Eactory Direct

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• OFFICE •

SER

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• TOLL FREE •

800-380-4522



SERIES 7400 • VINYL REPLACEMENT WINDOWS



DOUBLE HUNG

- Patented Roller Tilt® Constant Force Balance System operates quietly and easily
- Top & bottom sash tilt inside for safe cleaning with recessed tilt latches see sash limit lock photo
- Double sash locks on windows 26"wide and over
- Standard half screen, optional full screen
- Sloped one piece sill positive water drain off
- No water leaks at sill

Intercept Stainless The Strongest Choice:**

Sealant Effectiveness & Gas Retention The sealant provides the moisture vapor barrier for the I.G. unit. The longer the transmission path, the slower the rate that moisture will travel into the unit through the seal. STAINLESS Steel is Impervious to gas transmission, improving gas retention and Maximizing the insulation value of your window over time. Intercept® Stainless offers one of the best transmission paths to maximize window performance.



Black Desiccantbetween the panes

Intercept[®] Stainless Steel

& Maintenance Free

DOUBLE HUNG & GLIDERS





Sash Limit Locks allow secure partial opening

Heavy Duty Sash Lock & Keeper for secure, air tight lock





Multi-Chamber Extrusions

between further improve

insulating properties.

Extrusions are welded at every corner to create seamless and strong windows. These walls and air chambers



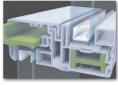


Welded Frame & Sash Corners Solid and free from gaps.

Virgin Vinvl maintains its color & even surface

Integrated Extruded Pull Rails are part of sash extrusions, not snapped on later

Continuous Over / Under Interlock & Weather-Stripping



prevent air infiltration across entire meeting rail

Strong, Extruded Aluminum Screen Frame standard fiberglass mesh optional aluminum or pet mesh



Vinyl Colors

Medium Oak on White*

Cherry Vintage on White*

Interior Wood Grain Laminate

Paint • 20 Year Warranty against fading • peeling • blistering

Exterior coated with unique, high-performance coating specially formulated for PVC
Factory application process does not harm the atmosphere.
Color matched internal grids, caulk & coil‡ options
Painted screen frames • Semi gloss finish • Crack and impact resistant

¹Not exact match due to texture and gloss of coil. Colors are reproduced by mechanical process and may vary from actual colors of products. Please refer to actual color selectors.

Window & Patio Door Warranty & Service

We stand behind our products with a Transferable Lifetime Limited Warranty.

Ask about our glass breakage warranty.

Grid Options*

Colonial and Prairies available in all styles. Diamond available in Flat and View only. Bronze or Gray tint available. View Glass %" V-groove, interior surface of IG unit

Textured Glass*



Plated Lock Finishes *

Brass



antique brass



satin nickel



bright brass



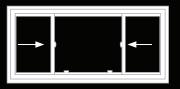
aged bronze

Ask about energy efficient glass upgrades. Low-E film fixed between glass panes reduces ultra violet light damage & heat gain. Argon filling in both air spaces resists temperature transfer.

Gliders

Our glider windows operate smoothly with brass rollers. Sash lift out for safe and easy cleaning inside the home. Standard operable panel screen[s] Optional full screen

Brass



Series 7040 3 Lite End Vent 1/4 · 1/2 · 1/4



Series 7041 3 Lite End Vent 1/3 · 1/3 · 1/3



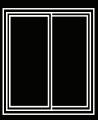
Sash lift out from inside for easy cleaning.
2 lite - half screen
3 lite - active panel screen[s]

• VINYL REPLACEMENT PATIO DOORS

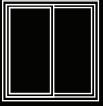
CUSTOM SIZES

two panel widths - 36" to 94 %" three panel widths - 95" to 142 %" max height - 84"

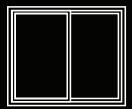
STANDARD SIZES



5'0" x 6'8"



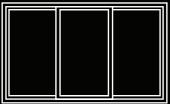
6'0" x 6'8"



8'0" x 6'8"



9'0" x 6'8"



12'0" x 6'8"

2 panel - L or R panel glides 3 panel - center panel glides L or R

SCREEN OPTIONS



BetterVUE® Screen Mesh

Better Insect Screen

- 10% Better Insect Protection
- 20% Better Airflow
- 20% Clearer View



Standard Screen Mesh

- Sight more obstructed
- Less Airflow than UltraVue & BetterVue Screens
- Proven and Reliable
- *Also available in Pet Screen



sample size doors bronze exterior, antique brass hardware options white vinyl, satin nickel hardware option

FEATURES & BENEFITS

Fusion welded 4 3/4" frame and sash corners Interlock stiles and lock stile reinforced with aluminum rebar.

Stainless steel roller track

Kick lock has additional lock point for secure partial opening.

Foam filled main frame extrusions*

Door panels join with interlock & weatherstripping.

Door panels meet main frame with weatherstripping.

1" insulating glass panes.

Ask about ENERGY STAR® qualified glass package upgrades.





MAINTENANCE FREE VINYL

Our virgin vinyl formulation stays smooth and color fast. Vinyl performs as well or better than framing materials like wood or aluminum when measuring the rate of heat flow through the door.

WINDOW & MUNTIN COLORS

Vinyl





Interior Woodgrains

Mortised







Handle Sets with exterior key lock



Aged Bronze*



Antique Polished Brass* Brass*



Satin

Nickel*

Tan, White or Coppertone

brown/woodgrains



Hook Locks

Standard Single Point



Two Point*



Screen Handles

Heavy Extrusion Standard



Heaviest Extrusion Mortised with Lock