

Channel Nuts

Channel nuts are one of the main components of our strut system. It is designed to provide essential gripping power and ease during installation. Channel nuts are press formed, machined and hardened from steel which meets the requirements of ASTM A108 or ASTM A36 for our larger sizes.

Bolts, Screws, and Nuts

All bolts, screws and nuts meet the physical and chemical requirements of ASTM A307, SAE J429 or ASTM A563, and have unified inch screw threads (coarse, UNC). ISO metric threads are also available on special request.

Recommended Torque

Bolt Size	1/4"-20	⁵ / ₁₆ "- 18	³/ ₈ "-16	¹ / ₂ "-13
Foot/Lbs.	6	11	19	50
Nm	8	15	26	68

Bolt Size	M6x1	M8 x1.25	M10 x 1.5	M12x1.75
Nm	12	17	36	62
Foot/Lbs.	9	13	27	46

Materials & Finishes*

*Unless otherwise Noted. Refer to the product page for materials and finishes available by catalog number.

Note: Channel nuts are not available in HDG, Aluminum, or Stainless Steel Type 304

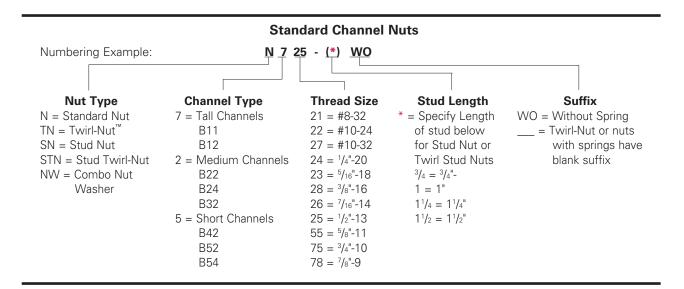
Finish Code	Finish	Specification
PLN	Plain	ASTM A108/A307 Gr. A,
PLIN	Plain	ASTM A563, SAE J429
ZN	Electro-Plated Zinc	ASTM B633 SC1 Type III
CZ	Chromium Zinc	ASTM F1136 Gr. 3
HDG	Hot-Dipped Galvanized	ASTM A153
SS6	Stainless Steel Type 316	MPIF 35/ASTM F593
AL	Aluminum	ASTM F468 S4

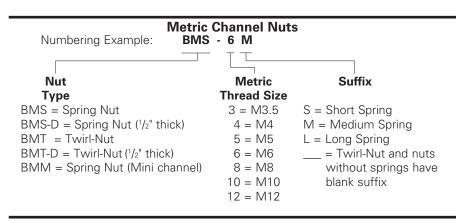
Metric

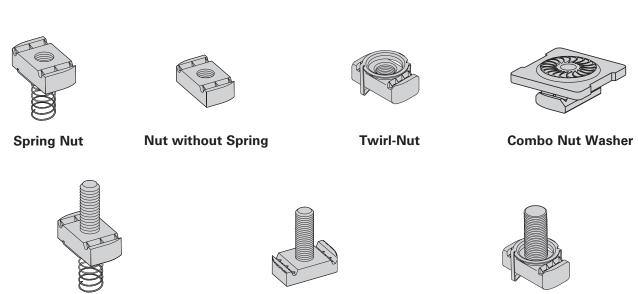
Metric dimensions are shown in parentheses. Unless Noted, all metric dimensions are in millimeters.

Note: Channel nuts and hardware are sold in full box quantities.

Twirl Stud Nut







Stud Nut without Spring

Stud Nut with Spring



Note: See page 84 for resistance to slip & page 85 for pull-out strength. Channel nuts and hardware are sold in full box quantities.

Nut Without Spring

Part No.	Thread Size	Fits Channel Sizes	Nut T	hickness mm	Wt Lbs.	/C kg
N221WO	#8-32	All sizes except B62 & B72	1/4"	(6.3)	7.0	(3.17)
N227WO	#10-32	All sizes except B62 & B72	1/4"	(6.3)	7.0	(3.17)
N222WO	#10-24	All sizes except B62 & B72	1/4"	(6.3)	7.0	(3.17)
N224WO	1/4-20	All sizes except B62 & B72	1/4"	(6.3)	6.7	(3.04)
N223WO	⁵ / ₁₆ -18	All sizes except B62 & B72	1/4"	(6.3)	6.7	(3.04)
N228WO	³/ ₈ -16	All sizes except B62 & B72	3/8"	(9.5)	9.3	(4.22)
N226WO	⁷ / ₁₆ -14	All sizes except B62 & B72	3/8"	(9.5)	8.8	(3.99)
N225WO	¹ / ₂ -13	B11, B12, B22, B24, B32	1/2"	(12.7)	11.6	(5.26)
N525WO	1/2-13	B42, B52, B54	3/8"	(9.5)	8.8	(3.99)
N255WO	⁵ /8-11	B11, B12, B22, B24, B32	1/2"	(12.7)	16.4	(7.44)
N555WO	⁵ /8-11	B42, B52, B54	3/8"	(9.5)	10.2	(4.62)
N275WO	3/4-10	B11, B12, B22, B24, B32	1/2"	(12.7)	14.5	(6.58)
N575WO	³ / ₄ -10	B42, B52, B54	3/8"	(9.5)	8.8	(3.99)
N278WO	⁷ / ₈ -9	B11, B12, B22, B24, B32	1/2"	(12.7)	12.5	(5.67)
Metric Thread	s					
BMS-6	M6 x 1	All sizes except B62 & B72	1/4"	(6.3)	6.9	(3.13)
BMS-8	M8 x 1.25	All sizes except B62 & B72	1/4"	(6.3)	6.7	(3.04)
BMS-10	M10 x 1.5	All sizes except B62 & B72	3/8"	(9.5)	9.6	(4.35)
BMS-12	M12 x 1.75	All sizes except B62 & B72	3/8"	(9.5)	9.2	(4.17)
BMS-D-12	M12 x 1.75	B11, B12, B22, B24, B32	1/2"	(12.7)	12.2	(5.53)

Note: For mini channel nut information see page 245.

