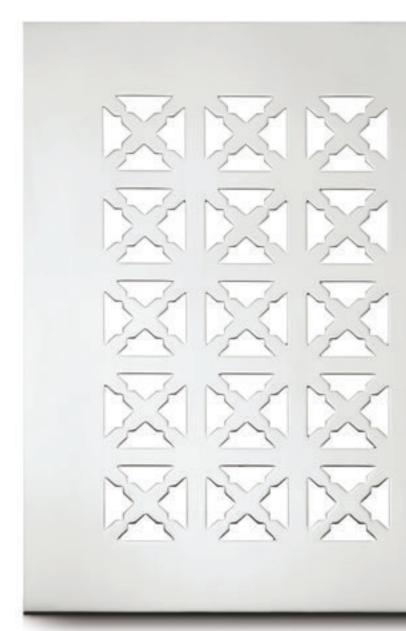


BAR GRILLES / PERFORATED GRILLES / CUSTOM FABRICATION & DESIGN



# CONTENTS

Bar Grilles	4
Access Doors	11
Methods of Fastening	12
Mitered Corners	14
	14
Ordering Guidelines	15
Perforated Grilles	16
Access Doors	27
Methods of Fastening	28
Measurement Guidelines	30
Ordering Guidelines	31
Specialty Grilles	32
Curved Grilles	33
Round Grilles	33
Wood Grilles	33
Egg Crate Grilles	34
Punch Louvers	35
Stock Items	36
208 Lattice Perforated Grille	37
AG10 B Frame	38
AG20 B Frame	39
Square Ceiling Diffuser 3-Way	40
Square Ceiling Diffuser 4-Way	40
Dryer Vent Covers	41
Custom Fabrication	42



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Designed and manufactured metal products of only the highest quality supported by exceptional service

Architectural Bling offers custom bar grilles, perforated grilles, and egg crate grilles, as well as other custom products including made to order grilles. Our products are fabricated using the latest state-of-the-art manufacturing equipment including water jets, lasers and CNC turret punches and lathes. Architectural Bling can offer products from most materials including aluminum, brass, bronze, steel, and stainless steel and also specializes in custom designs, fabrications, materials, and finishes.

From engineers to hand polishers, each craftsman at Architectural Bling knows the importance of perfection. Our meticulously made products reflect the precision and craftsmanship that has made Architectural Bling renowned for delivering the finest grilles available.

ArchitecturalBling.com



# BAR GRILLES

Custom designed to meet all architectural and HVAC industry standards, our linear bar grilles will provide you with optimum durability and performance in any environment without sacrificing aesthetic appeal.

Our linear bar grilles come in a variety of core and frame styles, we can even fabricate curvature (convex, concave and flat face). Materials include aluminum, brass, bronze and stainless steel, and are available in a number of finishes. The wide selection and range of options we offer, such as beveled edges, mitered corners and access doors, give you more flexibility when choosing the perfect grille for the job.



AG60

# **AG10 BAR GRILLE**

#### STANDARD FEATURES

- 0° Deflection
- Pencil Proof: ¼" spacing between bars
- Weld-Lock constructed for maximum durability
- Stock sizes available for sale online

#### **AVAILABLE OPTIONS**

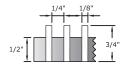
- Mitered Corners
- Beveled Edges
- Pivot Access Door(s)
- Custom spacing between bars
- Curved: Concave, Convex or Flat Face
- Core can be loose or welded to

A, C or J Frames



- Post-consumer 94% recycled aluminum
- Environmentally responsible
- Eco-friendly choice
- Helps obtain LEED™ credits for your commercial or residential projects

ORE



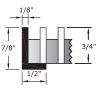
• Frames shown at 1/2 scale. Full scale available in "downloads" on our website.

**CORE** 

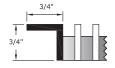
AG10 CORE

\* AG10 D, E and F FRAMES = ALUMINIUM ONLY

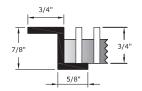
STANDARD



AG10 A FRAME

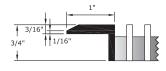


AG10 B FRAME

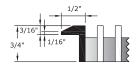


AG10 C FRAME

BEVEL



3/16" 1/16"



AG10 D FRAME\*

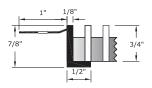
AG10 E FRAME\*

AG10 F FRAME\*

PECIALTY



AG10 G FRAME



AG10 J FRAME

TO ORDER: 844.254-6425 O: 214.613.2285 ArchitecturalBling.com **B FRAME** 

# MATERIALS & FINISHES

#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear Black

віаск

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating

# BRASS or BRONZE

- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
  - > Medium
  - > Dark

#### STAINLESS STEEL

- Satin
- Mirror Polish

See page 12 for methods of fastening.



**B FRAME** 

# MATERIALS & FINISHES

#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear

Black

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating

#### **BRONZE**

- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
  - > Medium
  - > Dark

#### ARCHITECTURAL GRILLE

# AG20 BAR GRILLE

#### STANDARD FEATURES

- 45° Deflection
- Extruded aluminum and solid bronze only
- Pencil Proof: ¼" spacing between bars
- Weld-Lock constructed for maximum durability
- Stock sizes available for sale online

#### **AVAILABLE OPTIONS**

- Mitered Corners
- Beveled Edges
- Pivot Access Door(s)
- Custom spacing between bars
- Curved: Concave, Convex or Flat Face
- Core can be loose or welded to
   A, C or J Frames

# GREEN BAR GRILLE

- Post-consumer 94% recycled aluminum
- Environmentally responsible
- Eco-friendly choice
- Helps obtain LEED™ credits for your commercial or residential projects

O 1/2" 3/4

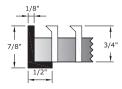
• Frames shown at 1/2 scale. Full scale available in "downloads" on our website.

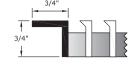
CORE

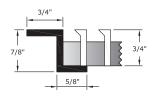
AG20 CORE

\* AG20 D, E and F FRAMES = ALUMINIUM ONLY

# STANDARD





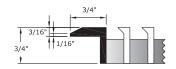


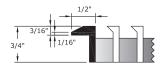
AG20 A FRAME

AG20 B FRAME

AG20 C FRAME

3/4" 11/16"





AG20 D FRAME\*

AG20 E FRAME\*

AG20 F FRAME\*

SPECIALTY



1/2"

AG20 J FRAME

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See page 12 for methods of fastening.

AG20 G FRAME

# AG30 BAR GRILLE

#### STANDARD FEATURES

- 0° Deflection
- Extruded aluminum and solid bronze only
- Pencil Proof: ¼" spacing between bars
- Weld-Lock constructed for maximum durability

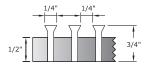
#### **AVAILABLE OPTIONS**

- Mitered Corners
- Beveled Edges
- Pivot Access Door(s)
- Custom spacing between bars
- Curved: Concave, Convex or Flat Face
- Core can be loose or welded to

A, C or J Frames

# **GREEN BAR GRILLE**

- Post-consumer 94% recycled aluminum
- Environmentally responsible
- Eco-friendly choice
- Helps obtain LEED™ credits for your commercial or residential projects



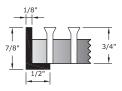
• Frames shown at 1/2 scale. Full scale available in "downloads" on our website.

CORE

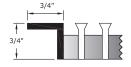
AG30 CORE

\* AG30 D, E and F FRAMES = ALUMINIUM ONLY

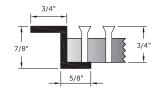
STANDARD



AG30 A FRAME

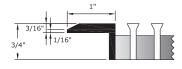


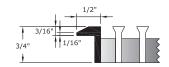
AG30 B FRAME



AG30 C FRAME

BEVEL

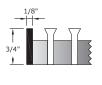




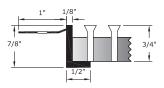
AG30 D FRAME\*

AG30 E FRAME\*

AG30 F FRAME\*



AG30 G FRAME



AG30 J FRAME

TO ORDER: 844.254-6425 O: 214.613.2285 ArchitecturalBling.com **B FRAME** 

#### **MATERIALS** & FINISHES

#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear

Black

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating

#### **BRONZE**

- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
  - > Medium
  - > Dark



B FRAME

# MATERIALS & FINISHES

#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear

Black

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating

# BRASS or BRONZE

- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
  - > Medium
  - > Dark

#### STAINLESS STEEL

- Satin
- Mirror Polish

#### ARCHITECTURAL GRILLE

# AG40 BAR GRILLE

#### STANDARD FEATURES

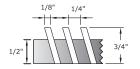
- 16° Deflection
- Pencil Proof: ¼" spacing between bars
- Weld-Lock constructed for maximum durability

#### **AVAILABLE OPTIONS**

- Mitered Corners
- Beveled Edges
- Pivot Access Door(s)
- Custom spacing between bars
- Curved: Concave, Convex or Flat Face
- Core can be loose or welded to
   A, C or J Frames

# GREEN BAR GRILLE

- Post-consumer 94% recycled aluminum
- Environmentally responsible
- Eco-friendly choice
- Helps obtain LEED™ credits for your commercial or residential projects



• Frames shown at 1/2 scale. Full scale available in "downloads" on our website.

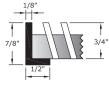
CORE

AG40 CORE

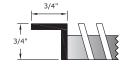
\* AG40 D, E and F FRAMES = ALUMINIUM ONLY

# STANDARD

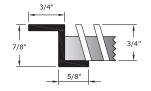
CORE







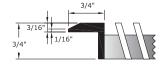
AG40 B FRAME

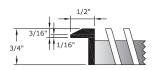


AG40 C FRAME

BEVEL







#### AG40 D FRAME\*

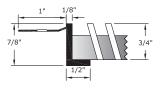
AG40 E FRAME\*

AG40 F FRAME\*

SPECIALTY



AG40 G FRAME



AG40 J FRAME

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See page 12 for methods of fastening.

# AG50 BAR GRILLE

#### STANDARD FEATURES

- 25° Deflection
- Extruded aluminum and solid bronze only
- Pencil Proof: ¼" spacing between bars
- Weld-Lock constructed for maximum durability

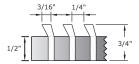
#### **AVAILABLE OPTIONS**

- Mitered Corners
- Beveled Edges
- Pivot Access Door(s)
- Custom spacing between bars
- Curved: Concave, Convex or Flat Face
- Core can be loose or welded to

A, C or J Frames

# **GREEN BAR GRILLE**

- Post-consumer 94% recycled aluminum
- Environmentally responsible
- Eco-friendly choice
- Helps obtain LEED™ credits for your commercial or residential projects

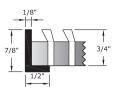


AG50 CORE

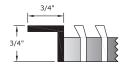
• Frames shown at 1/2 scale. Full scale available in "downloads" on our website.

