

**HUNAN**

**XINWUZHOU**



**PHARMACEUTICAL PACKAGING**

**COMPANY CO.,LTD**

# ABOUT US



## HUNAN XINWUZHOU

### Company Profile



HUNAN XINWUZHOU PACKAGING CO.,LTD is a leading Chinese pharmaceutical material packaging company that opened in 1997. In the last 17 years of existence, we have developed into one of the biggest domestic packaging film suppliers in pharma and food area.

The company has 800 employees across two manufacturing plants, occupying 80 acres in China – our head office is based in Changsha, capital city of Hunan province.



Production Line



Main Office Building



# CERTIFICATES



**AVIC**

**BEIJING HANGXIE CERTIFICATION CENTER CO.,LTD.**  
**QUALITY MANAGEMENT SYSTEM**  
**CERTIFICATION**

**Hunan five new Pharmaceutical Packaging Company**

Registration No : 03417QS2905R0M  
 Organization Code: 91430100785382642F  
 Registration Address: PanPan South Road, Changsha Economic and Technological Development Zone, Changsha City, Hunan Province, China P.C 410100

In conformity with : GB/T19001-2016 idt ISO9001:2015  
 Certification scope: **Within the Scope of Qualification Production, Printing and Sales of Drugs Packing Material**

Issue Date: Nov .21,2017      Expiry Date: Nov .20,2020  
 First Issue Date: Nov .21,2017

中国认可 国际互认  
 管理体系 MANAGEMENT SYSTEM  
 CNAS C034-M

General Manager: *[Signature]*      BEIJING HANGXIE CERTIFICATION CENTER CO.,LTD.

After this certificate is issued, there should be at least 2 surveillance audits within the 3 year period of validity, the current validity of the certificate can be checked on : ([www.hbxcc.com.cn](http://www.hbxcc.com.cn)) The certificate information is available on the official website of the National Certification and Accreditation Administration : ([www.cnca.gov.cn](http://www.cnca.gov.cn)) It is also available by scanning the two-dimensional code at the bottom right corner.

Address : NO.7 Jingshun Road,Chaoyang District,Beijing,China.

**ISO9001**

**SGS**

Certificate CN15/21082  
 This is to certify that

**Hunan WuZhou Packaging Company Ltd.**  
**(Innovapack Limited)**

Panpan South Road, Changsha Economic and Technological Development Zone, Hunan Province, 410100, P.R. China  
**BRC SITE CODE 8726055**  
 has been assessed and certified as meeting the requirements of

**Global Standard for Packaging and Packaging Materials**  
 Issue 5: July 2015  
 Achieved Grade B  
 Audit Programme : Announced

For the following activities  
**Manufacturing (printing, laminating, slitting and bag making) of plastic flexible film and bag for food**  
 Fields of Audit: 3, 5, 7  
 Category: High Hygiene  
 Exclusions from scope: None

Date of Evaluation: 29 July 2017  
 Certificate Issue Date: 03 September 2017  
 Re-Evaluation Due Date: From 07 July 2018 to 04 August 2018  
 Certificate Expiry Date: 15 September 2018

This certificate supersedes all other certificates bearing this certificate number with earlier certificate issue dates. If you would like to feedback comments on the BRC Global Standard or the audit process, directly to BRC, please contact [enquiries@brcglobalstandards.com](mailto:enquiries@brcglobalstandards.com) or call the TELL BRC hotline +44 (0)20 7717 5569. Visit the BRC Directory [www.brcdirectory.com](http://www.brcdirectory.com) to validate certificate authenticity.

AUDITOR NUMBER  
176021

Authorized by  
*[Signature]*

This certificate remains the property of  
 SGS United Kingdom Ltd  
 Rosemore Business Park, Elmsmore Park, Chesham, CH65 9EN, UK  
 t+44 (0)151 350-6566 f+44 (0)151 350-6500 www.sgs.com

SGS BRC 1116  
Page 1 of 1

**UKAS**  
PRODUCT  
CERTIFICATION  
0005

**SGS**

This document is issued by the Company subject to its General Conditions of Certification Services accessible at [www.sgs.com/terms](http://www.sgs.com/terms) and attention may be drawn to the limitations of liability, indemnification and confidentiality issues established therein. The authenticity of this document may be verified at [www.sgs.com/certificates](http://www.sgs.com/certificates) under the conditions mentioned therein. Any fraudulent alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law.

**SGS**



# PRODUCTS CATALOGUE



I PHARMA BLISTER FILM

II AUTO - PACKING/SEALING FILMS

III PTP ALUMINUM FILM

IV SUPPOSITORY SHELL/FILM

V COLD FORM BLISTER ALUMINUM FOIL

VI PE BAG/FILM

VII FLEXIBLE PACKAGING

# I PHARMA BLISTER PACKAGING



## ■ Rigid PVC



**Pharma Blister**

**RIGID PVC**

Being a client - oriented organization, we are manufacturing and supplying a comprehensive array of premium grade Pharmaceutical(Food) PVC Films. We have manufactured our offered range of films using premium quality Polyvinyl Chloride in compliance with the industry laid standards.

