

SPECIFICATION INDEX

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SECTION 211000 - WATER-BASED FIRE-SUPPRESSION SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following fire-suppression piping inside the building:

1. Semiautomatic wet-type, Class I combined standpipe systems.
 2. Wet-pipe sprinkler systems.

- B. Related Sections include the following:

1. Division 10 Section "Fire Extinguisher Cabinets" and "Fire Extinguishers" for cabinets and fire extinguishers.
 2. Division 22 Section "Facility Water Distribution Piping" for piping outside the building.
 3. Division 28 Section "Fire Detection and Alarm" for alarm devices not specified in this Section.

- C. All black steel sprinkler pipe shall have a wall thickness less than or equal to schedule 40 and greater than schedule 10.

1. Exception: Pipe with a nominal pipe size of 6 inches and greater may be schedule 10.

D. Summary Table:

Item	Summary
Underground service entrance piping	Ductile Iron, restrained as required, with thrust blocks, transitioned with bolted flange.
Interior pipe type	Mains: Schedule 40 Branchlines: Threadable thinwall or schedule 40
Sprinkler Finish	Flat Plate Concealed, except uprights and storage
Extended Coverage	Not Allowed
Center of Tile	Required, Center thirds are acceptable
Flexible Sprinkler Drops	Designers preference
FM Global	No
Calculations	Required, use reduced flow data
Alarm Device	Horn/Strobe

FDC	Existing to remain.
Special Items	

1.3 DEFINITIONS

- A. CPVC: Chlorinated polyvinyl chloride plastic.
- B. CR: Chlorosulfonated polyethylene synthetic rubber.
- C. High-Pressure Piping System: Fire-suppression piping system designed to operate at working pressure higher than standard 175 psig.
- D. PE: Polyethylene plastic.
- E. Underground Service-Entrance Piping: Underground service piping below the building.

1.4 SYSTEM DESCRIPTIONS

- A. Semi-Automatic Wet-Type, Class I Standpipe System: Includes NPS 2-1/2 hose connections. Provide a 1-1/2 reducer and cap at each hose valve. Has open water-supply valve and is capable of supplying water demand for fire sprinklers only. Piping is wet, but water must be pumped into standpipes to satisfy demand.
- B. Wet-Pipe Sprinkler System: Automatic sprinklers are attached to piping containing water and that is connected to water supply. Water discharges immediately from sprinklers when they are opened. Sprinklers open when heat melts fusible link or destroys frangible device. Hose connections are included if indicated.

1.5 PERFORMANCE REQUIREMENTS

- A. Standard Piping System Component Working Pressure: Listed for at least 175 psig.
- B. Fire-suppression standpipe system design shall be approved by authorities having jurisdiction.
 - 1. Minimum residual pressure at each hose-connection outlet is the following:
 - a. NPS 1-1/2 Hose Connections: 65 psig.
 - b. NPS 2-1/2 Hose Connections: 100 psig.
 - 2. Unless otherwise indicated, the following is maximum residual pressure at required flow at each hose-connection outlet:
 - a. NPS 1-1/2 Hose Connections: 100 psig.
 - b. NPS 2-1/2 Hose Connections: 175 psig.

C. Design sprinkler piping according to the following and obtain approval from engineer, prior to submitting to other authorities having jurisdiction:

1. Margin of Safety for Available Water Flow and Pressure: 10 percent, including losses through water-service piping, valves, and backflow preventers.
2. Sprinkler Occupancy Hazard Classifications:
 - a. Building Service Areas: Ordinary Hazard, Group 1.
 - b. Electrical Equipment Rooms: Ordinary Hazard, Group 1.
 - c. General Storage Areas: Ordinary Hazard, Group 1.
 - d. Mechanical Equipment Rooms: Ordinary Hazard, Group 1.
 - e. Office and Public Areas: Light Hazard.
3. Minimum Density for Automatic-Sprinkler Piping Design:
 - a. Light-Hazard Occupancy: 0.10 gpm over 1500-sq. ft. area.
 - b. Ordinary-Hazard, Group 1 Occupancy: 0.15 gpm over 1500-sq. ft. area.
 - c. Ordinary-Hazard, Group 2 Occupancy: 0.20 gpm over 1500-sq. ft. area.
 - d. Special Occupancy Hazard: As determined by authorities having jurisdiction.
4. Maximum Protection Area per Sprinkler:
 - a. Office Spaces: 225 sq. ft..
 - b. Storage Areas: 130 sq. ft..
 - c. Mechanical Equipment Rooms: 130 sq. ft..
 - d. Electrical Equipment Rooms: 130 sq. ft..
 - e. Other Areas: According to NFPA 13 recommendations, unless otherwise indicated.
5. Total Combined Hose-Stream Demand Requirement: According to NFPA 13, unless otherwise indicated:
 - a. Light-Hazard Occupancies: 100 gpm for 30 minutes.
 - b. Ordinary-Hazard Occupancies: 250 gpm for 60 to 90 minutes.

D. Seismic Performance: Fire-suppression piping shall be capable of withstanding the effects of earthquake motions determined according to NFPA 13 with an Ss value of 1.552 g.

1.6 SUBMITTALS

A. Product Data: For the following:

1. Piping materials, including dielectric fittings, flexible connections, and sprinkler specialty fittings.
2. Pipe hangers and supports, including seismic restraints.
3. Valves, including listed fire-protection valves, unlisted general-duty valves, and specialty valves and trim.
4. Sprinklers, escutcheons, and guards. Include sprinkler flow characteristics, mounting, finish, and other pertinent data.

5. Hose connections, including size, type, and finish.
 6. Fire department connections, including type; number, size, and arrangement of inlets; caps and chains; size and direction of outlet; escutcheon and marking; and finish.
 7. Alarm devices, including electrical data.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Fire-hydrant flow test report.
- D. Seismic Calculations.
- E. Approved Sprinkler Piping Drawings: Working plans, prepared according to NFPA 13, that have been approved by authorities having jurisdiction, including hydraulic calculations, if applicable. Drawings are to be approved by Engineer prior to submission to State Fire Marshal.
- F. Field Test Reports and Certificates: Indicate and interpret test results for compliance with performance requirements and as described in NFPA 13 and NFPA 14. Include "Contractor's Material and Test Certificate for Aboveground Piping" and "Contractor's Material and Test Certificate for Underground Piping."
- G. Welding certificates.
- H. Field quality-control test reports.
- I. Operation and Maintenance Data: For standpipe and sprinkler specialties to include in emergency, operation, and maintenance manuals.

1.7 QUALITY ASSURANCE

A. Installer Qualifications:

1. An experienced installer who has designed and installed fire-suppression piping similar to that indicated for this Project and obtained design approval and inspection approval from authorities having jurisdiction. The Engineer requires evidence to support the ability of the contractor to perform work in the scope and volume as specified. A contractor, who cannot show such experience, may be found not suitable to perform the work. The following are the approved contractors for this project:

- a. PRE-APPROVED CONTRACTORS LIST
 - 1) Alta Fire
 - 2) Certified Fire
 - 3) Chaparral Fire
 - 4) Delta Fire
 - 5) Quality Fire Protection
 - 6) Fire Services Inc.
 - 7) FireTrol
 - 8) Simplex-Grinnell

- 9) The Safety Team
 - 10) Western Automatic
 - 11) Or prior approved equal
- b. A contractor not listed in the "PRE-APPROVED CONTRACTORS LIST" must receive prior approval from the engineer to bid this project.
- B. Installer's responsibilities include designing, fabricating, and installing fire-suppression systems and providing professional engineering services needed to assume engineering responsibility. Base calculations on results of fire-hydrant flow test.
1. Engineering Responsibility: Preparation of working plans, calculations, and field test reports by a qualified professional engineer or NICET Level III technician.
- C. Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX.
- D. NFPA Standards: Fire-suppression-system equipment, specialties, accessories, installation, and testing shall comply with the following:
1. NFPA 13, "Installation of Sprinkler Systems."
 2. NFPA 14, "Installation of Standpipe, Private Hydrant, and Hose Systems."
 3. NFPA 24, "Installation of Private Fire Service Mains and Their Appurtenances."
- E. International Conference of Building Code Officials codes and standards complying with the following:
1. IBC-2015, "International Building Code."
 2. IFC-2015, "International Fire Code."
- F. Utah Amendments
1. Title 15A

1.8 COORDINATION

- A. Coordinate layout and installation of sprinklers with other construction that penetrates ceilings, including light fixtures, HVAC equipment, and partition assemblies.

1.9 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. Sprinkler Cabinets: Finished, wall-mounting, steel cabinet with hinged cover, with space for minimum of six spare sprinklers plus sprinkler wrench. Include

number of sprinklers required by NFPA 13 and sprinkler wrench. Include separate cabinet with sprinklers and wrench for each type of sprinkler on Project.

1.10 General Engineering Quality

- A. Unless noted otherwise the following applies:
 1. The maximum water velocity shall not exceed 32-fps.
 2. Submit the calculations using the reduced flow data.
 3. In the event of multiple (3) submittal rejections (including revise and resubmit) a meeting shall be held at the engineer's office at the engineer time of choosing and the designer, fire sprinkler contractor, and general contractor shall be physically in attendance to discuss the required modifications to the design.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 DUCTILE-IRON PIPE AND FITTINGS

- A. Mechanical-Joint, Ductile-Iron Pipe: AWWA C151, with mechanical-joint bell end and plain end.
 1. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, Class 53, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
 2. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron gland, rubber gasket, and steel bolts and nuts.
- B. Push-on-Joint, Ductile-Iron Pipe: AWWA C151, with push-on-joint bell end and plain end.
 1. Push-on-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
 2. Gaskets: AWWA C111, rubber.

2.3 STEEL PIPE AND FITTINGS

- A. Threaded-End, Standard-Weight Steel Pipe: ASTM A 53/A 53M, ASTM A 135, or ASTM A 795, hot-dip galvanized where indicated and with factory- or field-formed threaded ends.

1. Cast-Iron Threaded Flanges: ASME B16.1.
 2. Malleable-Iron Threaded Fittings: ASME B16.3.
 3. Gray-Iron Threaded Fittings: ASME B16.4.
 4. Steel Threaded Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M or ASTM A 106, Schedule 40, seamless steel pipe hot-dip galvanized where indicated. Include ends matching joining method.
 5. Steel Threaded Couplings: ASTM A 865 hot-dip galvanized-steel pipe where indicated.
- B. Plain-End, Standard-Weight Steel Pipe: ASTM A 53/A 53M, ASTM A 135, or ASTM A 795 hot-dip galvanized-steel pipe where indicated.
1. Locking-Lug Fittings: UL 213, ductile-iron body with retainer lugs that require one-quarter turn to secure pipe in fitting not allowed.
- C. Plain-End, Standard-Weight Steel Pipe: ASTM A 53/A 53M, ASTM A 135, or ASTM A 795 hot-dip galvanized-steel pipe where indicated.
1. Steel Welding Fittings: ASTM A 234/A 234M, and ASME B16.9 or ASME B16.11.
 2. Steel Flanges and Flanged Fittings: ASME B16.5.
- D. Grooved-End, Standard-Weight Steel Pipe: ASTM A 53/A 53M, ASTM A 135, or ASTM A 795, hot-dip galvanized where indicated and with factory- or field-formed, roll-grooved ends.
1. Grooved-Joint Piping Systems:
 - a. Manufacturers:
 - 1) Anvil International, Inc.
 - 2) Central Sprinkler Corp.
 - 3) Victaulic Co. of America.
 - 4) Ward Manufacturing.
 - b. Grooved-End Fittings: UL-listed, ASTM A 536, ductile-iron casting with OD matching steel-pipe OD.
 - c. Grooved-End-Pipe Couplings: UL 213 and AWWA C606, rigid pattern, unless otherwise indicated; gasketed fitting matching steel-pipe OD. Include ductile-iron housing with keys matching steel-pipe and fitting grooves, prelubricated rubber gasket listed for use with housing, and steel bolts and nuts.
- E. Threaded-End, Threadable, Thinwall Steel Pipe: ASTM A 135 or ASTM A 795, with wall thickness less than Schedule 40 and greater than Schedule 10, and with factory- or field-formed threaded ends.
1. Cast-Iron Threaded Flanges: ASME B16.1.
 2. Malleable-Iron Threaded Fittings: ASME B16.3.
 3. Gray-Iron Threaded Fittings: ASME B16.4.

4. Steel Threaded Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M or ASTM A 106, Schedule 40, seamless steel pipe.
 5. Steel Threaded Couplings: ASTM A 865.
- F. Plain-End, Threadable, Thinwall Steel Pipe: ASTM A 135 or ASTM A 795, with wall thickness less than Schedule 40 and greater than Schedule 10.
1. Locking-Lug Fittings: UL 213, ductile-iron body with retainer lugs that require one-quarter turn to secure pipe in fitting not allowed.
- G. Plain-End, Threadable, Thinwall Steel Pipe: ASTM A 135 or ASTM A 795, with wall thickness less than Schedule 40 and greater than Schedule 10.
1. Steel Welding Fittings: ASTM A 234/A 234M, and ASME B16.9 or ASME B16.11.
 2. Steel Flanges and Flanged Fittings: ASME B16.5.
- H. Grooved-End, Threadable, Thinwall Steel Pipe: ASTM A 135 or ASTM A 795, with wall thickness less than Schedule 40 and greater than Schedule 10, and with factory- or field-formed, roll-grooved ends.
1. Grooved-Joint Piping Systems:
 - a. Manufacturers:
 - 1) Anvil International, Inc.
 - 2) Central Sprinkler Corp.
 - 3) Victaulic Co. of America.
 - 4) Ward Manufacturing.
 - b. Grooved-End Fittings: UL-listed, ASTM A 536, ductile-iron casting with OD matching steel-pipe OD.
 - c. Grooved-End-Pipe Couplings: UL 213 and AWWA C606, rigid pattern, unless otherwise indicated; gasketed fitting matching steel-pipe OD. Include ductile-iron housing with keys matching steel-pipe and fitting grooves, prelubricated rubber gasket listed for use with housing, and steel bolts and nuts.
- I. Plain-End, Schedule 10 Steel Pipe: ASTM A 135 or ASTM A 795, Schedule 10 is allowed for NPS 6 and larger.

2.4 FLEXIBLE SPRINKLER DROPS

- A. Flexible connectors shall be FM approved with exterior wire braid and have materials suitable for system fluid. Include 175-psig minimum working-pressure rating and ends according to the following:
1. NPS 2 and Smaller: Threaded.
 2. NPS 2-1/2 and Larger: Flanged.

3. Option for NPS 2-1/2 and Larger: Grooved for use with grooved-end-pipe couplings.
- B. Manufacturers:
 1. Flex Head
 2. Victaulic
- C. Bronze-Hose, Flexible Connectors: Corrugated, bronze, inner tubing covered with bronze wire braid. Include copper-tube ends or bronze flanged ends, braze welded to hose.
- D. Stainless-Steel-Hose/Steel Pipe, Flexible Connectors: Corrugated, stainless-steel, inner tubing covered with stainless-steel wire braid. Include steel nipples or flanges, welded to hose.
- E. Stainless-Steel-Hose/Stainless-Steel Pipe, Flexible Connectors: Corrugated, stainless-steel, inner tubing covered with stainless-steel wire braid. Include stainless-steel nipples or flanges, welded to hose.

2.5 FLEXIBLE PIPE CONNECTORS (SEISMIC)

- A. Flexible connectors shall be FM approved with exterior wire braid and have materials suitable for system fluid. Include 175-psig minimum working-pressure rating and ends according to the following:
 1. NPS 2 and Smaller: Threaded.
 2. NPS 2-1/2 and Larger: Flanged.
 3. Option for NPS 2-1/2 and Larger: Grooved for use with grooved-end-pipe couplings.
- B. Manufacturers:
 1. Metraflex, Inc.
- C. Bronze-Hose, Flexible Connectors: Corrugated, bronze, inner tubing covered with bronze wire braid. Include copper-tube ends or bronze flanged ends, braze welded to hose.
- D. Stainless-Steel-Hose/Steel Pipe, Flexible Connectors: Corrugated, stainless-steel, inner tubing covered with stainless-steel wire braid. Include steel nipples or flanges, welded to hose.
- E. Stainless-Steel-Hose/Stainless-Steel Pipe, Flexible Connectors: Corrugated, stainless-steel, inner tubing covered with stainless-steel wire braid. Include stainless-steel nipples or flanges, welded to hose.

2.6 CORROSION-PROTECTIVE ENCASEMENT FOR PIPING

- A. Encasement for Underground Metal Piping: ASTM A 674 or AWWA C105, PE film, 0.008-inch minimum thickness, tube or sheet.

2.7 SPRINKLER SPECIALTY FITTINGS

- A. Sprinkler specialty fittings shall be FMG approved with 175-psig minimum working-pressure rating, and made of materials compatible with piping. Sprinkler specialty fittings shall have 250-psig minimum working-pressure rating if fittings are components of high-pressure piping systems.
- B. Sprinkler Drain and Alarm Test Fittings: Cast- or ductile-iron body, with threaded or locking-lug inlet and outlet, test valve, and orifice and sight glass.
 - 1. Manufacturers:
 - a. Central Sprinkler Corp.
 - b. Fire-End and Croker Corp.
 - c. Viking Corp.
 - d. Victaulic Co. of America.
- C. Sprinkler Branch-Line Test Fittings: Brass body with threaded inlet, capped drain outlet, and threaded outlet for sprinkler.
- D. Sprinkler Inspector's Test Fitting: Cast- or ductile-iron housing with threaded inlet and drain outlet and sight glass.
- E. Drop-Nipple Fittings: UL 1474, adjustable with threaded inlet and outlet, and seals.

2.8 LISTED FIRE-PROTECTION VALVES

- A. Valves shall be FMG approved, with 175-psig minimum pressure rating. Valves shall have 250-psig minimum pressure rating if valves are components of high-pressure piping system.
- B. Gate Valves with Wall Indicator Posts:
 - 1. Gate Valves: UL 262, cast-iron body, bronze mounted, with solid disc, nonrising stem, operating nut, and flanged ends.
 - 2. Indicator Posts: UL 789, horizontal-wall type, cast-iron body, with hand wheel, extension rod, locking device, and cast-iron barrel.
 - 3. Manufacturers:
 - a. Grinnell Fire Protection.
 - b. McWane, Inc.; Kennedy Valve Div.
 - c. NIBCO.
 - d. Stockham.

- C. Ball Valves: Comply with UL 1091, except with ball instead of disc.
1. NPS 1-1/2 and Smaller: Bronze body with threaded ends.
 2. NPS 2 and NPS 2-1/2: Bronze body with threaded ends or ductile-iron body with grooved ends.
 3. NPS 3: Ductile-iron body with grooved ends.
 4. Manufacturers:
 - a. NIBCO.
 - b. Victaulic Co. of America.
- D. Butterfly Valves: UL 1091.
1. NPS 2 and Smaller: Bronze body with threaded ends.
 - a. Manufacturers:
 - 1) Global Safety Products, Inc.
 - 2) Milwaukee Valve Company.
 2. NPS 2-1/2 and Larger: Bronze, cast-iron, or ductile-iron body; wafer type or with flanged or grooved ends.
 - a. Manufacturers:
 - 1) Central Sprinkler Corp.
 - 2) McWane, Inc.; Kennedy Valve Div.
 - 3) Mueller Company.
 - 4) NIBCO.
 - 5) Victaulic Co. of America.
- E. Check Valves NPS 2 and Larger: UL 312, swing type, cast-iron body with flanged or grooved ends.
1. Manufacturers:
 - a. American Cast Iron Pipe Co.; Waterous Co.
 - b. Central Sprinkler Corp.
 - c. Clow Valve Co.
 - d. Crane Co.; Crane Valve Group; Crane Valves.
 - e. Crane Co.; Crane Valve Group; Jenkins Valves.
 - f. Globe Fire Sprinkler Corporation.
 - g. Grinnell Fire Protection.
 - h. Hammond Valve.
 - i. McWane, Inc.; Kennedy Valve Div.
 - j. Mueller Company.
 - k. NIBCO.
 - l. Potter-Roemer; Fire Protection Div.
 - m. Reliable Automatic Sprinkler Co., Inc.
 - n. Star Sprinkler Inc.
 - o. Stockham.

- p. United Brass Works, Inc.
- q. Victaulic Co. of America.
- r. Watts Industries, Inc.; Water Products Div.

F. Gate Valves: UL 262, OS&Y type.

- 1. NPS 2 and Smaller: Bronze body with threaded ends.

- a. Manufacturers:

- 1) Crane Co.; Crane Valve Group; Crane Valves.
 - 2) Hammond Valve.
 - 3) NIBCO.
 - 4) United Brass Works, Inc.

- 2. NPS 2-1/2 and Larger: Cast-iron body with flanged ends.

- a. Manufacturers:

- 1) Clow Valve Co.
 - 2) Crane Co.; Crane Valve Group; Crane Valves.
 - 3) Crane Co.; Crane Valve Group; Jenkins Valves.
 - 4) Hammond Valve.
 - 5) Milwaukee Valve Company.
 - 6) Mueller Company.
 - 7) NIBCO.
 - 8) United Brass Works, Inc.

G. Indicating Valves: UL 1091, with integral indicating device and ends matching connecting piping.

- 1. Indicator: Electrical, 115-V ac, prewired, single-circuit, supervisory switch and Visual.
- 2. NPS 2 and Smaller: Ball or butterfly valve with bronze body and threaded ends.

- a. Manufacturers:

- 1) Milwaukee Valve Company.
 - 2) NIBCO.
 - 3) Victaulic Co. of America.

- 3. NPS 2-1/2 and Larger: Butterfly valve with cast- or ductile-iron body; wafer type or with flanged or grooved ends.

- a. Manufacturers:

- 1) Central Sprinkler Corp.
 - 2) Grinnell Fire Protection.
 - 3) McWane, Inc.; Kennedy Valve Div.
 - 4) Milwaukee Valve Company.

- 5) NIBCO.
- 6) Victaulic Co. of America.

H. Supervised Normally Closed Valve

1. Indicator: Electrical, 115-V ac, prewired, single-circuit, supervisory switch and visual to send signal on partial close.
 - a. Manufacturers:
 - 1) NIBCO.
 - 2) Victaulic Co. of America.

2.9 UNLISTED GENERAL-DUTY VALVES

- A. Ball Valves NPS 2 and Smaller: MSS SP-110, 2-piece copper-alloy body with chrome-plated brass ball, 600-psig minimum CWP rating, blowout-proof stem, and threaded ends.
- B. Check Valves NPS 2 and Smaller: MSS SP-80, Type 4, Class 125 minimum, swing type with bronze body, nonmetallic disc, and threaded ends.
- C. Gate Valves NPS 2 and Smaller: MSS SP-80, Type 2, Class 125 minimum, with bronze body, solid wedge, and threaded ends.
- D. Globe Valves NPS 2 and Smaller: MSS SP-80, Type 2, Class 125 minimum, with bronze body, nonmetallic disc, and threaded ends.

2.10 SPECIALTY VALVES

- A. Sprinkler System Control Valves: FMG approved, cast- or ductile-iron body with flanged or grooved ends, and 175-psig minimum pressure rating. Control valves shall have 250-psig minimum pressure rating if valves are components of high-pressure piping system.

1. Manufacturers:
 - a. Central Sprinkler Corp.
 - b. Globe Fire Sprinkler Corporation.
 - c. Grinnell Fire Protection.
 - d. Reliable Automatic Sprinkler Co., Inc.
 - e. Star Sprinkler Inc.
 - f. Victaulic Co. of America.
 - g. Viking Corp.

- B. Automatic Drain Valves: UL 1726, NPS 3/4, ball-check device with threaded ends.

1. Manufacturers:
 - a. Grinnell Fire Protection.

2.11 SPRINKLERS

- A. Sprinklers shall be UL listed or FMG approved, with 175-psig minimum pressure rating.
- B. Manufacturers:
 - 1. Central Sprinkler Corp.
 - 2. Globe Fire Sprinkler Corporation.
 - 3. Grinnell Fire Protection.
 - 4. Reliable Automatic Sprinkler Co., Inc.
 - 5. Star Sprinkler Inc.
 - 6. Victaulic Co. of America.
 - 7. Viking Corp.
 - 8. Tyco Fire
- C. Automatic Sprinklers: With heat-responsive element complying with the following:
 - 1. UL 199, for nonresidential applications.
- D. Sprinkler Types and Categories: Nominal 1/2-inch orifice for "Ordinary" temperature classification rating, unless otherwise indicated or required by application.
- E. Sprinkler types, features, and options as follows:
 - 1. Concealed ceiling sprinklers, including cover plate.
 - 2. Extended-coverage sprinklers, not allowed unless approved in writing prior to bidding.
 - 3. Pendent sprinklers.
 - 4. Pendent, dry-type sprinklers.
 - 5. Quick-response sprinklers.
 - 6. Sidewall sprinklers.
 - 7. Sidewall, dry-type sprinklers.
 - 8. Upright sprinklers.
- F. Sprinkler Finishes: Chrome plated, bronze, and painted. Finishes as approved by FM Global.
- G. Special Coatings: Wax, lead, and corrosion-resistant paint.
- H. Sprinkler Escutcheons: Materials, types, and finishes for the following sprinkler mounting applications. Escutcheons for concealed, flush, and recessed-type sprinklers are specified with sprinklers.
 - 1. Ceiling Mounting: Flat plate concealed, white.
 - 2. Sidewall Mounting: Flat plate concealed, white.
- I. Sprinkler Guards: Wire-cage type, including fastening device for attaching to sprinkler.

2.12 HOSE CONNECTIONS

A. Manufacturers:

1. Central Sprinkler Corp.
2. Elkhart Brass Mfg. Co., Inc.
3. Fire-End and Croker Corp.
4. Grinnell Fire Protection.
5. Guardian Fire Equipment Incorporated.
6. McWane, Inc.; Kennedy Valve Div.
7. Mueller Company.
8. Potter-Roemer; Fire-Protection Div.
9. United Brass Works, Inc.

B. Description: UL 668, brass or bronze, 300-psig minimum pressure rating, hose valve for connecting fire hose. Include angle or gate pattern design; female NPS inlet and male hose outlet; and lugged cap, gasket, and chain. Include NPS 1-1/2 or NPS 2-1/2, and hose valve threads according to NFPA 1963 and matching local fire department threads.

1. Valve Operation: Nonadjustable type, unless pressure-regulating type is indicated.
2. Finish: Rough metal.

2.13 FIRE DEPARTMENT CONNECTIONS

A. Existing to remain.

2.14 ALARM DEVICES

A. Alarm-device types shall match piping and equipment connections.

B. Electrically Operated Alarm: Horn/Strobe, NEMA 3R minimum suitable for outdoor use.

1. Manufacturers:

- a. Potter Electric Signal Company.
- b. System Sensor.

C. Water-Flow Indicator: UL 346, electrical-supervision, paddle-operated-type, water-flow detector with 250-psig pressure rating and designed for horizontal or vertical installation. Include two single-pole, double-throw circuit switches for isolated alarm and auxiliary contacts, 7 A, 125-V ac and 0.25 A, 24-V dc; complete with factory-set, field-adjustable retard element to prevent false signals and tamperproof cover that sends signal if removed.

1. Manufacturers:

- a. ADT Security Services, Inc.