\* AG50 D, E and F FRAMES = ALUMINIUM ONLY

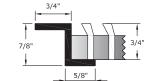
STANDARD



AG50 A FRAME

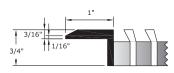


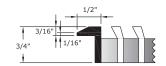
AG50 B FRAME



AG50 C FRAME

BEVEL





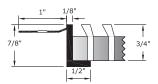
AG50 D FRAME\*

AG50 E FRAME\*

AG50 F FRAME\*



AG50 G FRAME



AG50 J FRAME

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O: 214.613.2285 ArchitecturalBling.com **B FRAME** 

#### **MATERIALS** & FINISHES

#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear Black

CORE

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating

#### **BRONZE**

- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
  - > Medium
  - > Dark



B FRAME

# MATERIALS & FINISHES

#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear

Black

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating

#### **BRONZE**

- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
  - > Medium
  - > Dark

#### ARCHITECTURAL GRILLE

# AG60 BAR GRILLE

#### STANDARD FEATURES

- 0° Deflection
- Extruded aluminum and solid bronze only
- Pencil Proof: ¼" spacing between bars
- Weld-Lock constructed for maximum durability

#### **AVAILABLE OPTIONS**

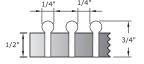
- Mitered Corners
- Beveled Edges
- Pivot Access Door(s)
- Custom spacing between bars
- Curved: Concave, Convex or Flat Face
- Core can be loose or welded to

A, C or J Frames

#### **GREEN BAR GRILLE**

- Post-consumer 94% recycled aluminum
- Environmentally responsible
- Eco-friendly choice
- Helps obtain LEED™ credits for your commercial or residential projects

CORE



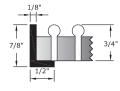
• Frames shown at 1/2 scale. Full scale available in "downloads" on our website.

CORE

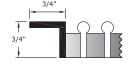
#### AG60 CORE

\* AG60 D, E and F FRAMES = ALUMINIUM ONLY

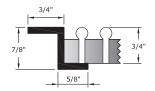
STANDARD



AG60 A FRAME

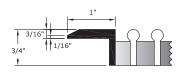


AG60 B FRAME

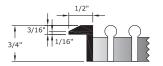


AG60 C FRAME

BEVEL



3/4"



#### AG60 D FRAME\*

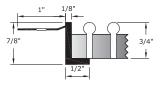
AG60 E FRAME\*

AG60 F FRAME\*

SPECIALTY



AG60 G FRAME



AG60 J FRAME

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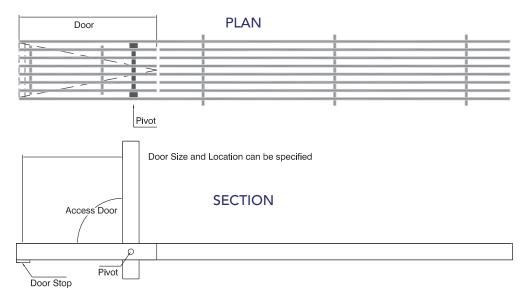
See page 12 for methods of fastening.

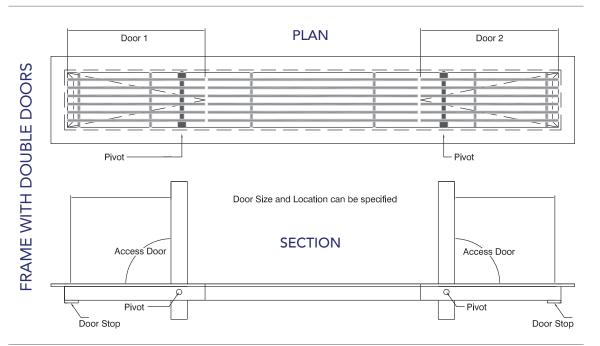
# **ACCESS DOORS**

Architectural Grille gives you the option to add one or more Grille Access Door(s) to our custom made Bar Grilles to accommodate duct work, mechanical or HVAC controls on any residential or commercial project.



CORE WITH SINGLE DOOR





- Choice of one (1) or more Access Door(s) in a single grille
- Lift-out Door(s) Styles available
- Bar Grille Door or Solid Door Panel available
- Pivot Point for door must be specified
- Location and Length of Access Door(s) can vary
- Stock Sizes available for sale online

Plan & Section profiles shown are AG 10 CORE and B FRAME. Cutsheet available upon request.

O: 214.613.2285
ArchitecturalBling.com

TO ORDER:

844.254-6425

# MATERIALS & FINISHES

#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear

Black

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating

# BRASS or BRONZE

- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
- > Medium
- > Dark

#### STAINLESS STEFI

- Satin
- Mirror Polish

# AVAILABLE STYLES

#### **CORE**

 AG10, AG20, AG30, AG40, AG50, AG60
 \*AG40 not available in "core only" – must be with frame.

#### **FRAME**

A, B, C, D, E, F, G, J

# BAR GRILLE METHODS OF FASTENING

# MATERIALS & FINISHES

#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear

Black

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating

# BRASS or BRONZE

- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
  - > Medium
  - > Dark

#### STAINLESS STEEL

- Satin
- Mirror Polish

# AVAILABLE STYLES

#### **CORE**

 AG10, AG20, AG30, AG40, AG50, AG60

#### **FRAME**

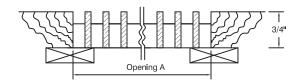
A, B, C, D, E, F, G, J

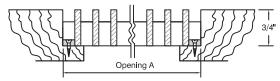
#### #501

Drop-in core on blocking (blocking supplied by contractor). Shown with standard AG10 Core (3/4" height).

#### #502 Drop-in core

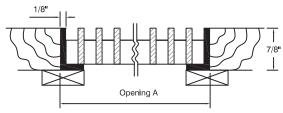
Drop-in core using fastening tabs. Shown with standard AG10 Core (3/4" height).





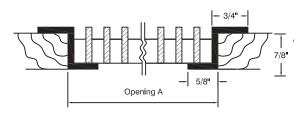
#### #503

Drop-in grille on blocking (blocking supplied by contractor). Shown with standard AG10 A Frame (7/8" height) - AG10 Core can be loose or welded to A Frame



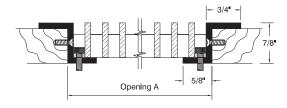
#### #504

Drop-in grille for floor applications. Shown with standard AG10 C Frame (7/8" height) - AG10 Core can be loose or welded to C Frame.



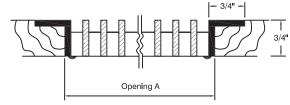
#### #505

Drop-in grille with removable core using tabs and sidewall screws for floor use. Shown with standard AG10 C Frame (7/8" height).



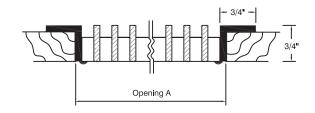
#### #506

Drop-in grille into a pre-routed opening for flush mounting. Shown with standard AG10 B Frame (3/4" height).



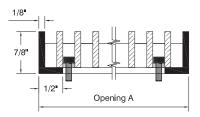
#### #507

Drop-in grille for a countertop. Shown with standard AG10 B Frame (3/4" height).



#### #508

Wall mounting using tabs. Shown with standard AG10 A Frame (7/8" height) - 2 piece unit.

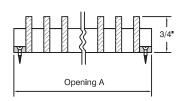


\*Drawings are at 1/2 scale.

# BAR GRILLE METHODS OF FASTENING

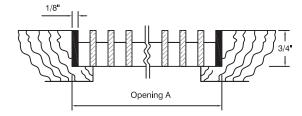
#### #509

Wall mounting core only using fastening tabs. Shown with standard AG10 Core (3/4" height).



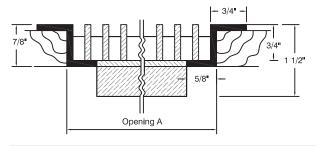
#### #510

Drop-in grille using 1/8" band frame. Shown with standard AG10 G Frame (3/4" height).



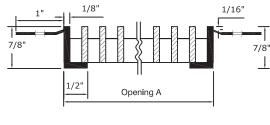
#### #511

Drop-in grille with T-bar support to be used in floor applications. Shown with standard AG10 C Frame (3/4" height) - core is welded to frame.



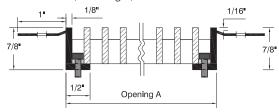
#### #512

Drop-in grille "Spackle in Frame". Shown with standard AG10 J Frame (7/8" height).



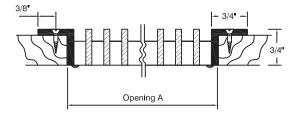
#### #513

Drop-in grille "Spackle in Frame" with fastening tabs so core can be removable. Shown with standard AG10 J Frame (7/8" height).



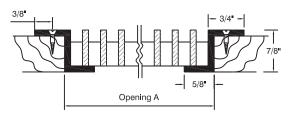
#### #514

Drop-in grille for countertop with screws. Shown with standard AG10 B Frame (3/4" height).



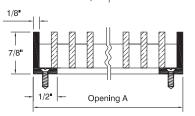
#### #515

Drop-in grille for floor use with screws. Shown with standard AG10 C Frame (7/8" height).



#### #516

Concealed mounting with countersunk holes. Shown with standard AG10 A Frame (one piece unit/Core welded to A Frame).



\*Drawings are at 1/2 scale.

# MATERIALS & FINISHES

#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear

Black

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating

# BRASS or BRONZE

- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
- > Medium
- > Dark

#### STAINLESS STEFI

- Satin
- Mirror Polish

# AVAILABLE STYLES

#### **CORE**

 AG10, AG20, AG30, AG40, AG50, AG60

#### **FRAME**

A, B, C, D, E, F, G, J

# MITERED CORNERS

# MATERIALS & FINISHES

#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear

Black

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating



- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
  - > Medium
  - > Dark

#### STAINLESS STEEL

- Satin
- Mirror Polish

#### AVAILABLE STYLES

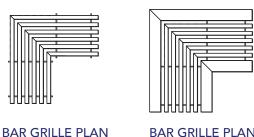
#### **CORE**

 AG10, AG20, AG30, AG40\*, AG50, AG60

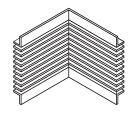
\*AG40 not available in "core only" – must be with frame.

#### **FRAME**

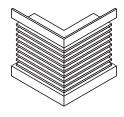
A, B, C, D, E, F, G, J



BAR GRILLE PLAN WITH FRAME



INTERIOR MITERED SECTIONS



EXTERIOR MITERED SECTIONS

# MEASUREMENT GUIDELINES

Measure to determine your Opening Size: A = Top to Bottom (Opening Width) and B = Left to Right (Opening Length). Watch the "How To Measure a Bar Grille" video on our website to get more specific instructions. Our fabrication specialists can assist you in determining the perfect fit for your project.

Measurements should match the width and length of your opening's "INSIDE space". It is recommended to allow for clearance. NOTE: Grilles are manufactured to the size given, and WILL NOT be automatically undersized.

#### 1) OPENING SIZE:

Measure the INSIDE of your opening (A) = Width (B) = Length

### 2) CLEARANCE ALLOWANCE:

(1/8" recommended per side)

#### 3) GRILLE SIZE:

Opening Size *minus*Clearance Allowance

#### 4) BAR & FRAME STYLE:

(eg. AG 10 B Frame)

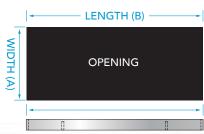
#### 5) MATERIAL / FINISH:

Determine need for Screw Holes\*, Tabs, Curve, Door, etc.