Note: See page 84 for resistance to slip & page 85 for pull-out strength. Channel nuts and hardware are sold in full box quantities.







Spring Nut

Part No.	Thread Size	Fits Channel Sizes	Nut Th	nickness	W	t./C
			ln.	mm	Lbs.	kg
N721	#8-32	B11 & B12	1/4"	(6.3)	7.0	(3.17)
N221	#8-32	B22, B24, B32	1/4"	(6.3)	7.0	(3.17)
N521	#8-32	B42, B52, B54	1/4"	(6.3)	7.0	(3.17)
N727	#10-32	B11 & B12	1/4"	(6.3)	7.0	(3.17)
N227	#10-32	B22, B24, B32	1/4"	(6.3)	7.0	(3.17)
N527	#10-32	B42, B52, B54	1/4"	(6.3)	7.0	(3.17)
N722	#10-24	B11 & B12	1/4"	(6.3)	7.0	(3.17)
N222	#10-24	B22, B24, B32	1/4"	(6.3)	7.0	(3.17)
N522	#10-24	B42, B52, B54	1/4"	(6.3)	7.0	(3.17)
N724	1/4-20	B11 & B12	1/4"	(6.3)	6.7	(3.04)
N224	1/4-20	B22, B24, B32	1/4"	(6.3)	6.7	(3.04)
N524	1/4-20	B42, B52, B54	1/4"	(6.3)	6.7	(3.04)
N723	5/16-18	B11 & B12	1/4"	(6.3)	6.7	(3.04)
N223	5/16-18	B22, B24, B32	1/4"	(6.3)	6.7	(3.04)
N523	5/16-18	B42, B52, B54	1/4"	(6.3)	6.7	(3.04)
N728	³/ ₈ -16	B11 & B12	3/8"	(9.5)	9.3	(4.22)
N228	3/8-16	B22, B24, B32	3/8"	(9.5)	9.3	(4.22)
N528	³ / ₈ -16	B42, B52, B54	3/8"	(9.5)	9.3	(4.22)
N726	7/16-14	B11 & B12	3/8"	(9.5)	8.8	(3.99)
N226	7/16-14	B22, B24, B32	3/8"	(9.5)	8.8	(3.99)
N526	7/16-14	B42, B52, B54	3/8"	(9.5)	8.8	(3.99)
N725	1/2-13	B11 & B12	1/2"	(12.7)	11.6	(5.26)
N225	1/2-13	B22, B24, B32	1/2"	(12.7)	11.6	(5.26)
N525	1/2-13	B42, B52, B54	3/8"	(9.5)	8.8	(3.99)
N755	⁵ / ₈ -11	B11 & B12	1/2"	(12.7)	16.4	(7.44)
N255	⁵ / ₈ -11	B22, B24, B32	1/2"	(12.7)	16.4	(7.44)
N555	5/8-11	B42, B52, B54	3/8"	(9.5)	10.2	(4.62)
N775	3/4-10	B11 & B12	1/2"	(12.7)	14.5	(6.58)
N275	3/4-10	B22, B24, B32	1/2"	(12.7)	14.5	(6.58)
N575	3/4-10	B42, B52, B54	3/8"	(9.5)	8.8	(3.99)
N778	7/8-9	B11 & B12	1/2"	(12.7)	12.5	(5.67)
N278	7/8-9	B22, B24, B32	1/2"	(12.7)	12.5	(5.67)
Metric Threads	3					
BMS-6L	M6 x 1	B11 & B12	1/4"	(6.3)	6.9	(3.13)
BMS-6M	M6 x 1	B22, B24, B32	1/4"	(6.3)	6.9	(3.13)
BMS-6S	M6 x 1	B42, B52, B54	1/4"	(6.3)	6.9	(3.13)
BMS-8L	M8 x 1.25	B11 & B12	1/4"	(6.3)	6.7	(3.04)
BMS-8M	M8 x 1.25	B22, B24, B32	1/4"	(6.3)		(3.04)
BMS-8S	M8 x 1.25	B42, B52, B54	1/4"	(6.3)	6.7	(3.04)
BMS-10L	M10 x 1.5	B11 & B12	3/8"	(9.5)	9.6	(4.35)
BMS-10M	M10 x 1.5	B22, B24, B32	3/8"	(9.5)	9.6	(4.35)
BMS-10S	M10 x 1.5	B42, B52, B54	3/8"	(9.5)	9.6	(4.35)
BMS-12M	M12 x 1.75	B22, B24, B32	3/8"	(9.5)	9.2	(4.17)
BMS-12S	M12 x 1.75	B42, B52, B54	3/8"	(9.5)	9.2	(4.17)
BMS-D-12L	M12 x 1.75	B11 & B12	1/2"	(12.7)	12.2	(5.53)
BMS-D-12M	M12 x 1.75	B22, B24, B32	1/2"	(12.7)	12.2	(5.53)

Note: For mini channel nut information see page 245.



Note: See page 84 for resistance to slip & page 85 for pull-out strength. Channel nuts and hardware are sold in full box quantities.