- b. Grinnell Fire Protection.
 - c. ITT McDonnell & Miller.
 - d. Potter Electric Signal Company.
 - e. System Sensor.
 - f. Viking Corp.
 - g. Watts Industries, Inc.; Water Products Div.
- D. Valve Supervisory Switch: UL 753, electrical, single-pole, double-throw switch with normally closed contacts. Include design that signals controlled valve is in other than fully open position.
1. Manufacturers:
 - a. McWane, Inc.; Kennedy Valve Div.
 - b. Potter Electric Signal Company.
 - c. System Sensor.
- E. Indicator-Post Supervisory Switch: UL 753, electrical, single-pole, double-throw switch with normally closed contacts. Include design that signals controlled indicator-post valve is in other than fully open position.
1. Manufacturers:
 - a. Potter Electric Signal Company.
 - b. System Sensor.

2.15 PRESSURE GAGES

- A. Manufacturers:
1. Brecco Corporation.
 2. Dresser Equipment Group; Instrument Div.
 3. Marsh Bellofram.
 4. WIKA Instrument Corporation.
- B. Description: UL 393, 3-1/2- to 4-1/2-inch- diameter, dial pressure gage with range of 0 to 250 psig minimum.
1. Water System Piping: Include caption "WATER" or "AIR/WATER" on dial face.
 2. Air System Piping: Include retard feature and caption "AIR" or "AIR/WATER" on dial face.

2.16 DOUBLE CHECK VALVE ASSEMBLIES

A. Manufacturers

1. Ames
2. Febco
3. Wilkins
4. Watts

- B. Description: Resilient seated, spring loaded with testable outlets provided, as required by Authorities Having Jurisdiction.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Refer to Division 31 Section "Earth Moving" for excavating, trenching, and backfilling.

3.2 EXAMINATION

- A. Examine roughing-in for hose connections and stations to verify actual locations of piping connections before installation.
- B. Examine walls and partitions for suitable thicknesses, fire- and smoke-rated construction, framing for hose-station cabinets, and other conditions where hose connections and stations are to be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.3 PIPING APPLICATIONS

- A. Shop weld pipe joints where welded piping is indicated.
- B. Do not use welded joints for galvanized-steel pipe.
- C. Flanges, flanged fittings, unions, nipples, and transition and special fittings with finish and pressure ratings same as or higher than system's pressure rating may be used in aboveground applications, unless otherwise indicated.
- D. Piping between Fire Department Connections and Check Valves: Galvanized, standard-weight steel pipe with grooved ends; grooved-end fittings; grooved-end-pipe couplings; and grooved joints.
- E. Underground Service-Entrance Piping: Ductile-iron, push-on or mechanical-joint pipe and fittings and restrained joints. Include corrosion-protective encasement.
- F. Branch line piping: Use the following:

1. NPS 2 and Smaller: Standard-weight or Threadable steel pipe with threaded ends; cast- or malleable-iron threaded fittings; and threaded joints.

- G. Standpipes and mains: Use the following:

1. NPS less than 6: Schedule 40 steel pipe with grooved ends & welded outlets.
2. NPS 6 and larger: Schedule 10 steel pipe with grooved ends & welded outlets.

3.4 VALVE APPLICATIONS

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 - 1. Fire-Protection-Service Valves: UL listed and FM approved for applications where required by NFPA 13 and NFPA 14.
 - 2. General-Duty Valves: For applications where UL-listed and FM-approved valves are not required by NFPA 13 and NFPA 14.
 - a. Shutoff Duty: Use gate, ball, or butterfly valves.
 - b. Throttling Duty: Use globe, ball, or butterfly valves.

3.5 JOINT CONSTRUCTION

- A. Refer to Division 23 Section "Common Work Result for HVAC" for basic piping joint construction.
- B. Ductile-Iron-Piping, Grooved Joints: Use ductile-iron pipe with radius-cut-grooved ends; ductile-iron, grooved-end fittings; and ductile-iron, keyed couplings. Assemble joints with couplings, gaskets, lubricant, and bolts according to coupling manufacturer's written instructions.
- C. Steel-Piping, Grooved Joints: Use Schedule 40 steel pipe with cut or roll-grooved ends and Schedule 30 or thinner steel pipe with roll-grooved ends; steel, grooved-end fittings; and steel, keyed couplings. Assemble joints with couplings, gaskets, lubricant, and bolts according to coupling manufacturer's written instructions. Use gaskets listed for dry-pipe service for dry piping.

3.6 WATER-SUPPLY CONNECTION

- A. Install shutoff Backflow preventions assemblies, valve, pressure gage's, drain, and other accessories at connection to water service.

3.7 PIPING INSTALLATION

- A. Refer to Division 23 Section "Common Work Result for HVAC" for basic piping installation.
- B. Locations and Arrangements: Drawing plans, schematics, and diagrams indicate general location and arrangement of piping. Install piping as indicated, as far as practical.
 - 1. Deviations from approved working plans for piping require written approval from authorities having jurisdiction. File written approval with Architect before deviating from approved working plans.

- C. Install underground service-entrance piping according to NFPA 24 and with restrained joints.
- D. Make connections between underground and above-ground piping using bolted flange.
- E. Install mechanical sleeve seal at pipe penetrations in basement and foundation walls. Refer to Division 23 Section "Common Work Result for HVAC."
- F. Use approved fittings to make changes in direction, branch takeoffs from mains, and reductions in pipe sizes.
- G. Install unions adjacent to each valve in pipes NPS 2 and smaller. Unions are not required on flanged devices or in piping installations using grooved joints.
- H. Install flanges or flange adapters on valves, apparatus, and equipment having NPS 2-1/2 and larger connections.
- I. Install "Inspector's Test Connections" in sprinkler piping, complete with shutoff valve, sized and located according to NFPA 13.
- J. Install sprinkler piping with drains for complete system drainage.
- K. Install sprinkler zone control valves, check valves, test assemblies, and drain risers adjacent to standpipes when sprinkler piping is connected to standpipes.
- L. Install drain valves on standpipes.
- M. Install ball drip valves to drain piping between fire department connections and check valves. Drain to floor drain or outside building.
- N. Install alarm devices in piping systems.
- O. Hangers and Supports: Comply with NFPA 13 for hanger materials. Install according to NFPA 13 for sprinkler piping and to NFPA 14 for standpipes.
 - 1. No powder driven studs allowed.
 - 2. Wrap-around braces are to be provided at end of branch lines.
- P. Earthquake Protection: Install piping according to NFPA 13-9.3 requirements, to protect from earthquake damage. Seismic Bracing shall be designed to withstand vertical forces and movement.
- Q. Install piping with grooved joints according to manufacturer's written instructions. Construct rigid piping joints, unless otherwise indicated, or required by NFPA 13 for flexibility in seismic zones.
- R. Install pressure gages on riser or feed main, at each sprinkler test connection, and at top of each standpipe. Include pressure gages with connection not less than NPS 1/4 and with soft metal seated globe valve, arranged for draining pipe between gage

and valve. Install gages to permit removal, and install where they will not be subject to freezing.

3.8 SPECIALTY SPRINKLER FITTING INSTALLATION

- A. Install specialty sprinkler fittings according to manufacturer's written instructions.

3.9 VALVE INSTALLATION

- A. Refer to Division 23 Section "Valves" for installing general-duty valves. Install fire-protection specialty valves, trim, fittings, controls, and specialties according to NFPA 13 and NFPA 14, manufacturer's written instructions, and authorities having jurisdiction.
- B. Valves: Install fire-protection-service valves supervised-open, located to control sources of water supply except from fire department connections. Provide permanent identification signs indicating portion of system controlled by each valve.
- C. Double Check Valve Assemblies: Install valves in vertical or horizontal position, per listings and for proper direction of flow.

3.10 SPRINKLER APPLICATIONS

- A. General: All sprinklers are to be quick response type. Sprinkler heads shall be of the latest design closed spray type for 155°F unless specified otherwise or required by code. Extended coverage heads shall not be used. Orifices larger than 1/2" may be used as required by density and spacing demands. Use sprinklers according to the following applications:
 1. Rooms without Ceilings: Upright and/or pendent sprinklers. Provide mechanical guards on all heads at or below 7'-0" height above the floor or where damage from room occupant use may occur.
 2. Rooms with Ceilings: Concealed sprinklers.
 3. Wall Mounting: Sidewall concealed sprinklers.
 4. Spaces Subject to Freezing: Upright; pendent, dry-type; and sidewall, dry-type sprinklers.
 5. Provide freeze proof type automatic sprinkler heads serving unconditioned spaces, areas subject to freezing and in other areas requiring their use.
 6. Heads located within the air streams of unit heaters or other heat-emitting equipment shall be selected for proper temperature rating.
 7. Sprinkler Finishes: Use sprinklers with the following finishes:
 - a. Upright, Pendent, and Sidewall Sprinklers: Chrome in finished spaces exposed to view; rough bronze in unfinished spaces not exposed to view.
 - b. Concealed Sprinklers: Rough brass, with White cover plate to match ceiling color.
- B. Sprinklers: Use the following:

1. All sprinklers shall be listed, quick response type.
2. Sprinkler in future finish spaces (shelled) 10' x 10' spacing shall be pendants/uprights installed with 1 x ½" bushing, to accommodate future finishes.

3.11 SPRINKLER INSTALLATION

- A. Every effort shall be required to insure that the heads form a symmetrical pattern in the ceiling with the ceiling grid, lights, diffusers and grilles. Offsets shall be made in piping to accommodate ductwork in the ceiling. Heads should be symmetrical and all piping run parallel or perpendicular to building lines.
 1. In no case shall sprinkler heads be installed closer than approved distances from ceiling obstructions and HVAC ductwork.
 2. Sprinkler heads shall not conflict with tile grids.
 3. Sprinkler heads shall be located near center of corridors.
 4. Sprinklers shall be installed in the center of ceiling tiles, center thirds are acceptable.
- B. Where layout of sprinkler heads is shown on reflected ceiling plans the locations shall be followed unless approval is obtained from the Architect or such locations shown do not meet the requirements of NFPA-13. In either case, approval of the Architect shall be obtained in writing before sprinkler head locations are changed. If the installation of additional heads is needed to conform to NFPA 13 requirements in areas where heads are shown on reflected ceiling plans, they shall be included in the contract price.
- C. Install sprinklers in patterns indicated.
- D. Do not install pendent or sidewall, wet-type sprinklers in areas subject to freezing. Use dry-type sprinklers with water supply from heated space.
- E. Future finish shelled and tenant finish; Shell spaces shall be piped to accommodate future. Install sprinklers with 1" x ½" bushings, and space heads at a maximum spacing of 100 sq. ft. per head. Occupancy shall be Ordinary-Hazard Group 1 Design.

3.12 HOSE-CONNECTION INSTALLATION

- A. Install hose connections adjacent to standpipes, unless otherwise indicated.
- B. Install freestanding hose connections for access and minimum passage restriction.
- C. Install NPS 2-1/2 hose connections with quick-disconnect NPS 2-1/2 by NPS 1-1/2 reducer adapter, cap and chain.

3.13 CONNECTIONS

- A. Connect water-supply piping and standpipes and sprinklers where indicated.
- B. Install ball drip valves at each check valve for fire department connection. Drain to floor drain or outside building.
- C. Connect piping to specialty valves, hose valves, specialties, fire department connections, and accessories.
- D. Electrical Connections: Power wiring is specified in Division 28.
- E. Connect alarm devices to fire alarm.

3.14 LABELING AND IDENTIFICATION

- A. Install labeling and pipe markers on equipment and piping according to requirements in NFPA 13 and NFPA 14 and in Division 23 Section "Common Work Result for HVAC."

3.15 FIELD QUALITY CONTROL

- A. Flush, test, and inspect sprinkler piping according to NFPA 13, "System Acceptance" Chapter.
- B. Flush, test, and inspect standpipes according to NFPA 14, "Tests and Inspection" Chapter.
- C. Replace piping system components that do not pass test procedures and retest to demonstrate compliance. Repeat procedure until satisfactory results are obtained.
- D. When making a mechanical tee connection the coupon shall be attached at the mechanical tee.
- E. Report test results promptly and in writing to Architect and authorities having jurisdiction.
- F. Whether the underground serving the sprinkler system is done by this contractor or another, this contractor will be responsible to assure and have in his possession a certificate that the underground has been flushed and tested by the contractor who installed it in accordance with NFPA-24 prior to connection of the underground piping to the overhead sprinkler system.

3.16 CLEANING

- A. Clean dirt and debris from sprinklers.
- B. Remove and replace sprinklers having paint other than factory finish.

3.17 PROTECTION

- A. Protect sprinklers from damage until Substantial Completion.

3.18 COMMISSIONING

- A. Verify that specialty valves, trim, fittings, controls, and accessories are installed and operate correctly.
- B. Verify that specified tests of piping are complete and that "Material Test Certificates" are complete.
- C. Verify that damaged sprinklers and sprinklers with paint or coating not specified are replaced with new, correct type.
- D. Verify that sprinklers are correct types, have correct finishes and temperature ratings, and have guards as required for each application.
- E. Verify that hose connections and fire department connections have threads compatible with local fire department equipment.
- F. Fill wet-pipe sprinkler piping with water.
- G. Fill standpipes with water.
- H. Verify that hose connections are correct type and size.
- I. Coordinate with fire alarm tests. Operate as required.

3.19 DEMONSTRATION & TESTS

- A. Demonstrate equipment, specialties, and accessories. Review operating and maintenance information.
- B. All tests will be conducted as required by the local authority having jurisdiction, and in no case less than those required by NFPA standards. As a minimum, piping in the sprinkler system shall be tested at a water pressure at 200 psi for a period of not less two hours, or at 50 psi in excess of the normal pressure when the normal pressure is above 150 psi. Bracing shall be in place, and air shall be removed from the system through the hydrants and drain valves before the test pressure is applied. No apparent leaks will be permitted on interior or underground piping.
- C. The local jurisdiction having authority and the Utah State Fire Marshal's office (where required) shall be notified at least three working days in advance of all tests and flushing. This includes any flushing of underground, hydrostatic testing, or flow testing that may be required.
- D. This contractor shall make all the required tests to the sprinkler system as required by code. He shall be responsible to assure that the Contractor Test Certificates for

the overhead, backflow and underground work are completed and delivered to the owner's insurance underwriter to assure proper insurance credit.

- E. All tests requiring the witnessing by local authorities will be the responsibility of this contractor. If tests are not run or do not have the proper witness, then they will be run later and all damage caused by the system, or caused in uncovering the system for such test, will be borne by this contractor.

3.20 WARRANTY

- A. This contractor shall warranty the sprinkler system and all its components for one year from the date of acceptance by the owner. Any costs incurred to extend any warranties of materials to assure this time frame shall be borne by this contractor.
- B. Provide Operation and Maintenance Manuals with correct as-builts test certificates and warranties included. A minimum 6 sets to be provided in red 3-ring binders. Include a current adopted version of NFPA 25 softbound copy left with owner.
- C. Electronic copy of AutoCAD as-built drawings shall also be provided on CD, with each O&M Manual.

3.21 FIELD QUALITY CONTROL

- A. Flush, test and inspect sprinkler piping according to NFPA 13, "System Acceptance" Chapter.
- B. Replace piping system components that do not pass test procedures and retest to demonstrate compliance. Repeat procedure until satisfactory results are obtained.
- C. Report test results promptly and in writing to Architect and authorities having jurisdiction.

END OF SECTION 211000

SECTION 230500 - COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:

1. Piping materials and installation instructions common to most piping systems.
2. Transition fittings.
3. Dielectric fittings.
4. Mechanical sleeve seals.
5. Sleeves.
6. Escutcheons.
7. Grout.
8. Equipment installation requirements common to equipment sections.
9. Painting and finishing.
10. Concrete bases.
11. Supports and anchorages.
12. Link-Seal

1.3 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct chases, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, and crawlspaces.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces, mechanical equipment rooms, accessible pipe shafts, accessible plumbing chases, and accessible tunnels.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and chases.
- E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.
- F. The following are industry abbreviations for plastic materials:
 1. CPVC: Chlorinated polyvinyl chloride plastic.
 2. PVC: Polyvinyl chloride plastic.

- G. The following are industry abbreviations for rubber materials:
1. EPDM: Ethylene-propylene-diene terpolymer rubber.
 2. NBR: Acrylonitrile-butadiene rubber.

1.4 SUBMITTALS

- A. Product Data: For the following:
 1. Transition fittings.
 2. Dielectric fittings.
 3. Mechanical sleeve seals.
 4. Escutcheons.
- B. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Steel Support Welding: Qualify processes and operators according to AWS D1.1, "Structural Welding Code--Steel."
- B. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.
- C. Electrical Characteristics for HVAC Equipment: Equipment of higher electrical characteristics may be furnished provided such proposed equipment is approved in writing and connecting electrical services, circuit breakers, and conduit sizes are appropriately modified. If minimum energy ratings or efficiencies are specified, equipment shall comply with requirements.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
- B. Store plastic pipes protected from direct sunlight. Support to prevent sagging and bending.

1.7 COORDINATION

- A. Arrange for pipe spaces, chases, slots, and openings in building structure during progress of construction, to allow for HVAC installations.
- B. Coordinate installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components as they are constructed.
- C. Coordinate requirements for access panels and doors for HVAC items requiring access that are concealed behind finished surfaces. Access panels and doors are specified in Division 08 Section "Access Doors and Frames."

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where subparagraph titles below introduce lists, the following requirements apply for product selection:
 1. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

2.2 PIPE, TUBE, AND FITTINGS

- A. Refer to individual Division 23 piping Sections for pipe, tube, and fitting materials and joining methods.
- B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

2.3 JOINING MATERIALS

- A. Refer to individual Division 23 piping Sections for special joining materials not listed below.
- B. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
 1. ASME B16.21, nonmetallic, flat, asbestos-free, **1/8-inch** maximum thickness unless thickness or specific material is indicated.
 - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
 2. AWWA C110, rubber, flat face, **1/8 inch** thick, unless otherwise indicated; and full-face or ring type, unless otherwise indicated.
- C. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- D. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- E. Brazing Filler Metals: AWS A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing, unless otherwise indicated; and AWS A5.8, BAg1, silver alloy for refrigerant piping, unless otherwise indicated.
- F. Welding Filler Metals: Comply with AWS D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.4 TRANSITION FITTINGS

- A. Plastic-to-Metal Transition Fittings: CPVC and PVC one-piece fitting with manufacturer's Schedule 80 equivalent dimensions; one end with threaded brass insert, and one solvent-cement-joint end.
 1. Manufacturers:

- a. Eslon Thermoplastics.
- B. Plastic-to-Metal Transition Adaptors: One-piece fitting with manufacturer's SDR 11 equivalent dimensions; one end with threaded brass insert, and one solvent-cement-joint end.
 - 1. Manufacturers:
 - a. Thompson Plastics, Inc.

2.5 DIELECTRIC FITTINGS

- A. General: Assembly or fitting with insulating material isolating joined dissimilar metals, to prevent galvanic action and stop corrosion.
- B. Description: Combination of copper alloy and ferrous; threaded, solder, plain, and weld-neck end types and matching piping system materials.
- C. Insulating Material: Suitable for system fluid, pressure, and temperature.
- D. Dielectric Unions: Factory-fabricated, union assembly, for **250-psig** minimum working pressure at **180 deg F**.
- E. Dielectric Flanges: Factory-fabricated, companion-flange assembly, for **150-** or **300-psig** minimum working pressure as required to suit system pressures.
- F. Dielectric-Flange Insulation Kits: Field-assembled, companion-flange assembly, full-face or ring type. Components include neoprene or phenolic gasket, phenolic or polyethylene bolt sleeves, phenolic washers, and steel backing washers.
 - 1. Provide separate companion flanges and steel bolts and nuts for **150-** or **300-psig** minimum working pressure as required to suit system pressures.
- G. Dielectric Couplings: Galvanized-steel coupling with inert and noncorrosive, thermoplastic lining; threaded ends; and **300-psig** minimum working pressure at **225 deg F**.
- H. Dielectric Nipples: Electroplated steel nipple with inert and noncorrosive, thermoplastic lining; plain, threaded, or grooved ends; and **300-psig** minimum working pressure at **225 deg F**.
 - 1. Manufacturers:
 - a. Capitol Manufacturing Co.
 - b. Central Plastics Company.
 - c. Watts Industries, Inc.; Water Products Div

2.6 MECHANICAL SLEEVE SEALS

- A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve.
 - 1. Manufacturers:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.

- c. Metraflex Co.
- d. Pipeline Seal and Insulator, Inc.
- 2. Sealing Elements: EPDM interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
- 3. Pressure Plates: Stainless steel. Include two for each sealing element.
- 4. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.7 SLEEVES

- A. Galvanized-Steel Sheet: **0.0239-inch** minimum thickness; round tube closed with welded longitudinal joint.
- B. Steel Pipe: ASTM A 53, Type E, Grade B, Schedule 40, galvanized, plain ends.
- C. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- D. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
 - 1. Underdeck Clamp: Clamping ring with set screws.
- E. Molded PVC: Permanent, with nailing flange for attaching to wooden forms.
- F. PVC Pipe: ASTM D 1785, Schedule 40.

2.8 ESCUTCHEONS

- A. Description: Manufactured wall and ceiling escutcheons and floor plates, with an ID to closely fit around pipe, tube, and insulation of insulated piping and an OD that completely covers opening.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished chrome-plated finish.
- C. One-Piece, Cast-Brass Type: With set screw.
 - 1. Finish: Polished chrome-plated and rough brass.
- D. One-Piece, Stamped-Steel Type: With set screw or spring clips and chrome-plated finish.
- E. Split-Plate, Stamped-Steel Type: With concealed hinge, set screw or spring clips, and chrome-plated finish.

2.9 GROUT

- A. Description: ASTM C 1107, Grade B, non-shrink and nonmetallic, dry hydraulic-cement grout.

1. Characteristics: Post-hardening, volume-adjusting, non-staining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
2. Design Mix: **5000-psi**, 28-day compressive strength.
3. Packaging: Premixed and factory packaged.

2.10 LINK-SEAL MODULAR SEAL PRESSURE PLATES

- A. Link-Seal® modular seal pressure plates shall be molded of glass reinforced Nylon Polymer with the following properties:
 1. Izod Impact - Notched = **2.05ft-lb/in.** per ASTM D-256
 2. Flexural Strength @ Yield = **30,750 psi** per ASTM D-790
 3. Flexural Modulus = **1,124,000 psi** per ASTM D-790
 4. Elongation Break = 11.07% per ASTM D-638
 5. Specific Gravity = 1.38 per ASTM D-792
- B. Models LS200-275-300-315 shall incorporate the most current Link-Seal® Modular Seal design modifications and shall include an integrally molded compression assist boss on the top (bolt entry side) of the pressure plate, which permits increased compressive loading of the rubber sealing element. Models 315-325-340-360-400-410-425-475-500-525-575-600 shall incorporate an integral recess known as a "Hex Nut Interlock" designed to accommodate commercially available fasteners to insure proper thread engagement for the class and service of metal hardware. All pressure plates shall have a permanent identification of the manufacturer's name molded into it.
- C. For fire service, pressure plates shall be steel with 2-part Zinc Dichromate Coating.
- D. Link-Seal® Modular Seal Hardware: All fasteners shall be sized according to latest Link-Seal® modular seal technical data. Bolts, flange hex nuts shall be:
 1. 316 Stainless Steel per ASTM F593-95, with a **85,000 psi** average tensile strength.

PART 3 - EXECUTION

3.1 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. Install piping according to the following requirements and Division 23 Sections specifying piping systems.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.

- F. Install piping to permit valve servicing.
- G. Install piping at indicated slopes.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.
- J. Install piping to allow application of insulation.
- K. Select system components with pressure rating equal to or greater than system operating pressure.
- L. Install escutcheons for penetrations of walls, ceilings, and floors according to the following:
 - 1. New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
 - b. Chrome-Plated Piping: One-piece, cast-brass type with polished chrome-plated finish.
 - c. Insulated Piping: One-piece, stamped-steel type with spring clips.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished chrome-plated finish.
 - e. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, stamped-steel type.
 - f. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece or split-casting, cast-brass type with polished chrome-plated finish.
 - g. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge and set screw.
- M. Install sleeves for pipes passing through concrete and masonry walls and concrete floor and roof slabs.
- N. Install sleeves for pipes passing through concrete and masonry walls, gypsum-board partitions, and concrete floor and roof slabs.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas **2 inches** above finished floor level. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
 - 2. Install sleeves in new walls and slabs as new walls and slabs are constructed.
 - 3. Install sleeves that are large enough to provide **1/4-inch** annular clear space between sleeve and pipe or pipe insulation. Use the following sleeve materials:
 - a. PVC Steel Pipe Sleeves: For pipes smaller than **NPS 6**.
 - b. Steel Sheet Sleeves: For pipes **NPS 6** and larger, penetrating gypsum-board partitions.
 - c. Stack Sleeve Fittings: For pipes penetrating floors with membrane waterproofing. Secure flashing between clamping flanges. Install section of cast-iron soil pipe to extend sleeve to **2 inches** above finished floor level. Refer to Division 07 Section "Sheet Metal Flashing and Trim" for flashing.

- 1) Seal space outside of sleeve fittings with grout.
- 4. Except for underground wall penetrations, seal annular space between sleeve and pipe or pipe insulation, using joint sealants appropriate for size, depth, and location of joint. Refer to Division 07 Section "Joint Sealants" for materials and installation.
- O. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 - 1. Install steel pipe for sleeves smaller than **6 inches** in diameter.
 - 2. Install cast-iron "wall pipes" for sleeves **6 inches** and larger in diameter.
 - 3. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- P. Underground, Exterior-Wall Pipe Penetrations: Install cast-iron "wall pipes" for sleeves. Seal pipe penetrations using mechanical sleeve seals. Select sleeve size to allow for **1-inch** annular clear space between pipe and sleeve for installing mechanical sleeve seals.
 - 1. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- Q. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Refer to Division 07 Section "Penetration Firestopping" for materials.
- R. Verify final equipment locations for roughing-in.
- S. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.

3.2 PIPING JOINT CONSTRUCTION

- A. Join pipe and fittings according to the following requirements and Division 23 Sections specifying piping systems.
- B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- D. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.

- F. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- G. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.
- H. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

3.3 PIPING CONNECTIONS

- A. Make connections according to the following, unless otherwise indicated:
 - 1. Install unions, in piping **NPS 2** and smaller, adjacent to each valve and at final connection to each piece of equipment.
 - 2. Install flanges, in piping **NPS 2-1/2** and larger, adjacent to flanged valves and at final connection to each piece of equipment.
 - 3. Dry Piping Systems: Install dielectric unions and flanges to connect piping materials of dissimilar metals.
 - 4. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

3.4 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

- A. Install equipment to allow maximum possible headroom unless specific mounting heights are not indicated.
- B. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- C. Install HVAC equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- D. Install equipment to allow right of way for piping installed at required slope.

3.5 PAINTING

- A. Painting of HVAC systems, equipment, and components is specified in Division 09 Sections "Interior Painting" and "Exterior Painting."
- B. Damage and Touchup: Repair marred and damaged factory-painted finishes with materials and procedures to match original factory finish.