Bar Grilles which are "flange-less" (listed below) sit FLUSH in the opening. It is recommended, but not necessary, to allow 1/8" clearance in your final measurement to ensure a proper fit.

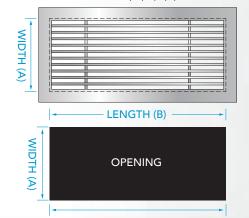
FLANGE-LESS: Core, A, G Frames





Bar Grilles with a "flange" (listed below) will cover small gaps around the opening. It is recommended to allow 1/8" of clearance to ensure a proper fit.

WITH FLANGE: B, C, D, E, F, J Frames



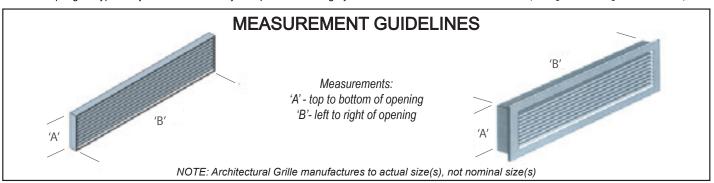
FLANGE

<sup>\*</sup> NOTE: Screw Holes are only provided if requesting mountings #514, #515 or #516. Holes are placed 3/8" off edge to hole center UNLESS specified. Notify your estimator of specific screw hole layout requirements.

# ORDERING GUIDELINES

Bar Grille	RFQ Fo	rm		TEL: 214.613.2285 EMAIL: Sales@ArchitecturalBling.con
Company Name:			Contact:	
Address:			Email:	
City:	State:	Zip:	Phone:	Fax:
Job Name:				

- Please provide all of the requested information for a more accurate quote Bar Grilles are specified by opening sizes see measurement guidelines
- One form per grille type only select one of each job requirements category Please list the dimensions of actual opening where the grilles are to be placed



#### Job Requirements - select one (1) of each category (Material, Style, Frame, Finish)

MATERIAL	FRAME	FINISH					
☐ Aluminum	☐ Core Only	Aluminum	☐ Satin				
☐ Brass	□ A Frame*		☐ Mirror Polish				
☐ Bronze	□ Core Welded		□ Primed				
☐ Stainless Steel	□ Core Loose		☐ Powder Coat - specify color or provide color chip to match				
	□ B Frame		□ Anodized □ Clear □ Black				
STYLE	□ C Frame*		□ Duranodic □ Light □ Medium □ Dark				
□ AG10	□ Core Welded	Brass	□ Satin				
□ AG20	□ Core Loose		□ Mirror Polish				
□ AG30	□ D Frame		☐ Statuary (US10B) ☐ Light ☐ Medium ☐ Dark				
□ AG40	□ E Frame		☐ Clear Coat Lacquer in addition to another finish*				
□ AG50	□ F Frame	Bronze	□ Satin				
□ AG60	□ G Frame		□ Mirror Polish				
	□ J Frame*		☐ Statuary (US10B) ☐ Light ☐ Medium ☐ Dark				
	□ Core Welded		☐ Clear Coat Lacquer in addition to another finish*				
	□ Core Loose	Stainless Steel	□ Satin				
	*NOTE: A, C & J Frames can	☐ Mirror Polish					
	have cores welded or loose	*NOTE: Clear coat lacquer has been known to reduce chances of oxidation over life of the grille					

		OPENING SIZES		ACCESS DOOR		METHODS OF FASTENING	PIECE SPECIFIC NOTES
LN	QTY	'A'	'B'	Yes / No Location / Size		Specify Preference #	Tabs, Screw Holes, Bevel Edge, Curve, etc
001							
002							
003							
004							
005							

General Job Notes	Specify corresponding line # if additional piece specific notes are required

#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear

Black

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating

#### **BRASS** or **BRONZE**

- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
  - > Medium
  - > Dark

#### **STAINLESS** STEEL

- Satin
- Mirror Polish

#### STEEL

- Raw
- Primed
- Powder Coating

#### THICKNESSES\*

- · Aluminum, Brass, Bronze, Steel:
  - 1/16" 1/8"
- Stainless Steel: 1/16" - 14 GA

\*NOTE: Additional thicknesses available ask your estimator for details.





ARCHITECTURAL GRILLE

# PERFORATED GRILLES

Whether you are looking for a perforated grille that is historically accurate or an aesthetically pleasing, artistic design that will compliment your unique style, Architectural Grille has a perforated grille pattern to suit your need - and if we don't, we'll happily work with you to customize one.

Every perforated grille is custom made to your specifications and crafted on-site from the finest materials in a variety of finishes. Grilles can also be made in a range of thicknesses to the size you need. Architectural Grille can also source recycled metals/alloys, reclaimed woods and other sustainable materials for any of your eco-friendly projects.



#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear

Black

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating

#### **BRASS** or **BRONZE**

- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
  - > Medium
  - > Dark

#### **STAINLESS STEEL**

- Satin
- Mirror Polish

#### STEEL

- Raw
- Primed
- Powder Coating

#### **THICKNESSES\***

- Aluminum, Brass, Bronze, Steel: 1/16" - 1/8"
- Stainless Steel: 1/16" - 14 GA

\*NOTE: Additional thicknesses available ask your estimator for details.

#### 200 Square Link



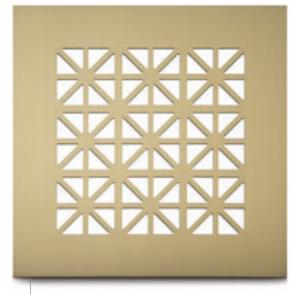
- 1" pattern 38% open area
- 1¼" pattern 40% open area
- 1¾" pattern 49% open area
- 21/4" pattern 56% open area (shown)

#### 201 Parquet



• 13/16" pattern - 35% open area (shown)

#### 202 Grecian



- 1¼" pattern 39% open area
- 2½" pattern 58% open area (shown)

#### 203 Honeycomb



• ¾" pattern - 50% open area (shown)

#### **AVAILABLE OPTIONS**

- Beveled Edges
- Bending
- Access Door(s)
- Custom Borders
- Curved: concave, convex or flat face

TO ORDER: 844.254-6425 O: 214.613.2285 ArchitecturalBling.com

#### See page 28 for methods of fastening.

• Patterns shown are not to scale. Full scale available in "downloads" on our website.

#### 204 Clover Leaf



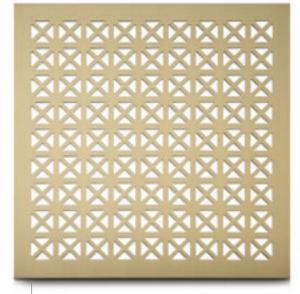
- ½" x ¾16" pattern 51% open area
- ½" x ¼" pattern 52% open area
- 1" pattern 50% open area (shown)

#### 205 Diamond



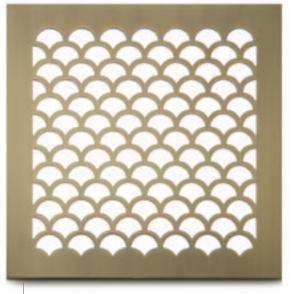
- 1/4" with 1/4" bar 25% open area
- 1/2" with 1/4" bar 45% open area
- 34" with 14" bar 56% open area
- 1" with 1/4" bar 64% open area (shown)

#### 206 Maltese



- 15/16" pattern 38% open area (shown)
- 1¾" pattern 45% open area

#### 207 Shell



- 5/8" pattern 48% open area
- 11/8" pattern 56% open area (shown)
- 1¾" pattern 72% open area
- 21/2" pattern 84% open area

#### See page 28 for methods of fastening.

• Patterns shown are not to scale. Full scale available in "downloads" on our website.

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#### **AVAILABLE OPTIONS**

- Beveled Edges
- Bending
- Access Door(s) - Custom Borders

#### - Curved: concave, convex or flat face

#### **MATERIALS** & FINISHES

#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear

Black

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating

# BRASS or BRONZE

- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
  - > Medium
  - > Dark

#### **STAINLESS** STEEL

- Satin
- Mirror Polish

#### **STEEL**

- Raw
- Primed
- Powder Coating

#### THICKNESSES\*

- Aluminum, Brass, Bronze, Steel:
- 1/16" 1/8"
- Stainless Steel: 1/16" - 14 GA
- \*NOTE: Additional thicknesses available ask your estimator for details.

#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear

Black

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating

#### **BRASS** or **BRONZE**

- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
  - > Medium
  - > Dark

#### **STAINLESS STEEL**

- Satin
- Mirror Polish

#### STEEL

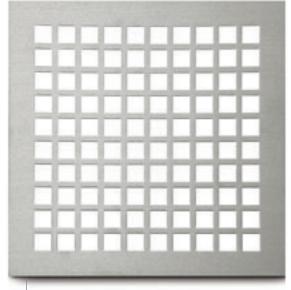
- Raw
- Primed
- Powder Coating

#### THICKNESSES\*

- Aluminum, Brass, Bronze, Steel: 1/16" - 1/8"
- Stainless Steel: 1/16" - 14 GA

\*NOTE: Additional thicknesses available ask your estimator for details.

#### 208 Lattice



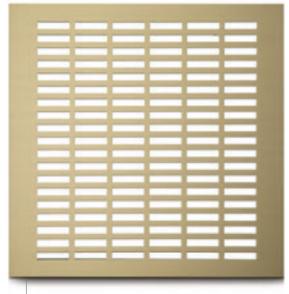
- 1/4" with 1/4" bar 25% open area
- ½" with ¼" bar 45% open area
- ¾" with ¼" bar 56% open area (shown)
- 1" with 1/4" bar 64% open area

#### 209 Half Shell



- 15/16" pattern 55% open area
- 1¾" pattern 68% open area (shown)
- 21/2" pattern 80% open area

#### 210 School Slot



- ¼" x 1" pattern 35% open area
- 5/16" x 13/8" pattern 43% open area (shown)

#### 211 Egyptian



- 1" pattern 40% open area
- 2" pattern 55% open area (shown)

#### **AVAILABLE OPTIONS**

- Beveled Edges
- Bending
- Access Door(s)
- Custom Borders
- Curved: concave, convex or flat face

TO ORDER: 844.254-6425 O: 214.613.2285 ArchitecturalBling.com

#### See page 28 for methods of fastening.

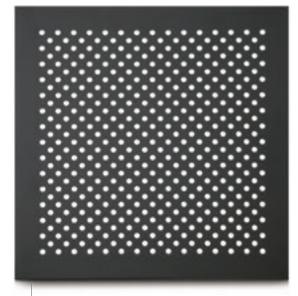
• Patterns shown are not to scale. Full scale available in "downloads" on our website.

