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**The industry leader for all custom  
designed blown film and sheet line  
equipment!**

At CCS Machinery, our philosophy is to provide superior performance without cutting any corners. We always treat our customers fairly and, because of this, the plastics industry has trusted us for over 30 years.

We bring our process expertise to our new and custom designed products that are designed and built by our team in the USA. All of our equipment is designed, built and programmed with your safety and production needs as the main priority.

Whether it's for new product lines or replacing existing equipment, CCS Machinery is the go-to for new and custom extrusion machinery.

## **YOUR GO-TO MANUFACTURER FOR ALL EXTRUSION & CONVERTING NEEDS!**

- AIR RINGS
- BAG MACHINES
- CANTILEVERED WINDERS
- CHILLERS
- COATERS
- COMPLETE BLOWN & CAST LINES
- CORELESS WINDERS
- DIE CARTS
- DIES
- DRYERS
- DUAL TURRET WINDERS
- EXTRUDERS
- FOLDERS
- HOPPERS
- LAMINATORS
- LINE CONTROL SYSTEMS  
WITH DATA ACQUISITION
- POUCH MACHINES
- PRIMARY NIPS
- PRINTING PRESSES
- RECLAIM LINES
- ROTARY CUTTERS
- SECONDARY NIPS
- SEPARATORS
- SHEET STACKS
- SINGLE TURRET WINDERS
- SLITTERS
- SURFACE WINDERS
- TREATERS
- UNWINDS
- WICKETERS

# CCS MACHINERY

## NEW/CUSTOM EQUIPMENT

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## 1. DUAL TURRET WINDERS

CCS Machinery's Dual Turret Winders are custom designed to allow our customers to run several types of products of different material, thickness, speed, width, and roll diameter to allow versatility within their manufacturing system. These winders are available with many different features to assure a wide range of winding needs is accommodated, while maintaining excellent roll quality.

### **Standards Features:**

- Precisely sized motors and drives to handle your most extreme requirements
- COTS (Commercial off-the-shelf) parts used to allow for quick access to spares
- Forward and reverse winding
- Automated pressure control through the PLC
- Precise tension control
- Complete machine control from the HMI
- Electronic tapered tension
- Lay-on roll carriage or pivoting lay-on
- Variable frequency AC drives
- Closed-loop nip and spindle control
- Remote access for servicing
- Spindle torque control safety during manual roll transfer
- Leading edge safety features
- HMI manual accessible from the HMI
- Spanish and English HMI controls
- Spare Parts List on the HMI
- Self-Troubleshooting system with HMI alerts
- "Common Q&A" guide on the HMI
- Recipes Storage Screen on the HMI for machine settings

### **Optional Features:**

- Shaftless winding
- Bi-directional flying-knife auto transfer
- Bi-directional flip-knife auto transfer
- Slitting assemblies
- Static transfer
- Shaftless winding adapter for winding of any length

**A. CCS Machinery DTW – 144”, 30” Max OD**

- 144” Dual Turret Winder With Slitter Stations For Each Turret.
- Linear Lay-On Roll Carriages.
- Flying-Knife Auto Transfer.
- Static Transfer Option (Tapeless).
- Shaftless Winding Attachment.
- User-Friendly HMI With Recipes, Self-Diagnostics, Remote-Access, Manuals, and a Spare Parts List.



**B. CCS Machinery Compact DTW – 42”, 24” Max OD**

- 42” Compact Dual Turret Winder With an Incoming Nip Station.
- Slitter Station and J-Knife station.
- Laser Scanner For Operator Safety.
- User-Friendly HMI With Recipes, Self-Diagnostics, Remote-Access, Manuals, and a Spare Parts List.



**C. CCS Machinery DTW – 84”, 30” Max OD**

- 84” Dual Turret Winder With Slitter Stations For Each Turret.
- Linear Lay-On Roll Carriages.
- Flying-Knife Auto Transfer.
- Static Transfer Option (Tapeless).
- Driven Bowed Rolls.
- Lay-On Gap Sensing.
- Laser Scanner For Operator Safety.
- User-Friendly HMI With Recipes, Self-Diagnostics, Remote-Access, Manuals, and a Spare Parts List.





