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SER

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SERIES 7400 • VINYL REPLACEMENT WINDOWS

Double Hung



Supreme² Stainless & Foam **DOUBLE PANE**

7400 Double Hung		
	U	.28
	S	.30
	V	.54
	С	59

Most Efficient Ask How UV ≤ 20 SHGC ≥ 20

Heavy duty casement mechanism



*Corner hardware is optional.



Supreme 2*



DOUBLE HUNG

- True Position® Balance System operates quietly and easily
- Top & bottom sash tilt inside for safe cleaning with recessed tilt latches see sash limit lock photo
- Double sash locks on windows 26"wide and over
- Standard half screen, optional full screen
- Sloped one piece sill positive water drain off
- No water leaks at sill

Intercept Stainless The Strongest Choice:

Sealant Effectiveness & Gas Retention

The sealant provides the moisture vapor barrier for the I.G. unit. The longer the transmission path, the slower the rate that moisture will travel into the unit through the seal. STAINLESS Steel is Impervious to gas transmission, improving gas retention and Maximizing the insulation value of your window over time. Intercept® Stainless offers one of the best transmission paths to maximize window performance.



Black Desiccants prevents moisture between the panes Intercept[®] Stainless Steel warm-edge space

Energy Efficient & Maintenance Free

DOUBLE HUNG & GLIDERS





Sash Limit Locks allow secure partial opening

Heavy Duty Sash Lock & Keeper for secure, air tight lock





Multi-Chamber Extrusions

Extrusions are welded at every corner to create seamless and strong windows. These walls and air chambers between further improve insulating properties.



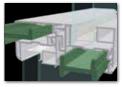


Welded Frame & Sash Corners Solid and free from gaps.

Virgin Vinyl maintains its color & even surface

Integrated Extruded Pull Rails are part of sash extrusions, not snapped on later

Continuous Over / Under Interlock & Weather-Stripping



prevent air infiltration across entire meeting rail

Strong, Extruded Aluminum **Screen Frame**

standard fiberglass mesh optional aluminum or pet mesh



FLEX SCREEN*









Ask about our Transferable Lifetime Limited Warranty and glass breakage warranty.

Interior **Exterior Wood Grain** Vintage Pecan Laminate Laminate N/A Dark Oak Coal Black Vinyl Colors Tan* **Exterior Paint & Laminates** 20 Year Warranty against fading, peeling and blistering

Grid Options*

Colonial and Prairies available in all styles. Diamond available in Flat and View only. Bronze or Gray tint available. View Glass 3/8" V-groove, interior surface of IG unit



Diamond



Colonial Contour



Colonial





















Colonial

Colonial Antique Brass

Bright Brass

Slimline Brass

Colonial View

Diamond View

Floral View

Elongated Floral

Prairie View

Double View Prairie

Contour Double Prairie

Satin Nickel

Colonial

Obscure Rain Glass

Plated Lock Finishes*





Satin Nickel





Aged Bronze





Black

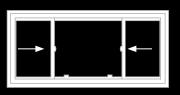


Coppertone

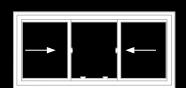
Ask about energy efficient glass upgrades. Low-E film fixed between glass panes reduces ultra violet light damage & heat gain. Argon filling in both air spaces resists temperature transfer.

Gliders

Our glider windows operate smoothly with brass rollers | Sash lift out for safe and easy cleaning inside the home. Standard operable panel screen[s] | Optional full screen



Series 7040 3 Lite End Vent 1/4 ·1/2 ·1/4



Series 7041 3 Lite End Vent 1/3 ·1/3 ·1/3



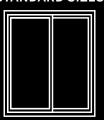
Sash lift out from inside for easy cleaning. 2 lite - half screen 3 lite - active panel screen[s]

SERIES 7400 • VINYL REPLACEMENT PATIO DOORS

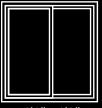
CUSTOM SIZES

two panel widths - 55" to 94 %" three panel widths - 95" to 142 %" max height - 84"

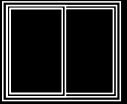
STANDARD SIZES



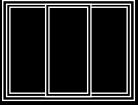
5'0" x 6'8"



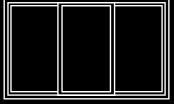
6'0" x 6'8"



8'0" x 6'8"



9'0" x 6'8"



12'0" x 6'8"

2 panel - L or R panel glides 3 panel - center panel glides L or R

FEATURES & BENEFITS

Fusion welded 4 3/4" frame and sash corners Interlock stiles and lock stile reinforced with aluminum rebar.

Stainless steel roller track

Kick lock has additional lock point for secure partial opening.

Foam filled main frame extrusions*

Door panels join with interlock & weatherstripping.

Door panels meet main frame with weatherstripping.

1" insulating glass panes.

Ask about ENERGY STAR® qualified glass package upgrades.



SCREEN OPTIONS



BetterVUE® Screen Mesh

Better Insect Screen

- 10% Better Insect Protection
- 20% Better Airflow
- 20% Clearer View



Standard Screen Mesh

- · Sight more obstructed
- Less Airflow than UltraVue & BetterVue Screens
- Proven and Reliable *Also available in Pet Screen

FLEX SCREEN*









WINDOW & MUNTIN COLORS

Vinyl





Interior Woodgrains









Handle Sets with exterior key lock



Satin

Nickel

Brass

Polished Antique Black

Brass

Aged

Bronze



Tan



White

Coppertone Standard on Woodgrains

Hook Locks

Mortised

Standard Single Point



Two Point*

Screen Handles

1350 **Heavy Extrusion**

Standard



Heaviest Extrusion Mortised with Lock

Standard