Twirl-Nut

	Part No.	Thread Size	Fits Channel Sizes	Nut Thickness In. mm	Wt./C Lbs. kg
	TN221	#8-32	All sizes except B62 & B72	1/4" (6.3)	7.0 (3.17)
	TN227	#10-32	All sizes except B62 & B72	1/4" (6.3)	7.0 (3.17)
	TN222	#10-24	All sizes except B62 & B72	1/4" (6.3)	7.0 (3.17)
	TN224	1/4-20	All sizes except B62 & B72	1/4" (6.3)	6.7 (3.04)
	TN223	5/16-18	All sizes except B62 & B72	1/4" (6.3)	6.7 (3.04)
	TN228	³ / ₈ -16	All sizes except B62 & B72	³ / ₈ " (9.5)	9.3 (4.22)
	TN226	⁷ / ₁₆ -14	All sizes except B62 & B72	³ / ₈ " (9.5)	8.8 (3.99)
	TN225	1/2-13	B11, B12, B22, B24, B32	¹ / ₂ " (12.7)	11.6 (5.26)
	TN525	1/2-13	B42, B52, B54	3/8" (9.5)	8.8 (3.99)
	TN255	⁵ / ₈ -11	B11, B12, B22, B24, B32	¹ / ₂ " (12.7)	11.0 (4.99)
	BMT-6	M6 x 1	All sizes except B62 & B72	1/4" (6.3)	6.9 (3.13)
	BMT-8	M8 x 1.25	All sizes except B62 & B72	1/4" (6.3)	6.7 (3.04)
Metric	BMT-10	M10 x 1.5	All sizes except B62 & B72	³ / ₈ " (9.5)	9.6 (4.35)
Threads	BMT-12	M12 x 1.75	All sizes except B62 & B72	³ / ₈ " (9.5)	9.2 (4.17)
	BMT-D-12	M12 x 1.75	B11, B12, B22, B24, B32	¹ / ₂ " (12.7)	12.2 (5.53)



Note: See page 84 for resistance to slip & page 85 for pull-out strength. Channel nuts and hardware are sold in full box quantities.

Twirl Stud Nut

Part No.	Thread Size	Fits Channel Sizes	Nut Thickness In. mm	Wt./C Lbs. kg
STN224-*	1/4-20	All sizes except B62 & B72	1/4" (6.3)	8.1 (3.66)
STN228-*	³/ ₈ -16	All sizes except B62 & B72	³ / ₈ " (9.5)	12.9 (5.85)
STN225-*	¹ / ₂ -13	B11, B12, B22, B24, B32	¹ / ₂ " (12.7)	18.2 (8.23)
STN525-*	¹ / ₂ -13	B42, B52, B54	³ / ₈ " (9.5)	15.4 (6.96)

^{*}Note: Add stud length in inches (3/4, 1, 11/4, 11/2)

Note: See page 84 for resistance to slip& page 85 for pull-out strength. Channel nuts and hardware are sold in full box quantities.



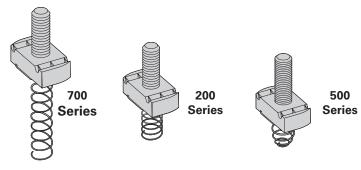
Stud Nut Without Spring

Part No.	Thread Size	Fits Channel Sizes	Nut Thickness In. mm	Wt./C Lbs. kg
SN224-*WO	1/4-20	All sizes except B62 & B72	1/4" (6.3)	8.1 (3.66)
SN228-*WO	³/ ₈ -16	All sizes except B62 & B72	³ / ₈ " (9.5)	12.9 (5.85)
SN225-*WO	1/2-13	B11, B12, B22, B24, B32	¹ / ₂ " (12.7)	18.2 (8.23)
SN525-*WO	1/2-13	B42, B52, B54	³ / ₈ " (9.5)	15.4 (6.96)

^{*}Note: Add stud length in inches (3/4, 1, 11/4, 11/2)

Channel Nuts & Hardwar

Note: See page 84 for resistance to slip & page 85 for pull-out strength. Channel nuts and hardware are sold in full box quantities.



Stud Nut With Spring

Part No.	Thread Size	Fits Channel Sizes	Nut Thickness In. mm	Wt./C Lbs. kg
SN724-*	1/4-20	B11 & B12	1/4" (6.3)	8.1 (3.66)
SN224-*	1/4-20	B22, B24, B32	1/4" (6.3)	8.1 (3.66)
SN524-*	1/4-20	B42, B52, B54	1/4" (6.3)	8.1 (3.66)
SN728-*	³ / ₈ -16	B11 & B12	³ / ₈ " (9.5)	12.9 (5.85)
SN228-*	³ / ₈ -16	B22, B24, B32	³ / ₈ " (9.5)	12.9 (5.85)
SN528-*	³ / ₈ -16	B42, B52, B54	³ / ₈ " (9.5)	12.9 (5.85)
SN725-*	1/2-13	B11 & B12	¹ / ₂ " (12.7)	18.2 (8.23)
SN225-*	1/2-13	B22, B24, B32	¹ / ₂ " (12.7)	18.2 (8.23)
SN525-*	1/2-13	B42, B52, B54	³ / ₈ " (9.5)	15.4 (6.96)

^{*}Note: Add stud length in inches (3/4, 1, 11/4, 11/2)

- Finish: Electrodeposited zinc ASTM B633 SC1
- Available in 316 stainless steel add SS6 to part number
- To lock combo nut washer in place a hex nut (sold separately) is required

Note: See page 84 for resistance to slip & page 85 for pull-out strength. Channel nuts and hardware are sold in full box quantities.



Combo Nut Washer

Patent Number 7,604,444

Part No.	Thread Size	Fits Channel Sizes	Nut Thickness In. mm	Wt./C Lbs. kg
NW524	1/4-20	All Channel Sizes	1/4" (6.3)	11.9 (5.40)
NW528	³/ ₈ -16	All Channel Sizes	³ / ₈ " (9.5)	13.8 (6.26)
NW525	1/2-13	All Channel Sizes	³ / ₈ " (9.5)	13.1 (5.94)
NWM6	M6	All Channel Sizes	¹ / ₄ " (6.3)	16.6 (7.50)
NWM8	M8	All Channel Sizes	1/4" (6.3)	15.4 (7.00)
NWM10	M10	All Channel Sizes	3/8" (9.5)	18.9 (8.57)
NWM12	M12	All Channel Sizes	3/8" (9.5)	17.7 (8.00)

