



BioPro ULTRA and BioPro SRL Improves Settling, Solids Digestion, Reduces Odors and Operational Cost in a Wastewater Treatment Plant

Background / Summary

BACKGROUND: The subject facility was located in the southwestern United States. The majority of the facility's wastewater flow came from residential housing. High solids loading at the plant lead to the installation of settling tube-type clarifiers. This installation did not resolve the issues and solids overflow persisted since the installation. Three lift stations feed into this WWTP and each had a daily flow of 50k-70k gallons per day (GPD) for a total daily flow of 150-200k GPD going into the WWTP. Historically the lift stations and headworks of the WWTP all suffered from constant bad odors and had been using an odor control product to little effect costing \$30,000/year.

Facility Challenges or Issues

- Poor settling • Solids overloading • Odors

SUMMARY: A municipal wastewater treatment plant (WWTP) treated with BioPro ULTRA and BioPro SRL showed significant operational improvements. The facility historically suffered from high solids loading and poor settling, resulting in solids overflow in their clarifiers. **After seven weeks of treatment, solids overflow in the clarifiers stopped and settled for the first time in years.** Additionally, odors at the facility were reduced.

Applications

Treatment started in May 2017 at three lift stations up stream of the WWTP. Each lift station was initially dosed with 1kg/day of BioPro ULTRA for four weeks and 1gal/day of BioPro SRL during a time of low flow for seven weeks. Results were monitored after three and seven weeks of treatment by ranking odors at the plant, recording polymer usage and taking photos of the clarifier.

Objectives

The treatment objective was to improve settling in the clarifiers, reduce sludge and odors.

Results

- Sludge which was previously overflowing and covering the settling tubes for years was eliminated (Figure 1)
- Polymer purchasing for sludge dewatering was cut by 50%
- WWTP was using a treatment program from another company to reduce odors that was discontinued at an annual cost savings of over \$30,000
- Odor reduction over 57% at the plant (Figure 2)



Figure 1: Settling tube before treatment (Left), settling tube after three (3) weeks of treatment (Right)

Average Facility Odor Rankings

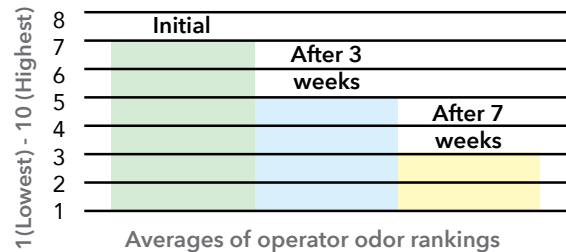


Figure 2: Average odor rankings by facility personnel

"In the 2 to 3 years that I have been at this location, I had not seen the "Settling Tubes" one time. They were always covered with solids that were too light to settle out. A complete 180° turn around took place in the clarifiers with the use of the BioPro ULTRA and BioPro SRL. The "Settling Tubes" are now working like they were designed to with solids flocculating and sinking with no suspended solids above the settling tubes."
– Facility Service Representative