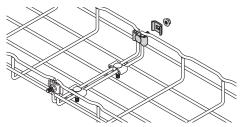
Washer Splice Kit

- Washer is staked to bolt, holding part stationary during installation
- Fewer parts to handle
- For use with all tray widths and sizes
- Finishes __: EG, BLE

BLE suffix indicates black zinc finish for this part only



| Part Number | Description | Qty./Box | Wt./Box lbs. (kg) |
|-----------------|---|----------|----------------------|
| WASHER SPL KIT_ | Assembly of Staked Washer Stud/Washer & Finned Nut | 100 | 4.5 (2.04) |





Splicing Chart (number of splices required for UL Classification)

| Tray Height | | Tray Width - number of splices | | | | | | | | | |
|-------------|--------------|--------------------------------|---------------|---------------|----------------|----------------|----------------|-----------------------|----------------|------------------|--|
| | 2" (50mm) | 4" (100mm) | 6" (150mm) | 8" (200mm) | 12" (300mm) | 16" (400mm) | 18" (450mm) | 20" (500mm) | 24" (600mm) | >24" (>600mm) | |
| 2" | NC | NC | 3 | 3 | 3 | 4 | 4 | 4 | 4 | 5 | |
| 4" | NM | 3 | 3 | 3 | 3 | 4 | 4 | 4 | 4 | 5 | |
| 6" | NM | NM | 3 | 3 | 3 | 4 | 4 | 4 | 4 | 5 | |

NC = Not UL Classified in this size

NM = FLEXTRAY is not manufactured in this size

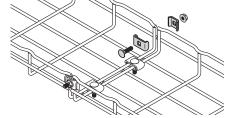
• Works with all splicing needs

- For use with all tray widths and sizes
- Components are sold separately
- Finishes __: **EG**, **BLE**, 304S, 316S









Splice Hardware Components

| Part Number | Description | Qty./Box | Wt./Box lbs. (kg) |
|----------------|--|----------|----------------------|
| FTHDWE 1/4_ | ¹ /4" x 1" Carriage Bolt & Finned nut | 50 | 2.4 (1.08) |
| TOP WASHER_ | 1" Square Splice Washer | 100 | 2.8 (1.26) |
| BTM WASHER _ | 1 ³ /16" Square Splice Washer | 100 | 4.0 (1.82) |







BTM WASHER

FTHDWE1/4

TOP WASHER

Splicing Chart (number of splices required for UL Classification)

| Tray Height | | Tray Width - number of splices | | | | | | | | | | |
|-------------|--------|--------------------------------|---------|---------|---------|---------|---------|---------|---------|----------|--|--|
| . • | 2" | 4" | 6" | 8″ | 12" | 16" | 18" | 20" | 24" | >24" | | |
| | (50mm) | (100mm) | (150mm) | (200mm) | (300mm) | (400mm) | (450mm) | (500mm) | (600mm) | (>600mm) | | |
| 2" | NC | NC | 3 | 3 | 3 | 4 | 4 | 4 | 4 | 5 | | |
| 4" | NM | 3 | 3 | 3 | 3 | 4 | 4 | 4 | 4 | 5 | | |
| 6" | NM | NM | 3 | 3 | 3 | 4 | 4 | 4 | 4 | 5 | | |

NC = Not UL Classified in this size

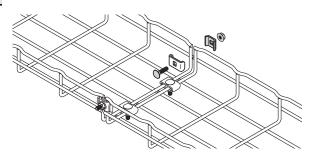
NM = FLEXTRAY is not manufactured in this size

Connecting Hardware

| Part Number | Description | Qty./Box | | /Box (kg) |
|----------------|---------------------|----------|-----|--------------|
| FTSCH_ | Connecting Hardware | 50 | 2.0 | (0.91) |

- Adaptable and designed for use with splice plate (FTS3SP), SPLICE BAR, and long splice bar (FTS36SB).
- Finishes __: EG, BLE-BLO, 304S, 316S





