand/Face Towel, Thumb Drive, Lanyard, Medal/ Trophy, Keychain, Pen...etc

MINIMUM ORDER FOR SHIRTS

No minimum order for ready made shirt, the larger the quantity order, the cheaper price to offer.

MAJOR SUPPLIERS



OREN SPORT

Supplier for shirt and team wear, caps, towel



MEGAH TEXTILE

Supplier for shirt and team wear



ENZO MARKETING

Supplier for shirt and team wear, caps



ALAM FASHION

Supplier for shirt and team wear



ARORA SPORTS

Supplier for shirt and team wear



MYGIFT UNIVERSAL

Supplier for accessory

CUSTOM MADE PRODUCT

The definition of custom made is built to a specific order or specifications.



APPAREL

- Custom made products require a MOQ (Minimum Order Quantity) and production lead time.
- Country of Origin : Malaysia or Oversea Factory (Mainly China)

- Round neck shirt, Polo shirts (collar), F1 Corporate shirt,
- Apron, jacket, vest ... etc
- Choice of Cut & sew or sublimation Choice of special made collar, cuff included colour combination

MINIMUM ORDER AND

ACCESSORY

Caps, Non woven bags, key chain...etc

- - Require minimum quantity order (MOQ) of 50pcs and

 - Lead time normally is 2-3 weeks upon cinfirmation with
 - deposit made
 - Special Dye color also available with quantity of 600pcs and above

 - Lead time for special dye color is 3 weeks
- Accessory
 - Minimum quantity order (MOQ) is base on individual
 - factory requirement
 - Local Factory or Oversea Factory (mianly China Factory)
 - Lead time take up to 70 days including sea shipping Option of Sea freight or Air Freight



1 SILK SCREEN PRINTING

We use this printing technique to process Mass Printing order

Screen printing is a printing technique whereby a mesh is used to transfer ink onto a substrate, except in areas made impermeable to the ink by a blocking stencil. The screen is placed atop a substrate. Ink is placed on top of the screen, and a floodbar is used to push the ink through the holes in the mesh. Because of the technique of screen printing, only one color can be applied at a time. Therefore, the number of colors on a t-shirt are limited.

Screen printing is a good choice for simple designs, one solid color, and when you're making many t-shirts of the same design at a time.

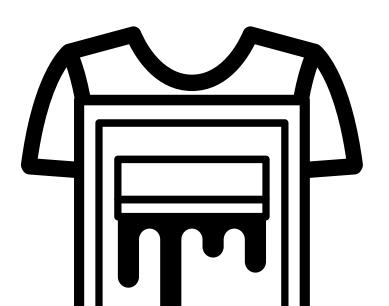








Diagram 1.1 Sample of Silk Screen Printing

2 HEAT PRESS PRINTING

This technique have a purpose in many corporate and marketing projects

A heat press is a machine engineered to imprint a design or graphic on a substrate, such as a t-shirt, with the application of heat and pressure for a preset period of time. While heat presses are often used to apply designs to fabrics, specially designed presses can also be used to imprint designs on mugs, plates, jigsaw puzzles, caps, and other products. A heat press is used to permanently apply a heat transfer to a surface. Common transfer

types are Heat Transfer Vinyl cut with a Vinyl Cutter, Printable Heat Transfer Vinyl, Inkjet Transfer Paper, Laser Transfer Paper, Plastisol Transfers, and Sublimation. Using a Heat Press to apply a heat transfer is a way to ensure accurate time, temperature, and pressure, which are all essential to the transfer process.





It will shows took extra time and effort to create a truly authentic piece of clothing

Embroidery handicraft decorating fabric or other materials using a needle to apply thread or yarn. Embroidery is available with a wide variety of thread or yarn color. Contemporary embroidery is stitched with a computerized embroidery using patterns digitized machine embroidery software. Millions companies wear logo embroidered shirts to identify and promote their company logos and image. Most embroidered logos are done on the left chest and look really good on polo shirts, button-down shirts, caps and hats, sweatshirts, jackets and bags.

Embroidery machine is used to add logos and monograms to business shirts or jackets, gifts, and team apparel.



This is a great way to get full color prints on just a few shirts

Direct to garment printing, also known as DTG printing, digital direct to garment printing, is a process of printing on textiles and garments using specialized or modified ink jet technology. The three key requirements for a DTG printer are a way to hold the garment in a fixed position, an inkjet print head, and specialty inks (inkjet textile inks) that are applied to the textile directly by the print head and are absorbed by the garment's fibers. Digital printing technologies are non-contact, meaning that media is printed on without hand contact, allowing for a more precise image.

Since the DTG printer is as precise as...well...a printer, you're able to print images in much higher detail than screen printing, and you're not limited in color. Because the printer can print any image, customization is simple. Direct to Garment (DTG) is a method where a printer directly applies the ink onto the t-shirt with inkjet technology. It involves a special printer, which prints the ink directly onto the garment in the desired design. DTG uses specialty inks, which are absorbed by the fibers of the garment.



5 SUBLIMATION PRINTING

Unlike screen printing, the dye is absorbed by the fabric for a fantastic, soft-to-the-hand feel



△ Diagram 5.1 Sample of Sublimation Printing

Dye Sublimation is a printing technique that allows for full color, all-over apparel prints. Your artwork is printed onto a sheet of highrelease paper and the paper will transferred onto your apparel using heat and pressure. Heat converts the solid dye particles into a gas — known as sublimation — and bonds them to the polyester fibers. Dyesublimation printers use CMYK(Cyan, Magenta, Yellow, Key/Black) colors and it work on 100% polyester material only.