#### 212 Straight Hole



- 1/4" diameter with 1/2" centers 21% open area
- Various centers and diameter hole sizes available

#### 213 Staggered Hole



- 1/4" diameter with 1/2" centers 23% open area
  - Various centers and diameter hole sizes available

#### 214 Gothic



• 11/16" pattern - 58% open area (shown)

#### 215 Brick



- 1/4" x 1" pattern 35% open area (shown)
- 3/8" x 1" pattern 43% open area

# See page 28 for methods of fastening.

 Patterns shown are not to scale.
 Full scale available in "downloads" on our website. TO ORDER: 844.254-6425 O: 214.613.2285 ArchitecturalBling.com

#### **AVAILABLE OPTIONS**

- Beveled Edges
- Bending
- Access Door(s)
- Custom Borders
- Curved: concave, convex or flat face

# MATERIALS & FINISHES

#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear

Black

Duranodic

- > Light
- > Medium
- . ....
- > Dark
- Powder Coating

# BRASS or BRONZE

- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
  - > Medium
  - > Dark

#### STAINLESS STEEL

- Satin
- Mirror Polish

#### **STEEL**

- Raw
- Primed
- Powder Coating

#### THICKNESSES\*

- Aluminum, Brass, Bronze, Steel:
- 1/16" 1/8"
- Stainless Steel:1/16" 14 GA
- \*NOTE: Additional thicknesses available – ask your estimator for details.

#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear

Black

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating

#### **BRASS** or **BRONZE**

- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
  - > Medium
  - > Dark

#### **STAINLESS STEEL**

- Satin
- Mirror Polish

#### STEEL

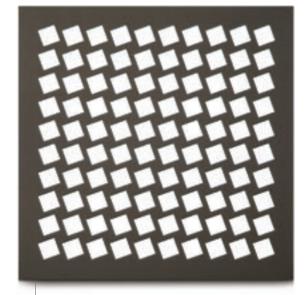
- Raw
- Primed
- Powder Coating

#### THICKNESSES\*

- Aluminum, Brass, Bronze, Steel: 1/16" - 1/8"
- Stainless Steel: 1/16" - 14 GA

\*NOTE: Additional thicknesses available ask your estimator for details.

#### 216 Square On Diamond



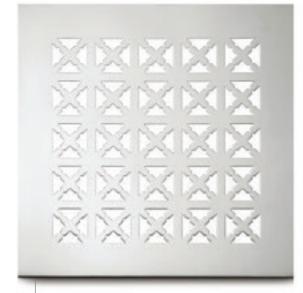
- ½" pattern 45% open area
- ¾" pattern 56% open area (shown)
- 1" pattern 64% open area

#### 217 Triangle & Clover



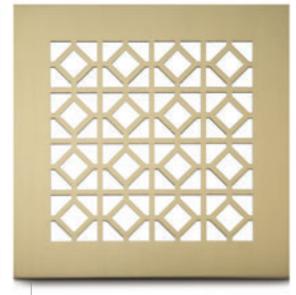
• 1¼" pattern - 23% open area (shown)

#### 218 Cross Link



• 11/2" pattern - 45% open area (shown)

#### 219 Windsor



- 1%16" pattern 48% open area
- 2" pattern 55% open area (shown)

#### **AVAILABLE OPTIONS**

- Beveled Edges
- Bending
- Access Door(s)
- Custom Borders
- Curved: concave, convex or flat face

TO ORDER: 844.254-6425 O: 214.613.2285 ArchitecturalBling.com

#### See page 28 for methods of fastening.

• Patterns shown are not to scale. Full scale available in "downloads" on our website.

#### 220 Classic



- 15/8" x 15/16" pattern 58% open area (shown)
- 2" x 1¾" pattern 72% open area

#### 221 Tear Drop



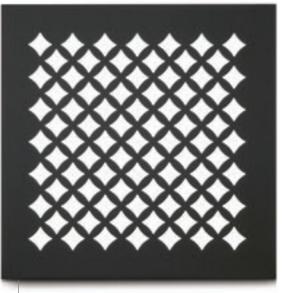
• 1¾ x 19/16" pattern - 66% open area (shown)

#### 222 Circle Link



• 2" pattern - 65% open area (shown)

#### 223 Mosaic



• 1<sup>1</sup>/<sub>32</sub>" pattern - 54% open area (*shown*)

# See page 28 for methods of fastening.

• Patterns shown are not to scale. Full scale available in "downloads" on our website. TO ORDER: 844.254-6425 O: 214.613.2285 ArchitecturalBling.com

#### **AVAILABLE OPTIONS**

Beveled Edges

Bending

Access Door(s)

- Custom Borders

- Curved: concave, convex or flat face

# MATERIALS & FINISHES

#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear

Black

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating

# BRASS or BRONZE

- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
  - > Medium
  - > Dark

#### STAINLESS STEEL

- Satin
- Mirror Polish

#### **STEEL**

- Raw
- Primed
- Powder Coating

#### THICKNESSES\*

Aluminum, Brass, Bronze, Steel:

1/16" - 1/8"

Stainless Steel:1/16" - 14 GA

\*NOTE: Additional thicknesses available – ask your estimator for details.

#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear

Black

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating

#### **BRASS** or **BRONZE**

- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
  - > Medium
  - > Dark

#### **STAINLESS STEEL**

- Satin
- Mirror Polish

#### STEEL

- Raw
- Primed
- Powder Coating

#### **THICKNESSES\***

- Aluminum, Brass, Bronze, Steel: 1/16" - 1/8"
- Stainless Steel: 1/16" - 14 GA

\*NOTE: Additional thicknesses available ask your estimator for details.

#### 224 Imperial



• 17/8" pattern - 47% open area (shown)

#### 225 Majestic



- 1" pattern 40% open area
- 1¾" pattern 52% open area (shown)
- 2¼" pattern 64% open area

#### 226 Cathedral



• 21/4" x 23/16" pattern - 57% open area (shown)

#### 227 Petals



• 17/8" pattern - 52% open area (shown)

#### **AVAILABLE OPTIONS**

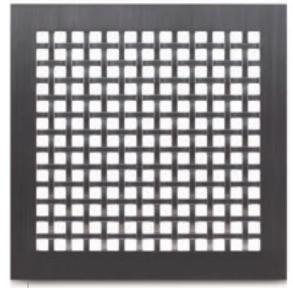
- Beveled Edges
- Bending
- Access Door(s)
- Custom Borders
- Curved: concave, convex or flat face

TO ORDER: 844.254-6425 O: 214.613.2285 ArchitecturalBling.com

#### See page 28 for methods of fastening.

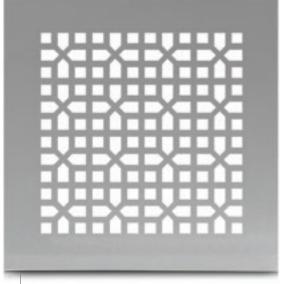
• Patterns shown are not to scale. Full scale available in "downloads" on our website.

#### 228 Weave



• ½" pattern - 45% open area (shown)

#### 229 Orient



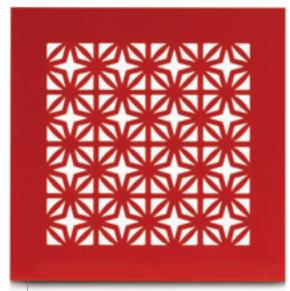
• 2" pattern - 48% open area (shown)

#### 230 Pinwheel



• 1¾" pattern - 58% open area (shown)

#### 231 Shuriken



• 2" pattern - 33% open area (shown)

# See page 28 for methods of fastening.

• Patterns shown are not to scale. Full scale available in "downloads" on our website. TO ORDER: 844.254-6425 O: 214.613.2285 ArchitecturalBling.com

#### **AVAILABLE OPTIONS**

- Beveled Edges

Bending

Access Door(s)

- Custom Borders

- Curved: concave, convex or flat face

# MATERIALS & FINISHES

#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear

Black

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating

# BRASS or BRONZE

- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
  - > Medium
  - > Dark

#### STAINLESS STEEL

- Satin
- Mirror Polish

#### **STEEL**

- Raw
- Primed
- Powder Coating

#### THICKNESSES\*

- Aluminum, Brass, Bronze, Steel: 1/16" - 1/8"
- Stainless Steel:

1/16" - 14 GA

\*NOTE: Additional thicknesses available – ask your estimator for details.

#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear

Black

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating

# BRASS or BRONZE

- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
  - > Medium
  - > Dark

#### **STAINLESS STEEL**

- Satin
- Mirror Polish

#### STEEL

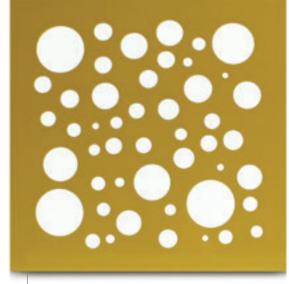
- Raw
- Primed
- Powder Coating

#### THICKNESSES\*

- Aluminum, Brass, Bronze, Steel: 1/16" - 1/8"
- Stainless Steel: 1/16" - 14 GA

\*NOTE: Additional thicknesses available ask your estimator for details.

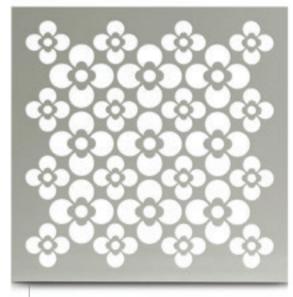
#### 232 Bubbles



• Random opening pattern - open area varies, as shown above.

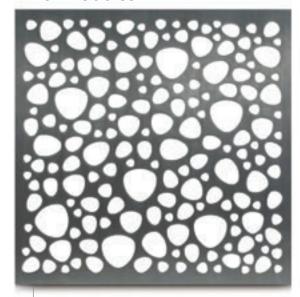
NOTE: This pattern is organic and does not hold to any standardized layout or pattern.

#### 233 Kauai



• 2¾" pattern - 58% open area (shown)

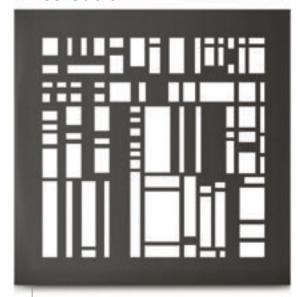
#### 234 Pebbles



• Random opening pattern - open area varies, as shown above.

NOTE: This pattern is organic and does not hold to any standardized layout or pattern.

#### 235 Cubic



• Random opening pattern - open area varies, as shown above.

NOTE: This pattern is organic and does not hold to any standardized layout or pattern.