Resistance To Slip

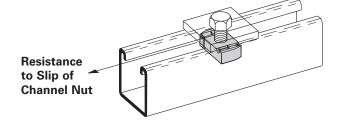
• With Safety Factor of 3

Thread	Nut Part		Resistan	ce to Slip	
Size	Numbers	12 ga Lbs.	. Channel N	14 ga Lbs.	. Channel N
#8-32	N221, N221WO,N521, N721, TN221	50	220	50	220
#10-24	N222, N222WO, N522, N722, TN222	100	440	100	440
#10-32	N227, N227WO, N527, N727, TN227	100	440	100	440
1/4"-20	NW524*, N224, N224WO, N524, N724, TN224, STN224, SN224WO, SN224, SN524, SN724	300	1330	300	1330
⁵ / ₁₆ "-18	N223, N223WO, N523, N723, TN223	450	2000	450	2000
³/s"-16	NW528*, N228, N228WO, N528, N728 TN228, STN228, SN228WO, SN228, SN528, SN728	800	3560	600	2670
⁷ / ₁₆ "-14	N226, N226WO, N526, N726, TN226	1000	4450	800	3560
	N225, N225WO, N725, TN225, STN225, SN225WO, SN225, SN725	1500	6670	1000	4450
1/2"-13	NW525*, N525, N525WO, TN525, STN525, SN525WO, SN525	1500	6670	1000	4450
⁵ /8"-11	N255, N255WO, N755, TN255	1500	6670	1000	4450
	N555, N555WO	1500	6670	1000	4450
3/4"-10	N275, N275WO, N775	1500	6670	1000	4450
	N575, N575WO	1500	6670	1000	4450
⁷ / ₈ "-9	N278, N278WO, N778	1500	6670	1000	4450
M6 x 1	BMS-6, BMS-6L, BMS-6M, BMS-6S, BMT-6	300	1330	300	1330
M8 x 1.25	BMS-8, BMS-8L, BMS-8M, BMS-8S, BMT-8	450	2000	450	2000
M10 x 1.50	BMS-10, BMS-10L, BMS-10M, BMS-10S, BMT-10	800	3560	600	2760
M12 x 1.75	BMS-D-12, BMS-D-12L, BMS-D-12M, BMT-D-12	1500	6670	1000	4450
	BMS-12, BMS-12M, BMS-12S, BMT-12	1500	6670	1000	4450

* Combo Nut Washer (see page 83)

Note:

Using stainless steel channel nuts in stainless steel channel, reduce slip loads by 50% due to hardness of material. Using stainless steel channel nuts in aluminum channel, reduce slip loads by 70% due to hardness of material.



Note: For mini channel nut information see page 245.

Pull-Out Strength

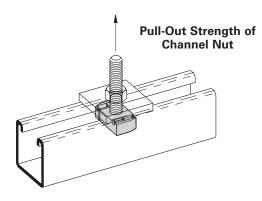
- With Safety Factor of 3
- Maximum pullout strength for B11 & B12 channels is limited to 1500 lbs. (6670 N).

Thread	Nut Part		Pull-Out	Strength	
Size	Numbers	12 ga. Lbs.	. Channel N	14 ga. Lbs.	Channel N
#8-32	N221, N221WO,N521, N721, TN221	200	890	200	890
#10-24	N222, N222WO, N522, N722, TN222	250	1110	250	1110
#10-32	N227, N227WO, N527, N727, TN227	250	1110	250	1110
1/4"-20	NW524*, N224,N224WO, N524, N724, TN224, STN224, SN224WO, SN224, SN524, SN724	450	2000	450	2000
⁵ / ₁₆ "-18	N223, N223WO, N523, N723, TN223	750	3330	750	3330
³ /8"-16	NW528*, N228, N228WO, N528, N728 TN228, STN228, SN228WO, SN228, SN528, SN728	1100	4890	1000	4450
⁷ / ₁₆ "-14	N226, N226WO, N526, N726, TN226	1500	6670	1200	5340
	N225, N225WO, N725, TN225, STN225, SN225WO, SN225, SN725	2000	8900	1400	6230
1/2"-13	NW525*, N525, N525WO, TN525, STN525, SN525WO, SN525	1500	6670	1400	6230
⁵ /8"-11	N255, N255WO, N755, TN255	2000	8900	1400	6230
	N555, N555WO	1500	6670	1400	6230
3/4"-10	N275, N275WO, N775	2000	8900	1400	6230
	N575, N575WO	1500	6670	1400	6230
⁷ /8"-9	N278, N278WO, N778	1500	6670	1400	6230
M6 x 1	BMS-6, BMS-6L, BMS-6M, BMS-6S, BMT-6	450	2000	450	2000
M8 x 1.25	BMS-8, BMS-8L, BMS-8M, BMS-8S, BMT-8	750	3330	750	3330
M10 x 1.50	BMS-10, BMS-10L, BMS-10M, BMS-10S, BMT-10	1100	4890	1000	4450
M12 x 1.75	BMS-D-12, BMS-D-12L, BMS-D-12M, BMT-D-12	2000	8900	1400	6230
	BMS-12, BMS-12M, BMS-12S, BMT-12	1500	6670	1400	6230

* Combo Nut Washer (see page 83)

Note:

Using stainless steel channel nuts in stainless steel channel, use pull-out loads as shown above.
Using stainless steel channel nuts in aluminum channel, reduce pull-out loads by 70% due to hardness of material.

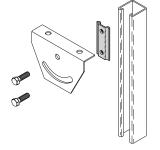


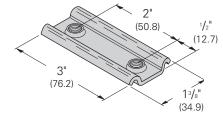
Note: For mini channel nut information see page 245.

Reference page 78 for general fitting and standard finish specifications.