In addition to this, we are offering these Pharmaceutical PVC Films in numerous sizes and colors to facilitate clients with various options to choose from. Customers can avail these films from us at affordable prices.



**PVC Container**



# I PHARMA BLISTER PACKAGING



## ■ PVC/PVDC, PVC/PE/PVDC Composite Film



Liquid & Semi-liquid Oral Solution

We are highly appreciated in the market for our exquisite collection of **Duplex Coated Pharmaceutical PVC Film**. These products are coated with **PVDC & PVDC-PE-PVC for triplex**. These film can be used on most common blister machines and packaging lines.



Duplex: Typical structure PVC (250 - 300 μm) - PVDC coating (40/50/60/70/80/ 90 GSM)

Triplex: Typical PVC (250 μ) - PE (30 μ) - PVDC coating (40 - 180 GSM)

Product	PVC ( μm)	PVDC Coating (g/m <sup>2</sup> )	WVTR Barrier {g/(m <sup>2</sup> •24h)}	O <sub>2</sub> Barrier {cm <sup>3</sup> /(m <sup>2</sup> •24h•0.1MPa)}
PVC/PVDC	250	40	≅0.60	≅0.40
	250	60	≅0.40	≅0.30
	250	90	≅0.30	≅0.20

Product	PVC ( μm)	PE (μm)	PVDC Coating (g/m <sup>2</sup> )	WVTR Barrier {g/(m <sup>2</sup> •24h)}	O <sub>2</sub> Barrier {cm <sup>3</sup> /(m <sup>2</sup> •24h•0.1MPa)}
PVC/PE/PVDC	250	30	90	≅0.20	≅0.10
	250	30	120	≅0.11	≅0.08
	250	30	180	≅0.06	≅0.05



# II AUTO PACKING/SEALING FILM



Product	Laminated film roll
Application	Medicine packaging, food packaging etc.
Thickness	As customized
Width	60-950mm
Core	76mm
Printing colors	up to 9 colors
Printing process	Gravure printing
Surface finishing	Glossy or Matte
Feature	Heat sealing/Microwavable

Composite film is made by bonding a variety of different plastic types and aluminium foil. This makes the packaging stable with a high oxygen and moisture barrier which maintains the integrity of the product. Soft packaging machine can be used to pack products directly on auto packaging machines or produce different types of bags through Radio Frequency Heat Sealing

## Classifications:

- BOPP(or PP)/LDPE
- BOPP(or PP)/CPP
- PET/LDPE
- PET/PP
- PET/PA(NYLON)/PE
- PET/VMPET(metallized PET)/PE
- PET/Al Foil/PE
- Other Customized



# II AUTO PACKING/SEALING FILM



Pillow Bag



Triangle Bag



Nespresso Capsule Lid



Three/four side bag



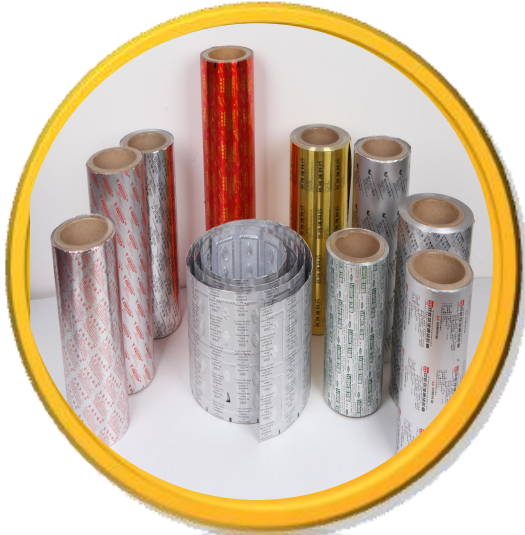
**form-fill-seal**

Auto Packaging film is a kind of flexible packaging film which is used for form-fill-seal into all kinds of pouch by different packing machine. The film here is not a leading role but really important because it must adapt to the machine (vertical pouch packing or horizontal pouch packing) and finally form-fill-seal the pouch style you want.





# III PTP ALUMINUM BLISTER FOIL



Width (mm)	Thickness (micron)			Core Diameter Inside :76mm Outside: 95mm	Length/Roll 1000-5000m
	OP	AL	VC		
310-565	0.5-1.5g	20-30	3-5g		
Packing	Inside: PE plastic bag with plastic plug for each side; Outside: Carton box and Pallets				

## Applications:

Blister packages for pharmaceutical products such as capsules, tablets, pill, pastille as well as food products like candy chocolate, etc

## Characteristic

- Anti-Oxygen
- Moisture - proof

## Classifications:

- Plain foil
- Printing foil (one-side printing, two-sided printing, single color printing, double color printing)
- Color foil (one-sided golden color, two-sided golden color, or other customized color base foil)