#### **AVAILABLE OPTIONS**

- Beveled Edges
- Bending
- Access Door(s)
- Custom Borders
- Curved: concave, convex or flat face

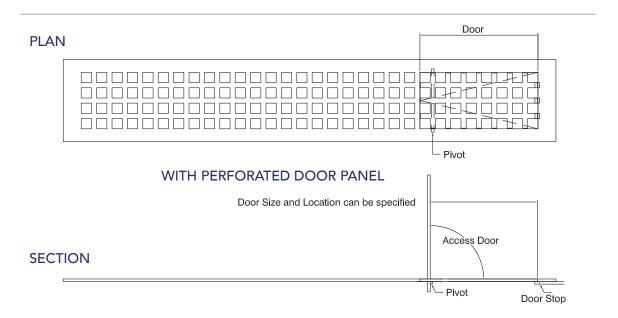
TO ORDER: 844.254-6425 O: 214.613.2285 ArchitecturalBling.com

#### See page 28 for methods of fastening.

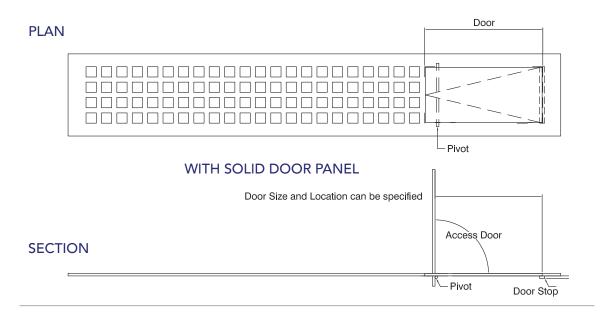
• Patterns shown are not to scale. Full scale available in "downloads" on our website.

# **ACCESS DOORS**

Architectural Grille gives you the option to add one or more Grille Access Door(s) to our custom made Perforated Grilles to accommodate duct work, mechanical or HVAC controls on any residential or commercial project.



Decorative Grilles with Door Panels shown are standard Lattice #208. Access Door on right side with left pivot.



- Perforated Grilles: All Patterns
- With or without Custom Borders
- Perforated Patterns can be scaled to any size
- Beveled Edges available
- Choice of one (1) or more Access Door(s) in a single grille
- Lift-out Door(s) Styles available
- Perforated Grille Door or Solid Door Panel available
- Pivot Point for door must be specified
- Location and Length of Access Door(s) can vary

# MATERIALS & FINISHES

#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear

Black

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating

# BRASS or BRONZE

- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
  - > Medium
  - > Dark

#### STAINLESS STEEL

- Satin
- Mirror Polish

#### **STEEL**

- Raw
- Primed
- Powder Coating

#### THICKNESSES\*

- Aluminum, Brass, Bronze, Steel: 1/16" - 1/8"
- Stainless Steel:

1/16" - 14 GA

\*NOTE: Additional thicknesses available – ask your estimator for details.

#### **PATTERNS** & DESIGNS

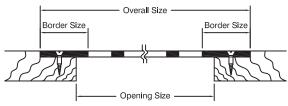
- 200 Square Link
- 201 Parquet
- 202 Grecian
- 203 Honeycomb
- 204 Clover Leaf
- 205 Diamond
- 206 Maltese
- 207 Shell
- 208 Lattice
- 209 Half Shell
- 210 School Slot
- 211 Egyptian
- 212 Straight Hole
- 213 Staggered
- 214 Gothic
- 215 Brick
- 216 Square on Diamond
- 217 Triangle & Clover
- 218 Cross-Link
- 219 Windsor
- 220 Classic
- 221 Tear Drop
- 222 Circle Link
- 223 Mosaic
- 224 Imperial
- 225 Majestic
- 226 Cathedral
- 227 Petals
- 228 Weave
- 229 Orient
- 230 Pinwheel
- 231 Shuriken
- 232 Bubbles
- 233 Kauai
- 234 Pebbles
- 235 Cubic

#### ARCHITECTURAL GRILLE

# PERFORATED GRILLE METHODS OF FASTENING

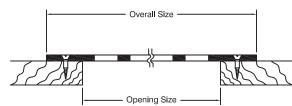
#### #601

Decorated perforated grille routed into custom woodwork with countersunk screw holes.



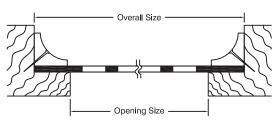
#### #602

Decorated perforated grille for surface mounting with countersunk screw holes.



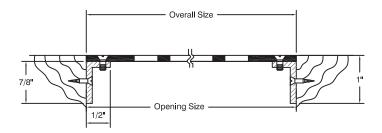
#### #603

Decorated perforated grille fastened with wood stop (wood stop supplied by contractor).



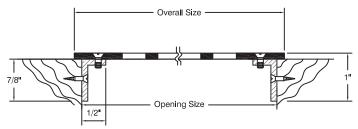
#### #604

Decorated perforated grille applied to angle frames.



#### #605

Loose frame with decorated perforated grille to cover opening.

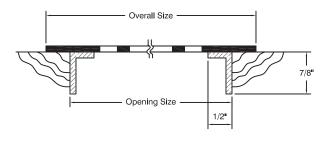


\*Drawings are at 1/2 scale.

# PERFORATED GRILLE METHODS OF FASTENING

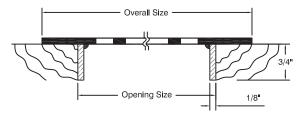
#### #606

Stiffener angle welded to decorated perforated grille for additional support.



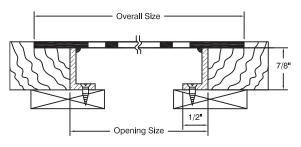
#### #607

Decorated perforated grille applied on top of surface with stiffener bars for additional support.



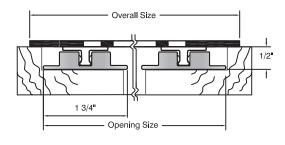
#### #608

Angles welded to decorated perforated grille used as hidden fasteners (blocking supplied by contractor).



#### #609

Decorated perforated grille with snap-in catches.



# PATTERNS & DESIGNS

- 200 Square Link
- 201 Parquet
- 202 Grecian
- 203 Honeycomb
- 204 Clover Leaf
- 205 Diamond
- 206 Maltese
- 207 Shell
- 208 Lattice
- 209 Half Shell
- 210 School Slot
- 211 Egyptian
- 212 Straight Hole
- 213 Staggered Hole
- 214 Gothic
- 215 Brick
- 216 Square on Diamond
- 217 Triangle & Clover
- 218 Cross-Link
- 219 Windsor
- 220 Classic
- 221 Tear Drop
- 222 Circle Link
- 223 Mosaic
- 224 Imperial
- 225 Majestic
- 226 Cathedral
- 227 Petals
- 228 Weave
- 229 Orient
- 230 Pinwheel
- 231 Shuriken
- 232 Bubbles
- 233 Kauai
- 234 Pebbles
- 235 Cubic

# PATTERNS & DESIGNS

- 200 Square Link
- 201 Parquet
- 202 Grecian
- 203 Honeycomb
- 204 Clover Leaf
- 205 Diamond
- 206 Maltese
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- 222 Circle Link
- 223 Mosaic
- 224 Imperial
- 225 Majestic
- 226 Cathedral
- 227 Petals
- 228 Weave
- 229 Orient
- 230 Pinwheel
- 230 Pinwhee
- 231 Shuriken
- 232 Bubbles
- 233 Kauai
- 234 Pebbles
- 235 Cubic

#### ARCHITECTURAL GRILLE

# MEASUREMENT GUIDELINES

Measure to determine your Opening Size: C = Top to Bottom (Opening Width) and D = Left to Right (Opening Length). Determine your Overall Grille Size: A = Grille Top to Bottom (Grille Width) and B = Grille Left to Right (Grille Length) and specify your desired Border Width E = E and E = E. It is recommended to specify a large enough border to completely cover your rough opening. Watch the "How To Measure a Bar Grille" video on our website to get more specific instructions. Our fabrication specialists can assist you in determining the perfect fit for your project.

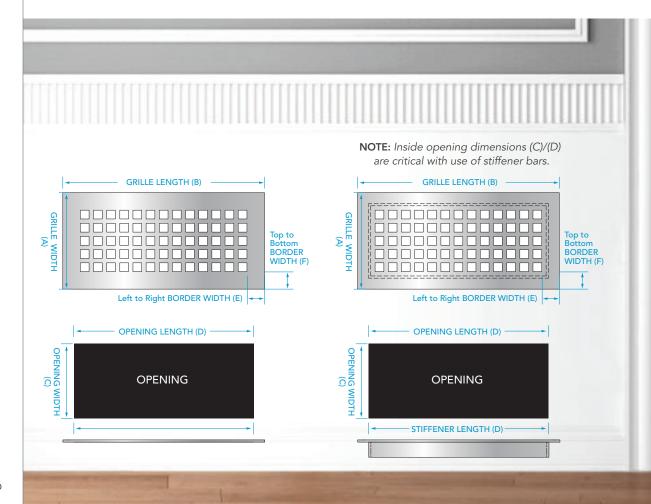
Measurements should match the width and length of your desired finished piece. It is recommended to allow for clearance when using stiffeners. NOTE: Grilles are manufactured to the size given, and WILL NOT be automatically undersized.

- 1) Measure the INSIDE of your opening: Opening Width (C) Opening Length (D)
- 2) Determine your desired Grille Width (A) and Grille Length (B)
- 3) Determine your desired Border Width (E) and (F)

Note that border size is critical so unfinished opening edges are not visible throught the grille pattern.

- 4) Choose your Pattern Style and Pattern Size/ Dimension
- 5) Choose Method of Fastening (Screw Holes\*, Stiffeners, Angle)
- 6) Choose Material Thickness
- 7) Choose Material and Finish

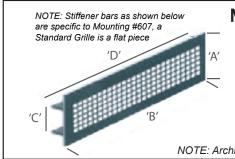
\* NOTE: Screw Holes are only provided if requesting mountings #601, #602 or #605. Holes are placed 3/8" off edge of hole center UNLESS specified. Notify you estimator of specific screw hole layout requirements.



# **ORDERING GUIDELINES**

<b>Perforated</b>	Grille l	RFQ F	orm	TEL: 214.613.2285 EMAIL: Sales@ArchitecturalBling.com
Company Name:			Contact:	
Address:			Email:	
City:	State:	Zip:	Phone:	Fax:
Job Name:				

- Please provide all of the requested information for a more accurate quote Perforated Grilles are specified by overall sizes see measurement guidelines
- One form per grille type only select one of each job requirements category Please list the dimensions of actual opening where the grilles are to be placed



#### MEASUREMENT GUIDELINES

Measurements:

'A' - top to bottom of grille overall

'B'- left to right of grille overall

'C' - top to bottom of opening

'D' - left to right of opening

'E' - width of left to right border 'F' - width of top to bottom border

NOTE: Architectural Grille manufactures to actual size(s), not nominal size(s)

#### Job Requirements - select one (1) of each category (Material, Style, Pattern Dimension, Finish)

MATE	RIAL			FINISH			
Specify Punched Thickness			Aluminum	□ Satin			
☐ Aluminum		"		□ Mirror Polish			
□ Brass	-	,,		□ Primed			
□ Bronze		,,		☐ Powder Coat- specify color or provide color chip to match			
□ Stainless Steel		,,		□ Anodized □ Clear □ Black			
□ Steel	-	,,		□ Duranodic □ Light □ Medium □ Dark			
□ Other:		,,	Brass	□ Satin			
STY	LE			☐ Mirror Polish			
□ 200 □ 210	□ 220	□ 230		□ Statuary (US10B) □ Light □ Medium □ Dark			
□ 201 □ 211	□ 221	□ <b>23</b> 1		☐ Clear Coat Lacquer in addition to another finish*			
□ 202 □ 212	□ 222	□ <b>23</b> 2	Bronze	□ Satin			
□ 203 □ 213	□ 223	□ 233		☐ Mirror Polish			
□ 204 □ 214	□ 224	□ 234		□ Statuary (US10B) □ Light □ Medium □ Dark			
□ 205 □ 215	□ 225	□ 235		☐ Clear Coat Lacquer in addition to another finish*			
□ 206 □ 216	□ 226		Stainless Steel	□ Satin			
□ 207 □ 217	□ 227			☐ Mirror Polish			
□ 208 □ 218	□ 228		Steel	□ Raw			
□ 209 □ 219	□ 229			□ Primed			
PATTERN DIMENSION   Powder Coat - specify color or provide color chip to match				□ Powder Coat - specify color or provide color chip to match			
	,,		*NOTE: Clear coat	lacquer has been known to reduce chances of oxidation over life of the grille			