Splicing Chart (number of splices required for UL Classification)

| Tray Height | | Tray Width - number of splices | | | | | | | | | | |
|-------------|--------------|--------------------------------|---------------|------------|----------------|----------------|----------------|-----------------------|----------------|------------------|--|--|
| | 2" (50mm) | 4" (100mm) | 6" (150mm) | 8" (200mm) | 12" (300mm) | 16" (400mm) | 18" (450mm) | 20" (500mm) | 24" (600mm) | >24" (>600mm) | | |
| 2" | NC | NC | 3 | 3 | 3 | 4 | 4 | 4 | 4 | 5 | | |
| 4" | NM | 3 | 3 | 3 | 3 | 4 | 4 | 4 | 4 | 5 | | |
| 6" | NM | NM | 3 | 3 | 3 | 4 | 4 | 4 | 4 | 5 | | |

NC = Not UL Classified in this size NM

NM = FLEXTRAY is not manufactured in this size

Wing Splice[™]

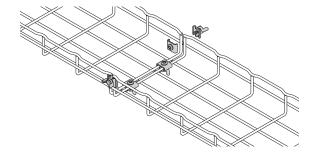
| Part Number | Description | Qty./Box | Wt./Box lbs. (kg) | |
|----------------|-------------|----------|----------------------|--|
| FTSWN_ | Wing Splice | 50 | 3.0 (1.38) | |

- Two piece design for easy handling
- Tool-less installation
- Reduces installation time, especially when used on fittings and bends
- Finish__: ZN









Splicing Chart (number of splices required for UL Classification)

| Tray Height | Tray Width - number of splices | | | | | | | | | | |
|-------------|--------------------------------|----------------------|---------------|------------|----------------|----------------|----------------|-----------------------|----------------|--------------------|--|
| | 2" (50mm) | 4" (100mm) | 6" (150mm) | 8" (200mm) | 12" (300mm) | 16" (400mm) | 18" (450mm) | 20" (500mm) | 24" (600mm) | >24" (>600mm) | |
| 2" | NC | NC | 3 | 3 | 3 | 4 | 4 | 4 | 4 | 5 | |
| 4" | NM | 3 | 3 | 3 | 3 | 4 | 4 | 4 | 4 | 5 | |
| 6" | NM | NM | 3 | 3 | 3 | 4 | 4 | 4 | 4 | 5 | |

NC = Not UL Classified in this size

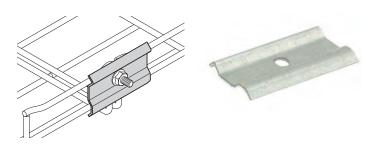
NM = FLEXTRAY is not manufactured in this size

Splice Plate (only)

| Part | Description | Length | Height | Hole Diameter | Qty./ | Wt./Box |
|--------|--------------|-------------|-------------|---------------|-------|------------|
| Number | | in. (mm) | in. (mm) | in. (mm) | Box | lbs. (kg) |
| FTS3SP | Splice Plate | 2.7" (68.5) | 1.6" (40.6) | 0.27" (6.8) | 50 | 6.1 (2.76) |

- Splice plate is designed for use with connecting hardware (FTSCH) to provide added stability of splice connections
- Hardware sold separately
- Finish_: ZN, SS6
- Note: FT2x2x10 and FT2x4x10 are not UL Classified



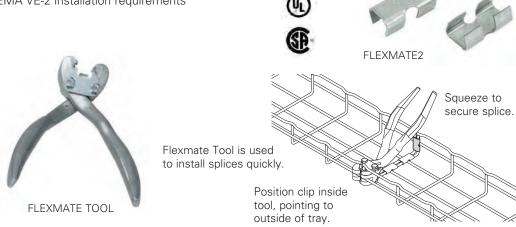


FLEXMATE™ Splice System

- Fastest splice connection method available in the industry
- For use with 4" (100mm) to 12" (300mm) wide tray
- FLEXMATE clips and tool sold separately
- Finishes __: GS, BLE

Note: Tray widths larger than 12" (300mm) are not UL Classified. We recommend that splice/supports comply with NEMA VE-2 installation requirements

| Part Number | Description | Qty./Box | Wt./Box lbs. (kg) |
|----------------|--------------------------|----------|----------------------|
| FLEXMATE2 | Flexmate Splice Clips | 100 | 1.0 (0.45) |
| FLEXMATE TOOL | Flexmate Splice Tool | 1 | 0.7 (0.32) |