DCN ³/₈ Double Conveyor Nut

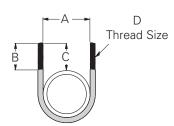
- Recommended torque 19 ft./Lbs.
 Allowable slip loading 700 Lbs.(3.11kN)
- Safety Factor of 3Material: ASTM 1011SS Gr. 33
- Finish: Electrodeposited zinc ASTM B633 SC1
- Strut ordered separately





B501 Series U-Bolt

- Designed for use with Rigid Conduit or Iron Pipe
 Dimension "C" is dependent on the type of pipe or conduit supported and is a reference only





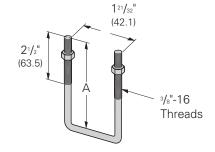
	Į.	4	I	В		С	D	Desig	1 Load	W	t./C
Part No.	ln.	mm	ln.	mm	ln.	mm		Lbs.	kN	Lbs.	kg
B501-1/2	¹⁵ / ₁₆ "	(23.8)	13/4"	(44.4)	1 ¹ / ₂ "	(38.1)	⁵ / ₁₆ "-18	600	(2.67)	12	(5.4)
B501-3/4	1 ¹ /8"	(28.6)	13/4"	(44.4)	1 ⁵ /8"	(41.3)	⁵ / ₁₆ "-18	600	(2.67)	13	(5.9)
B501-1	13/8"	(29.9)	1 ⁷ /8"	(47.6)	1 ⁵ /8"	(41.3)	5/16"-18	900	(4.00)	14	(6.3)
B501-1 ¹ / ₄	1 ²³ / ₃₂ "	(43.6)	13/4"	(44.4)	1 15/32"	(37.3)	⁵ / ₁₆ "-18	900	(4.00)	15	(6.8)
B501-1 ¹ / ₂	2"	(50.8)	13/4"	(44.4)	17/16"	(36.5)	⁵ / ₁₆ "-18	900	(4.00)	16	(7.2)
B501-2	27/16"	(61.9)	21/16"	(52.4)	1 ⁷ /8"	(47.6)	³ / ₈ "-16	1200	(5.34)	27	(12.2)
B501-2 ¹ / ₂	215/16"	(74.6)	21/16"	(52.4)	1 13/16"	(46.0)	3/8"-16	1200	(5.34)	32	(14.5)
B501-3	39/16"	(90.5)	2"	(50.8)	1 ³ / ₄ "	(44.4)	³ / ₈ "-16	1800	(8.00)	36	(16.3)
B501-3 ¹ / ₂	43/32"	(94.6)	2"	(50.8)	123/32"	(43.6)	3/8"-16	1800	(8.00)	38	(17.2)
B501-4	419/32"	(116.7)	21/4"	(57.1)	1 ²¹ / ₃₂ "	(50.0)	3/8"-16	1800	(8.00)	42	(19.0)
B501-5	5 ²¹ / ₃₂ "	(143.6)	21/4"	(57.1)	2"	(50.8)	1/2"-13	2400	(10.70)	92	(41.7)
B501-6	63/4"	(171.4)	25/8"	(66.7)	23/8"	(60.3)	⁵ /8"-11	2400	(10.70)	176	(79.8)
B501-8	83/4"	(222.2)	2 ⁵ /8"	(66.7)	23/8"	(60.3)	⁵ /8"-11	2400	(10.70)	191	(86.6)

B500 Series Square U-Bolt

• Includes:

1 pc. U-Bolt only 2 pcs. ³/₈"-16 Hex Nuts • Additional sizes available

• Standard finish: ZN, SS4





	Α	Channel	Wt./C
Part No.	Lbs. kg	Size	Lbs. kg
B500-3-3/8	33/8" (85.7)	1 ⁵ /8" x 1 ⁵ /8"	25 (11.3)
B500-5	5" (127.0)	3 ¹ / ₄ " x 1 ⁵ / ₈ "	33 (14.9)

HHCS Hex Head Cap Screws

- Standard finish: Zinc-Plated, Stainless Steel
- Channel nuts and hardware are sold in full box quantities



	∣ W	/t./C
Part No.	Lbs.	kg
1/4" x 1/2" HHCS	1.3	(.59)
1/4" x 3/4" HHCS	1.4	(.63)
1/4" x 1" HHCS	1.7	(.77)
¹ / ₄ " x 1 ¹ / ₄ " HHCS	2.1	(.95)
1/4" x 11/2" HHCS	2.4	(1.09)
⁵ / ₁₆ " x 1" HHCS	2.8	(1.27)
⁵ / ₁₆ " x 1 ¹ / ₄ " HHCS	3.2	(1.45)
⁵ / ₁₆ " x 1 ¹ / ₂ " HHCS	3.8	(1.72)
3/8" x 3/4" HHCS	3.4	(1.54)
3/8" x 1" HHCS	4.1	(1.86)
3/8" x 11/4" HHCS	4.7	(2.13)
3/8" x 11/2" HHCS	5.2	(2.36)
3/8" x 13/4" HHCS	5.9	(2.67)
3/8" x 2" HHCS	7.0	(3.17)
3/8" x 21/4" HHCS	7.8	(3.54)
3/8" x 2 ¹ / ₂ " HHCS	8.5	(3.85)
¹ / ₂ " x ⁷ / ₈ " HHCS	8.0	(3.63)
1/2" x 1" HHCS	8.4	(3.81)
1/2" x 11/4" HHCS	9.2	(4.17)
1/2" x 11/2" HHCS	10.1	(4.58)
¹ / ₂ " x 1 ³ / ₄ " HHCS	12.0	(5.44)
¹/₂" x 2" HHCS	13.2	(5.99)
¹ / ₂ " x 2 ¹ / ₂ " HHCS	16.0	(7.26)

SRHMS Slotted Round Head Machine Screws

- Standard finish: Zinc-Plated
- Channel nuts and hardware are sold in full box quantities.



