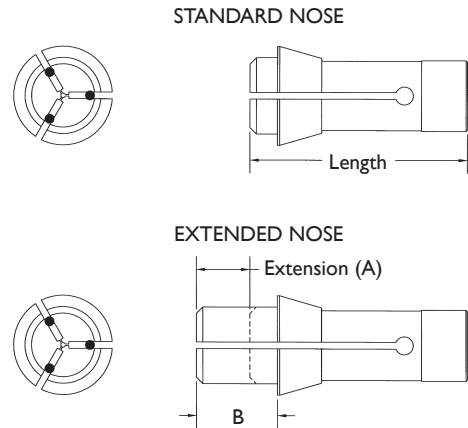


# COLLETS

## Emergency Collets

**DESCRIPTION:** In most cases, Emergency Collets are for temporary use when a permanent collet is not available. Emergency collets are thru-hardened for wear resistance yet soft enough to machine to your custom needs. Emergency Collets are available in standard lengths or extended nose lengths. It is good practice to maintain a small inventory of Emergency Collets for each machine to safeguard against that inevitable crash. The procedure is simple:

- 1.) order a permanent hardened replacement collet;
- 2.) place your Emergency Collet in your sub spindle;
- 3.) place the 3 pins into the holes on the face;
- 4.) apply pressure;
- 5.) drill and bore the ID to your custom size.



EMERGENCY COLLETS					
Standard Emergencies			Extended-Nose Emergencies		
Collet	Length	Pilot Hole	Extension (A)	B	Pilot Hole
E13	64MM 2.520	1/16	0.500	0.750	1/16
E15	64MM 2.520	1/16	0.625	0.850	1/16
E16	64MM 2.520	1/16	0.625	0.850	1/16
E20-201	26MM 1.024	1/16	0.625	0.825	1/16
E20	67MM 2.638	1/16	0.750	1.006	1/16
E24	62MM 2.440	1/16	0.625	0.895	1/16
E25	77MM 3.032	1/16	0.750	1.130	1/16
E0161	65MM 2.559	1/16	0.850	1.000	1/16
E30	80MM 3.150	1/16	1.000	1.400	1/16
E34	80MM 3.150	1/16	1.000	1.400	1/16
E32C	91MM 3.583	1/16	1.000	1.400	1/16
E37	92MM 3.622	1/16	1.000	1.375	1/16
E40	92MM 3.622	1/16	1.000	1.394	1/16
E44	92MM 3.622	1/16	1.000	1.394	1/16
E48	94MM 3.700	1/16	1.000	1.315	1/16

**Call (866) 395-4438 Toll Free to Order or**  
**Fax your Order to (440) 953-9209**  
**www.kebkollets.com**