**D. CCS Machinery Shaftless DTW – 84", 24" Max OD**

- 84" Dual Turret Winder (Shaftless).
- Linear Lay-On Roll Carriages.
- Flying-Knife Auto Transfer.
- Laser Scanner For Operator Safety.
- User-Friendly HMI With Recipes, Self-Diagnostics, Remote-Access, Manuals, and a Spare Parts List.





## **2. SINGLE TURRET WINDERS**

CCS Machinery's Single Turret Winders are custom designed to allow our customers to run several types of products of different material, thickness, speed, width, and roll diameter to allow versatility within their manufacturing system. These winders are available with many different features to assure a wide range of winding needs is accommodated, while maintaining excellent roll quality.

### **Standards Features:**

- Precisely sized motors and drives to handle your most extreme requirements
- COTS (Commercial off-the-shelf) parts used to allow for quick access to spares
- Forward and reverse winding
- Automated pressure control through the PLC
- Precise tension control
- Complete machine control from the HMI
- Electronic Tapered Tension
- Lay-on roll carriage or pivoting lay-on
- Variable frequency AC drives
- Closed-loop nip and spindle control
- Remote access for servicing
- Spindle torque control safety during manual roll transfer
- Leading edge safety features
- HMI manual accessible from the HMI
- Spanish and English HMI controls
- Spare Parts List on the HMI
- Self-Troubleshooting system with HMI alerts
- "Common Q&A" guide on the HMI
- Recipes Storage Screen on the HMI for machine settings

### **Optional Features:**

- In-feed Nip
- Shaftless winding
- Bi-directional flying-knife auto transfer
- Bi-directional flip-knife auto transfer
- Slitting assemblies
- Static transfer
- Shaftless winding adapter for winding of any length
- Film accumulator station for stop-and-go roll transfer
- Gap Control

**A. CCS Machinery STW – 68", 30" Max OD**

- 68" Single Turret Winder.
- Linear Lay-On Roll Carriage.
- Lay-On Gap Sensing.
- Laser Scanner For Operator Safety.
- User-Friendly HMI With Recipes, Self-Diagnostics, Remote-Access, Manuals, and a Spare Parts List.



**B. CCS Machinery Compact STW – 42", 24" Max OD**

- 42" Compact Single Turret Winder.
- Pivoting Lay-On Roll.
- User-Friendly HMI With Recipes, Self-Diagnostics, Remote-Access, Manuals, and a Spare Parts List.



**C. CCS Machinery Swing-Out Shafts STW – 56”, 16” Max OD**

- 56” Swing-Out Single Turret Winder.
- Heated Flying-Knife Auto Transfer.
- “Swing-Out” Winding Shafts For An Easy Unload
- User-Friendly HMI With Recipes, Self-Diagnostics, Remote-Access, Manuals, and a Spare Parts List.



**D. CCS Machinery STW With Accumulator Station – 86”, 30” Max OD**

- 86” Single Turret Winder With an Accumulator Station For Stop-And-Go Operation.
- Flying-Knife Auto Transfer.
- Linear Lay-On Roll Carriage.
- User-Friendly HMI With Recipes, Self-Diagnostics, Remote-Access, Manuals, and a Spare Parts List.



**E. CCS Machinery STW With A Dancer/Accumulator – 84”, 28” Max OD**

- 84” Single Turret Winder With a Dancer Accumulator For Stop-And-Go Operation.
- Adjustable Idler Roll.
- User-Friendly HMI With Recipes, Self-Diagnostics, Remote-Access, Manuals, and a Spare Parts List.





### 3. BUDGET WINDERS

With the simple yet effective design of CCS Machinery's budget winders, winding and quick roll transfers in confined spaces become hassle free for the operator.

These budget winders come equipped with our standard safety torque control feature over the spindle shafts during roll transfer along with bi-directional winding options through the operator-friendly HMI. Features include light curtains for operator safety, a bag/feet counter, spare parts list on the HMI and an optional in-feed nip roll assembly with dancer control.