		OVERALL SIZES		RALL SIZES OPENING SIZES		BORDER SIZES		ACCESS DOOR		METHODS OF FASTENING	PIECE SPECIFIC NOTES
LN	QTY	'A'	'B'	'C'	'D'	'E'	'F'	Yes / No	Location / Size	Specify Preference #	Screw Holes, Stiffener Bar, etc
001											
002											
003											
004											
005											

**General Job Notes** 

Specify corresponding line # if additional piece specific notes are required

#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear

Black

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating

# BRASS or BRONZE

- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
  - > Medium
  - > Dark

#### STAINLESS STEEL

- Satin
- Mirror Polish

#### STEEL

- Raw
- Primed
- Powder Coating



ARCHITECTURAL GRILLE

# SPECIALTY GRILLES

Architectural Grille offers a wide range of specialty grilles for interior and exterior applications. We provide architects, engineers, designers and homeowners with creative and architecturally interesting solutions to accommodate unique spaces and complement any decor.

All of our specialty grilles are made-to-order and available in a variety of sizes, frames, materials and finishes. Fully customizable to your job needs and project specifications; give Architectural Grille a call and let our estimators assist you with finding the perfect solution for your exact needs.



# **CURVED GRILLES**

STYLE OPTIONS

- Bar Grille Frames:

A Frame; B Frame; D Frame;

E Frame; F Frame; G Frame;

- Perforated Grilles: All Patterns



#### **ALUMINUM**

- Satin
- Mirror Polish
- Primed
- Anodized Colors:

Clear

Black

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating

#### STANDARD FEATURES

- Bar Grille Cores: - Weld-Lock constructed for AG10; AG20; AG30; AG50 maximum durability

Architectural Grille offers both perforated and linear bar grilles that

can be curved to accommodate curved applications for walls, ceilings,

countertops and floors in residential and commercial projects.

- Various Degrees of Bending (Radius) available
- Convex, Concave or Flat Face
- Bar Grille Core only or with Frame available
- Beveled Edges available

ARCHITECTURAL GRILLE

# **ROUND GRILLES**





frames, styles, materials and finishes, and can also be customized to your needs and project standards.



- Bar Grille Cores: AG10; AG20; AG30; AG40; AG50; AG60
- Bar Grille Frames: A Frame; B Frame; C Frame
- Perforated Grilles: All Patterns
- Egg Crate Grille Model: EC300

#### STANDARD FEATURES

- Various Diameters available
- Bar Grille Core only or with Frame available

#### **BRASS** or **BRONZE**

- Satin
- Mirror Polish
- Statuary (US10B):
  - > Light
  - > Medium
  - > Dark

#### **STAINLESS** STEEL

- Satin
- Mirror Polish

#### **STEEL**

- Raw
- Primed
- Powder Coating

ARCHITECTURAL GRILLE

# WOOD GRILLES



Architectural Grille offers beautifully-crafted wood perforated and linear bar grilles to give architects, designers and homeowners a creative and natural alternative to metals that will complement any project.

#### STYLE OPTIONS

- Bar Grille Cores: AG10; AG40
  - Bar Grille Frames: A Frame; B Frame; D Frame; E Frame; F Frame; G Frame; J Frame
- Perforated Grilles: All Patterns
- Egg Crate Grille Model: EC300

#### STANDARD FEATURES

- Mitered Corners available
- Beveled Edges available
- Bar Grille Core only or with Frame available





#### **ALUMINUM**

- Satin
- Primed
- Anodized Colors:

Clear Black

Duranodic

- > Light
- > Medium
- > Dark
- Powder Coating

#### **BRASS** or **BRONZE**

• Satin

#### **STAINLESS STEEL**

Satin

#### WOOD

- Natural
- Stained
- Lacquered
- Primed
- Painted

#### ARCHITECTURAL GRILLE

# **EGG CRATE GRILLES**

The EC300 Egg Crate Grille is a specialized custom product manufactured by Architectural Grille on-site at our factory in Brooklyn, NY.



#### STANDARD FEATURES

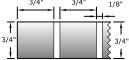
- 0° Deflection
- Weld-Lock constructed for maximum durability
- Standard material thickness is 1/8" (ask your estimator for other thickness options available)
- Custom grid core sizes and heights available
- Core can be loose or welded to A, C or J Frames
- Beveled Edges available



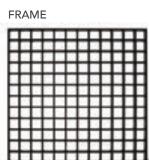
CORE

The EC300 Egg Crate Grille is available in a variety of grid core sizes and heights (starting from ½"), frames, materials and finishes, and can also be customized to your needs and project standards.

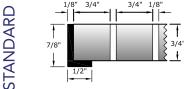




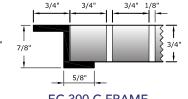
• Frames shown at 1/2 scale. Full scale available in "downloads" on our website.



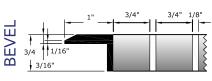
#### EC 300 CORE

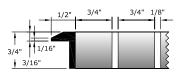


EC 300 A FRAME EC 300 B FRAME



EC 300 C FRAME



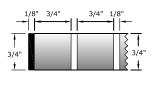


EC 300 D FRAME

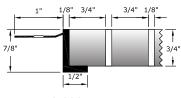
EC 300 E FRAME

EC 300 F FRAME

SPECIALTY



EC 300 G FRAME

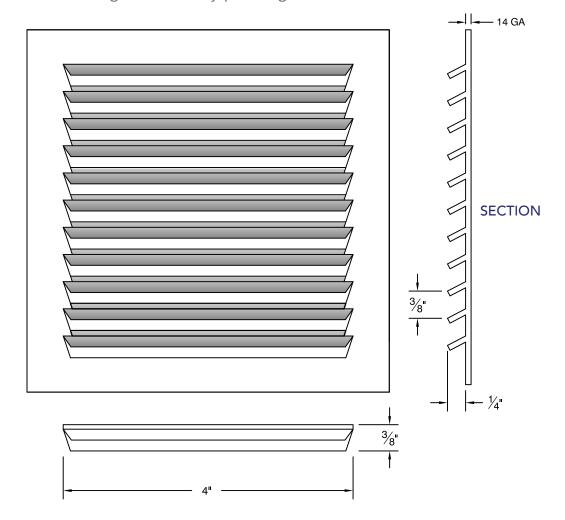


EC 300 J FRAME

TO ORDER: 844.254-6425 O: 214.613.2285 ArchitecturalBling.com

# **PUNCH LOUVERS**

Architectural Grille's custom made punch louvers are designed to your engineering specifications and provide durability and superior performance while also being aesthetically pleasing.



Consisting of multiple fixed blades, our punch louvers are ideal for air direction and flow in any interior or exterior commercial space.

Our custom made punch louvers are available in a variety of sizes, materials and finishes, and can also be customized to your needs and project standards.



TO ORDER: 844.254-6425 O: 214.613.2285 ArchitecturalBling.com

### THINK GREEN

- Aluminum Punch Louvers are post-consumer
   94% recycled aluminum
- Eco-friendly choice
- Helps obtain LEED™ credits for your commercial or residential projects

# MATERIALS & FINISHES

#### **ALUMINUM**

- Satin
- Primed
- Anodized Colors:
   Clear

Black

\_

- Duranodic > Light
  - > Medium
- > Dark
- Powder Coating

# BRASS or BRONZE

- Satin
- Statuary (US10B):
  - > Light
  - > Medium
- > Dark

#### STAINLESS STEEL

• Satin

#### **STEEL**

- Raw
- Primed
- Powder Coating

#### THICKNESSES\*

 Aluminum, Brass, Bronze, Stainless Steel, Steel:

1/16" - 14 GA

\*NOTE: Additional thicknesses available – ask your estimator for details.

# IN STOCK PRODUCTS

# PERFORATED GRILLES

• #208 Lattice

#### BAR GRILLES

- AG10 B Frame
- AG10 B Frame with door
- AG20 B Frame
- AG20 B Frame with door

#### **DIFFUSERS**

- Square Ceiling Diffuser 3-Way
- Square Ceiling Diffuser 4-Way

# DRYER VENT COVERS



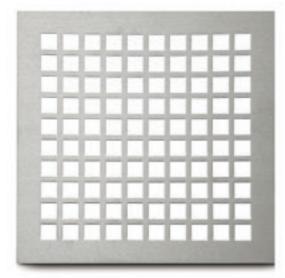
ARCHITECTURAL GRILLE

# STOCK ITEMS

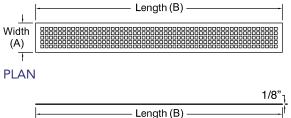
Looking for industry standard sized grilles or diffusers and don't have the time to place a custom order? Architectural Grille offers a range of stock items that are available for immediate delivery.

These architectural products meet our highest standard of quality and workmanship. They include 2 popular models of bar grilles (also with door options), a perforated grille pattern that is versatile and simple in design, a dryer vent cover available in 3 finishes and 2 types of square ceiling diffusers. All of our stock products are made from aluminum and are available in a variety of sizes to fit your budget, style and project.

# 208 LATTICE PERFORATED GRILLE



A simple and contemporary design, the #208 Lattice Perforated Grille is fabricated using post-consumer 94% recycled aluminum and has a brushed satin finish. This stock model is available in a wide range of industry standard sizes that will suit the desired air flow distribution needs in any residential or commercial application.