	Wt./C		
Part No.	Lbs.	kg	
1/4" x 1/2" SRHMS	.9	(.41)	
1/4" x 3/4" SRHMS	1.2	(.54)	
1/4" x 1" SRHMS	1.5	(.68)	
1/4" x 11/4" SRHMS	1.7	(.77)	
1/4" x 11/2" SRHMS	1.9	(.86)	
5/16" x 1" SRHMS	2.5	(1.13)	
5/16" x 11/4" SRHMS	2.9	(1.31)	
5/16" x 11/2" SRHMS	3.3	(1.49)	
3/8" x 1" SRHMS	4.0	(1.81)	
3/8" x 11/4" SRHMS	4.5	(2.04)	
3/8" x 11/2" SRHMS	5.1	(2.31)	
3/8" x 2" SRHMS	6.3	(2.86)	
3/8" x 21/4" SRHMS	7.1	(3.22)	
3/8" x 21/2" SRHMS	7.7	(3.49)	

SFHMS Slotted Flat Head Machine Screws

- Standard finish: Zinc-Plated
- Channel nuts and hardware are sold in full box quantities



	Wt./C		
Part No.	Lbs.	kg	
1/4" x 1/2" SFHMS	1.1	(.50)	
1/4" x 5/8" SFHMS	1.2	(.54)	
1/4" x 3/4" SFHMS	1.4	(.63)	
5/16" x 1" SFHMS	2.8	(1.27)	
3/8" x 11/2" SFHMS	5.6	(2.54)	
3/8" x 2" SFHMS	6.7	(3.04)	
3/8" x 21/4" SFHMS	7.3	(3.31)	
3/8" x 21/2" SFHMS	7.9	(3.58)	
1/2" x 1" SFHMS	5.9	(2.67)	
¹ / ₂ " x 1 ¹ / ₄ " SFHMS	7.0	(3.17)	
¹ / ₂ " x 1 ¹ / ₂ " SFHMS	8.3	(3.76)	
¹ / ₂ " x 2 ¹ / ₂ " SFHMS	13.8	(6.26)	

SHHMS Slotted (Combination Recess) Hex Head Machine Screws

- Standard finish: Zinc-Plated, Stainless Steel
- Channel nuts and hardware are sold in full box quantities



	V	/t./C	
Part No.	Lbs.	kg	
1/4" x 3/4" SHHMS	1.2	(.54)	
1/4" x 1" SHHMS	1.5	(.68)	
1/4" x 11/4" SHHMS	1.8	(.80)	
1/4" x 11/2" SHHMS	2.0	(.91)	
5/16" x 1" SHHMS	2.6	(1.18)	
⁵ / ₁₆ " x 1 ¹ / ₄ " SHHMS	3.1	(1.40)	
⁵ / ₁₆ " x 1 ¹ / ₂ " SHHMS	3.4	(1.54)	
3/8" x 11/4" SHHMS	4.6	(2.08)	
³ / ₈ " x 1 ¹ / ₂ " SHHMS	5.3	(2.40)	

CNPSS Square Head Cone Point Set Screw

- Standard finish: ZN
- Channel nuts and hardware are sold in full box quantities.

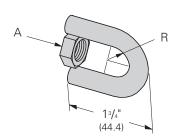


	W	Wt./C	
Part No.	Lbs.	kg	
3/8" x 11/2" CNPSS	4.7	(2.13)	
3/8" x 2" CNPSS	6.0	(2.72)	
1/2" x 11/2" CNPSS	9.2	(4.17)	
1/2" x 2" CNPSS	11.4	(5.17)	
1/2" x 21/2" CNPSS	13.7	(6.21)	
5/8" x 2" CNPSS	19.0	(8.62)	
5/8" x 21/2" CNPSS	22.6	(10.25)	

Channel Nuts & Hardware

B446A Swivel Hanger (Female Only)

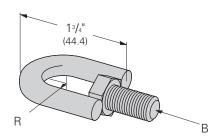
- Design Load: (3/s)-610 Lbs. (2.71 kN) (1/2)-1130 Lbs. (5.02 kN)
- Safety Factor of 3Standard finish: ZN



Part No.	Α	R In. mm	Wt./C Lbs. kg
B446A-3/8	³ /8"-16 HN	9/32" (7.1)	13 (5.9)
B446A-1/2	¹ / ₂ "-13 HN	³ / ₈ " (9.5)	15 (6.8)

B446B Swivel Hanger (Male Only)

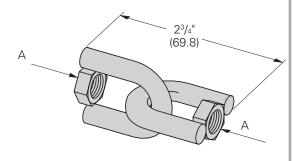
- Design Load: (3/8)-610 Lbs. (2.71 kN) (1/2)-1130 Lbs. (5.02 kN)
- Safety Factor of 3
- Standard finish: ZN



Part No.	А	R In. mm	Wt./C Lbs. kg
B446B-3/8	³/8"-16 HN	9/32" (7.1)	16 (7.2)
B446B-1/2	¹ / ₂ "-13 HN	³ / ₈ " (9.5)	20 (9.1)

B446C Swivel Hanger (Female-Female)

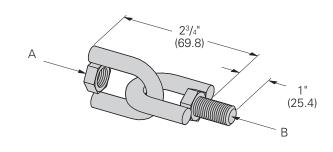
- Design Load: (3/8)-610 Lbs. (2.71 kN) (1/2)-1130 Lbs. (5.02 kN)
- Safety Factor of 3
- Standard finish: ZN



Part No.	Α	Wt./C Lbs. kg
B446C-3/8	³/ ₈ "-16 HN	26 (11.8)
B446C-1/2	¹ / ₂ "-13 HN	31 (14.0)

B446 Swivel Hanger (Female-Male)

- Design Load: (³/₈)-610 Lbs. (2.71 kN) (¹/₂)-1130 Lbs. (5.02 kN)
- Safety Factor of 3
- Standard finish: ZN



Part No.	Α	В	Wt./C Lbs. kg
B446-3/8	³ / ₈ "-16 HN	³ / ₈ "-16 HHCS	28 (12.7)
B446-1/2	¹ / ₂ "-13 HN	¹ / ₂ "-13 HHCS	36 (16.3)

B617 Shoulder Bolt

- Standard finish: ZN
- Wt./C 6 Lbs. (2.7 kg)

3/8"-16 Thread Size

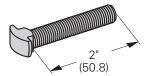
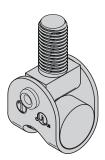


Fig. 75 Swivel Attachment

- Standard finish: ZN
- Sized for ³/₈"-16 threaded rods
- UL Listed to support up to 4" Pipe per NFPA 13
- Wt./C 13 Lbs. (5.9 kg)



HN Hex Nuts

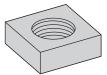
- Standard finish: Zinc-Plated, Stainless Steel
- Channel nuts and hardware are sold in full box quantities.