# IVSUPPOSITORY SHELL/FILM

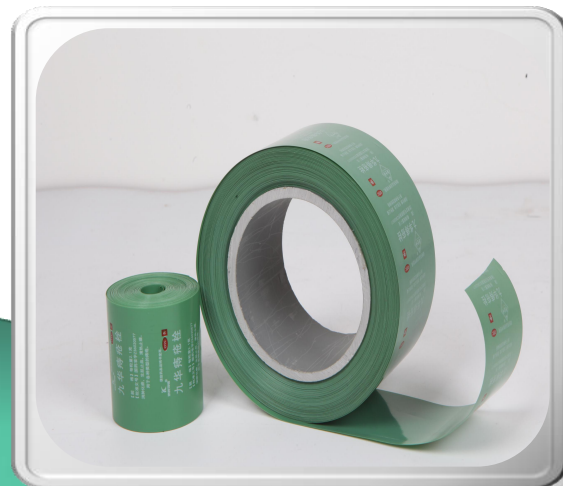


## FEATURES

- No lubrication required
- Perforated cavities
- Heat sealing provides strong seal to fully enclose the dosage form and allows it to maintain its shape if suppository mixture happens to melt.

For more shapes details, please contact us  
[Sales@xwzpackaging.com](mailto:Sales@xwzpackaging.com)

Capacity	1.0 -3.0 ml
Material	Polyvinylchloride(PVC), Adhesive Polyurethane, LDPE
Color	White Opaque/Neutral Transparent Custom Colored up to 2 colors
Shape	Bullet, Duckbill, etc. Or customized



**SUPPOSITORY SHELL/FILM**



# V COLD FORM BLISTER ALUMINUM FOIL



## Description:

Cold formed aluminum foil is at the heart of alu a lu PA/Al/PVC sandwich foils used for pharmaceutical blister pack applications because of their inherently superior advantages. Aluminum, even in micron thickness, is the best vapor and light barrier besides providing aesthetic shine for pharmaceutical blister packs.



## Specification:

Width	Thickness(micron)			Total Thickness	Core Size	Roll Length	Printing
	PA	AL	PVC				
≦ 700mm	25	45-60	60	145-165μm	76 mm	200-500m	Customized
Packing	Inside: Packed with PE plastic bag,plastic plug on end side Outside:Carton box and pallet						



# VI PE BAG & FILM



Our company has gained expertise in the manufacture and export of single layer PE film rolls which have great quality and awesome design. It is widely accepted by our clients in form-fill-seal production line for **water** and **beverage**

PE LIQUID SACHET FILM

PE BAG



PE bag is the best choice to hold food and chemical ingredients during transportation. It's the most convenient and affordable way.

Size: 500mm(width) \* Customized Length



# VII FLEXIBLE PACKAGING



Flat Bottom Bag



Stand up Pouch



Side Gusset Bag



Three Side Bag



<i>Material Options</i>	<i>MOPP/Kraft Paper/PE or other Customized Material</i>
<i>MOQ</i>	<i>8000 PCS</i>
<i>FOB Port</i>	<i>SHENZHEN</i>
<i>Color</i>	<i>up to 10 colors CMYK/Pantone</i>
<i>More details please contact our oversea team</i>	



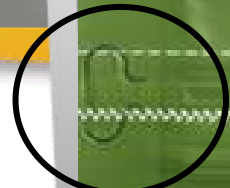
# VII FLEXIBLE PACKAGING



## BAG DETAILS



Zip lock



Easy to tear



One way valve



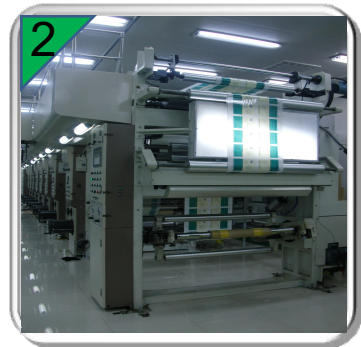
# PRODUCTION PROCESS



## PRODUCTION PROCESS



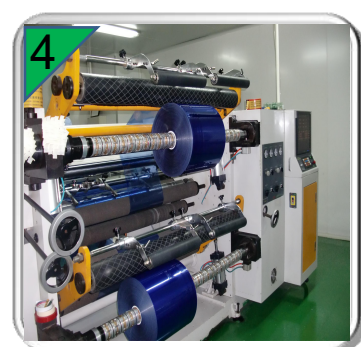
Raw Materials



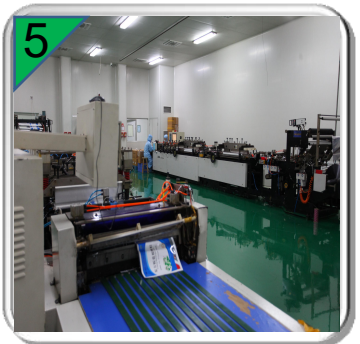
Gravure Printing



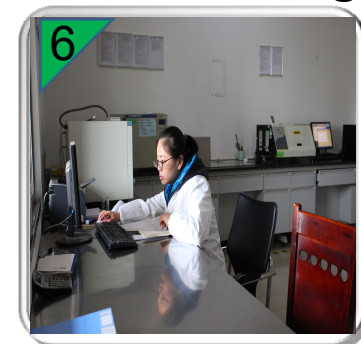
Laminating



PVC Slitting



Bag Making



Product Test



Packing



Ready to Deliver



# Contact us



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