#### **SECTION**

#### PRODUCT DETAILS

Material: Aluminum\*

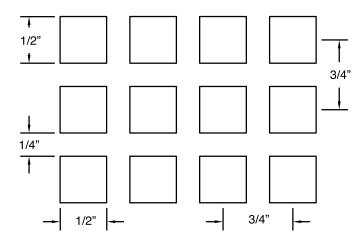
Finish: Satin

Material Thickness: 1/8" Pattern Dimension:

½" with ¼" bar - 45% open area

#### **PRODUCT ATTRIBUTES**

- Post-consumer 94% recycled aluminum
- Environmentally responsible
- Eco-friendly choice
- Helps obtain LEED™ credits for your commercial or residential projects



PATTERN (SHOWN FULL SIZE)

		WIDTH (A)									
		4"	4½"	5"	5½"	6"	6½"	7"	7½"	8"	10"
LENGTH (B)	8"	•				•				•	
	10"	•				•				•	•
	12"	•				•				•	•
	14"	•				•				•	
	24"	•	•	•	•	•	•	•	•	•	
	30"	•	•	•	•	•	•	•	•	•	
	36"	•	•	•	•	•	•	•	•	•	
	42"	•	•	•	•	•	•	•	•	•	
	48"	•	•	•	•	•	•	•	•	•	

#### AVAILABLE FOR IMMEDIATE SHIPPING



# IN STOCK PRODUCTS

# PERFORATED GRILLES

• #208 Lattice

#### BAR GRILLES

- AG10 B Frame
- AG10 B Frame with door
- AG20 B Frame
- AG20 B Frame with door

#### **DIFFUSERS**

- Square Ceiling Diffuser 3-Way
- Square Ceiling Diffuser 4-Way

#### DRYER VENT COVERS



# IN STOCK PRODUCTS

# PERFORATED GRILLES

• #208 Lattice

#### BAR GRILLES

- AG10 B Frame
- AG10 B Frame with door
- AG20 B Frame
- AG20 B Frame with door

#### **DIFFUSERS**

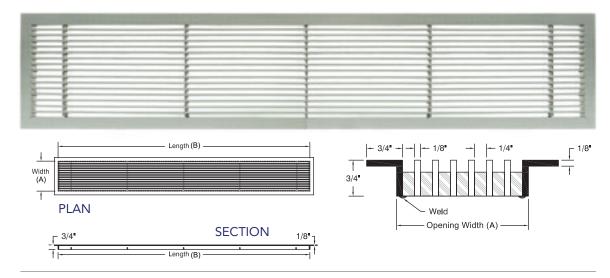
- Square Ceiling Diffuser 3-Way
- Square Ceiling Diffuser 4-Way

#### DRYER VENT COVERS



#### ARCHITECTURAL GRILLE

# AG10 B FRAME BAR GRILLE



#### AG 10 B FRAME PRODUCT DETAILS

(applicable with or without door)

- Available in Aluminum only
- Satin Finish only
- 0° Deflection
- Pencil Proof: ¼" spacing between bars
- Weld-Lock constructed for maximum durability

#### AG 10 B FRAME PRODUCT ATTRIBUTES

(applicable with or without door)

- Post-consumer **94% recycled aluminum**
- Environmentally responsible

WIDTH (A)

- Eco-friendly choice
- Helps obtain LEED™ credits for your commercial or residential projects

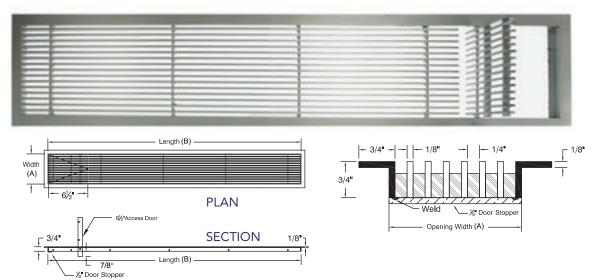
#### AG10 B FRAME SIZES AVAILABLE FOR IMMEDIATE SHIPPING:

- Standard (no door)
- With door

		2¼"	3½"	4"	4½"	5"	5½"	6"	8"	10"	12"
LENGTH (B)	8"	•		•				•	•		
	10"	•		•				•	•	•	
	12"	•		•				•	•	•	•
	14"	•		•				•	•	•	•
	24"		• •	• •	• •	• •	• •	• •			
	30"		• •	• •	• •	• •	• •	• •			
	36"		• •	• •	• •	• •	• •	• •			
	42"		• •	• •	• •	• •	• •	• •			
	48"		• •	• •	• •	• •	• •	• •			

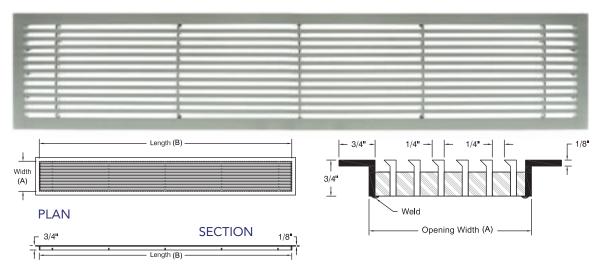
#### ARCHITECTURAL GRILLE

# AG10 B FRAME BAR GRILLE WITH DOOR



#### ARCHITECTURAL GRILLE

# AG20 B FRAME BAR GRILLE



#### AG 20 B FRAME PRODUCT DETAILS

(applicable with or without door)

- Available in Aluminum only
- Satin Finish only
- 45° Deflection
- Pencil Proof: ¼" spacing between bars
- Weld-Lock constructed for maximum durability

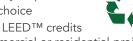
#### AG 20 B FRAME PRODUCT ATTRIBUTES

(applicable with or without door)

- Post-consumer 94% recycled aluminum
- Environmentally responsible

WIDTH (A)

- Eco-friendly choice
- Helps obtain LEED™ credits for your commercial or residential projects



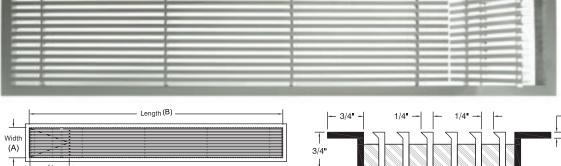
#### AG20 B FRAME SIZES AVAILABLE FOR IMMEDIATE SHIPPING:

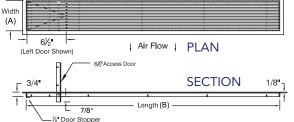
- Standard (no door)
- With Door (Specify Left or Right)

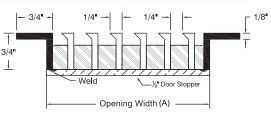
		2¼"	3½"	4"	4½"	5"	5½"	6"	8"	10"	12"
LENGTH (B)	8"										
	10"										
	12"										
	14"										
	24"			• •		• •		• •			
	30"			• •		• •		• •			
	36"			• •		• •		• •			
	42"			• •		• •		• •			
	48"			• •		• •		• •			

#### ARCHITECTURAL GRILLE

# AG20 B FRAME BAR GRILLE WITH DOOR







#### **IN STOCK PRODUCTS**

#### **PERFORATED GRILLES**

• #208 Lattice

#### BAR **GRILLES**

- AG10 B Frame
- AG10 B Frame with door
- AG20 B Frame
- AG20 B Frame with door

#### **DIFFUSERS**

- Square Ceiling Diffuser 3-Way
- Square Ceiling Diffuser 4-Way

#### **DRYER VENT COVERS**

TO ORDER: 844.254-6425 O: 214.613.2285 ArchitecturalBling.com

# IN STOCK PRODUCTS

# PERFORATED GRILLES

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- Square Ceiling Diffuser 3-Way
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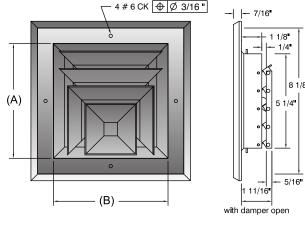
# DRYER VENT COVERS

#### ARCHITECTURAL GRILLE

# **SQUARE CEILING DIFFUSER 3-WAY**



Made of aluminum and available in 4 sizes, the Square Ceiling Diffuser 3-Way is the visible part of the air conditioning system that is mounted in the ceiling of a residential or commercial building. With a **270°** air diffusion pattern, this multi-louver model distributes air flow throughout the room and includes a damper for flow control as well as 4 screw holes for mounting / installation.



#### **PRODUCT DETAILS**

Material: Aluminum
Sizes:
Finish: White Gloss
Inclusions: Damper
Air Diffusion: 270°

Material: Aluminum
Sizes:
6"x 6"
8"x 8"
10"x 10"
12"x 12"

**AVAILABLE FOR IMMEDIATE SHIPPING** 

**PLAN** 

**SECTION** 

#### ARCHITECTURAL GRILLE

# **SQUARE CEILING DIFFUSER 4-WAY**



Made of aluminum and available in 3 sizes, the Square Ceiling Diffuser 4-Way is the visible part of the air conditioning system that is mounted in the ceiling of a residential or commercial building. With a **360°** air diffusion pattern, this multi-louver model evenly distributes air flow throughout the room and includes a damper for flow control as well as 4 screw holes for mounting / installation.

4 # 8 CK | ⊕ | Ø 3/16 •

# (A) (B)

# -- | -- 7/16" 1 1/8" -- 1/4" -- 1/4" -- 1/4" -- 1/4" -- 80 5 1/4" -- 5/16" with damper open

#### PRODUCT DETAILS

Material: Aluminum Sizes:
Finish: White Gloss 8" x 8"
Inclusions: Damper 10" x 10"
Air Diffusion: 360°

AVAILABLE FOR IMMEDIATE SHIPPING

O: 214.613.2285
ArchitecturalBling.com

**SECTION** 

TO ORDER:

844.254-6425

#### ARCHITECTURAL GRILLE

# **DRYER VENT COVERS**



Made of aluminum and available in 1 standard size, the decorative dryer vent is an architectural detail to replace your old and plain plastic vent. This visible part of your dryer vent system is normally mounted to the outside of a residential or commercial building. With a powder coated finish, this decorative vent cover is a pleasant replacement to the norm. Screw holes and screws are provided for mounting/installation.

NOTE: We have made every reasonable effort to provide you with an accurate representation of our color finishes. However, due to factors outside our control, such as light source, monitor settings and quality, material, etc., we cannot quarantee precise color representation.

For the most up-to-date color options, please visit our supplier Tiger Drylac's website www.tiger-coatings.us

#### **PRODUCT DETAILS**

Material: Aluminum Size: 6 1/4" x 6 1/4" Finish:

White Gloss Oyster White (RAL 1013) Light Ivory (RAL 1015)

#### **APPLICATIONS**

 Decorative Dryer Vent Cover / Cap

#### STANDARD FEATURES

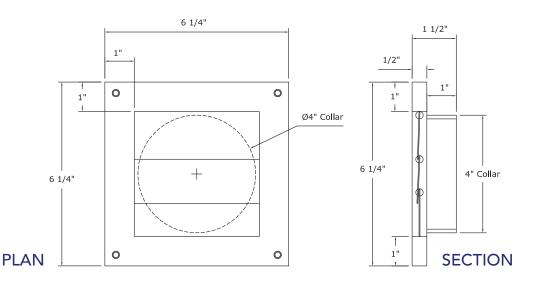
- Commercial and Residential use
- Exterior applications (depending on finish & material)

White Gloss

Oyster White (RAL 1013)

Light Ivory (RAL 1015)

#### AVAILABLE FOR IMMEDIATE SHIPPING



• Plan and Section shown are not to scale. Full scale available in "downloads" on our website.