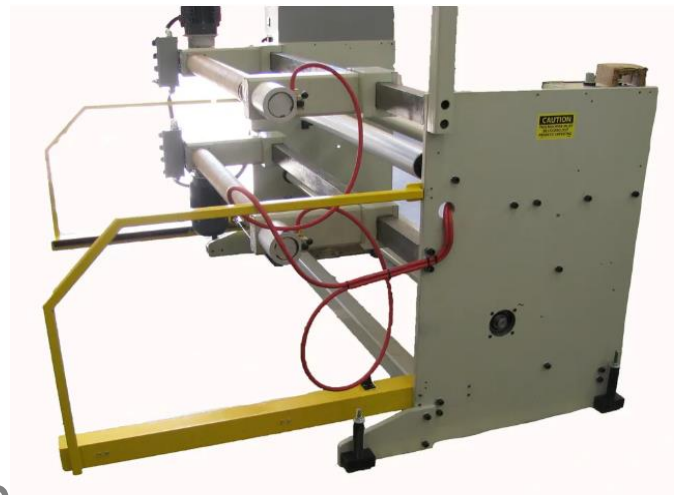
#### A. CCS Machinery Budget Winder – 54", 18" Max OD

- 54" Budget Winder.
- Easily Portable Around The Factory Floor.
- Low Torque Mode For Operator Safety When A Spindle Transfer Is Initiated.
- Ability To Count Footage Or Bags.
- Operator Friendly HMI For Direction Setup, Counter Setup, and a Spare Parts List.



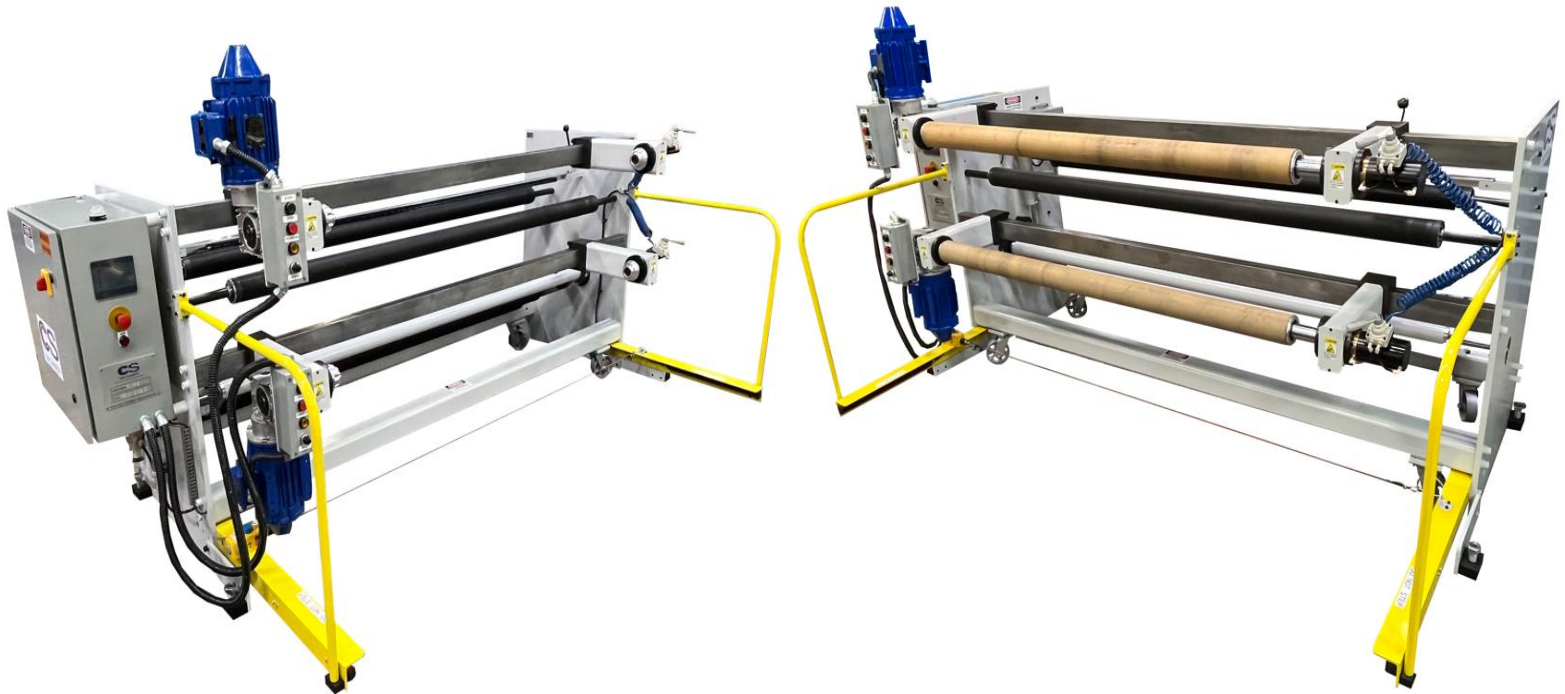
#### B. CCS Machinery Budget Winder – 74", 18" Max OD