3.6 CONCRETE BASES

- A. Concrete Bases: Anchor equipment to concrete base according to equipment manufacturer's written instructions and according to seismic codes at Project.
 - 1. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit.
 - 2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on **18-inch** centers around the full perimeter of the base.
 - 3. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base, and anchor into structural concrete floor.
 - 4. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 5. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 6. Install anchor bolts according to anchor-bolt manufacturer's written instructions.
 - 7. Use **3000-psi**, 28-day compressive-strength concrete and reinforcement as specified in Division 03 Section "Miscellaneous Cast-in-Place Concrete."

3.7 ERECTION OF METAL SUPPORTS AND ANCHORAGES

- A. Refer to Division 5 Section "Metal Fabrications" for structural steel.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor HVAC materials and equipment.
- C. Field Welding: Comply with AWS D1.1.

3.8 GROUTING

- A. Mix and install grout for HVAC equipment base bearing surfaces, pump and other equipment base plates, and anchors.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placement of grout.
- E. Place grout, completely filling equipment bases.
- F. Place grout on concrete bases and provide smooth bearing surface for equipment.
- G. Place grout around anchors.
- H. Cure placed grout.

3.9 LINK SEAL

- A. Provide Link Seal at all piping penetrations from the outside.

END OF SECTION 230500

SECTION 230513 - COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on ac power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.3 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 1. Motor controllers.
 2. Torque, speed, and horsepower requirements of the load.
 3. Ratings and characteristics of supply circuit and required control sequence.
 4. Ambient and environmental conditions of installation location.

PART 2 - PRODUCTS

2.1 GENERAL MOTOR REQUIREMENTS

- A. Comply with requirements in this Section except when the requirements in equipment schedules, other specification sections, drawing notes or in other contract documents are more stringent.
- B. Comply with NEMA MG 1 unless otherwise indicated.

2.2 MOTOR CHARACTERISTICS

- A. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of **3300 feet** above sea level.
- B. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.
- C. Motors **3/4 HP** and larger: Polyphase.

- D. Motors smaller than **3/4 HP**: Single phase.
- E. All motors shall have ASTM Grade 5 hardware that is Yellow Zinc-dichromate plated.

2.3 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.
- B. Efficiency: Energy efficient, as defined in NEMA MG 1.
- C. Service Factor: 1.15.
- D. Rotor: Random-wound, squirrel cage.
- E. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading.
- F. Temperature Rise: Match insulation rating.
- G. Insulation: **Class F**.
- H. Code Letter Designation:
 - 1. Motors **15 HP** and Larger: NEMA starting Code F or Code G.
 - 2. Motors smaller than **15 HP**: Manufacturer's standard starting characteristic.
- I. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

2.4 POLYPHASE MOTORS WITH ADDITIONAL REQUIREMENTS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
- B. Motors Used with Variable Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.
 - 1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width modulated inverters.
 - 2. Energy- and Premium-Efficient Motors: Class B temperature rise; Class F insulation.
 - 3. Inverter-Duty Motors: Class F temperature rise; Class H insulation.
 - 4. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.
 - 5. Shaft Grounding Ring: Microfiber type.
 - a. Provide grounded discharge path for VFD induced voltage in the shaft to prevent arching in the motor bearings.
- C. Severe-Duty Motors: Comply with IEEE 841, with 1.15 minimum service factor.

- 2.5 Electronically Commutated Motor (ECM)
1. Motor enclosures: Open type
 2. Motor to be a DC electronic commutation type motor (ECM).
 - a. AC induction type motors are not acceptable.
 3. Permanently lubricated motor with heavy duty ball bearing
 4. Internal motor circuitry to convert AC power supplied to the fan to DC power to operate the motor.
 5. Speed controllable to 20% of full speed (80% turndown).
 - a. Potentiometer dial mounted at the motor speed controller.
 - b. 0-10 VDC signal.
 6. 85% efficient at all speeds minimum.
 7. Motors smaller than 2.0 hp.

2.6 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
 1. Permanent-split capacitor.
 2. Split phase.
 3. Capacitor start, inductor run.
 4. Capacitor start, capacitor run.
- B. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
- C. Motors **1/20 HP and Smaller:** Shaded-pole type.
- D. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range, unless otherwise indicated.

PART 3 - EXECUTION (Not Applicable)

END OF SECTION 230513

SECTION 230517 - SLEEVES AND SLEEVE SEALS FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 1. Sleeves.
 2. Sleeve-seal systems.
 3. Grout.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Galvanized-Steel Wall Pipes: ASTM A 53, Schedule 40, with plain ends and welded steel collar; zinc coated.
- C. Galvanized-Steel-Pipe Sleeves: ASTM A 53, Type E, Grade B, Schedule 40, zinc coated, with plain ends.
- D. PVC-Pipe Sleeves: ASTM D 1785, Schedule 40.
- E. Galvanized-Steel-Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

2.2 SLEEVE-SEAL SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Advance Products & Systems, Inc.
 2. CALPICO, Inc.
 3. Metraflex Company (The).
 4. Pipeline Seal and Insulator, Inc.
 5. Proco Products, Inc.

- B. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
1. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 2. Pressure Plates: Stainless steel.
 3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

2.3 GROUT

- A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
 1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 1. Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.
 2. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 3. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
 1. Cut sleeves to length for mounting flush with both surfaces.
 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Section 079200 "Joint Sealants."
- E. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 078413 "Penetration Firestopping."

3.2 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.3 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
 1. Exterior Concrete Walls above Grade:
 - a. Piping Smaller Than NPS 6: Cast-iron wall sleeves.
 - b. Piping NPS 6 and Larger: Cast-iron wall sleeves.
 - c.
 2. Exterior Concrete Walls below Grade:
 - a. Piping Smaller Than NPS 6: Cast-iron wall sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - b. Piping NPS 6 and Larger: Cast-iron wall sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 3. Concrete Slabs-on-Grade:
 - a. Piping Smaller Than NPS 6: Cast-iron wall sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 - b. Piping NPS 6 and Larger: Cast-iron wall sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
 4. Concrete Slabs above Grade:
 - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel-pipe sleeves.
 5. Interior Partitions:
 - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel-sheet sleeves.

END OF SECTION

SECTION 230518 - ESCUTCHEONS FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Escutcheons.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

- A. One-Piece, Cast-Brass Type: With polished, chrome-plated or rough-brass finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.
- C. One-Piece, Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of insulated piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type with polished, chrome-plated finish.
 - b. Chrome-Plated Piping: One-piece, cast-brass type with polished, chrome-plated finish.
 - c. Insulated Piping: One-piece, stamped-steel type with chrome-plated finish. Retain one of first two subparagraphs below.

- d. Bare Piping 2 inch and Smaller at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
- e. Bare Piping Larger than 2 inch at Wall and Floor Penetrations in Finished Spaces: One-piece, stamped-steel type with polished, chrome-plated finish.
- f. Bare Piping 2 inch and Smaller at Ceiling Penetrations in Finished Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
- g. Bare Piping Larger than 2 inch at Ceiling Penetrations in Finished Spaces: One-piece, stamped-steel type with polished, chrome-plated finish.
- h. Bare Piping 2 inch and Smaller in Unfinished Service Spaces: One-piece, cast-brass type with polished, chrome-plated.
- i. Bare Piping Larger than 2 inch in Unfinished Service Spaces: One-piece, stamped-steel type with polished, chrome-plated finish.
- j. Bare Piping 2 inch and Smaller in Equipment Rooms: One-piece, cast-brass type with polished, chrome-plated finish.
- k. Bare Piping in Equipment Rooms Larger than 2 inch: One-piece, stamped-steel type with chrome- or cadmium-plated finish.

3.2 FIELD QUALITY CONTROL

- A. Replace broken and damaged escutcheons and floor plates using new materials.

END OF SECTION

SECTION 230529 - HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Metal framing systems.
4. Equipment supports.

- B. Related Sections:

1. **Division 05** for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
2. Section 230516 "Expansion Fittings and Loops for HVAC Piping" for pipe guides and anchors.
3. Section 230548 "Vibration and Seismic Controls for HVAC" for vibration isolation devices.
4. Section 233113 "Metal Ducts" for duct hangers and supports.

1.3 DEFINITIONS

- A. MSS: Manufacturers Standardization Society of The Valve and Fittings Industry Inc.

1.4 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Hangers and supports for HVAC piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to **ASCE/SEI 7**.

1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
3. Design seismic-restraint hangers and supports for piping and equipment.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

B. Shop Drawings: **Signed and sealed by a qualified professional engineer.** Show fabrication and installation details and include calculations for the following; include Product Data for components:

1. Trapeze pipe hangers.
2. Metal framing systems.
3. Equipment supports.

1.6 INFORMATIONAL SUBMITTALS

A. Welding certificates.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

A. Carbon-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
5. Hanger Rods: Continuous-thread rod, nuts, and washer made of **carbon steel**.

2.2 TRAPEZE PIPE HANGERS

A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 METAL FRAMING SYSTEMS

A. MFMA Manufacturer Metal Framing Systems:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anvil International.
 - b. Cooper B-Line, Inc.; a division of Cooper Industries.
 - c. ERICO/Michigan Hanger Co. ; ERISTRUT Div.
 - d. FNW/Ferguson Enterprises
 - e. GS Metals Corp.
 - f. Hilti, Inc.insert manufacturer's name.
 - g. Power-Strut Div. Tyco International.
 - h. Thomas & Betts Corporation.
 - i. Tolco Inc.
 - j. Unistrut; an Atkore International company.

2. Description: Shop- or field-fabricated pipe-support assembly for supporting multiple parallel pipes.
 3. Standard: MFMA-4.
 4. Channels: Continuous slotted steel channel with inturned lips.
 5. Channel Nuts: Formed or stamped steel nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
 6. Hanger Rods: Continuous-thread rod, nuts, and washer made of **carbon steel**.
 7. Metallic Coating:
 - a. **Electroplated zinc.**
- B. Non-MFMA Manufacturer Metal Framing Systems:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anvil International; a subsidiary of Mueller Water Products, Inc.
 - b. Empire Industries, Inc.
 - c. ERICO International Corporation.
 - d. FNW/Ferguson Enterprises
 - e. Haydon Corporation.
 - f. NIBCO INC.
 - g. PHD Manufacturing, Inc.
 - h. PHS Industries, Inc.
 2. Description: Shop- or field-fabricated pipe-support assembly made of steel channels, accessories, fittings, and other components for supporting multiple parallel pipes.
 3. Standard: Comply with MFMA-4.
 4. Channels: Continuous slotted steel channel with inturned lips.
 5. Channel Nuts: Formed or stamped steel nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
 6. Hanger Rods: Continuous-thread rod, nuts, and washer made of **carbon steel**.
 7. Coating:
 - a. **Zinc.**

2.4 THERMAL-HANGER SHIELD INSERTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Carpenter & Paterson, Inc.
 2. Clement Support Services.
 3. ERICO International Corporation.
 4. National Pipe Hanger Corporation.
 5. PHS Industries, Inc.
 6. Pipe Shields Inc.
 7. Piping Technology & Products, Inc.
 8. Rilco Manufacturing Co., Inc.
 9. Value Engineered Products, Inc.
- B. Insulation-Insert Material for Cold Piping:
1. **Water-repellent treated, ASTM C 533, Type I calcium silicate with 100-psig minimum compressive strength.**

- C. Insulation-Insert Material for Hot Piping:
 - 1. **Water-repellent treated, ASTM C 533, Type I calcium silicate with 100-psig minimum compressive strength.**
- D. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- E. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- F. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.5 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.6 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36, carbon-steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: **5000-psi**, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

- A. Comply with SEI/ASCE 7 and with requirements for seismic-restraint devices in Section 230548 "Vibration and Seismic Controls for HVAC."
- B. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- C. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A 36, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1.
- D. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled metal framing systems.

- E. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- F. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- G. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- H. Install lateral bracing with pipe hangers and supports to prevent swaying.
- I. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, **NPS 2-1/2** and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- J. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- K. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- L. Insulated Piping:
 - 1. Attach clamps and spacers to piping.
 - a. Piping Operating **above** Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating **below** Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
 - 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
 - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
 - d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
 - e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
 - 5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
 - 6. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.3 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for **trapeze pipe hangers and equipment supports**.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 2. Obtain fusion without undercut or overlap.
 3. Remove welding flux immediately.
 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to **1-1/2 inches**.

3.5 PAINTING

- A. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in **Division 09**.
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.6 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.

- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel **pipe hangers and supports** and attachments for general service applications.
- F. Use padded hangers for piping that is subject to scratching.
- G. Use thermal-hanger shield inserts for insulated piping and tubing.
- H. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes **NPS 1/2 to NPS 30**.
 - 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F, pipes **NPS 4 to NPS 24**, requiring up to **4 inches** of insulation.
 - 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes **NPS 3/4 to NPS 36**, requiring clamp flexibility and up to **4 inches** of insulation.
 - 4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes **NPS 1/2 to NPS 24** if little or no insulation is required.
 - 5. Pipe Hangers (MSS Type 5): For suspension of pipes **NPS 1/2 to NPS 4**, to allow off-center closure for hanger installation before pipe erection.
 - 6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes **NPS 3/4 to NPS 8**.
 - 7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes **NPS 1/2 to NPS 8**.
 - 8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes **NPS 1/2 to NPS 8**.
 - 9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes **NPS 1/2 to NPS 8**.
 - 10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes **NPS 3/8 to NPS 8**.
 - 11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes **NPS 3/8 to NPS 3**.
 - 12. U-Bolts (MSS Type 24): For support of heavy pipes **NPS 1/2 to NPS 30**.
 - 13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
 - 14. Pipe Saddle Supports (MSS Type 36): For support of pipes **NPS 4 to NPS 36**, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
 - 15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes **NPS 4 to NPS 36**, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
 - 16. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes **NPS 2-1/2 to NPS 36** if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
 - 17. Single-Pipe Rolls (MSS Type 41): For suspension of pipes **NPS 1 to NPS 30**, from two rods if longitudinal movement caused by expansion and contraction might occur.
 - 18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes **NPS 2-1/2 to NPS 24**, from single rod if horizontal movement caused by expansion and contraction might occur.

- 19. Complete Pipe Rolls (MSS Type 44): For support of pipes **NPS 2 to NPS 42** if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
 - 20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes **NPS 2 to NPS 24** if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
 - 21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes **NPS 2 to NPS 30** if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.
- I. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
- 1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers **NPS 3/4 to NPS 24**.
 - 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers **NPS 3/4 to NPS 24** if longer ends are required for riser clamps.
- J. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
- 1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 - 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 - 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 - 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 - 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- K. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
- 1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 - 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 - 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 - 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 - 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 - 6. C-Clamps (MSS Type 23): For structural shapes.
 - 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 - 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 - 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 - 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 - 11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 - 12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): **750 lb.**
 - b. Medium (MSS Type 32): **1500 lb.**
 - c. Heavy (MSS Type 33): **3000 lb.**

- 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 - 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 - 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- L. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- M. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed **1-1/4 inches**.
 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to **25 percent** to allow expansion and contraction of piping system from hanger.
 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to **25 percent** to allow expansion and contraction of piping system from base support.
 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to **25 percent** to allow expansion and contraction of piping system from trapeze support.
 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- N. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- O. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.
- P. Use **powder-actuated fasteners** instead of building attachments where required in concrete construction.

END OF SECTION 230529

SECTION 230548 - VIBRATION AND SEISMIC CONTROLS FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SCOPE

- A. Provide engineered vibration isolation and restraint systems in accordance with the requirements of this section including design, engineering, materials, testing, inspections and reports.
- B. Mechanical equipment with moving parts shall be mounted on or suspended from vibration isolators to reduce the transmission of vibration and mechanically transmitted sound to the building structure.
- C. Piping and ductwork in mechanical rooms shall be mounted on or suspended from vibration isolators to reduce the transmission of vibration and mechanically transmitted sound to the building structure.
- D. All mechanical equipment, piping and ductwork shall be restrained as required by Federal, State and Local building codes to preserve the integrity of nonstructural building components during **seismic** events to minimize hazards to occupants and reduce property damage.

1.3 SUMMARY

- A. This Section includes the following:
 1. Elastomeric isolation pads.
 2. Elastomeric isolation mounts.
 3. Restrained elastomeric isolation mounts.
 4. Open-spring isolators.
 5. Housed-spring isolators.
 6. Restrained-spring isolators.
 7. Housed-restrained-spring isolators.
 8. Pipe-riser resilient supports.
 9. Resilient pipe guides.
 10. Air-spring isolators.
 11. Restrained-air-spring isolators.
 12. Elastomeric hangers.
 13. Spring hangers.
 14. Snubbers.
 15. Restraint channel bracings.
 16. Restraint cables.
 17. Seismic-restraint accessories.
 18. Mechanical anchor bolts.
 19. Adhesive anchor bolts.
 20. Vibration isolation equipment bases.

21. Restrained isolation roof-curb rails.
 22. Certification of **seismic** restraint designs.
 23. Installation supervision.
 24. Design of attachment of housekeeping pads.
 25. All components requiring IBC compliance and certification.
 26. All inspection and test procedures for components requiring IBC compliance.
 27. Restraint of all mechanical equipment, pipe and ductwork, within, on, or outdoors of the building and entry of services to the building, up to but not including, the utility connection, is part of this Specification.
 28. Seismic certification of equipment
- B. Related Requirements:
1. Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment" for devices for plumbing equipment and systems.

1.4 DEFINITIONS

- A. IBC: International Building Code.
- B. ICC-ES: ICC-Evaluation Service.
- C. ASCE: American Society of Civil Engineers
- D. OSHPD: Office of Statewide Health Planning and Development for the State of California.
- E. Ip: Importance Factor.
- F. ESSENTIAL FACILITIES, (Occupancy Category IV, IBC-2018)
 1. Buildings and other structures that are intended to remain operational in the event of extreme environmental loading from flood, wind, snow or earthquakes.

G. LIFE SAFETY

1. All systems involved with fire protection, including sprinkler piping, jockey pumps, fire pumps, control panels, service water supply piping, water tanks, fire dampers, smoke exhaust systems and fire alarm panels.
2. All mechanical, electrical, plumbing or fire protection systems that support the operation of, or are connected to, emergency power equipment, including all lighting, generators, transfer switches and transformers.
3. All medical and life support systems.
4. Hospital heating systems and air conditioning systems for maintaining normal ambient temperature.
5. Automated supply, exhaust, fresh air and relief air systems on emergency control sequence, including air handlers, duct, dampers, etc., or manually-operated systems used for smoke evacuation, purge or fresh air relief by the fire department.
6. Heating systems in any facility with Occupancy Category IV, IBC-2009 where the ambient temperature can fall below 32 degrees Fahrenheit.

H. HIGH HAZARD

1. All gases or fluids that must be contained in a closed system which are flammable or combustible. Any gas that poses a health hazard if released into the environment and vented Fuel Cells.

1.5 REFERENCE CODES AND STANDARDS

- A. Codes and Standards: The following shall apply and conform to good engineering practices unless otherwise directed by the Federal, State or Local authorities having jurisdiction.
1. IBC
 2. ASCE 7
 3. NFPA 13 (National Fire Protection Association)
 4. IBC 2018 replaces all references to IBC 2006, 2009, 2012.
- B. The following guides may be used for supplemental information on typical seismic installation practices. Where a conflict exists between the guides and these construction documents, the construction documents will preside.
1. FEMA (Federal Emergency Management Agency) manuals 412, Installing Seismic Restraints for Mechanical Equipment and 414, Installing Seismic Restraints for Ductwork and Pipe.
 2. SMACNA (Sheet Metal and Air-conditioning Contractors' National Association) Seismic Restraint Manual Guidelines for Mechanical Systems, 3rd ed.
 3. ASHRAE (American Society for Heating, Refrigerating and Air-conditioning Engineers) A Practical Guide to Seismic Restraint
 4. MSS (Manufacturers Standardization Society of the Valve and Fittings Industry) MSS SP-127, Bracing for Piping Systems, Seismic – Wind – Dynamic, Design, Selection, Application.

1.6 ISOLATOR AND RESTRAINT MANUFACTURER'S RESPONSIBILITIES:

- A. Provide project specific vibration isolation and seismic restraint design prepared by a registered design professional in the state where the project is being constructed, and manufacturer certifications that the components are seismically qualified.
1. Provide calculations to determine restraint loads resulting from seismic forces as required by IBC, Chapter 16 and ASCE 7, latest editions. Seismic calculations shall be certified by an engineer licensed in the state where the project is being constructed.
- B. Provide installation instructions and shop drawings for all materials supplied under this section of the specifications.
1. Provide seismic restraint details with specific information relating to the materials, type, size, and locations of anchorages; materials used for bracing; attachment requirements of bracing to structure and component; and locations of transverse and longitudinal sway bracing and rod stiffeners.
 2. Provide seismic bracing layout drawings indicating the location of all seismic restraints.
 - a. Each piece of rotating isolated equipment shall be tagged to clearly identify quantity and size of vibration isolators and seismic restraints.

- C. Provide, in writing, the special inspection requirements for all Designated Seismic Systems as indicated in Chapter 17 of the IBC.
- D. Provide training for installation, operation and maintenance of isolation and restraint systems.

1.7 PERFORMANCE REQUIREMENTS

- A. Flood-Restraint Loading: Per the structural drawings and specifications.
- B. Seismic-Restraint Loading:
 - 1. Site Class as Defined in the IBC: Per the structural drawings and specifications.
 - 2. Assigned Occupancy Category as Defined in the IBC: Per the structural drawings and specifications.
 - a. Component Importance Factor: 1.5.
 - 1) Life safety components required to function after an earthquake.
 - 2) Components containing hazardous or flammable materials in quantities that exceed the exempted amounts for an open system listed in Chapter 4.
 - 3) For structures with an **Occupancy Category IV**, components needed for continued operation of the facility or whose failure could impair the continued operation of the facility.
 - 4) Storage racks in occupancies open to the general public (e.g., warehouse retail stores).
 - b. Component Importance Factor: 1.0.
 - 1) All other components
 - c. Component Response Modification Factor: Per the structural drawings and specifications.
 - d. Component Amplification Factor: Per the structural drawings and specifications.
 - 3. Design Spectral Response Acceleration at Short Periods: Per the structural drawings and specifications.
 - 4. Design Spectral Response Acceleration at 1-Second Period: Per the structural drawings and specifications.

1.8 ACTION SUBMITTALS

- A. Product Data: For the following:
 - 1. Submittals shall include catalog cut sheets and installation instructions for each type of anchor and seismic restraint used on equipment or components being isolated and/or restrained.
 - 2. Submittals for mountings and hangers incorporating springs shall include spring diameter and free height, rated load, rated deflection, and overload capacity for each vibration isolation device.
 - 3. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of seismic-restraint component used.
 - a. Tabulate types and sizes of seismic restraints, complete with report numbers and rated strength in tension and shear as evaluated by an **evaluation service member of ICC-ES**.
 - b. Annotate to indicate application of each product submitted and compliance with requirements.

4. Interlocking Snubbers: Include ratings for horizontal, vertical, and combined loads.
- B. Shop Drawings:
1. Detail fabrication and assembly of equipment bases. Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
- C. Delegated-Design Submittal: For vibration isolation and seismic-restraint details indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
1. "Basis for Design" report: Statement from the registered design professional that the design complies with the requirements of the ASCE 7-10 Chapter 13, IBC 2018 chapter 1908 and ACI 318. In addition, the basis for compliance must also be noted, as listed below:
 - a. Project specific design documentation prepared and submitted by a registered design professional (ASCE 7, 13.2.1.1)
 - b. Submittal of the manufacturer's certification that the isolation equipment is seismically qualified by:
 - c. An engineered analysis conforming to the requirements of Chapter 13 of ASCE 7.
 - d. Testing by a nationally recognized testing standard procedure such as ICC-ES AC 156. The substantiated seismic design capacities shall exceed the seismic demands determined by Section 13.3 of ASCE 7.
 - e. Experience data conforming to a nationally recognized procedure. The substantiated seismic design capacities shall exceed the seismic demands determined by Section 13.3 of ASCE 7.
 2. Seismic restraint load ratings must be certified and substantiated by testing or calculations under direct control of a registered professional engineer. Copies of testing and calculations must be submitted as part of submittal documents. OSHPD pre-approved restraint systems are exempt from this requirement if their pre-approval is current and based upon the IBC 2009 (i.e. OPA-07 pre-approval numbers).
 3. Include design calculations and details for selecting vibration isolators, seismic restraints, and vibration isolation bases complying with performance requirements, design criteria, and analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 4. Design Calculations: Calculate static and dynamic loading due to equipment weight and operation, **seismic** forces required to select vibration isolators, **seismic** restraints, and for designing vibration isolation bases.
 - a. Coordinate design calculations with wind load calculations required for equipment mounted outdoors. Comply with requirements in other Division 23 Sections for equipment mounted outdoors.
 5. Riser Supports: Include riser diagrams and calculations showing anticipated expansion and contraction at each support point, initial and final loads on building structure, spring deflection changes, and seismic loads. Include certification that riser system has been examined for excessive stress and that none will exist.
 6. Vibration Isolation Base Details: Detail overall dimensions, including anchorages and attachments to structure and to supported equipment. Include auxiliary motor slides and

- rails, base weights, equipment static loads, power transmission, component misalignment, and cantilever loads.
7. **Seismic-Restraint Details:**
- a. Design Analysis: To support selection and arrangement of **seismic** restraints. Include calculations of combined tensile and shear loads.
 - b. Details: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices.
 - c. Preapproval and Evaluation Documentation: By **an evaluation service member of ICC-ES**, showing maximum ratings of restraint items and the basis for approval (tests or calculations).

1.9 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Show coordination of seismic bracing for HVAC piping and equipment with other systems and equipment in the vicinity, including other supports and seismic restraints.
 1. Submittal drawings and calculations must be stamped by a registered professional engineer in the State where the project is being constructed who is responsible for the seismic restraint design.
 2. Calculations and restraint device submittal drawings shall specify anchor bolt type, embedment, concrete compressive strength, minimum spacing between anchors, and minimum distances of anchors from concrete edges. Concrete anchor locations shall not be near edges, stress joints, or an existing fracture. All bolts shall be ASTM A307 or better.
- B. Qualification Data: For professional engineer and testing agency.
- C. Welding certificates.
- D. Field quality-control test reports.

1.10 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7, and that is acceptable to authorities having jurisdiction.
- B. Comply with seismic-restraint requirements in the IBC unless requirements in this Section are more stringent.
- C. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- D. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPA number from OSHPD, preapproval by ICC-ES, or preapproval by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are not available, submittals based on independent

testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer.

