



FIRED ^{UP} KILNS

and pottery supplies

CONE CHEATSHEET

Large Regular Orton Pyrometric Cones

Bisque Cone 09 - 03

Earthenware Cone 05 - 01

Mid-Fire Cone 3 - 7

Stoneware Cone 6 - 10

Porcelain Cone 9 - 12

			60°C/hr Heating Rate Medium Firing Speed	150°C/hr Heating Rate Fast Firing Speed
Cones #				
09	Bisque		917	928
08			942	954
07			973	985
06			995	1011
05		Earthenware	1030	1046
04			1060	1070
03			1086	1101
02	1101		1120	
01		1117	1137	
1		1136	1154	
2		1142	1162	
3		1152	1168	
4	Mid-Fire	1160	1181	
5		1184	1205	
6		Stoneware	1220	1241
7			1237	1255
8	1247		1269	
9	1257		1278	
10	Porcelain	1282	1303	
11			1293	1312
12			1304	1324

Lustres Cone 022 – 018 (Low Temp)

Stains Cone 06 – 10 (wide variability between stains)