- 74" Budget Winder.
- Easily Portable Around The Factory Floor.
- Low Torque Mode For Operator Safety When A Spindle Transfer Is Initiated.
- Ability To Count Footage Or Bags.
- Operator Friendly HMI For Direction Setup, Counter Setup, and a Spare Parts List.



**C. CCS Machinery Budget Winder – 84", 18" Max OD**

- 74" Budget Winder.
- Easily Portable Around The Factory Floor.
- Low Torque Mode For Operator Safety When A Spindle Transfer Is Initiated.
- Ability To Count Footage Or Bags.
- Operator Friendly HMI For Direction Setup, Counter Setup, and a Spare Parts List.



#### 4. CANTILEVERED WINDERS

CCS Machinery cantilevered winders provide automatic precise tension control with single to multi-position fixed shaft spindles or an automatic turret for rapid transfers while allowing easy spindle access.

##### **Standard Features:**

- HMI manual accessible from the HMI
- Spanish and English HMI controls
- Spare Parts List on the HMI
- Self-Troubleshooting system with HMI alerts
- “Common Q&A” guide on the HMI
- Recipes Storage Screen on the HMI for machine settings

##### **Optional Features:**

- In-feed nip
- Slitting assembly
- Automatic guiding
- Dancer accumulator for stop-and-go roll transfer
- Pull rolls
- Outboard supports

##### **A. CCS Machinery Cantilevered Winder With Infeed Nip – 24”, 18” Max OD**

- 24” Cantilevered Winder With Infeed Nip.
- Accumulator Dancer For Stop-And-Go Operation.
- Easily Portable Around The Factory Floor.
- Low Torque Mode For Operator Safety When A Spindle Transfer Is Initiated.
- User-Friendly HMI With Recipes, Self-Diagnostics, Manuals, and a Spare Parts List.





**B. CCS Machinery Lightweight Cantilevered Winder– 52", 18" Max OD**

- 52" Cantilevered Winder.
- Easily Portable Around The Factory Floor.
- Low Torque Mode For Operator Safety When A Spindle Transfer Is Initiated.
- User-Friendly HMI With Recipes, Self-Diagnostics, Manuals, and a Spare Parts List.



**C. CCS Machinery Oscillating Cantilevered Winder– 15", 18" Max OD**

- 15" Cantilevered Winder With Oscillating Base.
- Infeed Nip.
- Low Torque Mode For Operator Safety When A Spindle Transfer Is Initiated.



**D. CCS Machinery Lightweight Cantilevered Winder– 52", 18" Max OD**

- 52" Cantilevered Winder.
- Easily Portable Around The Factory Floor.
- Low Torque Mode For Operator Safety When A Spindle Transfer Is Initiated.
- User-Friendly HMI With Recipes, Self-Diagnostics, Manuals, and a Spare Parts List.



## 5. AUTOMATIC CORELESS WINDERS

CCS Machinery provides Automatic Coreless Winders with Auto-Cut transfers, automatic tape application, and automatic roll discharge capabilities! A nip station and film accumulation station are provided. This system design allows customers to run product of different thicknesses, speeds, widths, and roll diameters all while reducing operation costs with the removal of unnecessary labor!

### **Standards Features:**

- Precisely sized motors and drives to handle your most extreme requirements
- COTS (Commercial off-the-shelf) parts used to allow for quick access to spares
- Automated pressure control through the PLC
- Automatic Roll discharging
- Ability to automatically start winding new rolls
- Precise tension control
- Complete machine control from the HMI
- Lay-on roll carriage
- Servo Motors
- Closed-loop nip and spindle control
- Remote access for servicing
- Leading edge safety features
- HMI manual accessible from the HMI
- Spanish and English HMI controls
- Spare Parts List on the HMI
- Self-Troubleshooting system with HMI alerts
- “Common Q&A” guide on the HMI
- Recipes Storage Screen on the HMI for machine settings