1.11 SEISMIC CERTIFICATION OF EQUIPMENT

- A. Component Importance Factor. All plumbing and mechanical components shall be assigned a component importance factor. The component importance factor, I_p , shall be taken as 1.5 if any of the following conditions apply:
 - 1. The component is required to function for life-safety purposes after an earthquake.
 - 2. The component contains hazardous materials.
 - 3. The component is in or attached to an Occupancy Category IV structure and it is needed for continued operation of the facility or its failure could impair the continued operation of the facility.
- B. All other components shall be assigned a component importance factor, I_p , equal to 1.0.
- C. For equipment or components where $I_p = 1.0$.
 - 1. Submit manufacturer's certification that the equipment is seismically qualified by:
 - a. An engineered analysis conforming to the requirements of Chapter 13 of ASCE 7.
 - b. Testing by a nationally recognized testing standard procedure such as ICC-ES AC 156. The substantiated seismic design capacities shall exceed the seismic demands determined by Section 13.3 of ASCE 7.
 - c. Experience data conforming to a nationally recognized procedure. The substantiated seismic design capacities shall exceed the seismic demands determined by Section 13.3 of ASCE 7.
 - 2. The equipment and components listed below are considered rugged and shall not require Special Seismic Certification:
 - a. Valves (not in cast-iron housings, except for ductile cast iron).
 - b. Pneumatic operators.
 - c. Hydraulic operators.
 - d. Motors and motor operators.
 - e. Horizontal and vertical pumps (including vacuum pumps).
 - f. Air compressors
 - g. Refrigerators and freezers.
 - h. Elevator cabs.
 - i. Underground tanks.
 - j. Equipment and components weighing not more than 20 lbs. supported directly on structures (and not mounted on other equipment or components) with supports and attachments in accordance with Chapter 13, ASCE 7.
 - 3. Rugged equipment and components in this section are for factory assembled discrete equipment and components only and do not apply to site assembled or field assembled equipment or equipment anchorage. The list is based in part on OSHPD Code Application Notice 2-1708A.5.
- D. Special Certification requirements for Designated Seismic Systems (i.e. $I_p = 1.5$): Seismic Certificates of Compliance supplied by manufacturers shall be submitted for all components that are part of Designated Seismic Systems. In accordance with the ASCE 7, certification shall be via one of the following methods:

1. For active mechanical and electrical equipment that must remain operable following the design earthquake:
 - a. Testing as detailed by part C.1.b above.
 - b. Experience data as detailed by part C.1.c above.
 - c. Equipment that is considered “rugged” per part C.2 above.
2. Components with hazardous contents shall be certified by the manufacturer as maintaining containment following the design earthquake by:
 - a. Testing as detailed by part C.1.b above.
 - b. Experience data as detailed by part C.1.c above.
 - c. Engineering analysis utilizing dynamic characteristics and forces. Tanks (without vibration isolators) designed by a registered design professional in accordance with ASME Boiler and Pressure Vessel Code, and satisfying the force and displacement requirements of Sections 13.3.1 and 13.3.2 of ASCE 7 having an importance factor, $I_p = 1.0$ shall be considered to satisfy the Special Seismic Certification requirements on the basis of ASCE 7 Section 13.6.9.

PART 2 - PRODUCTS

2.1 VIBRATION ISOLATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Amber/Booth Company, Inc.
 2. CalDyn (California Dynamics Corporation).
 3. ISAT (International Seismic Application Technology).
 4. Kinetics Noise Control.
 5. Mason Industries.
 6. Vibro-Acoustics
 7. VMC (Vibration Mountings & Controls, Inc.)
- B. Elastomeric Isolation Pads **P1**:
1. Fabrication: Single or multiple layers of sufficient durometer stiffness for uniform loading over pad area.
 2. Size: Factory or field cut to match requirements of supported equipment.
 3. Pad Material: Oil and water resistant with elastomeric properties.
 4. Surface Pattern: **Ribbed** pattern.
 5. Load-bearing metal plates adhered to pads.
- C. Double-Deflection, Elastomeric Isolation Mounts **M1**:
1. Mounting Plates:
 - a. Top Plate: Encapsulated steel load transfer top plates, factory drilled and threaded, or with threaded studs or bolts.
 - b. Baseplate: Encapsulated steel bottom plates with holes provided for anchoring to support structure.

2. Elastomeric Material: Molded, oil-resistant rubber, neoprene, or other elastomeric material.

D. Restrained Elastomeric Isolation Mounts **M2**:

1. Description: All-directional isolator with seismic restraints containing two separate and opposing elastomeric elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
 - a. Housing: Cast-ductile iron or welded steel.
 - b. Elastomeric Material: Molded, oil-resistant rubber, neoprene, or other elastomeric material.

E. Spring Isolators **S1**: Freestanding, laterally stable, open-spring isolators.

1. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
2. Minimum Additional Travel: 50 percent of the required deflection at rated load.
3. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
4. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
5. Baseplates: Factory drilled for bolting to structure and bonded to 1/4-inch-thick, rubber isolator pad attached to baseplate underside. Baseplates shall limit floor load to 500 psig.
6. Top Plate and Adjustment Bolt: Threaded top plate with adjustment bolt and cap screw to fasten and level equipment.

F. Restrained Spring Isolators **S2**: Freestanding, steel, open-spring isolators with seismic or limit-stop restraint.

1. Housing: Steel with resilient vertical-limit stops to prevent spring extension due to weight being removed; factory-drilled baseplate bonded to 1/4-inch-thick, neoprene or rubber isolator pad attached to baseplate underside; and adjustable equipment mounting and leveling bolt that acts as blocking during installation. Baseplates shall limit floor load to 500 psig.
2. Restraint: Seismic or limit stop as required for equipment and authorities having jurisdiction.
3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.

G. Housed Restrained Spring Isolators **S3**: Freestanding, Steel, Open-Spring Isolators with Vertical-Limit Stop Restraint in Two-Part Telescoping Housing:

1. Two-Part Telescoping Housing: A steel top and bottom frame separated by an elastomeric material and enclosing the spring isolators. Housings are equipped with **adjustable** snubbers to limit vertical movement.
 - a. Drilled base housing for bolting to structure with an elastomeric isolator pad attached to the underside. Bases shall limit floor load to 500 psig.

- b. Threaded top housing with adjustment bolt and cap screw to fasten and level equipment.
- 2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
- 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
- 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
- 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
- 6. Elastomeric pad: For high frequency absorption at the base of the spring.

H. Elastomeric Hangers **H1**:

- 1. Description: Elastomeric Mount in a Steel Frame with Upper and Lower Steel Hanger Rods
 - a. Frame: Steel, fabricated with a connection for an upper threaded hanger rod and an opening on the underside to allow for a maximum of 30 degrees of angular lower hanger-rod misalignment without binding or reducing isolation efficiency.
 - b. Dampening Element: Molded, oil-resistant rubber, neoprene, or other elastomeric material with a projecting bushing for the underside opening preventing steel to steel contact.

I. Spring Hangers **H2**: Combination coil-spring and elastomeric-insert hanger with spring and insert in compression.

- 1. Description: Combination Coil-Spring and Elastomeric-Insert Hanger with spring and Insert in Compression.
 - a. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
 - b. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - c. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - d. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 - e. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 - f. Elastomeric Element: Molded, oil-resistant rubber or neoprene. Steel-washer-reinforced cup to support spring and bushing projecting through bottom of frame.
 - g. Self-centering hanger rod cap to ensure concentricity between hanger rod and support spring coil.

J. Spring Hangers with Vertical-Limit Stop **H3**: Combination coil-spring and elastomeric-insert hanger with spring and insert in compression.

- 1. Description: Combination Coil-Spring and Elastomeric-Insert Hanger with spring and insert in Compression and vertical limit stop.
 - a. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
 - b. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - c. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - d. Lateral Stiffness: More than 80 percent of rated vertical stiffness.

- e. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
- f. Elastomeric Element: Molded, oil-resistant rubber or neoprene. Steel-washer-reinforced cup to support spring and bushing projecting through bottom of frame.
- g. Adjustable Vertical Stop: Steel washer with neoprene washer "up-stop" on lower threaded rod.
- h. Self-centering hanger rod cap to ensure concentricity between hanger rod and support spring coil.

K. Pipe Riser Resilient Support **R1**:

1. Description: All-directional, acoustical pipe anchor consisting of 2 steel tubes separated by a minimum of 1/2-inch-thick neoprene.
 - a. Vertical-Limit Stops: Steel and neoprene vertical-limit stops arranged to prevent vertical travel in both directions.
 - b. Maximum Load Per Support: 500 psig on isolation material providing equal isolation in all directions.

L. Resilient Pipe Guides **R2**:

1. Description: Telescopic arrangement of two steel tubes or post and sleeve arrangement separated by a minimum 1/2-inch-thick neoprene.
 - a. Factory-Set Height Guide with Shear Pin: Shear pin shall be removable and reinsertable to allow for selection of pipe movement. Guides shall be capable of motion to meet location requirements.

M. Horizontal Thrust Restraints **T1**: Modified specification S2 isolator.

1. Horizontal thrust restraints shall consist of a modified specification S2 spring mounting. Restraint springs shall have the same deflection as the isolator springs.
2. The assembly shall be preset at the factory and fine tuned in the field to allow for a maximum of 1/4" movement from stop to maximum thrust.
3. The assemblies shall be furnished with rod and angle brackets for attachment to both the equipment and duct work or the equipment and the structure.
4. Restraints shall be attached at the center line of thrust and symmetrically on both sides of the unit.

2.2 RESTRAINED VIBRATION ISOLATION ROOF-CURB RAILS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Amber/Booth Company, Inc.
 2. CalDyn (California Dynamics Corporation).
 3. ISAT (International Seismic Application Technology).
 4. Kinetics Noise Control.
 5. Mason Industries.
 6. Vibro-Acoustics
 7. VMC (Vibration Mountings & Controls, Inc.)

B. Restrained Vibration Isolation Roof-Curb Rails: **RC1**:

- C. Description: Factory-assembled, fully enclosed, insulated, air- and watertight curb rail designed to resiliently support equipment and to withstand seismic and wind forces.
- D. Upper Frame: The upper frame shall provide continuous support for equipment and shall be captive to resiliently resist **seismic** forces.
- E. Lower Support Assembly: The lower support assembly shall be a formed sheet-metal section containing adjustable and removable steel springs that support upper frame. Lower support assembly shall have a means for attaching to building structure and a wood naler for attaching roof materials, and shall be insulated with a minimum of 2 inches of rigid, glass-fiber insulation on inside of assembly.
- F. Spring Isolators: Adjustable, restrained spring isolators shall be mounted on 1/4-inch-thick, elastomeric vibration isolation pads and shall have access ports, for level adjustment, with removable waterproof covers at all isolator locations. Isolators shall be located so they are accessible for adjustment at any time during the life of the installation without interfering with the integrity of the roof.
 - 1. Restrained Spring Isolators: Freestanding, steel, open-spring isolators with seismic and wind restraint.
 - a. Housing: Steel with resilient vertical-limit stops and adjustable equipment mounting and leveling bolt.
 - b. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - c. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - d. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 - e. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
- G. Snubber Bushings: All-directional, elastomeric snubber bushings at least 1/4 inch-thick.
- H. Water Seal: Galvanized sheet metal with EPDM seals at corners, attached to upper support frame, extending down past wood naler of lower support assembly, and counterflashed over roof materials.
- I. All roof curbs shall be at least 8-inches (MIN) above the roof membrane.

2.3 VIBRATION ISOLATION EQUIPMENT BASES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Amber/Booth Company, Inc.
 2. CalDyn (California Dynamics Corporation).
 3. ISAT (International Seismic Application Technology).
 4. Kinetics Noise Control.
 5. Mason Industries.
 6. Vibro-Acoustics
 7. VMC (Vibration Mountings & Controls, Inc.)
- B. Steel Bases and Rails **SB1**: Factory-fabricated, welded, structural-steel bases and rails.

1. Design Requirements: Lowest possible mounting height with not less than 1-inch clearance above the floor. Include equipment anchor bolts and auxiliary motor slide bases or rails.
 - a. Include supports for suction and discharge elbows for pumps.
 2. Structural Steel: Steel shapes, plates, and bars complying with ASTM A 36/A 36M. Bases shall have shape to accommodate supported equipment.
 3. Support Brackets: Factory-welded steel brackets on frame for outrigger isolation mountings and to provide for anchor bolts and equipment support.
- C. Inertia Base **IB1**: Factory-fabricated, welded, structural-steel bases and rails ready for placement of cast-in-place concrete.
1. Design Requirements: Lowest possible mounting height with not less than **2-inch** clearance above the floor. Include equipment anchor bolts and auxiliary motor slide bases or rails.
 - a. Include supports for suction and discharge elbows for pumps.
 2. Structural Steel: Steel shapes, plates, and bars complying with ASTM A 36/A 36M. Bases shall have shape to accommodate supported equipment.
 3. Support Brackets: Factory-welded steel brackets on frame for outrigger isolation mountings and to provide for anchor bolts and equipment support.
 4. Fabrication: Fabricate steel templates to hold equipment anchor-bolt sleeves and anchors in place during placement of concrete. Obtain anchor-bolt templates from supported equipment manufacturer.

2.4 SEISMIC-RESTRAINT DEVICES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Amber/Booth Company, Inc.
 2. CalDyn (California Dynamics Corporation).
 3. ISAT (International Seismic Application Technology).
 4. Kinetics Noise Control.
 5. Mason Industries.
 6. Vibro-Acoustics
 7. VMC (Vibration Mountings & Controls, Inc.)
- B. General Requirements for Restraint Components: Rated strengths, features, and applications shall be as defined in reports by **an evaluation service member of ICC-ES**.
1. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least four times the maximum seismic forces to which they will be subjected.
- C. Snubbers: Factory fabricated using welded structural-steel shapes and plates, anchor bolts, and replaceable resilient isolation washers and bushings.
1. Anchor bolts for attaching to concrete shall be seismic-rated, drill-in, and stud-wedge or female-wedge type.
 2. Resilient Isolation Washers and Bushings: Oil- and water-resistant neoprene.

- 3. Maximum 1/4-inch air gap, and minimum 1/4-inch-thick resilient cushion.
- D. Channel Support System: MFMA-4, shop- or field-fabricated support assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; and rated in tension, compression, and torsion forces.
- E. Restraint Cables: ASTM A 603 galvanized or ASTM A 492 stainless-steel cables with end connections made of steel assemblies with thimbles, brackets, swivel, and bolts designed for restraining cable service; and with a minimum of two clamping bolts for cable engagement. Cables located in exterior or other wet locations such as wash-down areas shall be stainless steel.
- F. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections or reinforcing steel angle clamped to hanger rod.
- G. Hinged and Swivel Brace Attachments: Multifunctional steel connectors for attaching hangers to rigid channel bracings and restraint cables.
- H. Bushings for Floor-Mounted Equipment Anchor Bolts: Neoprene bushings designed for rigid equipment mountings, and matched to type and size of anchor bolts and studs.
- I. Bushing Assemblies for Wall-Mounted Equipment Anchorage: Assemblies of neoprene elements and steel sleeves designed for rigid equipment mountings, and matched to type and size of attachment devices used.
- J. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.
- K. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488. Minimum length of eight times diameter.
- L. Adhesive Anchor Bolts: Drilled-in and capsule anchor system containing polyvinyl or urethane methacrylate-based resin and accelerator, or injected polymer or hybrid mortar adhesive. Provide anchor bolts and hardware with zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.
- M. All post installed anchors utilized in the seismic design must be qualified for use in cracked concrete and approved for use with seismic loads.
- N. Expansion anchors shall not be used for anchorage of equipment with motors rated over 10 HP with the exception of undercut expansion anchors. Spring or internally isolated equipment are exempt from this requirement.
- O. All beam clamps utilized for vertical support must also incorporate retention straps.
- P. All seismic brace arm anchorages to include concrete anchors, beam clamps, truss connections, etc., must be approved for use with seismic loads.

2.5 FACTORY FINISHES

- A. Finish: Manufacturer's standard paint applied to factory-assembled and tested equipment before shipping.
 - 1. Powder coating on springs and housings.
 - 2. All hardware shall be galvanized. Hot-dip galvanize metal components for exterior use.
 - 3. Baked enamel or powder coat for metal components on isolators for interior use.
 - 4. Color-code or otherwise mark vibration isolation and **seismic** control devices to indicate capacity range.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation and **seismic** control devices for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 COORDINATION

- A. Coordinate the location of embedded connection hardware with supported equipment attachment and mounting points and with requirements for concrete reinforcement and formwork specified in **Divison 03 Section "Cast-in-Place Concrete."**
- B. Coordinate size, shape, reinforcement and attachment of all housekeeping pads supporting vibration/seismically rated equipment. Concrete shall have a minimum compressive strength of 4,000 psi or as specified by the project engineer. Coordinate size, thickness, doweling, and reinforcing of concrete equipment housekeeping pads and piers with vibration isolation and seismic restraint device manufacturer to ensure adequate space, embedment and prevent edge breakout failures. Pads and piers must be adequately doweled in to structural slab.
- C. Housekeeping pads shall have adequate space to mount equipment and seismic restraint devices.
- D. Housekeeping Pads must be adequately reinforced and adequately sized for proper installation of equipment anchors and shall also be large enough and thick enough to ensure adequate edge distance and embedment depth for restraint anchor bolts to avoid housekeeping pad breakout failure. Refer seismic restraint manufacturer's written instructions.
- E. Coordinate with vibration/seismic restraint manufacturer and the structural engineer of record to locate and size structural supports underneath vibration/seismically restrained equipment (e.g. roof curbs, cooling towers and other similar equipment). Installation of all seismic restraint materials specified in this section shall be accomplished as per the manufacturer's written

instructions. Adjust isolators and restraints after piping systems have been filled and equipment is at its operating weight, following the manufacturer's written instructions.

3.3 APPLICATIONS

- A. Multiple Pipe Supports: Secure pipes to trapeze member with clamps approved for application by **an evaluation service member of ICC-ES** and per the seismic restraint manufacturer's design.
- B. Hanger Rod Stiffeners: Install hanger rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.
- C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static and seismic loads within specified loading limits.

3.4 VIBRATION-CONTROL DEVICE INSTALLATION

- A. Comply with requirements in Division 07 Section "Roof Accessories" for installation of roof curbs, equipment supports, and roof penetrations.
- B. Comply with requirements in Division 23 Section "Hydronic Piping" for piping flexible connections.
- C. Isolate all mechanical equipment 0.75 hp and over per the isolator and seismic restraint schedule and these specifications. Vibration isolators shall be selected in accordance with the equipment, pipe or duct weight distribution so as to produce reasonably uniform deflections
- D. All isolation materials and seismic restraints shall be of the same vendor and shall be selected and certified using published or factory certified data
- E. Installation of all vibration isolation materials, flexible connectors and supplemental equipment bases specified in this section shall be accomplished as per the manufacturer's written instructions with mountings adjusted to level equipment. Any variance or non-compliance with the manufacturer's instructions shall be reviewed and approved in writing by the manufacturer or corrected by the contractor in an approved manner.
- F. Installation of vibration isolators must not cause any change of position of equipment, piping or duct work resulting in stresses or misalignment.
- G. Locate isolation hangers as near to the overhead support structure as possible.
- H. No rigid connections between isolated components and the building structure shall be made that degrades the noise and vibration control system herein specified. "Building" includes, but is not limited to, slabs, beams, columns, studs and walls. "Components" includes, but is not limited to, mechanical equipment, piping and ducts.
- I. Coordinate work with other trades to avoid rigid contact with the building.
- J. Any conflicts with other trades which will result in rigid contact with equipment or piping due to inadequate space or other unforeseen conditions should be brought to the architects/engineers attention prior to installation. Corrective work necessitated by conflicts after installation shall be at the responsible contractor's expense.

- K. Bring to the architects/engineers attention any discrepancies between the specifications and the field conditions or changes required due to specific equipment selection, prior to installation. Corrective work necessitated by discrepancies after installation shall be at the responsible contractor's expense.
- L. Correct, at no additional cost, all installations which are deemed defective in workmanship and materials at the contractor's expense.
- M. Use horizontal thrust restraints **T1** to protect Air handling equipment and centrifugal fans against excessive displacement which results from high air thrust when thrust forces exceed 10% of the equipment weight.
- N. Isolated equipment, duct and piping located on roofs must be attached to the structure. Supports (e.g., sleepers) that are not attached to the structure will not be acceptable.
- O. On completion of installation of all isolation materials and before startup of isolated equipment all debris shall be cleared from areas surrounding and from beneath all isolated equipment, leaving equipment free to move on the isolation supports.
- P. All floor mounted isolated equipment shall be protected with specification M1, M2, S1, S2 or S3 isolator.
- Q. Horizontal Pipe Isolation: All HVAC pumped water, pumped condensate, glycol, and refrigerant piping size 1-1/4" and larger within mechanical rooms shall be isolated. Outside equipment rooms this piping shall be isolated for the greater of 50' or 100 pipe diameters from rotating equipment. For the first three (3) support locations from externally isolated equipment provide specification H2 or H3 hangers or specification S1, S2 or S3 mounts with the same deflection as equipment isolators (max 2"). All other piping within the equipment rooms shall be isolated with the same specification isolators with a 3/4" minimum deflection. Steam piping size 1-1/4" and larger which is within an equipment room and connected to rotating equipment shall be isolated for three (3) support locations from the equipment. Provide specification H2 or H3 hangers, or specification S1 or S2 mounts with the same deflection as equipment isolators but a minimum of $\frac{3}{4}$ ".
- R. Install full line size flexible pipe connectors at the inlet and outlet of each pump, cooling tower, condenser, chiller, coiling connections and where shown on the drawings. All connectors shall be suitable for use at the temperature, pressure, and service encountered at the point of installation and operation. End fitting connectors shall conform to the pipefitting schedule. Control rods or protective braid must be used to limit elongation to 3/8". Flexible connectors shall not be required for suspended in-line pumps.
- S. All plumbing pumped water, piping size 1-1/4" and larger within mechanical rooms shall be isolated the same as HVAC piping above. Isolators are not required for any plumbing pumped water, pumped condensate, and steam piping outside of mechanical rooms unless listed in the isolation schedule.
- T. Pipe Riser Isolation: The operating weight of all variable temperature vertical pipe risers 1-1/4" and larger, requiring isolation where specifically shown and detailed on riser drawings shall be fully supported by specification M1, M2 or R1 supports. S1, S2, S3, H2 or H3 steel spring deflection isolators with minimum 3/4-inch minimum shall be in those locations where added deflection is required due to pipe expansion and contraction. Spring deflection shall be a minimum of 4 times the anticipated deflection change. Springs shall be selected to keep the riser in tension. Height saving brackets used with isolators having 2.5" deflection or greater shall be of the precompression type to limit exposed bolt length. Specification R1 riser supports shall be installed near the center point of the riser to anchor the riser when spring isolation is used.

Specification R2 riser guides may be used in conjunction with spring isolators per design calculations. Pipe risers up through 16" shall be supported at intervals of every third floor of the building. Pipe risers 18" and over, every second floor. Wall sleeves for take-offs from riser shall be sized for insulation O.D. plus two times the anticipated movement to prevent binding. Horizontal take-offs and at upper and lower elbows shall be supported with spring isolators as required to accommodate anticipated movement. In addition to submittal data requirements previously outlined, riser diagrams and calculations shall be submitted for approval. Calculations must show anticipated expansion and contraction at each support point, initial and final loads on the building structure, and spring deflection changes. Submittal data shall include certification that the riser system has been examined for excessive stresses and that none will exist if installed per design proposed.

- U. Where riser pipes pass through cored holes, core diameters shall be a maximum of 2" larger than pipe O.D. including insulation. Cored holes must be packed with resilient material or firestop as provided by other sections of this specification or local codes. Where seismic restraint is required specification isolator S3 shall support risers and provide longitudinal restraint at floors where thermal expansion is minimal and will not bind isolator restraints.
- V. Duct Isolation: Isolate all duct work with a static pressure 2" W.C. and over in equipment rooms and to minimum of 50 feet from the fan or air handler. Use specification type H2 or H3 hangers or type S1 or S2 floor mounts.

3.5 SEISMIC-RESTRAINT DEVICE INSTALLATION

A. Equipment Restraints:

- 1. On projects with Seismic Site Class A or B, seismic design or restraint is not required.
- 2. On projects with Seismic Design Category C: Components with an importance factor of 1.0 do not require seismic design or restraint.
- 3. Install seismic snubbers on HVAC equipment mounted on vibration isolators. Locate snubbers as close as possible to vibration isolators and bolt to equipment base and supporting structure.
- 4. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch.
- 5. Install seismic-restraint devices using methods approved by **an evaluation service member of ICC-ES** providing required submittals for component.
- 6. Suspended Equipment: All suspended equipment that meets any of the following conditions requires seismic restraints as specified by the supplier:
 - a. Rigidly attached to pipe or duct that is 75 lbs. and greater,
 - b. Items greater than 20 lbs and distribution systems weighing more than 5 lbs/lineal foot, with an importance factor of 1.0 hung independently or with flexible connections.
 - c. Possibility of consequential damage.
 - d. For importance factors greater than 1.0 all suspended equipment requires seismic restraint regardless of the above notes.
 - e. Wall mounted equipment weighing more than 20 lbs.
 - f. Exemptions:

- 1) Equipment weighing less than 20 lbs and distribution systems weighing less than 5 lbs/lineal foot, with an $I_p = 1.0$ and where flexible connections exist between the component and associated ductwork, piping or conduit.
7. Base Mounted Equipment: All base mounted equipment that meets any of the following conditions requires attachments and seismic restraints as specified by the supplier:
 - a. Connections to or containing hazardous material,
 - b. With an overturning moment.
 - c. Weight greater than 400 lbs.
 - d. Mounted on a stand 4 ft. or more from the floor
 - e. Possibility of consequential damage.
 - f. For importance factors greater than 1.0 all base mounted items require seismic restraints regardless of the above notes.
 - g. For equipment with high center of gravity additional cable restraints shall be furnished, as required by isolation manufacturer, to limit forces and motion caused by rocking.
 - h. Exemptions:
 - 1) Floor or curb-mounted equipment weighing less than 400 lbs and not resiliently mounted, where the Importance Factor, $I_p = 1.0$, the components are mounted at 4 feet or less above a floor level, flexible connections between the components and associated duct work, piping and conduit are provided and there is no possibility of consequential damage.
8. Roof Mounted Equipment:
 - a. To be installed on a structural frame, seismically rated roof curb, or structural curb frame mechanically connected to the structure. Items shall not be mounted onto sleepers or pads that are not mechanically and rigidly attached to the structure. Restraint must be adequate to resist both seismic and wind forces.
 - b. Roof curbs shall be installed directly to building structural steel or concrete roof deck and not to top of steel deck or roofing material.
 - c. Exemptions:
 - 1) Curb-mounted mushroom, exhaust and vent fans with curb area less than nine square feet are excluded.
9. Rigid Mounted Equipment:
 - a. Anchor floor and wall mounted equipment to the structure as per the stamped seismic certifications / drawings.
 - b. For equipment with high center of gravity additional cable restraints shall be furnished, as required by isolation manufacturer, to limit forces and motion caused by rocking.
 - c. Suspended equipment shall be restrained using seismic cable restraints, or struts, and hanger rods as per the stamped seismic certifications / drawings.
10. Vibration Isolated Equipment:
 - a. Seismic control shall not compromise the performance of noise control, vibration isolation or fire stopping systems.
 - b. Equipment supported by vibration-isolation hangers shall be detailed and installed with approximately a 1/8" gap between the isolation hangers and the structure. Isolators at restraint locations must be fitted with uplift limit stops.