# IN STOCK PRODUCTS

# PERFORATED GRILLES

• #208 Lattice

#### BAR GRILLES

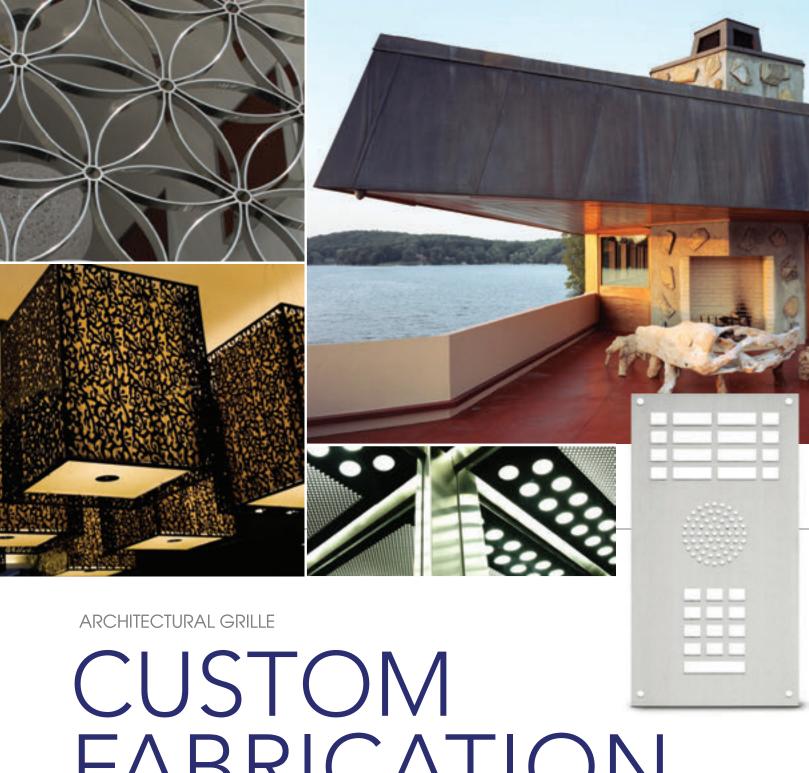
- AG10 B Frame
- AG10 B Frame with door
- AG20 B Frame
- AG20 B Frame with door

#### **DIFFUSERS**

- Square Ceiling Diffuser 3-Way
- Square Ceiling Diffuser 4-Way

# DRYER VENT COVERS

TO ORDER: 844.254-6425 O: 214.613.2285 ArchitecturalBling.com



# FABRICATION

Architectural Grille offers custom items with a limitless number of design possibilities. Using the latest, most sophisticated technology, it is possible to cut complex shapes and design patterns in a variety of materials such as paper, wood, glass, marble and all metals.



Our state-of-the-art technology eliminates the barriers in grille manufacturing and design, while providing customers with a new, cost saving alternative to conventional methods of decorative grille manufacturing. Let our fabrication specialists assist you in creating the perfect custom items for your job.



# **COLUMN SURROUNDS**

#### **APPLICATIONS:**

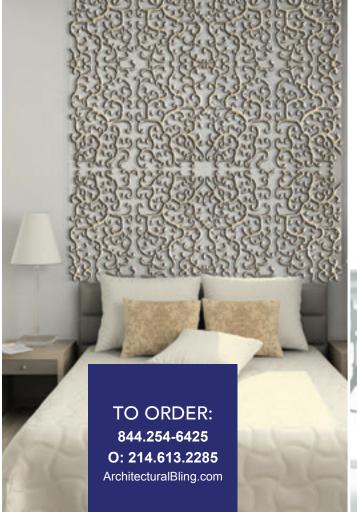
- Column Covers and Surrounds
- Tree Surrounds and Gratings

#### STANDARD FEATURES:

- Commercial and Residential use
- Interior and Exterior applications (depending on finish & material)
- Custom sizing to fit any curvature convex, concave or flat face





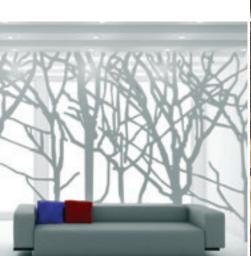


# **DECORATIVE PANELS & SCREENS**

#### **APPLICATIONS**

- Infill Panels: Stairways, Balconies, Railings
- Ceiling and Skylight Panels
- Room Divider and Partition Screens
- Custom HVAC Grille Covers
- Door Panel Inserts
- Privacy Screens
- Window Panels and Shutters
- Artwork

- Commercial and Residential use
- Interior and Exterior applications (depending on finish & material)





# **CUSTOM LIGHTING**

#### **APPLICATIONS**

- Wall Sconces
- Ceiling Light Pendants and Surrounds
- Light Fixture Panels
- Dropped Ceiling Light Panels:
   Elevators, Corridors and
   Hallways, Light boxes

#### STANDARD FEATURES

- Commercial and Residential use
- Interior and Exterior applications (depending on finish & material)





# **STAIR RISERS & TREADS**

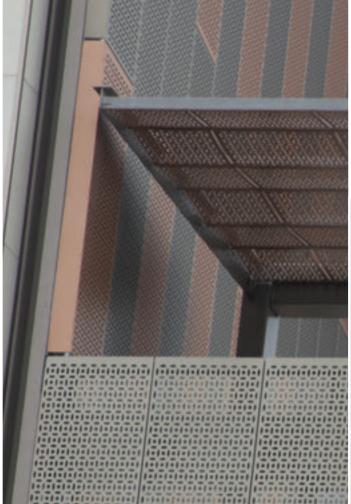
#### **APPLICATIONS**

- Stair Risers
- Stair Treads
- Stair Railing Infill Panels

- Commercial and Residential use
- Interior and Exterior applications (depending on finish & material)







## **SUNSHADES & AWNINGS**

#### **APPLICATIONS**

- Sunshades
- Awnings and Canopies
- Sunscreens

#### STANDARD FEATURES

- Commercial and Residential use
- Interior and Exterior applications (depending on finish & material)



# TO ORDER: 844.254-6425 0: 214.613.2285

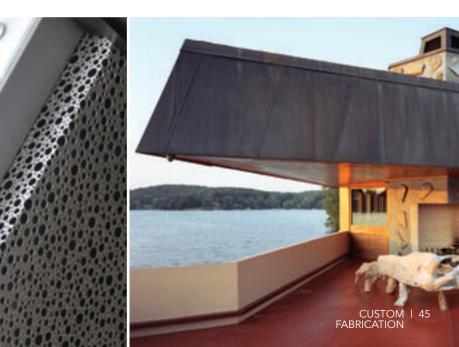
ArchitecturalBling.com

# **EXTERIOR FENCING & CLADDING**

#### **APPLICATIONS**

- Fencing: Profile Bar or Perforated
- Security Screens
- Gate Panels
- Cladding Panels: Solid Sheet,
   Profile Bar or Perforated

- Commercial and Residential use
- Exterior applications (depending on finish & material)



#### **CUSTOM PLATES**

#### **APPLICATIONS**

- Adapter (Cover) Plates
- Annunciator Panel Plates
- Video Intercom Camera Panel Plates
- Intercom Panel Plates
- Entry Access Panel Plates
- Single Unit Door Station Plate
- Custom Plates

#### STANDARD FEATURES

- Commercial and Residential use
- Interior and Exterior application (depending on material and finish)
- Custom sizing to fit any system, new or existing
- Custom design/style including custom hole placement for buttons, speaker/audio, directory, camera and screws









# **DRAIN COVERS**

#### **APPLICATIONS**

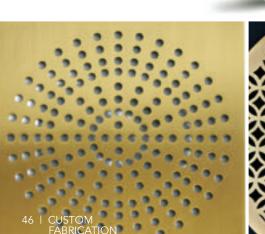
- Slot Trench Drain Cover Plate: Linear style
- Shower Drain Cover Plate:Round, Square or Rectangle top
- Floor Drain Cover Plate:Slotted or Bar

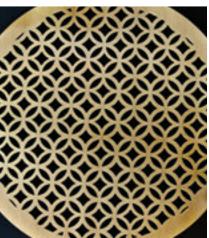
#### STANDARD FEATURES

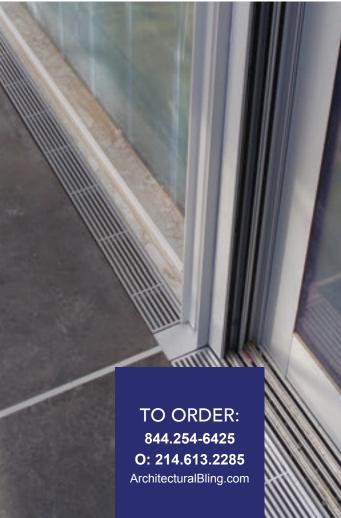
- Commercial and Residential use



 Interior and Exterior applications (depending on finish & material)









## **SIGNAGE**

#### **APPLICATIONS**

- Company Name Plates
- Company Logos
- Street and Address Sign Plates
- Typography: stand-alone Letters and Numbers
- House Numbers/Letters
- Directional Arrows
- Shapes and Symbols
- Vintage Art Boards
- Stencils

#### STANDARD FEATURES:

- Commercial and Residential use
- Interior and Exterior applications (depending on finish & material)









## SITE AMENITIES

#### **APPLICATIONS**

- Trash Receptacles: Individual Cans and Recycling Centers
- Smoking Solutions: Ash Urns
- Fire Extinguisher Holder
- Planters
- Seating: Benches, Chairs, Tables, Stools

- ${\operatorname{\mathsf{--}}}\operatorname{\mathsf{Commercial}}$  and Residential use
- Interior and Exterior applications (depending on finish & material)
- Custom sizing to fit any curvature convex, concave or flat face





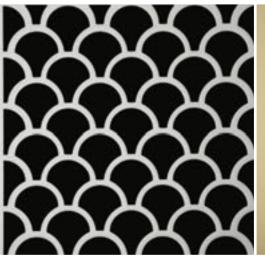


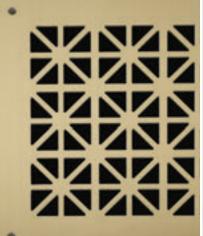
## RADIATOR ENCLOSURES

#### **APPLICATIONS**

- Radiator Enclosure or Cover
- Convector Enclosure or Cover
- Steam Pipes Enclosure or Cover
- Baseboards Enclosure or Cover

- Commercial and Residential use
- Interior applications (depending on finish & material)





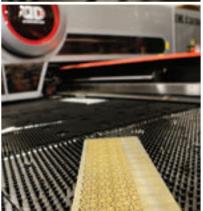












# ARCHITECTURAL GRILLE

We are able to offer custom and stock metal products with a limitless number of design possibilities. Using the latest in technology, it is possible to cut integral and complicated shapes and design patterns in materials such as acrylic, wood, glass, marble and all metals.

Specializing in custom projects with no minimum quantities, Architectural Grille is able to consistently deliver high quality factory-direct products to a variety of markets.

By utilizing state-of-the-art machinery incorporating CNC Punch, Laser and Waterjet technologies, we are able to offer extensive capabilities that include AutoCAD design, welding, bending, powder coating and finishing, all of which can be applied to areas of construction and interior design, including decorative screening, logos and artwork.

Architectural Grille has the ability to cut any pattern/design in any material with "pin-point" accuracy, giving architects and designers the power to translate their ideas and creativity into reality.

Architectural Grille is proud to be a member of the U.S. Green Building Council and to support sustainability by offering recycled aluminum and sourcing reclaimed materials to fabricate our products.

ArchitecturalBling.com
PROUDLY CUSTOM MADE IN THE USA