### **Optional Features:**

- Film accumulator
- Unwind Station
- Automatic Tape or Label applicator
- Discharge Table
- Discharge Basket



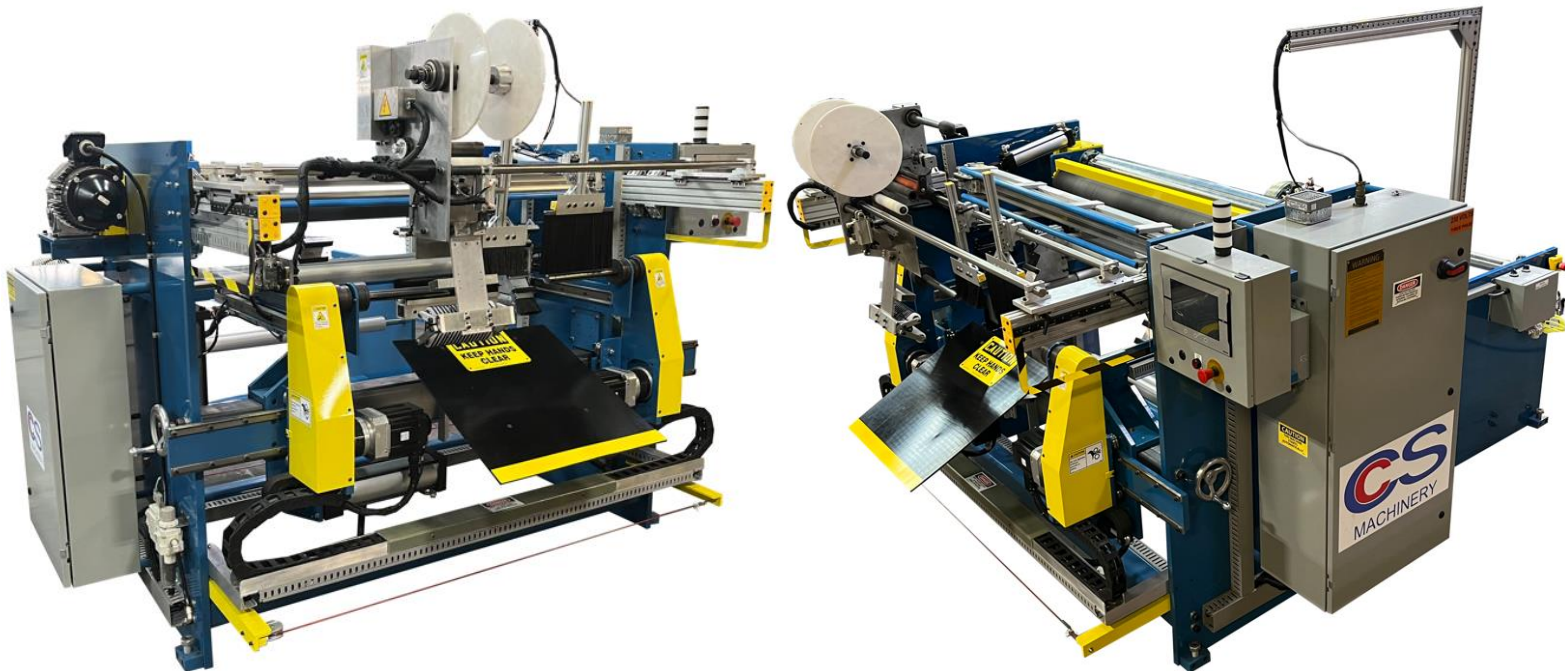
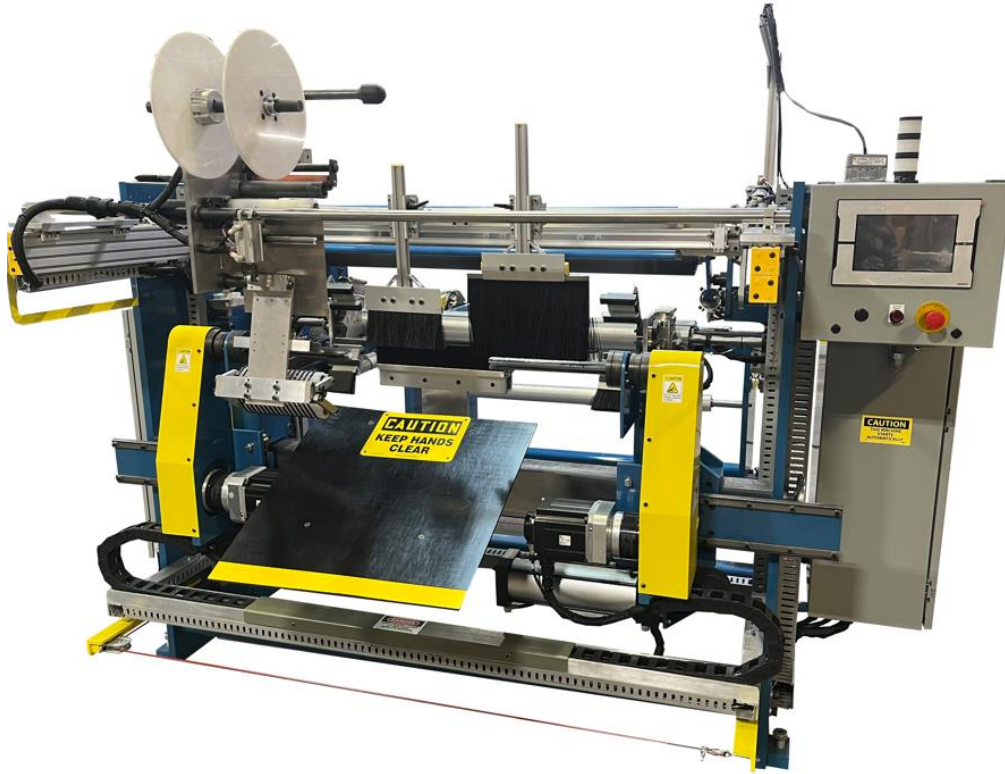
**A. CCS Automatic Coreless Winder With Infeed Nip And Accumulation Station**