- B. Install seismic snubbers on HVAC equipment mounted on vibration isolators. Locate snubbers as close as possible to vibration isolators and bolt to equipment base and supporting structure.
- C. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inch.
- D. Install seismic-restraint devices using methods approved by **an evaluation service member of ICC-ES** providing required submittals for component.
- E. Installation and adjustment of all seismic restraints specified in this section shall be accomplished as per the manufacturer's written instructions. Any deviation from the manufacturer's instructions shall be reviewed and approved by the manufacturer.
- F. Piping Restraints:
 - 1. Comply with requirements in ASCE 7-10 Chapter 13.
 - 2. Branch lines may not be used to brace main lines.
 - 3. All piping requires restraint unless it meets any of the exemptions listed below.
 - 4. Exemptions:
 - a. All high deformability pipe 3" or less in diameter suspended by individual hanger rods where $Ip = 1.0$.
 - b. High deformability pipe or conduit in Seismic Design Category C, 2" or less in diameter suspended by individual hanger rods where $Ip = 1.5$.
 - c. High deformability pipe in Seismic Design Category D, E or F, 1" or less in diameter suspended by individual hanger rods where $Ip = 1.5$.
 - d. All clevis supported pipe runs installed less than 12" from the top of the pipe to the underside of the support point and trapeze supported pipe suspended by hanger rods having a distance less than 12" in length from the underside of the pipe support to the support point of the structure.
 - e. Piping systems, including their supports, designed and constructed in accordance with ASME B31.
 - f. Piping systems, including their supports, designed and constructed in accordance with NFPA, provided they meet the force and displacement requirements of Section 13.3.1 and 13.3.2 (ASCE 7).
- G. Install flexible metal hose loops in piping which crosses building seismic joints, sized for the anticipated amount of movement.
- H. Install flexible piping connectors where adjacent sections or branches are supported by different structural elements, and where the connections terminate with connection to equipment that is anchored to a different structural element from the one supporting the connections as they approach equipment.
- I. Where pipe sizes reduce below dimensions required for seismic, the final restraint shall be installed at the transition location.
- J. Restraint Spacing For Piping: Sizes shown are maximum. Actual spacing determined by calculation.
 - 1. For non-ductile piping (e.g., cast iron, PVC) space transverse supports a maximum of 20' o.c., and longitudinal supports a maximum of 40' o.c.
 - 2. For piping with hazardous material inside (e.g., natural gas, medical gas) space Transverse supports a maximum of 20' o.c., and longitudinal supports a maximum of 40' o.c.

3. For pipe risers, restrain the piping at floor penetrations using the same spacing requirements as above.
 4. For all other ductile piping see Table "A" below
 - K. Seismic Restraint of Ductwork: Seismically restrain per specific code requirements, all ductwork listed below (unless otherwise indicated on the drawings), using seismic cable restraints: (Ductwork not meeting criteria listed below is to be "Exempt")
 1. Restrain rectangular ductwork with cross sectional area of 6 square feet or larger. Duct with and an importance factor of 1.5 must be braced with no exceptions regardless of size or distance requirements.
 2. Restrain round ducts with diameters of 33" or larger. Duct with an importance factor of 1.5 must be braced with no exceptions regardless of size or distance requirements.
 3. Restrain flat oval ducts the same as rectangular ducts of the same nominal size.
 4. Duct must be reinforced at the restraint locations. Reinforcement shall consist of an additional angle on top of the ductwork that is attached to the support hanger rods. Ductwork is to be attached to both upper angle and lower trapeze. Additional reinforcing is not required if duct sections are mechanically fastened together with frame bolts and positively fastened to the duct support suspension system.
 5. A group of ducts may be combined in a larger frame so that the combined weights and dimensions of the ducts are less than or equal to the maximum weight and dimensions of the duct for which bracing details are selected.
 6. Walls, including gypsum board non-bearing partitions, which have ducts running through them, may replace a typical transverse brace. Provide channel framing around ducts and solid blocking between the duct and frame.
 7. If ducts are supported by angles, channels or struts, ducts shall be fastened to it at seismic brace locations in lieu of duct reinforcement.
 8. All ductwork weighing more than 17 lb/ft.
 9. Exemptions:
 - a. Duct runs supported at locations by two rods less than 12 inches in length from the structural support to the structural connection to the ductwork. This exemption does not apply to ducts with an importance factor of 1.5.
 10. See Table "A" below for restraint spacing.
- L. Exemptions do not apply for:
1. Life Safety or High Hazard Components
 - a. Including gas, fire protection, medical gas, fuel oil and compressed air needed for the continued operation of the facility or whose failure could impair the facility's continued operation, Occupancy Category IV, IBC-2009 as listed in Section 1.3 B regardless of governing code for HVAC, Plumbing, Electrical piping or equipment. (A partial list is illustrated.) High Hazard is additionally classified as any system handling flammable, combustible or toxic material. Typical systems not excluded are additionally listed below.
 2. Piping
 - a. Fuel oil, gasoline, natural gas, medical gas, steam, compressed air or any piping containing hazardous, flammable, combustible, toxic or corrosive materials. Fire protection standpipe, risers and mains. Fire Sprinkler Branch Lines must be end tied.

3. Duct

- a. Smoke evacuation duct or fresh air make up connected to emergency system, emergency generator exhaust, boiler breeching or as used by the fire department on manual override.

4. Equipment

- a. Previously excluded non life safety duct mounted systems such as fans, variable air volume boxes, heat exchangers and humidifiers having a weight greater than 75 lbs require independent seismic bracing.

M. Spacing Chart For Suspended Components:

Table "A" Seismic Bracing (Maximum Allowable Spacing Shown- Actual Spacing to Be Determined by Calculation)			
Equipment	On Center Transverse	On Center Longitudinal	Change Of Direction
Duct			
All Sizes	30 Feet	60 Feet	4 Feet
Pipe Threaded, Welded, Soldered Or Grooved			
To 16"	40 Feet	80 Feet	4 Feet
18" – 28"	30 Feet	60 Feet	4 Feet
30" – 40"	20 Feet	60 Feet	4 Feet
42" & Larger	10 Feet	30 Feet	4 Feet

N. Roof mounted duct is to be installed on sleepers or frames mechanically connected to the building structure. Roof anchors and seismic cables or frames shall be used to resist seismic and wind loading. Wind loading factors shall be determined by the registered design professional.

O. Where duct sizes reduce below dimensions required for seismic restraint the final restraint shall be installed at the transition location.

P. Install cables so they do not bend across edges of adjacent equipment or building structure.

Q. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.

R. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.

S. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.

T. Seismically Rated Beam Clamps are required where welding to or penetrations to steel beams are not approved.

U. Drilled-in Anchors:

- Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are

- encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
 5. Set anchors to manufacturer's recommended torque, using a torque wrench.
 6. Install zinc-coated steel anchors for interior and stainless-steel anchors for exterior applications.

3.6 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

- A. Install flexible connections in piping where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where the connections terminate with connection to equipment that is anchored to a different structural element from the one supporting the connections as they approach equipment. Comply with requirements in Division 23 Section "Hydronic Piping" for piping flexible connections.

3.7 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
 1. A representative of the vibration isolation system manufacturer shall review the project installation and provide documentation indicating conformance to vibration isolation design intent
- C. Remove and replace malfunctioning units and retest as specified above.
- D. Prepare test and inspection reports.
 1. The installing contractor shall submit a report upon request to the building architect and/or engineer, including the manufacturer's representative's final report, indicating that all seismic restraint material has been properly installed, or steps that are to be taken by the contractor to properly complete the seismic restraint work as per the specifications.

3.8 ADJUSTING

- A. Adjust isolators after piping system is at operating weight.
- B. Adjust leveling devices as required to distribute loading uniformly on isolators. Shim units as required where leveling devices cannot be used to distribute loading properly.
 1. Adjust active height of spring isolators.

- C. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- D. Adjust restraints to permit free movement of equipment within normal mode of operation.

LOCATION EQUIPMENT (1)	EQUIPMENT ISOLATION SCHEDULE								
	A' CRITIC AL (35'-50' SPAN)			B' UPPER STORY (20'-35' SPAN)			C' GRADE		
	ISOLA TOR TYPE	MINIMU M DEFLE CTION (IN)	BASE TYPE	ISOLA TOR TYPE	MINIMU M DEFLE CTION (IN)	BASE TYPE	ISOLA TOR TYPE	MINIMU M DEFLE CTION (IN)	BASE TYPE
AIR HANDLING UNITS FLOOR MOUNTED UP TO 15 HP 20 HP & OVER	S3 S3	1.5 2.5	SB1	S3 S3	0.75 1.5		S3 S3	0.75 0.75	
SUSPENDED UP TO 15 HP 20 HP & OVER	H3 H3	1.75 2.5	SB1	H3 H3	1 1.75		H3 H3	1 1	
HIGH PRESSURE FAN SECTIONS UP TO 30 HP 40 HP & OVER	S1 S1	2.5 3.5	IB1 IB1	S3 S3	1.5 2.5	IB1 IB1	S3 S3	0.75 1.5	IB1 IB1
CENTRIFUGAL FANS CL. I & II UP TO 54-112" W.D. UPT015HP 20-50 HP 60 HP & OVER	S3 S1 S1	1.5 2.5 3.5	SB1 IB1 IB1	S3 S3 S1	0.75 1.5 2.5	SB1 IB1 IB1	S3 S3 S3	0.75 0.75 1.5	SB1 SB1 SB1
CL. I & II 60" W.D. & OVER ALL CL. III FANS UPT015HP 20-50 H P 60 HP & OVER	S1 S1 S1	2.5 2.5 3.5	IB1 IB1 IB1	S3 S1 S1	1.5 2.5 2.5	IB1 IB1 IB1	S3 S3 S3	0.75 1.5 1.5	IB1 IB1 IB1
AXIAL FLOWFANS FLOOR MTD. UP TO 15 HP 20 HP & OVER	S3 S1	1.5 3.5	SB1 IB1	S3 S3	0.75 1.5		S3 S3	0.75 0.75	
SUSPENDED UP TO 15 HP 20 HP & OVER	H3 H3	1.75 2.5	SB1 SB1	H3 H3	1 1.75	SB1	H3 H3	1 1.5	
VENT (UTILITY SETS) FLOOR MTD SUSPENDED	S3 H3	1.5 1.75	SB1 SB1	S3 H3	0.75 1		S3 H3	0.75 0.75	
CABINET FANS, FANS SECTIONS FLOOR MTD. UP TO 15 HP 20 HP & OVER	S3 S1	1.5 2.5	IB1	S3 S3	0.75 1.5		S3 S3	0.75 0.75	
SUSPENDED									

UP TO 15 HP 20 HP & OVER	H3 H3	1.75 2.5	SB1	H3 H3	1 1.75		H3 H3	0.75 1.75	
PUMPS FLOOR MTD. UP TO 15 HP 7-112 HP & OVER SUSPENDED INLINE	S3 S3 H3	0.75 1.5 1.75	IB1 IB1	S3 S3 H3	0.75 1.5 1.75	IB1 IB1	SRVD S3 H3	0.4 0.75 1	IB1 IB1
REFRIGERATION UNITS RECIPROCATING COMPRESSORS RECIPROCATING COND. UNITS & CHILLERS HERMETIC CENTRIFUGALS OPEN CENTRIFUGALS ABSORPTION MACHINES	S1 S1 S3 S1 S3	2.5 2.5 2.5 2.5 1.5	IB1 IB1	S3 S3 S3 S3 S3	1.5 1.5 1.5 1.5 0.75	IB1 IB1	S3 S3 P1 P1 P1	0.75 0.75 0.15 0.15 0.15	IB1
AIR COMPRESSORS TANK TYPE (HORIZONTAL TANK) TANK TYPE (VERTICAL TANK)	S1 S1	2.5 2.5	IB1 IB1	S3 S3	1.5 1.5		S3 S3	0.75 0.75	
COOLING TOWERS & CLOSED CIRCUIT COOLERS UP TO 500 TONS OVER 500 TONS	S3 S3	2.5 4.5		S3 S3	0.75 2.5		P1 P1	0.15 0.15	
AIR COOLED CONDENSERS UP TO 50 TONS OVER 50 TONS	S3 S3	1.5 2.5		S3 S3	0.75 1.5		P1 P1	0.15 0.15	
ROOFTOP AIR CONDITIONING UNITS REQUIRING WEATHER SEAL UP TO 5000 CFM (12 TON) OVER 5000 CFM (12 TON) OTHER TYPES UP TO 25 TONS OVER 25 TONS	S1 S3 S3 S3	1.5 2.5 1.5 2.5	RC1 RC1	S1 S3	0.75 1.5	RC1 RC1			
BOILER (PACKAGE TYPE) ALL SIZES	S3	1.5		S3	0.75		P1	0.15	
ENGINE DRIVEN GENERATORS UP TO 60 HP 75 HP & OVER	S1 S1	2.5 3.5	IB1 IB1	S3 S3	1.5 2.5	IB1 IB1	S3 S3	0.75 0.75	

NOTES:

- 1) Thrust restraints required on all high-pressure fan section, suspended axial-flow fans and on floor-mounted axial fans operating at 3.0" S.P. or greater.

END OF SECTION 230548

SECTION 230550 - OPERATION AND MAINTENANCE OF HVAC SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. All pertinent sections of Division 21, 22, & 23 Mechanical General Requirements, are part of the work of this Section. Division 1 is part of this and all other sections of these specifications.
 - 1. Testing and Balancing is specified in section 230594.
 - 2. Training and Instructions to Owner's Representative is specified in section 230100.

1.2 SCOPE OF WORK

- A. Submission of Operating and Maintenance Manuals complete with Balancing reports. (Coordinate with Division 1).
- B. Coordination of work required for system commissioning.
- C. **Provide an electronic copy of the O and M manual that is fully indexed & searchable in PDF format.**

1.3 SUBMITTALS

- A. Submit product data in accordance with Division 1 and Section 230100. Submit the following:
 - 1. Sample of O and M manual outline.

PART 2 - PRODUCTS

2.1 O & M MANUALS

- A. The operating and maintenance manuals shall be as follows:
 - 1. The front cover shall be as follows: (coordinate with Division 01)

OPERATING AND MAINTENANCE
MANUAL
FOR THE

(INSERT PROJECT NAME)

(INSERT PROJECT COMPLETION YEAR)

VOLUME No. ()

VAN BOERUM & FRANK ASSOCIATES, INC.
MECHANICAL ENGINEER

(INSERT ARCHITECT)

PART 3 - EXECUTION

3.1 OPERATING AND MAINTENANCE MANUALS:

- A. Work under this section shall be performed in concert with the contractor performing the system testing and balancing. An electronic copy of the manual shall be furnished to the Architect for distribution to the owner.
- B. The "Start-Up and Operation" section is one of the most important in the manual. Information in this section shall be complete and accurately written and shall be verified with the actual equipment on the job, such as switches, starters, relays, automatic controls, etc. A step-by-step start-up procedure shall be described.
- C. The manuals shall include air and water-balancing reports, system commissioning procedures, start-up tests and reports, equipment and system performance test reports, warranties, and certificates of training given to the owner's representatives.

An index sheet shall be provided in the front of the manual. The manual shall include the following:

SYSTEM DESCRIPTIONS

START-UP PROCEDURE AND OPERATION OF SYSTEM

MAINTENANCE AND LUBRICATION TABLE

OPERATION AND MAINTENANCE BULLETINS

AUTOMATIC TEMPERATURE CONTROL DESCRIPTION OF OPERATION, INTERLOCK AND CONTROL DIAGRAMS, AND CONTROL PANELS.

AIR AND WATER SYSTEM BALANCING REPORTS

EQUIPMENT WARRANTIES AND TRAINING CERTIFICATES

SYSTEM COMMISSIONING REPORTS

EQUIPMENT START-UP CERTIFICATES

END OF SECTION

SECTION 230593 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Balancing Air Systems:
 - a. Constant-volume air systems.
 - b. Variable-air-volume systems.
2. Balancing Hydronic Piping Systems:
 - a. Constant-flow hydronic systems.
 - b. Variable-flow hydronic systems.
 - c. Primary-secondary hydronic systems.
3. Various HVAC Equipment.
 - a. Heat Exchangers.
 - b. Motors.
 - c. Chillers.
 - d. Cooling Towers.
 - e. Condensing Units.
 - f. Boilers.
 - g. Heat Transfer Coils.
4. Existing Systems.
5. Domestic Heater Systems.

1.3 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. NEBB: National Environmental Balancing Bureau.
- C. TAB: Testing, adjusting, and balancing.
- D. TABB: Testing, Adjusting, and Balancing Bureau.
- E. TAB Specialist: An entity engaged to perform TAB Work.

1.4 INFORMATIONAL SUBMITTALS

A. Qualification Data: Within the following number of days of the Contractor's Notice to Proceed, submit documentation that the TAB contractor and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article;

1. **30 days.**
- B. Certified TAB reports.
- C. Instrument calibration reports, to include the following:
 1. Instrument type and make.
 2. Serial number.
 3. Application.
 4. Dates of use.
 5. Dates of calibration.

1.5 QUALITY ASSURANCE

A. TAB Contractor Qualifications: Engage a TAB entity certified by **AABC** or **NEBB**.

1. TAB Field Supervisor: Employee of the TAB contractor and certified by **AABC** or **NEBB** and shall be the same as the TAB Contractor.
 2. TAB Technician: Employee of the TAB contractor and who is certified by **AABC** or **NEBB** as a TAB technician and shall be the same as the TAB Contractor.
 3. Review field data reports to validate accuracy of data and to prepare certified TAB reports.
 4. Certify that the TAB team complied with the approved TAB plan and the procedures specified and referenced in this Specification.
- B. TAB Report Forms: Use standard TAB contractor's forms approved by:
1. **Architect**.
- C. Instrumentation Type, Quantity, Accuracy, and Calibration: As described in ASHRAE 111, Section 5, "Instrumentation."

1.6 PROJECT CONDITIONS

A. Full Owner Occupancy: Owner will occupy the site and existing building during entire TAB period. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

1.7 COORDINATION

- A. Notice: Provide [**seven**] days' advance notice for each test. Include scheduled test dates and times.
- B. Perform TAB after leakage and pressure tests on the following distribution systems have been satisfactorily completed:
1. **Air**.
 2. **Water**.
 3. **Air and water**.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 TAB SPECIALISTS

- A. Subject to compliance with requirements, **engage one of the following:**
1. Bonneville Test and Balance
 2. BTC Service.
 3. Certified Test & Balance.
 4. Diamond Test & Balance.
 5. RS Analysis.
 6. Test & Balance Inc.
 7. Payson Sheetmetal.
 8. QT&B Inc.

3.2 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems' designs that may preclude proper TAB of systems and equipment.
- B. Examine systems for installed balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are accessible.
- C. Examine the approved submittals for HVAC systems and equipment.
- D. Examine design data including HVAC system descriptions, statements of design assumptions for environmental conditions and systems' output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine:
 1. Ceiling plenums and underfloor air plenums used for supply, return, or relief air to verify that they meet the leakage class of connected ducts as specified in:
 - a. **Section 233113 "Metal Ducts"**
 2. Verify ceiling plenums and underfloor air plenums used for supply, return or relief air are properly separated from adjacent areas.
 3. Verify that penetrations in plenum walls are sealed and fire-stopped if required.
- F. Examine equipment performance data including fan and pump curves.
1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems - Duct Design." Compare results with the design data and installed conditions.

- G. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- H. Examine test reports specified in individual system and equipment Sections.
- I. Examine HVAC equipment and filters and verify that bearings are greased, belts are aligned and tight, and equipment with functioning controls is ready for operation.
- J. Examine terminal units, such as variable-air-volume boxes, and verify that they are accessible and their controls are connected and functioning.
- K. Examine strainers. Verify that startup screens are replaced by permanent screens with indicated perforations.
- L. Examine three-way valves for proper installation for their intended function of diverting or mixing fluid flows.
- M. Examine heat-transfer coils for correct piping connections and for clean and straight fins.
- N. Examine system pumps to ensure absence of entrained air in the suction piping.
- O. Examine operating safety interlocks and controls on HVAC equipment.
- P. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.3 PREPARATION

- A. Prepare a TAB plan that includes strategies and step-by-step procedures.
- B. Complete system-readiness checks and prepare reports. Verify the following:
 - 1. Permanent electrical-power wiring is complete.
 - 2. Hydronic systems are filled, clean, and free of air.
 - 3. Automatic temperature-control systems are operational.
 - 4. Equipment and duct access doors are securely closed.
 - 5. Balance, smoke, and fire dampers are open.
 - 6. Isolating and balancing valves are open and control valves are operational.
 - 7. Ceilings are installed in critical areas where air-pattern adjustments are required and access to balancing devices is provided.
 - 8. Windows and doors can be closed so indicated conditions for system operations can be met.

3.4 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in this section and:
 - 1. **AABC's "National Standards for Total System Balance"**
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary for TAB procedures.

1. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts.
 2. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish according to Section 230713 "Duct Insulation," Section 230716 "HVAC Equipment Insulation," and Section 230719 "HVAC Piping Insulation."
- C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in **inch-pound (IP)**.

3.5 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts.
- C. For variable-air-volume systems, develop a plan to simulate diversity.
- D. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.
- E. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.
- F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- G. Verify that motor starters are equipped with properly sized thermal protection.
- H. Check dampers for proper position to achieve desired airflow path.
- I. Check for airflow blockages.
- J. Check condensate drains for proper connections and functioning.
- K. Check for proper sealing of air-handling-unit components.
- L. Verify that air duct system is sealed as specified in Section 233113 "Metal Ducts."

3.6 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 1. Measure total airflow.
 - a. Where sufficient space in ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow.

2. Measure fan static pressures as follows to determine actual static pressure:
 - a. Measure outlet static pressure as far downstream from the fan as practical and upstream from restrictions in ducts such as elbows and transitions.
 - b. Measure static pressure directly at the fan outlet or through the flexible connection.
 - c. Measure inlet static pressure of single-inlet fans in the inlet duct as near the fan as possible, upstream from the flexible connection, and downstream from duct restrictions.
 - d. Measure inlet static pressure of double-inlet fans through the wall of the plenum that houses the fan.
 3. Measure static pressure across each component that makes up an air-handling unit, rooftop unit, and other air-handling and -treating equipment.
 - a. Report the cleanliness status of filters and the time static pressures are measured.
 4. Measure static pressures entering and leaving other devices, such as sound traps, heat-recovery equipment, and air washers, under final balanced conditions.
 5. Review Record Documents to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
 6. Obtain approval from one of the following entities for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in HVAC Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance:
 - a. **Architect .**
 7. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload will occur. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows within specified tolerances.
1. Measure airflow of submain and branch ducts.
 - a. Where sufficient space in submain and branch ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow for that zone.
 2. Measure static pressure at a point downstream from the balancing damper, and adjust volume dampers until the proper static pressure is achieved.
 3. Remeasure each submain and branch duct after all have been adjusted. Continue to adjust submain and branch ducts to indicated airflows within specified tolerances.
- C. Measure air outlets and inlets without making adjustments.
1. Measure terminal outlets using a direct-reading hood or outlet manufacturer's written instructions and calculating factors.
- D. Adjust air outlets and inlets for each space to indicated airflows within specified tolerances of indicated values. Make adjustments using branch volume dampers rather than extractors and the dampers at air terminals.

1. Adjust each outlet in same room or space to within specified tolerances of indicated quantities without generating noise levels above the limitations prescribed by the Contract Documents.
2. Adjust patterns of adjustable outlets for proper distribution without drafts.

3.7 PROCEDURES FOR VARIABLE-AIR-VOLUME SYSTEMS

- A. Compensating for Diversity: When the total airflow of all terminal units is more than the indicated airflow of the fan, place a selected number of terminal units at a minimum set-point airflow with the remainder at maximum-airflow condition until the total airflow of the terminal units equals the indicated airflow of the fan. Select the reduced-airflow terminal units so they are distributed evenly among the branch ducts.
- B. Pressure-Independent, Variable-Air-Volume Systems: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
 1. Set outdoor-air dampers at minimum, and set return- and exhaust-air dampers at a position that simulates full-cooling load.
 2. Select the terminal unit that is most critical to the supply-fan airflow and static pressure. Measure static pressure. Adjust system static pressure so the entering static pressure for the critical terminal unit is not less than the sum of the terminal-unit manufacturer's recommended minimum inlet static pressure plus the static pressure needed to overcome terminal-unit discharge system losses.
 3. Measure total system airflow. Adjust to within indicated airflow.
 4. Set terminal units at maximum airflow and adjust controller or regulator to deliver the designed maximum airflow. Use terminal-unit manufacturer's written instructions to make this adjustment. When total airflow is correct, balance the air outlets downstream from terminal units the same as described for constant-volume air systems.
 5. Set terminal units at minimum airflow and adjust controller or regulator to deliver the designed minimum airflow. Check air outlets for a proportional reduction in airflow the same as described for constant-volume air systems.
 - a. If air outlets are out of balance at minimum airflow, report the condition but leave outlets balanced for maximum airflow.
 6. Remeasure the return airflow to the fan while operating at maximum return airflow and minimum outdoor airflow.
 7. Measure static pressure at the most critical terminal unit and adjust the static-pressure controller at the main supply-air sensing station to ensure that adequate static pressure is maintained at the most critical unit.
 8. Record final fan-performance data.
- C. Pressure-Dependent, Variable-Air-Volume Systems without Diversity: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
 1. Balance variable-air-volume systems the same as described for constant-volume air systems.
 2. Set terminal units and supply fan at full-airflow condition.
 3. Adjust inlet dampers of each terminal unit to indicated airflow and verify operation of the static-pressure controller. When total airflow is correct, balance the air outlets downstream from terminal units the same as described for constant-volume air systems.

4. Readjust fan airflow for final maximum readings.
 5. Measure operating static pressure at the sensor that controls the supply fan if one is installed, and verify operation of the static-pressure controller.
 6. Set terminal units at minimum airflow and adjust controller or regulator to deliver the designed minimum airflow. Check air outlets for a proportional reduction in airflow the same as described for constant-volume air systems.
 - a. If air outlets are out of balance at minimum airflow, report the condition but leave the outlets balanced for maximum airflow.
 7. Measure the return airflow to the fan while operating at maximum return airflow and minimum outdoor airflow.
- D. Pressure-Dependent, Variable-Air-Volume Systems with Diversity: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
1. Set system at maximum indicated airflow by setting the required number of terminal units at minimum airflow. Select the reduced-airflow terminal units so they are distributed evenly among the branch ducts.
 2. Adjust supply fan to maximum indicated airflow with the variable-airflow controller set at maximum airflow.
 3. Set terminal units at full-airflow condition.
 4. Adjust terminal units starting at the supply-fan end of the system and continuing progressively to the end of the system. Adjust inlet dampers of each terminal unit to indicated airflow. When total airflow is correct, balance the air outlets downstream from terminal units the same as described for constant-volume air systems.
 5. Adjust terminal units for minimum airflow.
 6. Measure the return airflow to the fan while operating at maximum return airflow and minimum outdoor airflow. Adjust the fan and balance the return-air ducts and inlets the same as described for constant-volume air systems.

