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SER

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QUALIFIES for

MOST EFFICIENT 2019



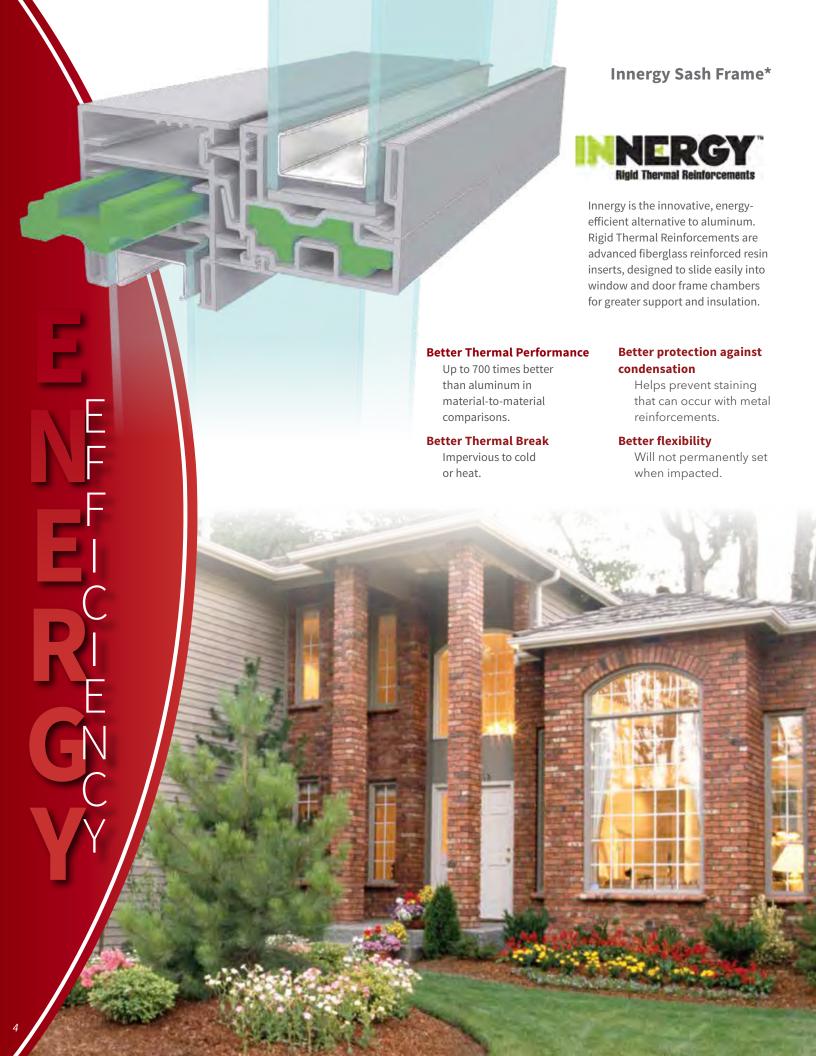
South

0.40

≤0.25

PERFORMANCE PERFORMANCE

Southern





Insulating
Green Foam
Increases your
energy savings.
Lowers the U-Value
thus adding comfort
to the home.

Separate extrusion for Head of Window

Twice as much sash & frame overlap when closed.

THEIR WINDOW

Reduced air infiltration.



Our maintenance-free vinyl retains its color and smooth surface. Vinyl is not a thermal conductor.

Multi-chamber extrusions are strong and provide additional insulation. Fusion

Welded Vinyl Corners create strong, seamless frame and sash units.



Tilt Latches have an updated look.
Smoother operation, and better performance.



Higher sill dam (1/4")
Groove in bottom of sash for vinyl "fin" (just inside inner sill dam) to lock into.
Creating a secure fit.



True Sloped Sill water moves away from home, no external weep holes to clog.

DOUBLE HUNG

Lift Rails are part of the sash extrusion. They will not snap off.

Innergy reinforced meeting rail is standard.



CASEMENT

Casement multi-point lock secures in up to four places. Clean casements from inside your home. Hinged side of sash slides away from frame when opened 90°.

CASEMENT & AWNING

Handle folds into operator cover of casement and awning. Awning and casement stop air infiltration with triple seal.