Splicing Chart (number of splices required for UL Classification)

| Tray Height | Tray Width - number of splices | | | | | | | | |
|-------------|--------------------------------|----|----|---|---|--|--|--|--|
| | 2" (50mm) | | | | | | | | |
| 2" | 2 | 2 | 4 | 4 | 4 | | | | |
| 4" | NM | 4 | 5 | 6 | 6 | | | | |
| 6" | NM | NM | NM | 6 | 6 | | | | |

NC = Not UL Classified in this size

NM = FLEXTRAY is not manufactured in this size

See page D-3 for finish and grounding information

Tab-Loc Connector

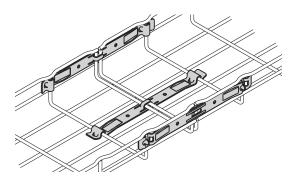
| Part Number | Description | Length in. (mm) | Qty./Box | Wt./ | Box (kg) |
|----------------|-----------------------|--------------------|----------|------|-------------|
| FTSTLC_ | Tab-Loc Connectors | 9.29" (235.9) | 50 | 7.2 | (3.26) |



Application Requirements

The recommendations listed are equal for all depths (except as noted).

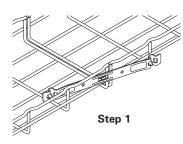
- Fast splice for straight runs of tray
- For use with 2" (50mm) to 32" (800mm) wide tray to connect straight sections only
- Finishes __: ZN, SS6

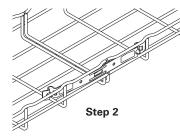


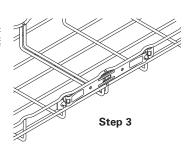
Splicing Chart (number of splices required for UL Classification)

| Tray Height | Tray Width - number of splices | | | | | | | | |
|-------------|--------------------------------|---------------|------------|---------------|----------------|-----|----------------|--------------------|----------------|
| | 2" (50mm) | 4" (100mm) | 6" (150mm) | 8" (200mm) | 12" (300mm) | 16" | 18" (450mm) | 20" (500mm) | 24" (600mm) |
| 2" | 2 | 2 | 4 | 4 | 4 | 4 | 4 | 5 | 5 |
| 4" | NM | 4 | 5 | 6 | 6 | 7 | 7 | 7 | 8 |
| 6" | NM | NM | NM | 6 | 6 | 7 | 7 | 7 | 8 |

NM = FLEXTRAY is not manufactured in this size

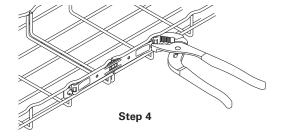






Tab-Loc security without special tools.

Screwdriver can also be used to bend tab-locs (hold connector ends while bending).



- Adds rigidity to washer splice methods
- Used on side rails only (not for use in tray bottom)
- For use on trays when using splice hardware FTSCH
- Hardware sold separately
- Finishes __: EG, BLE, HD, 304S, 316S

Splice Bar

| Part Number | in. (mm) | | Qty./Box | Oty./Box Wt./Bo | |
|----------------|-----------------------|---------|----------|-----------------|--------|
| SPLICE BAR_ | 10 ¹³ /16" | (274.6) | 50 | 14.0 | (6.35) |



Each splice bar requires three (3) each of Hardware Splice Components -TOP WASHER, and FTHDWE 1/4 to complete connection. These items must be ordered separately.

Washer Splice Kits (WASHER SPL KIT) are required for connections on bottom of tray.

Splicing Chart (number of splices required for UL Classification)

| Tray Height | eight Tray Width - number of splices | | | | | | | | |
|-------------|--------------------------------------|---------------|---------------|---------------|----------------|----------------|----------------|--------------------|----------------|
| | 2" (50mm) | 4" (100mm) | 6" (150mm) | 8" (200mm) | 12" (300mm) | 16" (400mm) | 18" (450mm) | 20" (500mm) | 24" (600mm) |
| 2" | NC | NC | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 4" | NM | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 6" | NM | NM | 2 | 2 | 2 | 2 | 2 | 2 | 2 |

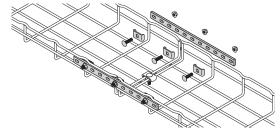
NC = Not UL Classified in this size

NM = FLEXTRAY is not manufactured in this size

Splice Bar Kit

- · Adds rigidity
- Includes two (2) SPLICE BAR and hardware
- Finishes __: ZN, FB, SS6

| | Part Number | Bar L in. | ength (mm) | Qty./Box | Wt. | /Box (kg) |
|---|----------------|--------------|---------------|----------|-----|--------------|
| • | FTSBK | 12" | (304.8) | 5 Sets | 6.4 | (2.90) |