3.8 GENERAL PROCEDURES FOR HYDRONIC SYSTEMS

- A. Prepare test reports with pertinent design data, and number in sequence starting at pump to end of system. Check the sum of branch-circuit flows against the approved pump flow rate. Correct variations that exceed plus or minus 5 percent.
- B. Prepare schematic diagrams of systems' "as-built" piping layouts.
- C. Prepare hydronic systems for testing and balancing according to the following, in addition to the general preparation procedures specified above:
 1. Open all manual valves for maximum flow.
 2. Check liquid level in expansion tank.
 3. Check makeup water-station pressure gage for adequate pressure for highest vent.
 4. Check flow-control valves for specified sequence of operation, and set at indicated flow.
 5. Set differential-pressure control valves at the specified differential pressure. Do not set at fully closed position when pump is positive-displacement type unless several terminal valves are kept open.
 6. Set system controls so automatic valves are wide open to heat exchangers.
 7. Check pump-motor load. If motor is overloaded, throttle main flow-balancing device so motor nameplate rating is not exceeded.
 8. Check air vents for a forceful liquid flow exiting from vents when manually operated.

3.9 PROCEDURES FOR CONSTANT-FLOW HYDRONIC SYSTEMS

- A. Measure water flow at pumps. Use the following procedures except for positive-displacement pumps:
 - 1. Verify impeller size by operating the pump with the discharge valve closed. Read pressure differential across the pump. Convert pressure to head and correct for differences in gage heights. Note the point on manufacturer's pump curve at zero flow and verify that the pump has the intended impeller size.
 - a. If impeller sizes must be adjusted to achieve pump performance, obtain approval from the following entity and comply with requirements in Section 232123 "Hydronic Pumps." :
 - 1) **[Architect]**.
 - 2. Check system resistance. With all valves open, read pressure differential across the pump and mark pump manufacturer's head-capacity curve. Adjust pump discharge valve until indicated water flow is achieved.
 - a. Monitor motor performance during procedures and do not operate motors in overload conditions.
 - 3. Verify pump-motor brake horsepower. Calculate the intended brake horsepower for the system based on pump manufacturer's performance data. Compare calculated brake horsepower with nameplate data on the pump motor. Report conditions where actual amperage exceeds motor nameplate amperage.
 - 4. Report flow rates that are not within plus or minus 10 percent of design.
- B. Measure flow at all automatic flow control valves to verify that valves are functioning as designed.
- C. Measure flow at all pressure-independent characterized control valves, with valves in fully open position, to verify that valves are functioning as designed.
- D. Set calibrated balancing valves, if installed, at calculated presettings.
- E. Measure flow at all stations and adjust, where necessary, to obtain first balance.
 - 1. System components that have Cv rating or an accurately cataloged flow-pressure-drop relationship may be used as a flow-indicating device.
- F. Measure flow at main balancing station and set main balancing device to achieve flow that is 5 percent greater than indicated flow.
- G. Adjust balancing stations to within specified tolerances of indicated flow rate as follows:
 - 1. Determine the balancing station with the highest percentage over indicated flow.
 - 2. Adjust each station in turn, beginning with the station with the highest percentage over indicated flow and proceeding to the station with the lowest percentage over indicated flow.
 - 3. Record settings and mark balancing devices.
- H. Measure pump flow rate and make final measurements of pump amperage, voltage, rpm, pump heads, and systems' pressures and temperatures including outdoor-air temperature.

- I. Measure the differential-pressure-control-valve settings existing at the conclusion of balancing.
- J. Check settings and operation of each safety valve. Record settings.

3.10 PROCEDURES FOR VARIABLE-FLOW HYDRONIC SYSTEMS

- A. Balance systems with automatic two- and three-way control valves by setting systems at maximum flow through heat-exchange terminals and proceed as specified above for hydronic systems.

3.11 PROCEDURES FOR PRIMARY-SECONDARY HYDRONIC SYSTEMS

- A. Balance the primary circuit flow first and then balance the secondary circuits.

3.12 PROCEDURES FOR HEAT EXCHANGERS

- A. Measure water flow through all circuits.
- B. Adjust water flow to within specified tolerances.
- C. Measure inlet and outlet water temperatures.
- D. Measure inlet steam pressure.
- E. Check settings and operation of safety and relief valves. Record settings.

3.13 PROCEDURES FOR MOTORS

- A. Motors, 1/2 HP and Larger: Test at final balanced conditions and record the following data:
 1. Manufacturer's name, model number, and serial number.
 2. Motor horsepower rating.
 3. Motor rpm.
 4. Efficiency rating.
 5. Nameplate and measured voltage, each phase.
 6. Nameplate and measured amperage, each phase.
 7. Starter thermal-protection-element rating.
- B. Motors Driven by Variable-Frequency Controllers: Test for proper operation at speeds varying from minimum to maximum. Test the manual bypass of the controller to prove proper operation. Record observations including name of controller manufacturer, model number, serial number, and nameplate data.

3.14 PROCEDURES FOR CHILLERS

- A. Balance water flow through each evaporator **and condenser** to within specified tolerances of indicated flow with all pumps operating. With only one chiller operating in a multiple chiller installation, do not exceed the flow for the maximum tube velocity recommended by the chiller manufacturer. Measure and record the following data with each chiller operating at design conditions:

1. Evaporator-water entering and leaving temperatures, pressure drop, and water flow.
2. For water-cooled chillers, condenser-water entering and leaving temperatures, pressure drop, and water flow.
3. Evaporator and condenser refrigerant temperatures and pressures, using instruments furnished by chiller manufacturer.
4. Power factor if factory-installed instrumentation is furnished for measuring kilowatts.
5. Kilowatt input if factory-installed instrumentation is furnished for measuring kilowatts.
6. Capacity: Calculate in tons of cooling.
7. For air-cooled chillers, verify condenser-fan rotation and record fan and motor data including number of fans and entering- and leaving-air temperatures.

3.15 PROCEDURES FOR COOLING TOWERS

- A. Shut off makeup water for the duration of the test, and verify that makeup and blowdown systems are fully operational after tests and before leaving the equipment. Perform the following tests and record the results:
 1. Measure condenser-water flow to each cell of the cooling tower.
 2. Measure entering- and leaving-water temperatures.
 3. Measure wet- and dry-bulb temperatures of entering air.
 4. Measure wet- and dry-bulb temperatures of leaving air.
 5. Measure condenser-water flow rate recirculating through the cooling tower.
 6. Measure cooling-tower spray pump discharge pressure.
 7. Adjust water level and feed rate of makeup water system.
 8. Measure flow through bypass.

3.16 PROCEDURES FOR CONDENSING UNITS

- A. Verify proper rotation of fans.
- B. Measure entering- and leaving-air temperatures.
- C. Record compressor data.

3.17 PROCEDURES FOR BOILERS

- A. Hydronic Boilers: Measure and record entering- and leaving-water temperatures and water flow.
- B. Steam Boilers: Measure and record entering-water temperature and flow and leaving-steam pressure, temperature, and flow.

3.18 PROCEDURES FOR HEAT-TRANSFER COILS

- A. Measure, adjust, and record the following data for each water coil:
 1. Entering- and leaving-water temperature.
 2. Water flow rate.
 3. Water pressure drop.
 4. Dry-bulb temperature of entering and leaving air.
 5. Wet-bulb temperature of entering and leaving air for cooling coils.

6. Airflow.
 7. Air pressure drop.
- B. Measure, adjust, and record the following data for each electric heating coil:
1. Nameplate data.
 2. Airflow.
 3. Entering- and leaving-air temperature at full load.
 4. Voltage and amperage input of each phase at full load and at each incremental stage.
 5. Calculated kilowatt at full load.
 6. Fuse or circuit-breaker rating for overload protection.
- C. Measure, adjust, and record the following data for each steam coil:
1. Dry-bulb temperature of entering and leaving air.
 2. Airflow.
 3. Air pressure drop.
 4. Inlet steam pressure.
- D. Measure, adjust, and record the following data for each refrigerant coil:
1. Dry-bulb temperature of entering and leaving air.
 2. Wet-bulb temperature of entering and leaving air.
 3. Airflow.
 4. Air pressure drop.
 5. Refrigerant suction pressure and temperature.

3.19 PROCEDURES FOR TESTING, ADJUSTING, AND BALANCING EXISTING SYSTEMS

- A. Perform a preconstruction inspection of existing equipment that is to remain and be reused.
1. Measure and record the operating speed, airflow, and static pressure of each fan.
 2. Measure motor voltage and amperage. Compare the values to motor nameplate information.
 3. Check the refrigerant charge.
 4. Check the condition of filters.
 5. Check the condition of coils.
 6. Check the operation of the drain pan and condensate-drain trap.
 7. Check bearings and other lubricated parts for proper lubrication.
 8. Report on the operating condition of the equipment and the results of the measurements taken. Report deficiencies.
- B. Before performing testing and balancing of existing systems, inspect existing equipment that is to remain and be reused to verify that existing equipment has been cleaned and refurbished. Verify the following:
1. New filters are installed.
 2. Coils are clean and fins combed.
 3. Drain pans are clean.
 4. Fans are clean.
 5. Bearings and other parts are properly lubricated.
 6. Deficiencies noted in the preconstruction report are corrected.

- C. Perform testing and balancing of existing systems to the extent that existing systems are affected by the renovation work.
1. Compare the indicated airflow of the renovated work to the measured fan airflows, and determine the new fan speed and the face velocity of filters and coils.
 2. Verify that the indicated airflows of the renovated work result in filter and coil face velocities and fan speeds that are within the acceptable limits defined by equipment manufacturer.
 3. If calculations increase or decrease the air flow rates and water flow rates by more than 5 percent, make equipment adjustments to achieve the calculated rates. If increase or decrease is 5 percent or less, equipment adjustments are not required.
 4. Balance each air outlet.

3.20 DOMESTIC HEATER SYSTEMS

- A. Test domestic heater system per Engineer's instructions.

3.21 TOLERANCES

- A. Set HVAC system's air flow rates and water flow rates within the following tolerances:
1. Supply, Return, and Exhaust Fans and Equipment with Fans: **Plus or minus 10 percent**.
 2. Air Outlets and Inlets: **Plus or minus 10 percent**.
 3. Heating-Water Flow Rate: **Plus or minus 10 percent**.
 4. Cooling-Water Flow Rate: **Plus or minus 10 percent**.

3.22 REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems' balancing devices. Recommend changes and additions to systems' balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.
- B. Status Reports: Prepare progress reports on the following interval to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors;
1. **Weekly.**

3.23 FINAL REPORT

- A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
 2. Include a list of instruments used for procedures, along with proof of calibration.

B. Final Report Contents: In addition to certified field-report data, include the following:

1. Pump curves.
2. Fan curves.
3. Manufacturers' test data.
4. Field test reports prepared by system and equipment installers.
5. Other information relative to equipment performance; do not include Shop Drawings and product data.

C. General Report Data: In addition to form titles and entries, include the following data:

1. Title page.
2. Name and address of the TAB contractor.
3. Project name.
4. Project location.
5. Architect's name and address.
6. Engineer's name and address.
7. Contractor's name and address.
8. Report date.
9. Signature of TAB supervisor who certifies the report.
10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
11. Summary of contents including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
12. Nomenclature sheets for each item of equipment.
13. Data for terminal units, including manufacturer's name, type, size, and fittings.
14. Notes to explain why certain final data in the body of reports vary from indicated values.
15. Test conditions for fans and pump performance forms including the following:
 - a. Settings for outdoor-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Face and bypass damper settings at coils.
 - e. Fan drive settings including settings and percentage of maximum pitch diameter.
 - f. Inlet vane settings for variable-air-volume systems.
 - g. Settings for supply-air, static-pressure controller.
 - h. Other system operating conditions that affect performance.

D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:

1. Quantities of outdoor, supply, return, and exhaust airflows.
2. Water and steam flow rates.
3. Duct, outlet, and inlet sizes.
4. Pipe and valve sizes and locations.
5. Terminal units.
6. Balancing stations.
7. Position of balancing devices.

E. Air-Handling-Unit Test Reports: For air-handling units with coils, include the following:

1. Unit Data:

- a. Unit identification.
- b. Location.
- c. Make and type.
- d. Model number and unit size.
- e. Manufacturer's serial number.
- f. Unit arrangement and class.
- g. Discharge arrangement.
- h. Sheave make, size in inches, and bore.
- i. Center-to-center dimensions of sheave, and amount of adjustments in inches.
- j. Number, make, and size of belts.
- k. Number, type, and size of filters.

2. Motor Data:

- a. Motor make, and frame type and size.
- b. Horsepower and rpm.
- c. Volts, phase, and hertz.
- d. Full-load amperage and service factor.
- e. Sheave make, size in inches, and bore.
- f. Center-to-center dimensions of sheave, and amount of adjustments in inches.

3. Test Data (Indicated and Actual Values):

- a. Total air flow rate in cfm.
- b. Total system static pressure in inches wg.
- c. Fan rpm.
- d. Discharge static pressure in inches wg.
- e. Filter static-pressure differential in inches wg.
- f. Preheat-coil static-pressure differential in inches wg.
- g. Cooling-coil static-pressure differential in inches wg.
- h. Heating-coil static-pressure differential in inches wg.
- i. Outdoor airflow in cfm.
- j. Return airflow in cfm.
- k. Outdoor-air damper position.
- l. Return-air damper position.
- m. Vortex damper position.

F. Apparatus-Coil Test Reports:

1. Coil Data:

- a. System identification.
- b. Location.
- c. Coil type.
- d. Number of rows.
- e. Fin spacing in fins per inch o.c.
- f. Make and model number.
- g. Face area in sq. ft..
- h. Tube size in NPS.
- i. Tube and fin materials.
- j. Circuiting arrangement.

2. Test Data (Indicated and Actual Values):

- a. Air flow rate in cfm.
- b. Average face velocity in fpm.
- c. Air pressure drop in inches wg.
- d. Outdoor-air, wet- and dry-bulb temperatures in deg F.
- e. Return-air, wet- and dry-bulb temperatures in deg F.
- f. Entering-air, wet- and dry-bulb temperatures in deg F.
- g. Leaving-air, wet- and dry-bulb temperatures in deg F.
- h. Water flow rate in gpm.
- i. Water pressure differential in feet of head or psig.
- j. Entering-water temperature in deg F.
- k. Leaving-water temperature in deg F.
- l. Refrigerant expansion valve and refrigerant types.
- m. Refrigerant suction pressure in psig.
- n. Refrigerant suction temperature in deg F.
- o. Inlet steam pressure in psig.

G. Gas- and Oil-Fired Heat Apparatus Test Reports: In addition to manufacturer's factory startup equipment reports, include the following:

1. Unit Data:

- a. System identification.
- b. Location.
- c. Make and type.
- d. Model number and unit size.
- e. Manufacturer's serial number.
- f. Fuel type in input data.
- g. Output capacity in Btu/h.
- h. Ignition type.
- i. Burner-control types.
- j. Motor horsepower and rpm.
- k. Motor volts, phase, and hertz.
- l. Motor full-load amperage and service factor.
- m. Sheave make, size in inches, and bore.
- n. Center-to-center dimensions of sheave, and amount of adjustments in inches.

2. Test Data (Indicated and Actual Values):

- a. Total air flow rate in cfm.
- b. Entering-air temperature in deg F.
- c. Leaving-air temperature in deg F.
- d. Air temperature differential in deg F.
- e. Entering-air static pressure in inches wg.
- f. Leaving-air static pressure in inches wg.
- g. Air static-pressure differential in inches wg.
- h. Low-fire fuel input in Btu/h.
- i. High-fire fuel input in Btu/h.
- j. Manifold pressure in psig.
- k. High-temperature-limit setting in deg F.
- l. Operating set point in Btu/h.
- m. Motor voltage at each connection.
- n. Motor amperage for each phase.
- o. Heating value of fuel in Btu/h.

H. Electric-Coil Test Reports: For electric furnaces, duct coils, and electric coils installed in central-station air-handling units, include the following:

1. Unit Data:

- a. System identification.
- b. Location.
- c. Coil identification.
- d. Capacity in Btu/h.
- e. Number of stages.
- f. Connected volts, phase, and hertz.
- g. Rated amperage.
- h. Air flow rate in cfm.
- i. Face area in sq. ft..
- j. Minimum face velocity in fpm.

2. Test Data (Indicated and Actual Values):

- a. Heat output in Btu/h.
- b. Air flow rate in cfm.
- c. Air velocity in fpm.
- d. Entering-air temperature in deg F.
- e. Leaving-air temperature in deg F.
- f. Voltage at each connection.
- g. Amperage for each phase.

I. Fan Test Reports: For supply, return, and exhaust fans, include the following:

1. Fan Data:

- a. System identification.
- b. Location.
- c. Make and type.
- d. Model number and size.
- e. Manufacturer's serial number.
- f. Arrangement and class.
- g. Sheave make, size in inches, and bore.
- h. Center-to-center dimensions of sheave, and amount of adjustments in inches.

2. Motor Data:

- a. Motor make, and frame type and size.
- b. Horsepower and rpm.
- c. Volts, phase, and hertz.
- d. Full-load amperage and service factor.
- e. Sheave make, size in inches, and bore.
- f. Center-to-center dimensions of sheave, and amount of adjustments in inches.
- g. Number, make, and size of belts.

3. Test Data (Indicated and Actual Values):

- a. Total airflow rate in cfm.
- b. Total system static pressure in inches wg.
- c. Fan rpm.
- d. Discharge static pressure in inches wg.

- e. Suction static pressure in inches wg.
- J. Round, Flat-Oval, and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:

1. Report Data:

- a. System and air-handling-unit number.
- b. Location and zone.
- c. Traverse air temperature in deg F.
- d. Duct static pressure in inches wg.
- e. Duct size in inches.
- f. Duct area in sq. ft..
- g. Indicated air flow rate in cfm.
- h. Indicated velocity in fpm.
- i. Actual air flow rate in cfm.
- j. Actual average velocity in fpm.
- k. Barometric pressure in psig.

- K. Air-Terminal-Device Reports:

1. Unit Data:

- a. System and air-handling unit identification.
- b. Location and zone.
- c. Apparatus used for test.
- d. Area served.
- e. Make.
- f. Number from system diagram.
- g. Type and model number.
- h. Size.
- i. Effective area in sq. ft..

2. Test Data (Indicated and Actual Values):

- a. Air flow rate in cfm.
- b. Air velocity in fpm.
- c. Preliminary air flow rate as needed in cfm.
- d. Preliminary velocity as needed in fpm.
- e. Final air flow rate in cfm.
- f. Final velocity in fpm.
- g. Space temperature in deg F.

- L. System-Coil Reports: For reheat coils and water coils of terminal units, include the following:

1. Unit Data:

- a. System and air-handling-unit identification.
- b. Location and zone.
- c. Room or riser served.
- d. Coil make and size.
- e. Flowmeter type.

2. Test Data (Indicated and Actual Values):

- a. Air flow rate in cfm.
- b. Entering-water temperature in deg F.
- c. Leaving-water temperature in deg F.
- d. Water pressure drop in feet of head or psig.
- e. Entering-air temperature in deg F.
- f. Leaving-air temperature in deg F.

M. Pump Test Reports: Calculate impeller size by plotting the shutoff head on pump curves and include the following:

1. Unit Data:

- a. Unit identification.
- b. Location.
- c. Service.
- d. Make and size.
- e. Model number and serial number.
- f. Water flow rate in gpm.
- g. Water pressure differential in feet of head or psig.
- h. Required net positive suction head in feet of head or psig.
- i. Pump rpm.
- j. Impeller diameter in inches.
- k. Motor make and frame size.
- l. Motor horsepower and rpm.
- m. Voltage at each connection.
- n. Amperage for each phase.
- o. Full-load amperage and service factor.
- p. Seal type.

2. Test Data (Indicated and Actual Values):

- a. Static head in feet of head or psig.
- b. Pump shutoff pressure in feet of head or psig.
- c. Actual impeller size in inches.
- d. Full-open flow rate in gpm.
- e. Full-open pressure in feet of head or psig.
- f. Final discharge pressure in feet of head or psig.
- g. Final suction pressure in feet of head or psig.
- h. Final total pressure in feet of head or psig.
- i. Final water flow rate in gpm.
- j. Voltage at each connection.
- k. Amperage for each phase.

N. Instrument Calibration Reports:

1. Report Data:

- a. Instrument type and make.
- b. Serial number.
- c. Application.
- d. Dates of use.
- e. Dates of calibration.

3.24 INSPECTIONS

A. Initial Inspection:

1. After testing and balancing are complete, operate each system and randomly check measurements to verify that the system is operating according to the final test and balance readings documented in the final report.
2. Check the following for each system:
 - a. Measure airflow of at least **10** percent of air outlets.
 - b. Measure water flow of at least **5** percent of terminals.
 - c. Measure room temperature at each thermostat/temperature sensor. Compare the reading to the set point.
 - d. Verify that balancing devices are marked with final balance position.
 - e. Note deviations from the Contract Documents in the final report.

B. Final Inspection:

1. After initial inspection is complete and documentation by random checks verifies that testing and balancing are complete and accurately documented in the final report, request that a final inspection be made by:
 - a. **Architect**.
 2. The TAB contractor's test and balance engineer shall conduct the inspection in the presence of:
 - a. Architect .
 3. The following entity shall randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day:
 - a. **Architect** .
 4. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
 5. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.
- C. TAB Work will be considered defective if it does not pass final inspections. If TAB Work fails, proceed as follows:
1. Recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection.
 2. If the second final inspection also fails, Owner may contract the services of another TAB contractor to complete TAB Work according to the Contract Documents and deduct the cost of the services from the original TAB contractor's final payment.
- D. Prepare test and inspection reports.

3.25 ADDITIONAL TESTS

- A. Within **90 days** of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.

- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION 230593

SECTION 230713 - DUCT INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following duct services:

1. Indoor, concealed supply and outdoor air.
2. Indoor, exposed supply and outdoor air.
3. Indoor, concealed return located in unconditioned space.
4. Indoor, exposed return located in unconditioned space.
5. Indoor, concealed, Type I, commercial, kitchen hood exhaust.
6. Indoor, exposed, Type I, commercial, kitchen hood exhaust.
7. Indoor, concealed combustion air.
8. Indoor, exposed combustion air.
9. Outdoor, concealed supply and return.
10. Outdoor, exposed supply and return.

- B. Related Sections:

1. Section 230716 "HVAC Equipment Insulation."
2. Section 230719 "HVAC Piping Insulation."
3. Section 233113 "Metal Ducts" for duct liners.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied if any).

- B. LEED Submittals:

1. Product Data for Credit IEQ 4.1: For adhesives and sealants, documentation including printed statement of VOC content.
2. Laboratory Test Reports for Credit IEQ 4: For adhesives and sealants, documentation indicating that products comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

- C. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
2. Detail insulation application at elbows, fittings, dampers, specialties and flanges for each type of insulation.

3. Detail application of field-applied jackets.
4. Detail application at linkages of control devices.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84, by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Coordinate clearance requirements with duct Installer for duct insulation application. Before preparing ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.8 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Duct Insulation Schedule, General," "Indoor Duct and Plenum Insulation Schedule," and "Aboveground, Outdoor Duct and Plenum Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type II for sheet materials.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA, Inc.; Aerozel.
 - b. Armacell LLC; AP Armaflex.
 - c. K-Flex USA; Insul-Sheet, K-Flex Gray Duct Liner, and K-FLEX LS.
- G. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type III with factory-applied FSK jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; SoftTouch Duct Wrap.
 - b. Johns Manville; Microlite.
 - c. Knauf Insulation; Friendly Feel Duct Wrap.
 - d. Manson Insulation Inc.; Alley Wrap.
 - e. Owens Corning; SOFTR All-Service Duct Wrap.
- H. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For duct and plenum applications, provide insulation with factory-applied ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

1. Products: Subject to compliance with requirements, provide one of the following:
 - a. CertainTeed Corp.; Commercial Board.
 - b. Fibrex Insulations Inc.; FBX.
 - c. Johns Manville; 800 Series Spin-Glas.
 - d. Knauf Insulation; Insulation Board.
 - e. Manson Insulation Inc.; AK Board.
 - f. Owens Corning; Fiberglas 700 Series.
- I. Polyolefin: Unicellular, polyethylene thermal plastic insulation. Comply with ASTM C 534 or ASTM C 1427, Type I, Grade 1 for tubular materials and Type II, Grade 1 for sheet materials.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Armacell LLC; Tubolit.
 - b. Nomaco Insulation; IMCOLOCK, IMCOSHEET, NOMALOCK, and NOMAPLY.

2.2 FIRE-RATED INSULATION SYSTEMS

- A. Fire-Rated Board: Structural-grade, press-molded, xonolite calcium silicate, fireproofing board suitable for operating temperatures up to 1700 deg F. Comply with ASTM C 656, Type II, Grade 6. Tested and certified to provide a:
 - a. 2-hour fire rating by an NRTL acceptable to authorities having jurisdiction
1. Products: Subject to compliance with requirements, provide the following :
 - a. Johns Manville; Super Firetemp M.
- B. Fire-Rated Blanket: High-temperature, flexible, blanket insulation with FSK jacket that is tested and certified to provide a:
 - a. 2-hour fire rating by an NRTL acceptable to authorities
1. Products: Subject to compliance with requirements, provide one of the following :
 - a. CertainTeed Corp.; FlameChek.
 - b. Johns Manville; Firetemp Wrap.
 - c. Nelson Fire Stop Products; Nelson FSB Flameshield Blanket.
 - d. Thermal Ceramics; FireMaster Duct Wrap.
 - e. 3M; Fire Barrier Wrap Products.
 - f. Unifrax Corporation; FyreWrap.

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Aeroflex USA, Inc.; Aeroseal.
 - b. Armacell LLC; Armaflex 520 Adhesive.

- c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-75.
 - d. K-Flex USA; R-373 Contact Adhesive.
 - 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.
 - d. Mon-Eco Industries, Inc.; 22-25.
 - 2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- D. FSK Jacket Adhesive, and ASJ Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-50.
 - d. Mon-Eco Industries, Inc.; 22-25.
 - 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.4 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
- 1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below ambient services.
- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-80/30-90.
 - b. Vimasco Corporation; 749.

2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm at 43-mil dry film thickness.
 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
 5. Color: White.
- C. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-10.
 - b. Eagle Bridges - Marathon Industries; 550.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 46-50.
 - d. Mon-Eco Industries, Inc.; 55-50.
 - e. Vimasco Corporation; WC-1/WC-5.
 2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms at 0.0625-inch dry film thickness.
 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 4. Solids Content: 60 percent by volume and 66 percent by weight.
 5. Color: White.

2.5 LAGGING ADHESIVES

- A. Description: Comply with MIL-A-3316C, Class I, Grade A and shall be compatible with insulation materials, jackets, and substrates.
1. For indoor applications, use lagging adhesives that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 2. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-50 AHV2.
 - b. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-36.
 - c. Vimasco Corporation; 713 and 714.
 3. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over duct insulation.
 4. Service Temperature Range: 0 to plus 180 deg F.
 5. Color: White.

2.6 SEALANTS

- A. FSK and Metal Jacket Flashing Sealants:
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
 - b. Eagle Bridges - Marathon Industries; 405.

- c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 95-44.
 - d. Mon-Eco Industries, Inc.; 44-05.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
 3. Fire- and water-resistant, flexible, elastomeric sealant.
 4. Service Temperature Range: Minus 40 to plus 250 deg F.
 5. Color: Aluminum.
 6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.7 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 1. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.