GLIDER • 2 & 3 LITE

Sash removes from the inside for easy cleaning.
Sash with full length pull rails glide easily on brass rollers.
Sash rails meet with continuous interlock which reduces air infiltration. Innergy reinforced interlock is standard.



FEATURES

Timberstrand® engineered wood support system between windows is stronger than ordinary wood.

Maintenance-free clad exterior white or tan vinyl or painted aluminum. Standard birch, optional oak interior. Hanging cable system, optional knee braces.

Bay - picture window flanked by two operable windows: double-hung or casement.

Bow - all windows same size picture windows flanked by two operable windows, usually casement

OPTIONS

- Hip roof to accepts shingles
- Hip or concave aluminum roof in 29 colors
- Hip or concave copper roof
- Stain & lacquer interior to match oak wood grain windows
- White or beige paint & lacquer interior
- White or beige plastic laminate seat
- Insulated seat
- 1-3 recessed lights, clear or frosted lenses white or brushed nickel trim rings



5 Lite Bow with Hip Roof option.

RECESSED LIGHTING

Standard clear lens • 1, 2 or 3 lights, low voltage halogen bulb[s] & transformer included



3 Lite Bay with Concave Copper Roof option.



Bay with Hip Copper Roof option.



Foam Filled Main Frame



Jamb Standard



Main Frame



Sill

FEATURES & BENEFITS

Fusion-welded door panel corners and frame top for a strong, seamless door.

> Our vinyl formulation retains its color and smooth surface.

Vertical main frame and door panel reinforced with aluminum.

Foam filled, vertical main frame adds strength and insulating performance.

> Over/Under interlock and double weather-stripping where door panels meet.

Sliding door panel and main frame meet with triple weather-stripping.

Sloped, aluminum-reinforced sill guides rain water outside and away.

Safety glass.

Sturdy, extruded, aluminum screen frame in white, tan or brown. Standard fiberglass mesh. Optional aluminum or pet mesh.

Pet Screen

• Resists damage by dogs and cats

• Excellent outward visibility

· Made of strong vinyl-coated polyester

· Not harmful to pets

• Easy to install



Morticed **Hook Locks**



point*



Standard single point

Morticed Screen Handle



1580 lock standard



Satin Polished Nickel Brass*



Brass*



Aged

Bronze'

After

Tan*



White*



Standard on Woodgrains

Vinyl Colors

Exterior Paint*





Interior Woodgrains*

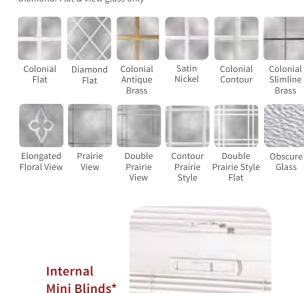
20 YEAR WARRANTY AGAINST FADING • PEELING • CRACKING





Internal Grids & Decorative Glass*

Colonial, Prairie, Double Prairie: Flat, Contour, Brasses, View glass Diamond: Flat & View glass only







silver

Available in the Double Hung, Slider, Three-Lite Slider and Casement Windows.

alabaster



tan



gold



white



antique brass

satin nickel

bright brass

aged bronze

Screen Options



BetterVUE® Screen Mesh Better Insect Screen

- 10% Better Insect Protection
- 20% Better Airflow
- 20% Clearer View



Standard Screen Mesh

- Sight more obstructed
- Less Airflow than BetterVue Screens
- Proven and Reliable

*Also available in Pet Screen

ENERGY EFFICIENCY

Our entry doors start with a strong, rigid polyurethane foam core that meets environmental guidelines and offers maximum thermal protection and dimensional stability.

Perimeter weather-stripping forms a weather tight seal.

The adjustable threshold achieves a proper seal with a few turns from a screw driver.

High-performance weather-stripping and bottom sweep upgrades further strengthen this weather barrier of your home.

OPTIONS

- Available in smooth or wood grain finish.
 - Over a dozen decorative glass styles.
 - Composite block inside the door for improved insulation and security.
- 27 factory applied paint and stain options.

FIBERGLASS

Fiberglass resists dents, dings and splinters.
Composite interior framing seals and insulates.
Your door is impervious to water and will
not warp or rot.

STEEL

The 22 gauge galvanized steel sheeting. The patented adjustable hinge system.