	Wt./C
Part No.	Lbs. kg
1/4" HN	.7 (.32)
⁵ /16" HN	1.0 (.45)
³/8" HN	1.5 (.68)
¹/₂" HN	3.6 (1.63)
⁵/8" HN	7.2 (3.26)
3/4" HN	11.1 (5.03)
⁷ /₃" HN	17.9 (8.12)
1" HN	27.2 (12.34)

MSQN Machine Square Nut

- For use with B755 Beam Clamp
- Standard finish: Zinc-Plated
- Channel nuts and hardware are sold in full box quantities.

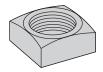


	Wt./C		
Part No.	Lbs. kg		
MSQN 1/4"	.6 (.27)		
MSQN 5/16"	1.2 (.54)		
MSQN 3/8"	1.8 (.81)		

SQN Square Nuts

• Standard finish: Zinc-Plated

• Channel nuts and hardware are sold in full box quantities.



	Wt./C		
Part No.	Lbs. kg		
1/2" SQN	5.7 (2.58)		
5/8" SQN	10.1 (4.58)		

SLN Slip on Lock Nut

- Material: ASTM A307 Gr. A.
- Safety Factor of 3.
- Standard finish: Zinc-Plated
- Channel nuts and hardware are sold in full box quantities



	Thread	ВС		Thread B C Recommended Loa		Recommended Load	Wt./C
Part No.	Size	In. mm	In. mm	Lbs. kN	Lbs. kg		
SLN-1/2	1/2"-13	11/8" (28.6)	⁵ /8" (15.9)	1330 (5.91)	6.0 (2.7)		
SLN-5/8	⁵ /8"-11	15/16" (33.3)	⁵ /8" (15.9)	1650 (7.34)	7.0 (3.2)		

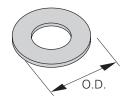
Buzznut™

- Can be installed at any desired position on the ATR, eliminating the need to thread hex nuts up along ATR.
- Loading Safety Factor of 3.
- Torque: 6 ft./lbs (8 Nm)
- Available in Zinc Plated or 316 stainless steel.
- Channel nuts and hardware are sold in full box quantities

Part No.	Thread Size	Loading Lbs. kN	Wt./C Lbs. kg
SLWN1/4	1/4-20	240 (1.07)	14.4 (6.5)
SLWN3/8	³/ ₈ -16	730 (3.24)	15.4 (7.0)
SLWN1/2	1/2-13	1350 (6.00)	18.8 (8.5)
SLWN5/8	⁵ /8-11	2100 (9.33)	25.4 (11.5)
SLWNM6	M6	200 (0.90)	14.1 (6.4)
SLWNM8	M8	380 (1.70)	16.3 (7.4)
SLWNM10	M10	584 (2.60)	17.2 (7.8)
SLWNM12	M12	840 (3.70)	18.9 (8.6)

FW Flat Washers

- Standard finish: Zinc-Plated, Stainless Steel
- Channel nuts and hardware are sold in full box quantities



	O.D. Outside Dia.	Wt./C
Part No.	in. mm	Lbs. kg
1/4" FW	⁴⁷ / ₆₄ " (18.7)	.7 (.32)
5/16" FW	⁷ /8" (22.2)	1.4 (.63)
3/8" FW	1" (25.4)	1.7 (.77)
1/2" FW	13/8" (34.9)	3.9 (1.77)
5/8" FW	115/32" (37.3)	6.4 (2.90)
3/4" FW	2" (50.8)	10.9 (4.94)
⁷ /8" FW	2 ¹ / ₄ " (57.1)	13.4 (6.08)
1" FW	21/2" (63.5)	18.8 (8.53)

FFW Flat Fender Washers

- Standard finish: Zinc-Plated
- Channel nuts and hardware are sold in full box quantities



	Wt./C
Part No.	Lbs. kg
¹ / ₄ " x 1 ¹ / ₄ " FFW	2.2 (1.00)
¹ / ₄ " x 1 ¹ / ₂ " FFW	3.1 (1.40)
³ / ₈ " x 1 ¹ / ₄ " FFW	2.0 (.91)
3/8" x 1 ¹ / ₂ " FFW	3.0 (1.36)
¹ / ₂ " x 2" FFW	5.4 (2.45)

LW Lock Washers

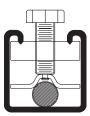
- Standard finish: Zinc-Plated, Stainless Steel
- Channel nuts and hardware are sold in full box quantities



	Wt./C		
Part No.	Lbs.	kg	
1/4" LW	.3	(.13)	
⁵ / ₁₆ " LW	.4	(.18)	
3/8" LW	.6	(.27)	
1/2" LW	1.3	(.59)	
⁵ /8" LW	2.4	(1.09)	
3/4" LW	3.8	(1.72)	
⁷ /8" LW	5.9	(2.67)	
1" LW	8.8	(3.99)	

SC228 Hanger Rod Stiffener

- For 3/8" thru 5/8" ATR
- Strut ordered separately
- Standard finish: ZN
- Wt./C 21 Lbs. (9.5 kg)