2.8 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.
- C. Metal Jacket:
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Metal Jacketing Systems.
 - b. ITW Insulation Systems; Aluminum and Stainless Steel Jacketing.
 - c. RPR Products, Inc.; Insul-Mate.
 2. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
 - a. Sheet and roll stock ready for shop or field sizing
 - b. Finish and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications: 3-mil-thick, heat-bonded polyethylene and kraft paper.
 - d. Moisture Barrier for Outdoor Applications: 3-mil-thick, heat-bonded polyethylene and kraft.

2.9 TAPES

- A. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 491 AWF FSK.

- b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
 - c. Compac Corporation; 110 and 111.
 - d. Venture Tape; 1525 CW NT, 1528 CW, and 1528 CW/SQ.
 - 2. Width: 3 inches.
 - 3. Thickness: 6.5 mils.
 - 4. Adhesion: 90 ounces force/inch in width.
 - 5. Elongation: 2 percent.
 - 6. Tensile Strength: 40 lbf/inch in width.
 - 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- B. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ABI, Ideal Tape Division; 488 AWF.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
 - c. Compac Corporation; 120.
 - d. Venture Tape; 3520 CW.
 - 2. Width: 2 inches.
 - 3. Thickness: 3.7 mils.
 - 4. Adhesion: 100 ounces force/inch in width.
 - 5. Elongation: 5 percent.
 - 6. Tensile Strength: 34 lbf/inch in width.

2.10 SECUREMENTS

- A. Bands:
- 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. ITW Insulation Systems; Gerrard Strapping and Seals.
 - b. RPR Products, Inc.; Insul-Mate Strapping, Seals, and Springs.
 - 2. Aluminum: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 3/4 inch wide with wing seal.
 - 3. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.
- B. Insulation Pins and Hangers:
- 1. Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.135-inch-diameter shank, length to suit depth of insulation indicated.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; CWP-1.
 - 2) GEMCO; CD.
 - 3) Midwest Fasteners, Inc.; CD.
 - 4) Nelson Stud Welding; TPA, TPC, and TPS.

2. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.135-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; CHP-1.
 - 2) GEMCO; Cupped Head Weld Pin.
 - 3) Midwest Fasteners, Inc.; Cupped Head.
 - 4) Nelson Stud Welding; CHP.
3. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; Tactoo Perforated Base Insul-Hangers.
 - 2) GEMCO; Perforated Base.
 - 3) Midwest Fasteners, Inc.; Spindle.
 - b. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - c. Spindle: Copper- or zinc-coated, low-carbon steel fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
4. Nonmetal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate fastened to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) GEMCO; Nylon Hangers.
 - 2) Midwest Fasteners, Inc.; Nylon Insulation Hangers.
 - b. Baseplate: Perforated, nylon sheet, 0.030 inch thick by 1-1/2 inches in diameter.
 - c. Spindle: Nylon, 0.106-inch- diameter shank, length to suit depth of insulation indicated, up to 2-1/2 inches.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
5. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) AGM Industries, Inc.; Tactoo Self-Adhering Insul-Hangers.
 - 2) GEMCO; Peel & Press.

3) Midwest Fasteners, Inc.; Self Stick.

- b. Baseplate: Galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
- c. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
- d. Adhesive-backed base with a peel-off protective cover.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of ducts and fittings.
- B. Install insulation materials, vapor barriers or retarders, jackets, and thicknesses required for each item of duct system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during application and finishing.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.

- 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
- 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at:
 - a. 2 inche o.c.
 - b. For below ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct flanges and fittings.
- L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
- 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
- 1. Seal penetrations with flashing sealant.

- 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 - 4. Seal jacket to wall flashing with flashing sealant.
- C. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- D. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Terminate insulation at fire damper sleeves for fire-rated wall and partition penetrations. Externally insulate damper sleeves to match adjacent insulation and overlap duct insulation at least 2 inches.
- 1. Comply with requirements in Section 078413 "Penetration Firestopping" firestopping and fire-resistive joint sealers.
- E. Insulation Installation at Floor Penetrations:
- 1. Duct: For penetrations through fire-rated assemblies, terminate insulation at fire damper sleeves and externally insulate damper sleeve beyond floor to match adjacent duct insulation. Overlap damper sleeve and duct insulation at least 2 inches.
 - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.6 INSTALLATION OF MINERAL-FIBER INSULATION

- A. Blanket Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
- 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for:
 - a. 100 percent coverage of duct and plenum surfaces.
 - 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 - 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.

- e. Impale insulation over pins and attach speed washers.
 - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
- a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to two times the insulation thickness, but not less than 3 inches.
5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.
- B. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for:
 - a. 50 percent coverage of duct and plenum surfaces.
 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, space pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not overcompress insulation during installation.
 - e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from one edge and one end of insulation segment.

- Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
- a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
 6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.

3.7 FIELD-APPLIED JACKET INSTALLATION

- A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
 1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
 2. Embed glass cloth between two 0.062-inch- thick coats of lagging adhesive.
 3. Completely encapsulate insulation with coating, leaving no exposed insulation.
- B. Where FSK jackets are indicated, install as follows:
 1. Draw jacket material smooth and tight.
 2. Install lap or joint strips with same material as jacket.
 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- C. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturers recommended adhesive.
 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- D. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.8 FIRE-RATED INSULATION SYSTEM INSTALLATION

- A. Where fire-rated insulation system is indicated, secure system to ducts and duct hangers and supports to maintain a continuous fire rating.
- B. Insulate duct access panels and doors to achieve same fire rating as duct.

- C. Install firestopping at penetrations through fire-rated assemblies. Fire-stop systems are specified in Section 078413 "Penetration Firestopping."

3.9 FINISHES

- A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."
1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

3.10 FIELD QUALITY CONTROL

- A. Testing Agency:
 - a. Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
1. Inspect ductwork, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location (s) for each duct system defined in the "Duct Insulation Schedule, General" Article.
- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.11 DUCT INSULATION SCHEDULE, GENERAL

- A. Plenums and Ducts Requiring Insulation:
1. Indoor, concealed supply and outdoor air.
 2. Indoor, exposed supply and outdoor air.
 3. Indoor, concealed return located in unconditioned space.
 4. Indoor, exposed return located in unconditioned space.
 5. Indoor, concealed, Type I, commercial, kitchen hood exhaust.
 6. Indoor, exposed, Type I, commercial, kitchen hood exhaust.
 7. Indoor, concealed combustion air.
 8. Indoor, exposed combustion air.
 9. Outdoor, concealed supply and return.

10. Outdoor, exposed supply and return.

B. Items Not Insulated:

1. Fibrous-glass ducts.
2. Metal ducts with duct liner of sufficient thickness to comply with energy code and ASHRAE/IESNA 90.1.
3. Factory-insulated flexible ducts.
4. Factory-insulated plenums and casings.
5. Flexible connectors.
6. Vibration-control devices.
7. Factory-insulated access panels and doors.

3.12 Insulation shall have an R value that meets the minimum requirements of the latest International Energy Conservation Code (IECC).

3.13 INDOOR DUCT AND PLENUM INSULATION SCHEDULE

A. Concealed, round and flat-oval, supply-air duct insulation shall be one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Mineral-Fiber Blanket: 2 inches thick and 0.75-lb/cu. ft. nominal density.

B. Concealed, round and flat-oval, return-air duct insulation shall be one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Mineral-Fiber Blanket: 2 inches thick and 0.75-lb/cu. ft. nominal density.

C. Concealed, round and flat-oval, outdoor-air and combustion-air duct insulation shall be one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Mineral-Fiber Blanket: 2 inches thick and 0.75-lb/cu. ft. nominal density.

D. Concealed, round and flat-oval, exhaust-air duct insulation shall be one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Mineral-Fiber Blanket: 2 inches thick and 0.75-lb/cu. ft. nominal density.

E. Concealed, rectangular, supply-air duct insulation shall be one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Mineral-Fiber Blanket: 2 inches thick and 0.75-lb/cu. ft. nominal density.

F. Concealed, rectangular, return-air duct insulation shall be one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Mineral-Fiber Blanket: 2 inches thick and 0.75-lb/cu. ft. nominal density.

G. Concealed, rectangular, outdoor-air and combustion-air duct insulation shall be one of the following:

1. Flexible Elastomeric: 1 inch thick.

2. Mineral-Fiber Blanket: 2 inches thick and 0.75-lb/cu. ft. nominal density.
- H. Concealed, supply-air plenum insulation shall be one of the following:
1. Flexible Elastomeric: 1 inch thick.
 2. Mineral-Fiber Blanket: 2 inches thick and 0.75-lb/cu. ft. nominal density.
- I. Concealed, return-air plenum insulation shall be one of the following:
1. Flexible Elastomeric: 1 inch thick.
 2. Mineral-Fiber Blanket: 2 inches thick and 0.75-lb/cu. ft. nominal density.
- J. Concealed, outdoor-air plenum insulation shall be one of the following:
1. Flexible Elastomeric: 1 inch thick.
 2. Mineral-Fiber Blanket: 2 inches thick and 0.75-lb/cu. ft. nominal density.
- K. Exposed, round and flat-oval, supply-air duct insulation shall be one of the following:
1. Flexible Elastomeric: 1 inch thick.
 2. Mineral-Fiber Blanket: 2 inches thick and 0.75-lb/cu. ft. nominal density.
- L. Exposed, round and flat-oval, return-air duct insulation shall be one of the following:
1. Flexible Elastomeric: 1 inch thick.
 2. Mineral-Fiber Blanket: 2 inches thick and 0.75-lb/cu. ft. nominal density.
- M. Exposed, round and flat-oval, outdoor-air and combustion-air duct insulation shall be one of the following:
1. Flexible Elastomeric: 1 inch thick.
 2. Mineral-Fiber Blanket: 2 inches thick and 0.75-lb/cu. ft. nominal density.
- N. Exposed, rectangular, supply-air duct insulation shall be one of the following:
1. Flexible Elastomeric: 1 inch thick.
 2. Mineral-Fiber Blanket: 2 inches thick and 0.75-lb/cu. ft. nominal density.
- O. Exposed, rectangular, return-air duct insulation shall be one of the following:
1. Flexible Elastomeric: 1 inch thick.
 2. Mineral-Fiber Blanket: 2 inches thick and 0.75-lb/cu. ft. nominal density.
- P. Exposed, rectangular, outdoor-air and combustion-air duct insulation shall be one of the following:
1. Flexible Elastomeric: 1 inch thick.
 2. Mineral-Fiber Blanket: 2 inches thick and 0.75-lb/cu. ft. nominal density.
- Q. Exposed, supply-air plenum insulation shall be one of the following:
1. Flexible Elastomeric: 1 inch thick.
 2. Mineral-Fiber Blanket: 2 inches thick and 0.75-lb/cu. ft. nominal density.
 3. Mineral-Fiber Board: 2 inches thick and 2-lb/cu. ft. nominal density.

R. Exposed, return-air plenum insulation shall be one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Mineral-Fiber Blanket: 2 inches thick and 0.75-lb/cu. ft. nominal density.
3. Mineral-Fiber Board: 2 inches thick and 2-lb/cu. ft. nominal density.

3.14 ABOVEGROUND, OUTDOOR DUCT AND PLENUM INSULATION SCHEDULE

A. Insulation materials and thicknesses are identified below. If more than one material is listed for a duct system, selection from materials listed is Contractor's option.

B. Exposed, round and flat-oval, supply-air duct insulation shall be one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Polyolefin: 1 inch thick.

C. Exposed, round and flat-oval, return-air duct insulation shall be one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Polyolefin: 1 inch thick.

D. Exposed, rectangular, supply-air duct insulation shall be one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Polyolefin: 1 inch thick.

E. Exposed, rectangular, return-air duct insulation shall be one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Polyolefin: 1 inch thick.

F. Exposed, supply-air plenum insulation shall be one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Polyolefin: 1 inch thick.

G. Exposed, return-air plenum insulation shall be one of the following:

1. Flexible Elastomeric: 1 inch thick.
2. Polyolefin: 1 inch thick.

3.15 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.

B. If more than one material is listed, selection from materials listed is Contractor's option.

C. Ducts and Plenums, Concealed:

1. Aluminum, Corrugated: 0.032 inch thick.

D. Ducts and Plenums, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:

1. Aluminum, Corrugated: 0.032 inch thick.

E. Ducts and Plenums, Exposed, Larger Than 48 Inches in Diameter or with Flat Surfaces Larger Than 72 Inches:

1. Aluminum, with 1-1/4-Inch- Deep Corrugations: 0.032 inch thick.

END OF SECTION

SECTION 233001 - COMMON DUCT REQUIREMENTS

PART 1 - PRODUCTS

1.1 SUMMARY

- A. Includes But Not Limited To:
 - 1. General procedures and requirements for ductwork.
 - 2. Repair leaks in ductwork, as identified by smoke test, at no additional cost to Owner.
 - 3. Soundproofing procedures for duct penetrations of walls, ceilings, and floors in mechanical equipment rooms.
- B. Related Sections:
 - 1. Division 07: Quality of Acoustic Sealant.
 - 2. Section 23 0500: Common Work Results for HVAC
 - 3. Section 23 0593: Testing Adjusting and Balancing for HVAC.

1.2 SUBMITTALS

- A. Samples: Sealer and gauze proposed for sealing ductwork.
- B. Quality Assurance / Control:
 - 1. Manufacturer's installation manuals providing detailed instructions on assembly, joint sealing, and system pressure testing for leaks.
 - 2. Specification data on sealer and gauze proposed for sealing ductwork.

1.3 QUALITY ASSURANCE

- A. Requirements: Construction details not specifically called out in Contract Documents shall conform to applicable requirements of SMACNA HVAC Duct Construction Standards.
- B. Pre-Installation Conference: Schedule conference immediately before installation of ductwork.

PART 2 - PRODUCTS

2.1 Finishes, Where Applicable: Colors as selected by Architect.

2.2 Duct Hangers:

- A. One inch by 18 ga galvanized steel straps or steel rods as shown on Drawings, and spaced not more than 96 inches apart. Do not use wire hangers.

1. Attaching screws at trusses shall be 2 inch No. 10 round head wood screws. Nails not allowed.
2. Attach threaded rod to steel joist with Grinnell Steel washer plate Fig. 60 - ph-1. Double nut connection.

2.3 Penetration Soundproofing Materials:

- A. Insulation for Packing: Fiberglass.
- B. Calking: Polysulphide.
- C. Escutcheon Frame: 22 ga galvanized iron 2 inches wide.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. During installation, protect open ends of ducts by covering with plastic sheet tied in place to prevent entrance of debris and dirt.
- B. Make necessary allowances and provisions in installation of sheet metal ducts for structural conditions of building. Revisions in layout and configuration may be allowed, with prior written approval of Architect. Maintain required airflows in suggesting revisions.
- C. Hangers And Supports:
 1. Install pair of hangers close to each transverse joint and elsewhere as required by spacing indicated in table on Drawings.
 2. Install upper ends of hanger securely to floor or roof construction above by method shown on Drawings.
 3. Attach strap hangers to ducts with cadmium-plated screws. Use of pop rivets or other means will not be accepted.
 4. Where hangers are secured to forms before concrete slabs are poured, cut off flush all nails, strap ends, and other projections after forms are removed.
 5. Secure vertical ducts passing through floors by extending bracing angles to rest firmly on floors without loose blocking or shimming. Support vertical ducts, which do not pass through floors, by using bands bolted to walls, columns, etc. Size, spacing, and method of attachment to vertical ducts shall be same as specified for hanger bands on horizontal ducts.
- D. Penetration Soundproofing
 1. Pack space between ducts and structure full of fiberglass insulation of sufficient thickness to be wedged tight, allowing space for application of calking.
 2. Provide calking at least 2 inches thick between duct and structure on both ends of opening through structure.
 3. Provide metal escutcheon on Equipment Room side. Secure escutcheon to wall.

3.2 CLEANING

- A. Clean interior of duct systems before final completion.

END OF SECTION

SECTION 233113 - METAL DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Single-wall rectangular ducts and fittings.
2. Single-wall **round** ducts and fittings.
3. Sheet metal materials.
4. Duct liner.
5. Sealants and gaskets.
6. Hangers and supports.
7. Seismic-restraint devices.

- B. Related Sections:

1. Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
2. Section 233300 "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.
3. Section 230713 "Duct Insulation" for duct insulation and fire wrap.

1.3 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated in "Duct Schedule" Article.
- B. Seismic Performance: Duct hangers and supports shall withstand the effects of earthquake motions determined according to SEI/ASCE 7 and with the requirements specified in Section 230548 "Vibration and Seismic Controls for HVAC."
 1. For equipment with a seismic importance factor of **1.0** the term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
 2. For equipment with a seismic importance factor of **1.5** the term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

- C. Structural Performance: Duct hangers and supports shall withstand the effects of gravity loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"
- D. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of the following products:
 - 1. Liners and adhesives.
 - 2. Sealants and gaskets.
 - 3. Seismic-restraint devices.
- B. Shop Drawings:
 - 1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
 - 2. Factory- and shop-fabricated ducts and fittings.
 - 3. Duct layout indicating sizes, configuration, liner material, and static-pressure classes.
 - 4. Elevation of top of ducts.
 - 5. Dimensions of main duct runs from building grid lines.
 - 6. Fittings.
 - 7. Reinforcement and spacing.
 - 8. Seam and joint construction.
 - 9. Penetrations through fire-rated and other partitions.
 - 10. Equipment installation based on equipment being used on Project.
 - 11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
 - 12. Hangers and supports, including methods for duct and building attachment and **vibration isolation**.
 - 13. Hangers and supports, including methods for duct and building attachment, **seismic restraints, and vibration isolation**.
 - 14. Duct fabrication shall not begin until shop drawings have been submitted and reviewed by the mechanical engineer.
- C. Delegated-Design Submittal:
 - 1. Sheet metal thicknesses.
 - 2. Joint and seam construction and sealing.
 - 3. Reinforcement details and spacing.
 - 4. Materials, fabrication, assembly, and spacing of hangers and supports.
 - 5. **Design Calculations: Calculations for selecting hangers and supports.**
 - 6. **Design Calculations: Calculations for selecting hangers and supports, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation and seismic restraints.**

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.
 2. Suspended ceiling components.
 3. Structural members to which duct will be attached.
 4. Size and location of initial access modules for acoustical tile.
 5. Penetrations of smoke barriers and fire-rated construction.
 6. Items penetrating finished ceiling including, but not limited to the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.
 - f. Perimeter moldings.
- B. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to [AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.] [AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.] [AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.]
- B. Welding Qualifications: Qualify procedures and personnel according to the following:
 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
 2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
 3. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.
- C. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-up."
- D. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."

PART 2 - PRODUCTS

2.1 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- D. Duct dimensions shown on drawings are inside clear dimensions.
- E. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.2 DOUBLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. Rectangular Ducts: Fabricate ducts with indicated dimensions for the inner duct.
- B. Duct dimensions shown on drawings are inside clear dimensions.
- C. Outer Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- D. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- E. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- F. Interstitial Insulation: Fibrous-glass liner complying with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 - 1. Maximum Thermal Conductivity: **0.27 Btu x in./h x sq. ft. x deg F at 75 deg F** mean temperature.
 - 2. Install spacers that position the inner duct at uniform distance from outer duct without compressing insulation.
 - 3. Coat insulation with antimicrobial coating.
 - 4. Cover insulation with polyester film complying with UL 181, Class 1.
- G. Interstitial Insulation: Flexible elastomeric duct liner complying with ASTM C 534, Type II for sheet materials, and with NFPA 90A or NFPA 90B.
 - 1. Maximum Thermal Conductivity: **0.25 Btu x in./h x sq. ft. x deg F at 75 deg F** mean temperature.
- H. **Inner Duct:** Minimum **0.028-inch** perforated galvanized sheet steel having **3/32-inch**-diameter perforations, with overall open area of 23 percent. Inner duct shall be solid sheet steel a minimum of 10 feet downstream of humidifiers or air washers.

- I. Formed-on Transverse Joints (Flanges): Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Traverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- J. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 SINGLE-WALL ROUND DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
- B. Duct dimensions shown on drawings are inside clear dimensions.
- C. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Transverse Joints in Ducts Larger Than **60 Inches** in Diameter: Flanged.
- D. Longitudinal Seams: Not allowed.
- E. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.4 DOUBLE-WALL ROUND DUCTS AND FITTINGS

- A. Duct dimensions shown on drawings are inside clear dimensions.
- B. Outer Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on static-pressure class unless otherwise indicated.
 - 1. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - a. Transverse Joints in Ducts Larger Than **60 Inches** in Diameter: Flanged.
 - 2. Longitudinal Seams: Not allowed.

- 3. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- C. **Inner Duct:** Minimum **0.028-inch** perforated galvanized sheet steel having **3/32-inch**-diameter perforations, with overall open area of 23 percent.
- 1. Inner duct shall be solid sheet steel a minimum of 15 feet downstream of humidifiers and/or air washers.
- D. Interstitial Insulation: Fibrous-glass liner complying with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
- 1. Maximum Thermal Conductivity: **0.27 Btu x in./h x sq. ft. x deg F at 75 deg F** mean temperature.
 - 2. Install spacers that position the inner duct at uniform distance from outer duct without compressing insulation.
 - 3. Coat insulation with antimicrobial coating.
 - 4. Cover insulation with polyester film complying with UL 181, Class 1.
- E. Interstitial Insulation: Flexible elastomeric duct liner complying with ASTM C 534, Type II for sheet materials, and with NFPA 90A or NFPA 90B.
- 1. Maximum Thermal Conductivity: **0.25 Btu x in./h x sq. ft. x deg F at 75 deg F** mean temperature.

2.5 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653.
 - 1. Galvanized Coating Designation: **G90**.
 - 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. Reinforcement Shapes and Plates: ASTM A 36, steel plates, shapes, and bars; black and galvanized.
 - 1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.
- D. Tie Rods: Galvanized steel, **1/4-inch** minimum diameter for lengths **36 inches** or less; **3/8-inch** minimum diameter for lengths longer than **36 inches**.

2.6 DUCT LINER

- A. Fibrous-Glass Duct Liner: Comply with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. CertainTeed Corporation; Insulation Group.
 - b. Johns Manville.
 - c. Knauf Insulation.
 - d. Owens Corning.
 - 2. Maximum Thermal Conductivity:
 - a. Type I, Flexible: **0.27 Btu x in./h x sq. ft. x deg F at 75 deg F** mean temperature.
 - b. Type II, Rigid: **0.23 Btu x in./h x sq. ft. x deg F at 75 deg F** mean temperature.
 - 3. Antimicrobial Erosion-Resistant Coating: Apply to the surface of the liner that will form the interior surface of the duct to act as a moisture repellent and erosion-resistant coating. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
 - 4. Water-Based Liner Adhesive:
 - a. Comply with NFPA 90A or NFPA 90B and with ASTM C 916.
 - b. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Flexible Elastomeric Duct Liner: Preformed, cellular, closed-cell, sheet materials complying with ASTM C 534, Type II, Grade 1; and with NFPA 90A or NFPA 90B.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Aeroflex USA Inc.
 - b. Armacell LLC.
 - c. Rubatex International, LLC
 - 2. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
 - 3. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.
 - a. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Insulation Pins and Washers:
 - 1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, , length to suit depth of insulation indicated with integral **1-1/2-inch** galvanized carbon-steel washer.
 - a. **0.135-inch**-diameter shank.
 - 2. Insulation-Retaining Washers: With beveled edge sized as required to hold insulation securely in place but not less than **1-1/2 inches** in diameter.
 - a. Self-locking washers formed from **0.016-inch-thick aluminum**.

D. Shop Application of Duct Liner: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 7-11, "Flexible Duct Liner Installation."

1. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
2. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
3. Butt transverse joints without gaps, and coat joint with adhesive.
4. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure butted-edge overlapping.
5. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and dimensions of standard liner make longitudinal joints necessary.
6. Secure liner with mechanical fasteners **4 inches** from corners and at intervals not exceeding **12 inches** transversely; at **3 inches** from transverse joints and at intervals not exceeding **18 inches** longitudinally.
7. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:
 - a. Fan discharges.
 - b. Intervals of lined duct preceding unlined duct.
8. Secure insulation between perforated sheet metal inner duct of same thickness as specified for outer shell. Use mechanical fasteners that maintain inner duct at uniform distance from outer shell without compressing insulation.
 - a. Sheet Metal Inner Duct Perforations: **3/32-inch** diameter, with an overall open area of 23 percent.
9. Terminate inner ducts with buildouts attached to fire-damper sleeves, dampers, turning vane assemblies, or other devices. Fabricated build-outs (metal hat sections) or other buildout means are optional; when used, secure buildouts to duct walls with bolts, screws, rivets, or welds.

2.7 SEALANT AND GASKETS

A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.

B. Two-Part Tape Sealing System:

1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
2. Tape Width: **4 inches**.
3. Sealant: Modified styrene acrylic.
4. Water resistant.
5. Mold and mildew resistant.
6. Maximum Static-Pressure Class: **10-inch wg**, positive and negative.
7. Service: Indoor and outdoor.
8. Service Temperature: **Minus 40 to plus 200 deg F**.

9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.
10. For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

C. Water-Based Joint and Seam Sealant:

1. Application Method: Brush on.
2. Solids Content: Minimum 65 percent.
3. Shore A Hardness: Minimum 20.
4. Water resistant.
5. Mold and mildew resistant.
6. VOC: Maximum 75 g/L (less water).
7. Maximum Static-Pressure Class: **10-inch wg**, positive and negative.
8. Service: Indoor or outdoor.
9. Substrate: Compatible with galvanized sheet steel, stainless steel, or aluminum sheets.

D. Solvent-Based Joint and Seam Sealant:

1. Application Method: Brush on.
2. Base: Synthetic rubber resin.
3. Solvent: Toluene and heptane.
4. Solids Content: Minimum 60 percent.
5. Shore A Hardness: Minimum 60.
6. Water resistant.
7. Mold and mildew resistant.
8. For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
9. VOC: Maximum 395 g/L.
10. Maximum Static-Pressure Class: **10-inch wg**, positive or negative.
11. Service: Indoor or outdoor.
12. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

E. Flanged Joint Sealant: Comply with ASTM C 920.

1. General: Single-component, acid-curing, silicone, elastomeric.
2. Type: S.
3. Grade: NS.
4. Class: 25.
5. Use: O.
6. For indoor applications, sealant shall have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

F. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.

G. Round Duct Joint O-Ring Seals:

1. Seal shall provide maximum leakage class of **3 cfm/100 sq. ft. at 1-inch wg** and shall be rated for **10-inch wg** static-pressure class, positive or negative.
2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.8 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," **Table 5-1**, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.
- E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.
- F. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- H. Trapeze and Riser Supports:
 - 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
 - 2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.
 - 3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

2.9 SEISMIC-RESTRAINT DEVICES

- A. Manufacturers: Subject to compliance with requirements, **provide products by one of the following:**
 - 1. Cooper B-Line, Inc.; a division of Cooper Industries.
 - 2. Ductmate Industries, Inc.
 - 3. Hilti Corp.
 - 4. Kinetics Noise Control.
 - 5. Loos & Co.; Cableware Division.
 - 6. Mason Industries.
 - 7. TOLCO; a brand of NIBCO INC.
 - 8. Vibro-Acoustics
 - 9. Unistrut Corporation; Tyco International, Ltd.
- B. General Requirements for Restraint Components: Rated strengths, features, and applications shall be as defined in reports by **an agency acceptable to authorities having jurisdiction.**
 - 1. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least **[four]** times the maximum seismic forces to which they will be subjected.
- C. Channel Support System: Shop- or field-fabricated support assembly made of slotted steel channels rated in tension, compression, and torsion forces and with accessories for attachment to braced component at one end and to building structure at the other end. Include matching components and corrosion-resistant coating.