Splicing Chart (number of splices required for UL Classification)

| Tray Height | | Tray Width - number of splices | | | | | | | |
|-------------|--------------|--------------------------------|---------------|---------------|----------------|----------------|----------------|-----------------------|----------------|
| | 2" (50mm) | 4" (100mm) | 6" (150mm) | 8" (200mm) | 12" (300mm) | 16" (400mm) | 18" (450mm) | 20" (500mm) | 24" (600mm) |
| 2" | NC | NC | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 4" | NM | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| 6" | NM | NM | 2 | 2 | 2 | 2 | 2 | 2 | 2 |

NC = Not UL Classified in this size

NM = FLEXTRAY is not manufactured in this size

Expansion Splice Kit

| Part Number | Bar Length in. (mm) | Qty./Box | Wt. | Wt./Box lbs. (kg) | |
|----------------|------------------------|----------|------|----------------------|--|
| FTS12ESK_ | 12" (304.8) | 1 Kit | 0.45 | (0.20) | |



- Allows 13/4" (44mm) of expansion between two pieces of Flextray at expansion joints.
- To install, tighten nylon loc-nut until nut comes into contact with splice bar, then loosen approximately
 1/4 turn
- Includes two (2) splice bars and eight (8) sets of hardware
- Finishes __: ZN

Long Splice Bar (only)

| Part Number | Bar Length in. (mm) | Qty./Box | Wt./Box lbs. (kg) | |
|----------------|------------------------|----------|----------------------|--|
| FTS12SB_ | 12" (304.8) | 1 | 0.13 (0.06) | |
| FTS36SB | 36" (914.4) | 1 | 0.40 (0.18) | |

- FTS36SB long splice bar is used for assembly of large radius horizontal bends or field cut into short splice bars
- Splice Bars are designed for use with connecting hardware (FTSCH)
- Hardware sold separately
- Finishes __: ZN, FB, SS6





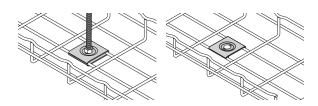
Hold Down Plate

| Part Number | Description | Qty./Box | Wt./Box lbs. kg |
|----------------|----------------------------------|----------|--------------------|
| SUPT WASHER_ | .28" x .70" (7.1mm x 17.8mm) | 100 | 9.4 (4.26) |
| FTA6HD | .40" x .70" (10.1mm x 17.8mm) | 100 | 7.0 (3.17) |

SUPT WASHER



- Easy way to mount 4" (100mm) wide tray for raceway run.
- Use ¹/₄" screws to attach SUPT WASHER to your specific wall/stud application (hardware sold separately).
- FTA6HD can be used in pairs to create a center-hung support using ³/8" rod.
- To protect cables use threaded rod protector (page D-21).
- To complete 3/8" center hanger assembly use:
 - 2 FTA6HD
 - 2 HN 3/8"-16 hex nuts
- Finish: **ZN**, SS6

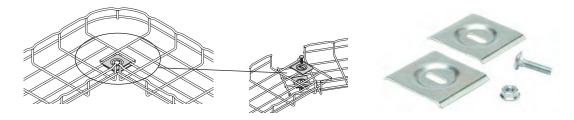


See page D-3 for finish and grounding information

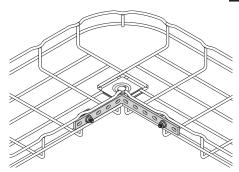
- Horizontal adjustable kit can be used to create horizontal angles from prepared FLEXTRAY straight sections
- Conveniently poly-bagged
- Finishes __: **EG**, BLE, 316S

Horizontal Adjustable Kit

| Part Number | Description | Qty./Box | Wt./Box lbs. (kg) |
|----------------|------------------------------|----------|----------------------|
| FTSHAK | Horizontal Adjustable Kit | 10 | 2.4 (1.09) |



- For fast assembly of 90° turns and tee fittings
- For use with all tray widths and sizes
- One kit will make two 90° turns or one tee fitting
- 90 DEGREE KIT includes: two (2) 90° splice bars and eight (8) FTSCH
- Finishes __: **EG**, BLE, 316S