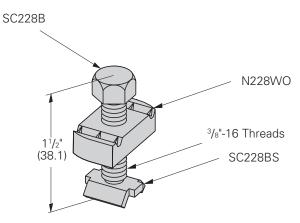


Fig. 98 Rod Stiffener

- For 3/8" thru 7/8" ATR
- Use with 12 ga. strut only, ordered separately
- Secures channel to hanger rod for vertical seismic bracing
- Standard finish: ZN
- Wt./C 11 Lbs. (5.0 kg)

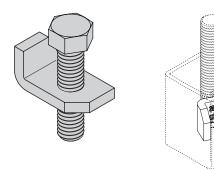
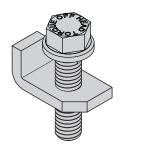
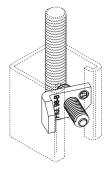


Fig. 98B Rod Stiffener with Break-Off Bolt Head

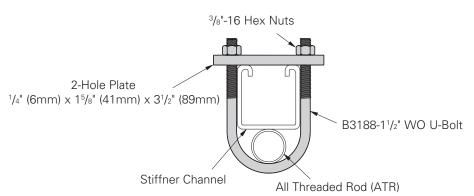
- For 3/8" thru 7/8" ATR
- Use with 12 ga. strut only, ordered separately
- Secures channel to hanger rod for vertical seismic bracing
- Uses a snap-off bolt head
- Standard finish: ZN
- Wt./C 13 Lbs. (5.9 kg)





SC-UB Hanger Rod Stiffener

- For 3/4" thru 7/8" ATR
- Strut ordered separately
- Includes: (1) B3188-11/2" WO U-Bolt
 - (2) 3/8"-16 Hex Nuts
 - (1) 2-Hole Plate
- Standard finish: ZN
- Wt./C 50 Lbs. (22.7 kg)



Reference page 78 for general fitting and standard finish specifications.

ATR All Threaded Rod

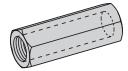
- Available in 36" (91.4 cm), 72" (182.9 cm), 120" (304.8 cm), 144" (365.7 cm) lengths
- Safety Factor of 5 on recommended load
- Standard finish: Zinc-Plated, Stainless Steel Type 304

Part No.	Threads	Recomme	nded Load	Wt./C Ft	. (3048.0 cm)
& Size	Per Inch	Lbs.	kN	Lbs.	kg
ATR 1/4"	20	240	(1.07)	12	(5.44)
ATR 5/16"	18	400	(1.78)	19	(8.62)
ATR 3/8"	16	730	(3.24)	29	(13.15)
ATR 1/2"	13	1350	(6.00)	53	(24.04)
ATR 5/8"	11	2160	(9.60)	89	(40.37)
ATR 3/4"	10	3230	(14.37)	123	(55.79)
ATR 7/8"	9	4480	(19.93)	170	(77.11)
ATR 1"	8	5900	(26.24)	225	(102.06)

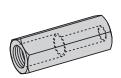


B655 Rod Coupling B656 Reducer Rod Coupling

- Load rating for each coupler meets All Threaded Rod value
- Standard finish: Zinc-Plated, Stainless Steel Type 304
- Channel nuts and hardware are sold in full box quantities



Part No.	Size	Recommended Load		Le	ngth	w	/t./C
		Lbs.	kN	ln.	mm	Lbs.	kg
B655-1/4	1/4"-20	240	(1.07)	⁷ /8"	(22.2)	1.9	(.86)
B655-5/16	⁵ / ₁₆ "-18	380	(1.69)	⁷ /8"	(22.2)	1.8	(.81)
B655-3/8	³ / ₈ "-16	730	(3.24)	1 ¹ /8"	(28.6)	3.6	(1.63)
B655-1/2	¹ / ₂ "-13	1350	(6.00)	13/4"	(44.4)	11.3	(5.12)
B655-5/8	⁵ /8"-11	1810	(8.05)	21/8"	(54.0)	17.6	(7.98)
B655-3/4	³ / ₄ "-10	2710	(12.05)	21/4"	(57.1)	28.1	(12.74)
B655-7/8	⁷ /8"-9	3770	(16.77)	21/2"	(63.5)	57.2	(25.94)
B655-1	1"-8	4960	(22.06)	23/4"	(69.8)	73.7	(33.43)



Part No.	Size	Load		Length		Wt./C	
		Lbs.	kN	ln.	mm	Lbs.	kg
B656-3/8 x 1/4	³ / ₈ "-16 & ¹ / ₄ "-20	240	(1.07)	1"	(25.4)	3.7	(1.68)
B656-1/2 x 3/8	¹ / ₂ "-13 & ³ / ₈ "-16	730	(3.24)	11/4"	(31.7)	6.6	(2.99)
B656-5/8 x 1/2	⁵ / ₈ "-11 & ¹ / ₂ "-13	1350	(6.00)	11/4"	(31.7)	11.6	(5.26)
B656-3/4 x 5/8	³ / ₄ "-10 & ⁵ / ₈ "-11	1810	(8.05)	11/2"	(38.1)	20.6	(9.34)
B656-7/8 x 3/4	⁷ /8"-9 & ³ /4"-10	2710	(12.05)	13/4"	(44.4)	39.4	(17.87)

BHR Series Hot Rods for Trapeze Hangers

- 12" length of threaded rod completely assembled with rod coupling, locking hex nuts, square washer, and channel nut.
- Standard finish: Zinc-Plated

		Recommended			
Part No.	Rod Size	Lo	Load		t./C
		Lbs. kN		Lbs.	kg
BHR1225ZN	1/4"-20	240	(1.07)	41	(18.6)
BHR1238ZN	³ / ₈ "-16	730	(3.24)	63	(28.6)
BHR1250ZN	1/2"-13	1350	(6.00)	98	(44.4)
BHR1262ZN	⁵ /8"-11	1500	(6.67)	148	(67.1)

Note: Based on use with 12 ga. channel.



(BHR1225, BHR1238, and BHR1250 use combo nut washers instead of square washers and channel nuts)