- 74" Coreless Winder With Infeed Nip and Accumulation Station For In-Line Production.
- Flying-Knife Auto Transfer
- Automatic Tape Application.
- Automatic Roll Discharge.
- User-Friendly HMI With Recipes, Self-Diagnostics, Remote Access, Manuals, and a Spare Parts List.



**B. CCS Automatic Coreless Winder With Unwind Station**

- 24" – 48" Coreless Winder and Unwind Station.
- Unwind Station Controlled By an Air Brake For Out-Of-Line Production.
- Flying-Knife Auto Transfer
- Automatic Label Application On Finished Rolls .
- Automatic Roll Discharge.
- User-Friendly HMI With Recipes, Self-Diagnostics, Remote Access, Manuals, and a Spare Parts List.







## 6. SEPARATORS

CCS Machinery's separators are the perfect pieces of equipment to put downstream from your bag machine to separate perforated bags while running in-line.

### Control Options:

- Independent nip drives with adjustable differential speed for separation
- Single nip drive with a geared differential speed ratio for separation

#### A. CCS Separator – 40"

- 40" Separator.
- Independent nip drives with adjustable differential speed for separation.





## 7. PRIMARY NIPS

CCS Machinery primary nips are unparalleled at consistently drawing film from the extrusion die, maintaining air entrapment and web thickness of any width. Optional features are listed below to accommodate all primary nip needs.

### **Optional Features:**

- Oscillating nip frame
- Collapsing frame
- Side guides
- Gusset Boards

#### **A. CCS Primary Nip – 86”**

- 86” Primary Nip.
- Local and Remote-Control Stations.



#### **B. CCS Primary Nip – 104”**

- 104” Primary Nip.
- Collapsing Frame and Gusset Boards Included.



**C. CCS Primary Nip – 114”**

- 114” Primary Nip.
- Local and Remote-Control Stations.



**D. CCS Primary Nip – 54”**

- 114” Primary Nip.
- Collapsing Frame and Gusset Boards Included.



## 8. SECONDARY NIPS

CCS Machinery secondary nips ensure consistent web tension of any width is maintained from the primary nip down to the winding system.

### Optional Features:

- S-Wrap
- Slitting assemblies
- Expanding surface spreader rolls
- Bowed roll

#### A. CCS Secondary Nip – 84”

- 84” Secondary Nip.
- Slitter Assembly.
- Driven Bowed Roll.