90 Degree Kit Part Description Qtv./Box Wt./Box

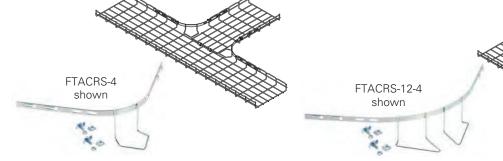
| Number | Description | City./Box | lbs. | |
|---------------|---------------------------------|-----------|------|--------|
| 90 DEGREE KIT | 90 degree splice bar & hardware | 1 | 1.3 | (0.59) |



- Helps eliminate need for field fabrication and is quick to install
- Built in tab features for positioning onto side rails at transition locations
- For fast assembly of a 90° bend, tee, and cross fittings
- One kit will make one 90° bend, two kits will make one tee, and four kits will make one cross fitting
- Kit includes: one (1) corner radius and two (2) WASHER SPL KIT
- Finishes __: **EG**, BLE, 316S

Corner Radius Kit

| Part Number | Height in. (mm) | Radius in. (mm) | Qty. per Box | Wt./Box Ibs. (kg) |
|----------------|--------------------|--------------------|-----------------|----------------------|
| FTACRS-2 | 2" (50.8) | 6" (152.4) | 1 | 1.3 (0.59) |
| FTACRS-4 | 4" (101.6) | 6" (152.4) | 1 | 1.3 (0.59) |
| FTACRS-6 | 6" (152.4) | 6" (152.4) | 1 | 1.3 (0.59) |
| FTACRS-12-2 | 2" (50.8) | 12" (304.8) | 1 | 1.3 (0.59) |
| FTACRS-12-4 | 4" (101.6) | 12" (304.8) | 1 | 1.3 (0.59) |
| FTACRS-12-6 | 6" (152.4) | 12" (304.8) | 1 | 1.3 (0.59) |