#### B. CCS Secondary Nip – 114”

- 84” Secondary Nip.
- Slitter Assembly.
- Driven Bowed Roll and S-Wrap Rolls.
- Expanding Surface Spreader Roll.



## 9. TRIM WINDERS

The compact size of CCS Machinery Trim Winders allows them to be portable and to fit in space-restricted areas. With easy speed and torque adjustment controls, CCS Trim Winders provide an effective and efficient means of edge trim winding of almost any type of material into a spool.

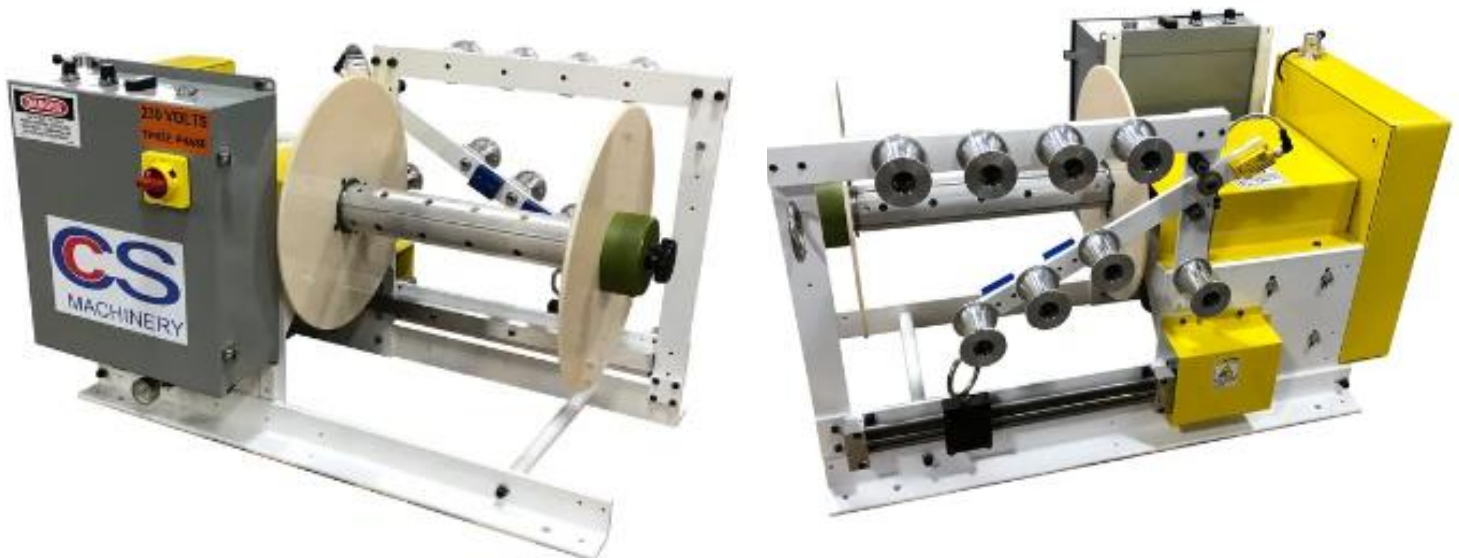
### A. CCS Trim Winder – 14”

- 14” Face, 16” OD” Trim Winder.
- Manual Speed and Torque control.
- Manual Pneumatic Valve For Core Removal.



### B. CCS Oscillating Trim Winder With Dancer – 14”

- 14” Face, 16” OD” Oscillating Trim Winder.
- Manual Winding Speed and Oscillating Speed control.
- Input Dancer.





## **10. HEAT AND LINE CONTROL PANELS WITH DATA ACQUISITION OPTION**

CCS Machinery offers heat and line control panels to have complete control over your extrusion systems from one central point! Whether it is a simple heat control system using individual temperature control modules or a complex heat and line control system with complete control through an HMI, CCS Machinery has the solution for you.

Our heat and line control panels are capable of monitoring countless zones in multiple extruders and die assemblies. Our systems can monitor zone temperatures, heater loads, melt temperatures, melt pressures, and extruder/nip/air ring blower speeds.

Simultaneously, they can control:

- Extruder/Air ring blower start/stop operations
- Nip start/stop and open/close operations
- Motor speeds
- Alarms
- Zone temperature set points using multi-loop controllers
- Recipes
- Master system speed option

ALL USING A SINGLE HMI !