See page D-3 for finish and grounding information

Components Required to Connect Two Sections of FLEXTRAY

| | Splice Bar SPLICE BAR | Splice Plate FTS3SP | Connecting Hardware FTSCH | Assembly | tem dth (mm) | Wi | System Part Number |
|--|-----------------------------|---------------------------|---------------------------------|----------------|--------------------|------------|--------------------------|
| (*) 4 for 4" Deep FLEXTRAY 6 for 6" Deep FLEXTRAY | | | | | | | |
| Washer Splice K | - | - | - | 2 | (50) | 2" | FT2X2 † |
| | - | - | - | 2 | (100) | 4" | FT2X4 † |
| | - | - | - | 31 | (150) | 6" | FT2X6 |
| | - | - | - | 3¹ 3¹ | (200) | 8" 12" | FT2X8 FT2X12 |
| | - | - | - | 4 ¹ | (300) | | FT2X12 |
| | - | - | - | 4 4 11 | (450) | | FT2X18 |
| | - | - | - | 4 ¹ | (500) | | FT2X20 |
| | - | - | - | 4 ¹ | | | FT2X24 |
| | - | - | - | 5¹ | (750) | | FT2X30 |
| | - | - | - | 5 ¹ | (800) | 32" | FT2X32 |
| | - | - | - | 3 ¹ | 100 | 4" | FT4X4 |
| | - | - | - | 3¹ | 150 | 6" | FT4X6 |
| | - | - | - | 3¹ | 200 | 8" | FT4X8 |
| | - | - | - | 31 | 300 | 12" | FT(*)X12 |
| ¹ Install one kit on each side and remaining kit(s) | - | - | - | 4 ¹ | 400 | 16" | FT(*)X16 |
| on bottom. | - | - | - | 41 | (450) | 18" | FT(*)X18 |
| | - | - | - | 41 | 500 | 20" | FT(*)X20 |
| | - | - | - | 41 | 600 | 24" | FT(*)X24 |
| | - | - | - | 5¹ | (750) | 30" | FT(*)X30 |
| Splice Plat | - | 2 | 2 | - | (50) | 2" | FT2X2 [†] |
| opiloo i lat | - | 2 | 2 | - | (100) | 4" | FT2X4 [†] |
| | - | 2 | 2 | 1 | (150) | 6" | FT2X6 |
| | - | 2 | 2 | 1 | (200) | 8" | FT2X8 |
| | - | 2 | 2 | 1 | (300) | | FT2X12 |
| | - | 2 | 2 | 2 | (400) | | FT2X16 |
| | - | 2 | 2 | 2 | (450) | | FT2X18 |
| | - | 2 | 2 | 2 | (500) | | FT2X20 |
| | - | 2 | 2 | 2 | (600) (750) | 24" | FT2X24 FT2X30 |
| | - | 2 | 2 | 3 | (800) | | FT2X32 |
| | - | 2 | 2 | 1 | (100) | 4" | FT4X4 |
| | _ | 2 | 2 | 1 | (150) | 6" | FT4X6 |
| | - | 2 | 2 | 1 | (200) | 8" | FT4X8 |
| | - | 2 | 2 | 1 | (300) | | FT(*)X12 |
| lastall salisa alata an sides and | - | 2 | 2 | 2 | (400) | | FT(*)X16 |
| Install splice plates on sides and WASHER SPL KIT on bottom. | - | 2 | 2 | 2 | (450) | | FT(*)X18 |
| VVASIILIT SI L KII OII DOLLOIII. | - | 2 | 2 | 2 | (500) | | FT(*)X20 |
| | - | 2 | 2 | 2 | (600) | 24" | FT(*)X24 |
| | - | 2 | 2 | 3 | (750) | 30" | FT(*)X30 |
| Splice Ba | 2 | - | 6 | - | (50) | 2" | FT2X2 † |
| Splice Da | 2 | - | 6 | - | (100) | 4" | FT2X4 † |
| | 2 | - | 6 | 1 | (150) | 6" | FT2X6 |
| | 2 | - | 6 | 1 | (200) | 8" | FT2X8 |
| | 2 | - | 6 | 1 | (300) | | FT2X12 |
| | 2 | - | 6 | 2 | (400) | | FT2X16 |
| | 2 | - | 6 | 2 | (450) | | FT2X18 |
| | 2 | - | 6 | 2 | (500) | | FT2X20 |
| | 2 | - | 6 | 2 | (600) | | FT2X24 |
| | 2 2 | - | 6 6 | 3 3 | (750) 800 | 30" 32" | FT2X30 FT2X32 |
| | 2 | - | 6 | 3 1 | (100) | | FT4X4 |
| | 2 | - | 6 | 1 | (150) | 6" | FT4X6 |
| | 2 | - | 6 | 1 | (200) | 8" | FT4X8 |
| Install splice bars on sides and | 2 | _ | 6 | 1 | (300) | | FT(*)X12 |
| WASHER SPL KIT on bottom. | 2 | - | 6 | 2 | (400) | | FT(*)X16 |
| | 2 | - | 6 | 2 | (450) | | FT(*)X18 |
| | 2 | - | 6 | 2 | (500) | | FT(*)X20 |
| | 2 | - | 6 | 2 | (600) | 24" | FT(*)X24 |
| | | | | | | 30" | |

Splice Plate Kits for 2" Deep FLEXTRAY

| Part Number | - | tem dth (mm) | Wei Per lbs. | _ | Box Quantity | Conveniently poly-bagged for use with 2" Deep FLEXTRAY |
|----------------|--------------------------|----------------------------------|--------------------|--------|-----------------|--|
| FTS20SK | 2" 4" | (50) (100) | 2.91 | (1.32) | 10 | |
| FTS21SK | 6" 8" 12" | (150) (200) (300) | 3.63 | (1.64) | 10 | |
| FTS22SK | 16" 18" 20" 24" | (400) (450) (500) (600) | 4.35 | (1.97) | 10 | ado fil ado Ado |
| FTS23SK | 30" 32" | (750) (800) | 5.07 | (2.30) | 10 | |

Splice Plate Kits for 4" & 6" Deep FLEXTRAY

| Part Number | System Weight Width Per 100 in. (mm) lbs. (kg) | | Box Quantity | Conveniently poly-bagged for use with 4" & 6" Deep FLEXTRAY |
|----------------|--|-------------|-----------------|---|
| FTS21SK | 4" (100) 6" (150) 8" (200) 12" (300) | 3.63 (1.64) | 10 | |
| FTS22SK | 16" (400) 18" (450) 20" (500) 24" (600) | 4.35 (1.97) | 10 | |
| FTS23SK | 30" (750) | 5.07 (2.30) | 10 | |