**A. CCS Heat & Line Control Panel – 10 Zone, No HMI**

- 10 Zone Heat Control Panel.
- Extruders, Nip, Die, Air Ring, and Line Controls (Speed, Start/Stop, Open/Close, Direction).



**B. CCS Heat & Line Control Panel – 35 Zone, HMI Control**

- 35 Zone Heat Control Panel.
- Extruders, Nip, Die, Air Ring, and Line Controls (Speed, Start/Stop, Open/Close, Direction).
- HMI Controlled With Recipe Database.



**C. Co-Extrusion Line Control With Data Acquisition**

- Co-Extrusion line with 3 extruders, adapters, dryers, and die for a total of 56 zones.
- Heat/Cool controls and setpoints, extruder speeds, extruder speed and load feedback, melt pressures, and start/stop controls all handled through a user-friendly HMI.
- All user settings are able to be stored as Recipes on the HMI for quick line setups for repeat jobs.
- SCADA (data acquisition) system included on a PC.
- SCADA system capable of recording history of all settings, parameter changes and feedbacks, which are time/date stamped for the previous 30 days.
- The SCADA system can plot trends/graphs of all system setpoints and feedbacks for the previous 30 days.
- Reports of setpoints and feedback of parameters can be printed and/or saved as a PDF at the end of each shift and after each roll change.





## 11. SLIT SEAL STANDS

CCS Machinery provides slit seal stations to produce slit rolls (multiple ups) for winding and post-gusseted film applications. Adjustable blades allow for the slit seal of a wide range of materials and speeds.

### A. CCS Slit Seal Stand – 84”

- 84” Slit Seal Stand.
- 5 Slit/Seal Zones With Independent Temperature Controllers.
- Nip Roll With Speed and Torque Control.
- Adjustable Slit/Seal Contact To The Film.
- Adjustable Slit/Seal Positioning.



## **12. HIGH-SPEED SERVO HOLE PUNCH**

The CCS Machinery high-speed servo punch is our new technology punching system for a continuously moving web. Advantages of our new system includes a nearly 100% slug removal rate, the capability of reaching speeds of 100 cycles per minute or more, and it uses less air that the pneumatic driven competitors.

Replacement punches are less than \$20 each and are known to run for 1000+ hours, allowing the unit to run continuously with significantly less maintenance down time than any Ball and Die Punch.

### **A. CCS High-Speed Servo Hole Punch – 80”**

- 80” High-Speed Servo Hole Punch For In-Line Production.
- Nearly 100% Slug Removal.
- Punches Are Known To Run For 1000+ Hours.
- The Punch System Is Driven By A Servo Motor Which Can Achieve Speeds Of 100+ Cycles Per Minute.
- Significantly Less Maintenance Down Time Than Any Ball or Die Punch.
- Adjustable Punch Distanced From A User-Friendly HMI With Recipes.



### 13. DIE CARTS

Whether you need a stationary or oscillating die cart, CCS Machinery can design and build the die cart to best suit your extrusion needs! We provide adapter flanges, heaters, thermocouples, an oscillator drive with controls, V-grooved wheels, etc. to ensure our customers have a die station that can produce their desired products.

#### A. CCS Oscillating Die Cart

- Die Cart With 2" Bore.
- Oscillating Mechanism.
- Adapter Pipe and Flange Included.
- Start/Stop Controls With Direction Indicator



## 14. SHEET STACKS

For your sheet extrusion needs, CCS Machinery Sheet Stacks offer a superior means of sheet line cooling and roll gap control for film thickness while being able to precisely adjust its position in reference to the sheet die.

### A. CCS Sheet Stack – 86”

- CCS Sheet Stacks For Sheet Lines.
- Three Individually Driven Rollers With Precision Gap Adjustments.
- Water Temperature Control.





## **15. PRINTING PRESSES**

CCS Machinery printing presses can come in a variety of designs being single to multi-color, and in-line to stand-alone systems. These printing presses feature wide web width, print width, repeat, and speed ranges with dancer controlled tension.

Optional features include electric continuous inking and electric hot air drying.

### **A. CCS Printing Press – 94”**

- 1-Color CCS Printing Press (2 Color Also Available)
- Electric Hot Air Drying.
- Electric Continuous Inking.
- Closed Chambered Doctor Blade
- Dancer Controlled Machine Speed



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