- D. Restraint Cables: **ASTM A 603**, **galvanized**-steel cables with end connections made of cadmium-plated steel assemblies with brackets, swivel, and bolts designed for restraining cable service; and with an automatic-locking and clamping device or double-cable clips.
- E. Hanger Rod Stiffener: **Steel tube or steel slotted-support-system sleeve with internally bolted connections** to hanger rod.
- F. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.
- B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install **round** ducts in maximum practical lengths.
- D.
- E. Install ducts with fewest possible joints.
- F. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- G. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- H. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- I. Install ducts with a clearance of **2 inch**, plus allowance for insulation thickness.
- J. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- K. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least **1-1/2 inches**.
- L. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Section 233300 "Air Duct Accessories" for fire and smoke dampers.

- M. Protect duct interiors from moisture, construction debris and dust, and other foreign materials. **Comply with SMACNA's "IAQ Guidelines for Occupied Buildings Under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines".**

3.2 INSTALLATION OF EXPOSED DUCTWORK

- A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.
- B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.
- C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.
- D. Maintain consistency, symmetry, and uniformity in the arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.
- E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.3 DUCT SEALING

- A. Seal ducts for duct static-pressure, seal classes, and leakage classes specified in "Duct Schedule" Article according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- B. Seal ducts to the following seal classes according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible":
 - 1. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 2. Outdoor, Supply-Air Ducts: Seal Class A.
 - 3. **Outdoor, Exhaust Ducts: Seal Class A.**
 - 4. **Outdoor, Return-Air Ducts: Seal Class A.**
 - 5. **Unconditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class A.**
 - 6. Unconditioned Space, Supply-Air Ducts in Pressure Classes Higher Than **2-Inch wg:** Seal Class A.
 - 7. **Unconditioned Space, Exhaust Ducts: Seal Class A.**
 - 8. **Unconditioned Space, Return-Air Ducts: Seal Class A.**
 - 9. **Conditioned Space, Supply-Air Ducts in Pressure Classes 2-Inch wg and Lower: Seal Class A.**
 - 10. **Conditioned Space, Supply-Air Ducts in Pressure Classes Higher Than 2-Inch wg: Seal Class A.**
 - 11. **Conditioned Space, Exhaust Ducts: Seal Class A.**
 - 12. **Conditioned Space, Return-Air Ducts: Seal Class A.**

3.4 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 1. Where practical, install concrete inserts before placing concrete.
 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than **4 inches** thick.
 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than **4 inches** thick.
 5. Do not use powder-actuated concrete fasteners for seismic restraints.
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," **Table 5-1**, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within **24 inches** of each elbow and within **48 inches** of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of **16 feet**.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.5 SEISMIC-RESTRAINT-DEVICE INSTALLATION

- A. Install ducts with hangers and braces designed to support the duct and to restrain against seismic forces required by applicable building codes. Comply with the requirements specified in Section 230548 "Vibration and Seismic Controls for HVAC."
 1. Comply with **ASCE/SEI 7**.

3.6 CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Section 233300 "Air Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.7 PAINTING

- A. Paint interior of metal ducts that are visible through registers and grilles and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer.

Paint materials and application requirements are specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."

3.8 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Leakage Tests:
 - 1. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual." Submit a test report for each test.
 - 2. Test the following systems:
 - a. Supply Ducts with a Pressure Class of **2-Inch wg** or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
 - b. Return Ducts with a Pressure Class of **2-Inch wg** or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
 - c. Exhaust Ducts with a Pressure Class of **2-Inch wg** or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than 50 percent of total installed duct area for each designated pressure class.
 - d. Outdoor Air Ducts with a Pressure Class of **2-Inch wg** or Higher: Test representative duct sections, selected by Architect from sections installed, totaling no less than **50 percent** of total installed duct area for each designated pressure class.
 - 3. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
 - 4. Test for leaks before applying external insulation.
 - 5. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure.
 - 6. Give **seven** days' advance notice for testing.
- C. Duct System Cleanliness Tests:
 - 1. Visually inspect duct system to ensure that no visible contaminants are present.
 - 2. Any liner showing evidence that it has wet at any time shall be removed and replaced with new liner.
 - a. Disinfect affected sheet metal, and pins.
 - b. Install new liner per specifications
 - c. Seal friable edges and seams of repaired liner.
- D. Duct system will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

3.9 DUCT CLEANING

- A. Clean **new and existing** duct systems before testing, adjusting, and balancing.
- B. Use service openings for entry and inspection.

1. Create new openings and install access panels appropriate for duct static-pressure class if required for cleaning access. Provide insulated panels for insulated or lined duct. Patch insulation and liner as recommended by duct liner manufacturer. Comply with Section 233300 "Air Duct Accessories" for access panels and doors.
2. Disconnect and reconnect flexible ducts as needed for cleaning and inspection.
3. Remove and reinstall ceiling to gain access during the cleaning process.

C. Particulate Collection and Odor Control:

1. When venting vacuuming system inside the building, use HEPA filtration with **99.97 percent** collection efficiency for **0.3-micron**-size (or larger) particles.
2. When venting vacuuming system to outdoors, use filter to collect debris removed from HVAC system, and locate exhaust downwind and away from air intakes and other points of entry into building.

D. Clean the following components by removing surface contaminants and deposits:

1. Air outlets and inlets (registers, grilles, and diffusers).
2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
4. Coils and related components.
5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
6. Supply-air ducts, dampers, actuators, and turning vanes.
7. Dedicated exhaust and ventilation components and makeup air systems.

E. Mechanical Cleaning Methodology:

1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.
2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts, duct liner, or duct accessories.
4. Clean fibrous-glass duct liner with HEPA vacuuming equipment; do not permit duct liner to get wet. Replace fibrous-glass duct liner that is damaged, deteriorated, or delaminated or that has friable material, mold, or fungus growth.
5. Clean coils and coil drain pans according to NADCA 1992. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.
6. Provide drainage and cleanup for wash-down procedures.
7. Antimicrobial Agents and Coatings: Apply EPA-registered antimicrobial agents if fungus is present. Apply antimicrobial agents according to manufacturer's written instructions after removal of surface deposits and debris.

3.10 START UP

- A. Air Balance: Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

3.11 DUCT SCHEDULE

- A. Fabricate ducts with galvanized sheet steel.
- B. Ductwork running in areas where there are no ceilings or when noted on the drawings shall be doubled wall duct and shall meet the requirements indicated below.
- C. Supply Ducts:
 - 1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:
 - a. Pressure Class: Positive **2-inch wg**.
 - b. Minimum SMACNA Seal Class: **A**.
 - c. Minimum SMACNA Seal Class: **A**.
 - d. SMACNA Leakage Class for Rectangular: **16**.
 - e. SMACNA Leakage Class for Round: **8**.
 - 2. Ducts Connected to Constant-Volume Air-Handling Units:
 - a. Pressure Class: Positive **3-inch wg**.
 - b. Minimum SMACNA Seal Class: **A**.
 - c. SMACNA Leakage Class for Rectangular: **8**.
 - d. SMACNA Leakage Class for Round: **4**.
 - 3. Ducts Connected to Variable-Air-Volume Air-Handling Units:
 - a. Pressure Class: Positive **6-inch wg**.
 - b. Minimum SMACNA Seal Class: **A**.
 - c. SMACNA Leakage Class for Rectangular: **4**.
 - d. SMACNA Leakage Class for Round: **2**.
 - 4. Ducts Connected to Equipment Not Listed Above:
 - a. Pressure Class: Positive **4-inch wg**.
 - b. Minimum SMACNA Seal Class: **A**.
 - c. SMACNA Leakage Class for **Rectangular: 4**.
 - d. SMACNA Leakage Class for Round: **2**.
- D. Return Ducts:
 - 1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:
 - a. Pressure Class: Positive or negative **2-inch wg**.
 - b. Minimum SMACNA Seal Class: **A**.
 - c. SMACNA Leakage Class for Rectangular: **16**.
 - d. SMACNA Leakage Class for Round: **8**.

2. Ducts Connected to Air-Handling Units:
 - a. Pressure Class: Positive or negative **2-inch wg**.
 - b. Minimum SMACNA Seal Class: **A**.
 - c. SMACNA Leakage Class for Rectangular: **16**.
 - d. SMACNA Leakage Class for Round: **8**
3. Ducts Connected to Equipment Not Listed Above:
 - a. Pressure Class: Positive or negative **3-inch wg**.
 - b. Minimum SMACNA Seal Class: **A**.
 - c. SMACNA Leakage Class for Rectangular: **8**.
 - d. SMACNA Leakage Class for Round: **4**.

E. Exhaust Ducts:

1. Ducts Connected to Fans Exhausting (ASHRAE 62.1, Class 1 and 2) Air:
 - a. Pressure Class: Negative **2-inch wg**.
 - b. Minimum SMACNA Seal Class: **A**.
 - c. SMACNA Leakage Class for Rectangular: **16**.
 - d. SMACNA Leakage Class for Round: **4**.
2. Ducts Connected to Air-Handling Units:
 - a. Pressure Class: Positive or negative **3-inch wg**.
 - b. Minimum SMACNA Seal Class: **A**.
 - c. SMACNA Leakage Class for Rectangular: **8**.
 - d. SMACNA Leakage Class for Round: **4**.
3. Ducts Connected to Variable-Air-Volume Air-Handling Units:
 - a. Pressure Class: Positive **6-inch wg**.
 - b. Minimum SMACNA Seal Class: **A**.
 - c. SMACNA Leakage Class for Rectangular: **4**.
 - d. SMACNA Leakage Class for Round: **2**.
4. Ducts Connected to Equipment Not Listed Above:
 - a. Pressure Class: Positive or negative **4-inch wg**.
 - b. Minimum SMACNA Seal Class: **A**.
 - c. SMACNA Leakage Class for Rectangular: **4**.
 - d. SMACNA Leakage Class for Round: **2**.

F. Outdoor-Air (Not Filtered, Heated, or Cooled) Ducts:

1. Ducts Connected to Fan Coil Units, Furnaces, Heat Pumps, and Terminal Units:
 - a. Pressure Class: Positive or negative **2-inch wg**.
 - b. Minimum SMACNA Seal Class: **A**.
 - c. SMACNA Leakage Class for Rectangular: **16** .
 - d. SMACNA Leakage Class for Round and Flat Oval: **4**.
2. Ducts Connected to Air-Handling Units:
 - a. Pressure Class: Positive or negative **3-inch wg**.
 - b. Minimum SMACNA Seal Class: **A**.
 - c. SMACNA Leakage Class for Rectangular: **8**.
 - d. SMACNA Leakage Class for Round: **4**.
3. Ducts Connected to Equipment Not Listed Above:
 - a. Pressure Class: Positive or negative **3-inch wg**.
 - b. Minimum SMACNA Seal Class: **A**.
 - c. SMACNA Leakage Class for Rectangular: **8**.
 - d. SMACNA Leakage Class for Round: **4**.

G. Intermediate Reinforcement:

1. Galvanized-Steel Ducts: **Galvanized steel**.
2. PVC-Coated Ducts:
 - a. Exposed to Airstream: Match duct material.
 - b. Not Exposed to Airstream: **Match duct material**.
3. Stainless-Steel Ducts:
 - a. Exposed to Airstream: Match duct material.
 - b. Not Exposed to Airstream: **Match duct material**.
4. **Aluminum Ducts: Aluminum.**

H. Duct Liner Restrictions:

1. **Duct Liner exposed to air movement shall not be used on medium pressure ductwork (2000 to 4000 FPM velocity). See section 230713 "Duct Insulation" for insulation requirements.**
2. **Duct Liner exposed to air movement shall not be used on high pressure ductwork (Greater than 4000 FPM velocity). See section 230713 "Duct Insulation" for insulation requirements.**

3. All duct liner shall meet all of the requirements found in 2012 IECC

- I. Liner: (Ductwork located in Unconditioned space)
 - 1. Low Pressure Supply Air Ducts (Less than 2000 FPM velocity): **Fibrous glass, Type I, 1-1/2 inch** thick with a minimum R value of 6.0 for ducts in unconditioned spaces.
 - 2. Supply Air Ducts: **Fibrous glass, Type I [or flexible elastomeric] [Natural fiber], 1-1/2 inch** thick for ducts in unconditioned spaces.
 - 3. Return Air Ducts: **Fibrous glass, Type I, 1-1/2 inch** thick with a minimum R value of 6.0 for ducts in unconditioned spaces.
 - 4. Return Air Ducts: **Fibrous glass, Type I [or flexible elastomeric] [Natural fiber], 1 inch** thick for ducts in conditioned spaces.
 - 5. Exhaust Air Ducts: **Fibrous glass, Type I [or flexible elastomeric] [Natural fiber], 1 inch** thick.
 - 6. Supply Fan Plenums: **Fibrous glass, Type I, 1-1/2 inch** thick with a minimum R value of 6.0.
 - 7. Return- and Exhaust-Fan Plenums: **Fibrous glass, Type II, 1-1/2 inch** thick with a minimum R value of 6.0.
 - 8. Transfer Ducts: **Fibrous glass, Type I [or flexible elastomeric] [Natural fiber], 1 inch** thick. **[1-1/2 inches] [2 inches].**
- J. Liner: (Ductwork located Interior to building Insulated Envelope)
 - 1. Low Pressure Supply Air Ducts (Less than 2000 FPM velocity): **Fibrous glass, Type I, 1 inch** thick with a minimum R value of 4.0 for ducts in unconditioned spaces.
 - 2. Supply Air Ducts: **Fibrous glass, Type I [or flexible elastomeric] [Natural fiber], 1 inch** thick for ducts in conditioned spaces.
 - 3. Return Air Ducts: **Fibrous glass, Type I, 1 inch** thick with a minimum R value of 4.0 for ducts in unconditioned spaces.
 - 4. Return Air Ducts: **Fibrous glass, Type I [or flexible elastomeric] [Natural fiber], 1 inch** thick for ducts in conditioned spaces.
 - 5. Exhaust Air Ducts: **Fibrous glass, Type I [or flexible elastomeric] [Natural fiber], 1 inch** thick.
 - 6. Supply Fan Plenums: **Fibrous glass, Type I, 1 inch** thick with a minimum R value of 4.0.
 - 7. Return- and Exhaust-Fan Plenums: **Fibrous glass, Type II, 1 inch** thick with a minimum R value of 4.0.
 - 8. Transfer Ducts: **Fibrous glass, Type I [or flexible elastomeric] [Natural fiber], 1 inch** thick. **[1-1/2 inches] [2 inches].**
- K. Double-Wall Duct Interstitial Insulation:

1. Supply Air Ducts: **1-1/2 inch** thick with a minimum R value of 6.0.
2. Return Air Ducts: **1-1/2 inch** thick with a minimum R value of 6.0.
3. Exhaust Air Ducts: **1-1/2 inch** thick with a minimum R value of 6.0.

L. Exterior Ductwork Liner Insulation:

1. Supply Air Ducts: **2 inch** thick with a minimum R value of 8.0.
2. Return Air Ducts: **2 inch** thick with a minimum R value of 8.0.
3. Exhaust Air Ducts: **2 inch** thick with a minimum R value of 8.0.

M. Elbow Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - c. Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
2. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "Round Duct Elbows."
 - a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
 - 1) Velocity **1000 fpm** or Lower: 1.0 radius-to-diameter ratio and three segments for 90-degree elbow.
 - 2) Velocity **1000 to 1500 fpm**: 1.5 radius-to-diameter ratio and four segments for 90-degree elbow.
 - 3) Velocity **1500 fpm** or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
 - 4) Radius-to Diameter Ratio: 1.5.
 - b. Round Elbows, **12 Inches** and Smaller in Diameter: Stamped or pleated.
 - c. Round Elbows, **14 Inches** and Larger in Diameter: Welded.

N. Branch Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-6, "Branch Connection."
 - a. Rectangular Main to Rectangular Branch: 45-degree entry high efficiency take-off.
 - b. Rectangular Main to Round Branch: 45-degree entry high efficiency take-off.
2. **Round:**

- a. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees." Saddle taps are permitted in existing duct.
- b. **Velocity 1000 to 1500 fpm: 45-degree entry high efficiency tap.**
- c. **Velocity 1500 fpm or Higher:** 45-degree lateral.

END OF SECTION 233113

SECTION 233300 - AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Backdraft dampers.
2. Pressure relief dampers.
3. Barometric relief dampers.
4. Manual volume dampers.
5. Control dampers.
6. Fire dampers.
7. Smoke dampers.
8. Combination fire and smoke dampers.
9. Duct silencers.
10. Turning vanes.
11. Remote damper operators.
12. Duct-mounted access doors.
13. Flexible connectors.
14. Flexible ducts.
15. Duct accessory hardware.
16. High efficiency take-offs.

B. Related Requirements:

1. Division 23 "HVAC Gravity Ventilators" for roof-mounted ventilator caps.
2. Division 23 "Diffusers, Registers and Grilles".
3. Division 28 "Digital, Addressable Fire-Alarm System" for duct-mounted fire and smoke detectors.
4. Division 28 "Zoned (DC-Loop) Fire-Alarm System" for duct-mounted fire and smoke detectors.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. For duct silencers, include pressure drop and dynamic insertion loss data. Include breakout noise calculations for high transmission loss casings.

B. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.

1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
 - a. Special fittings.
 - b. Manual volume damper installations.
 - c. Control-damper installations.
 - d. Fire-damper, smoke-damper, combination fire- and smoke-damper, pressure relief-damper, ceiling, and corridor damper installations, including sleeves; and duct-mounted access doors and remote damper operators.
 - e. Wiring Diagrams: For power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which ceiling-mounted access panels and access doors required for access to duct accessories are shown and coordinated with each other, using input from Installers of the items involved.
- B. Source quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Fusible Links: Furnish quantity equal to **10** percent of amount installed.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MATERIALS

- A. Galvanized Sheet Steel: Comply with ASTM A 653.
 1. **Galvanized Coating Designation: G60.**
 2. Exposed-Surface Finish: Mill phosphatized.

- B. Aluminum Sheets: Comply with **ASTM B 209**, Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.
- C. Extruded Aluminum: Comply with **ASTM B 221**, Alloy 6063, Temper T6.
- D. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- E. Tie Rods: Galvanized steel, **1/4-inch** minimum diameter for lengths **36 inches** or less; **3/8-inch** minimum diameter for lengths longer than **36 inches**.

2.3 BACKDRAFT DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. American Warming and Ventilating; a division of Mestek, Inc.
 - 2. Greenheck Fan Corporation.
 - 3. Nailor Industries Inc.
 - 4. Pottorff.
 - 5. Ruskin Company.
 - 6. United Enertech
- B. Function:
 - 1. Designed to allow airflow in one direction and prevent reverse airflow.
 - 2. Keeps outside air out of the space by sensing and closing against mass flow.
- C. Description:
 - 1. Gravity balanced.
- D. Maximum Air Velocity:
 - 1. **1000 fpm**
- E. Maximum System Pressure:
 - 1. **3-inch wg.**
 - 2. **4-inch wg.**
- F. Frame: Hat-shaped, with welded corners or mechanically attached and mounting flange:
 - 1. **16GA 0.063-inch- thick extruded aluminum.**
- G. Blades: Multiple single-piece blades, maximum **6-inch** width noncombustible, tear-resistant, neoprene-coated fiberglass with sealed edges:
 - 1. **Center pivoted: 16GA 0.050-inch- thick aluminum sheet.**
- H. Blade Action: Parallel.
- I. Blade Seals: Mechanically locked.
 - 1. **Neoprene.**
- J. Blade Axles: **0.20 inch** diameter:
 - 1. **Material: Nonferrous metal.**
- K. Tie Bars and Brackets:
 - 1. **Aluminum .**

- L. Return Spring: Adjustable tension.
- M. Bearings:
 - 1. **Synthetic pivot bushings.**
- N. Accessories.
 - 1. Adjustment device to permit setting for varying differential static pressure.
 - 2. Counterweights and spring-assist kits for vertical airflow installations.
 - 3. Screen Mounting: Front mounted in sleeve.
 - a. Sleeve Thickness: **20 gage** minimum.
 - b. Sleeve Length: **6 inches** minimum.
 - 4. Screen Mounting: Rear mounted.
 - 5. Screen Material:
 - a. **Aluminum.**
 - 6. Screen Type:
 - a. **Bird**
 - 7. 90-degree stops.

2.4 PRESSURE RELIEF DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. American Warming and Ventilating; a division of Mestek, Inc.
 - 2. Greenheck Fan Corporation.
 - 3. Nailor Industries Inc.
 - 4. Pottorff.
 - 5. Ruskin Company.
- B. Function:
 - 1. Provide component designed to protect HVAC systems by relieving air pressure from within a space that is beyond a pre-determined limit.
 - 2. To automatically begin to open at a pre-set pressure difference above maximum system pressure.
 - 3. Internally self-controlled with system pressure utilizing adjustable arms and weights.
 - 4. Self-actuated with system pressure utilizing adjustable arms and weights.
 - 5. Employs blade counterbalancing.
 - 6. Automatically closes and re-sets when pressures return to normal conditions.
- C. Air Velocity:
 - 1. **3900 fpm.**
- D. Maximum System Pressure (MSP):
 - 1. **5-inch wg.**
- E. Differential Pressure Preset above MSP:
 - 1. **1-inch wg.**
- F. Maximum Damper Pressure Limit:
 - 1. **5.0-inch wg.**

- G. Frame Material: Flanged Channel:
 - 1. **14GA 0.079-inch- thick galvanized steel.**
- H. Frame Depth: **8-inch-** minimum.
- I. Blades:
 - 1. Material:
 - a. **16GA 0.063-inch- formed galvanized steel.**
 - 2. Type:
 - a. **Formed Sheetmetal.**
 - 3. Blade-stop:
 - a. **With stop.**
- J. Blade Action: Parallel.
- K. Blade Seals:
 - 1. **Thermo Plastic Elastomer.**
- L. Blade Axles:
 - 1. Material:
 - a. **Plated steel.**
 - 2. **Diameter: 0.375 inch.**
- M. Linkage:
 - 1. **External heavy duty type with galvanized steel clevis arms and plated steel tie bars & pivot pins with nylon pivot bearings.**
- N. Bearings:
 - 1. **Galvanized Steel ball.**

2.5 BAROMETRIC RELIEF DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. American Warming and Ventilating; a division of Mestek, Inc.
 - 2. Greenheck Fan Corporation.
 - 3. Nailor Industries Inc.
 - 4. Pottorff.
 - 5. Ruskin Company.
- B. Function:
 - 1. Senses and compares outdoor ambient and indoor pressures.
 - 2. Allows any higher pressure indoor air to escape.
- C. Description: Suitable for horizontal or vertical mounting.
- D. Maximum Air Velocity:
 - 1. **1000 fpm**
- E. Maximum System Pressure:
 - 1. **3-inch wg .**

- F. Frame: Hat-shaped, with welded corners or mechanically attached and mounting flange.
 - 1. **13GA 0.094-inch- thick, galvanized sheet steel.**
- G. Blades: Multiple:
 - 1. **16GA 0.050-inch- thick aluminum sheet.**
 - 2. Maximum Width: **6 inches.**
 - 3. Action: Parallel.
 - 4. Balance: Gravity.
 - 5. Pivot:
 - a. **Eccentric.**
- H. Blade Seals:
 - 1. **Neoprene**
- I. Blade Axles:
 - 1. **Galvanized steel.**
- J. Tie Bars and Brackets: Rattle free with 90-degree stop.
 - 1. Material:
 - a. **Galvanized steel.**
- K. Return Spring: Adjustable tension.
- L. Bearings:
 - 1. **Synthetic**

2.6 MANUAL VOLUME DAMPERS

- A. Standard, Steel, Manual Volume Dampers:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Warming and Ventilating; a division of Mestek, Inc.
 - b. McGill AirFlow LLC.
 - c. Nailor Industries Inc.
 - d. Pottorff.
 - e. Ruskin Company.
 - f. United Enertech
 - 2. Standard leakage rating , **with linkage outside airstream .**
 - 3. Suitable for horizontal or vertical applications.
 - 4. Frames: Hat-shaped, Mitered and welded corners. Flanges for attaching to walls and flangeless frames for installing in ducts.
 - a. **16GA 0.064-inch thick, galvanized sheet steel.**
 - 5. Blades:
 - a. Multiple or single blade. Parallel- or opposed-blade design. Stiffened damper blades for stability.
 - b. Material:
 - 1) **Galvanized -steel, 16GA 0.064 inch thick.**
 - 6. Blade Axles:

- a. **Nonferrous metal**
 - b. Shall extend full length of damper blades in ducts with pressure classes of **3-inch wg** or more.
 - 7. Bearings:
 - a. Material:
 - 1) **Molded synthetic.**
 - b. Bearings at both ends of damper operating shafts in ducts with pressure classes of **3-inch wg** or more.
 - 8. Tie Bars and Brackets: Galvanized steel.
- B. Low-Leakage, Steel, Manual Volume Dampers:
- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Warming and Ventilating; a division of Mestek, Inc.
 - b. McGill AirFlow LLC.
 - c. Nailor Industries Inc.
 - d. Pottorff.
 - e. Ruskin Company.
 - f. United Enertech
 - 2. Comply with AMCA 500-D testing for damper rating.
 - 3. Low-leakage rating , **with linkage outside airstream**, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
 - 4. Suitable for horizontal or vertical applications.
 - 5. Frames:
 - a. Frame: Hat-shaped,
 - 1) **16GA 0.064-inch** thick, galvanized sheet steel.
 - b. Mitered and welded corners.
 - c. Flanges for attaching to walls and flangeless frames for installing in ducts.
 - 6. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Material:
 - 1) **Galvanized, roll-formed steel, 16GA 0.064 inch thick.**
 - 7. Blade Axles:
 - a. **Nonferrous metal.**
 - 8. Bearings:
 - a. **Molded synthetic.**
 - b. Dampers in ducts with pressure classes of **3-inch wg** or more shall have axles full length of damper blades and bearings at both ends of operating shaft.
 - 9. Blade Seals:
 - a. **Neoprene.**
 - 10. Jamb Seals: Cambered **Stainless steel** or **aluminum**.
 - 11. Tie Bars and Brackets: **Galvanized steel** or **aluminum**.
 - 12. Accessories:

- a. Include locking device to hold single-blade dampers in a fixed position without vibration.
- C. Jackshaft:
- 1. Size:
 - a. **1-inch diameter.**
 - 2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
 - 3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.
- D. Damper Hardware:
- 1. Zinc-plated, die-cast core with dial and handle made of **3/32-inch-** thick zinc-plated steel, and a **3/4-inch** hexagon locking nut.
 - 2. Include center hole to suit damper operating-rod size.
 - 3. Include elevated platform for insulated duct mounting.

2.7 CONTROL DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- 1. Greenheck Fan Corporation.
 - 2. Pottorff.
 - 3. Ruskin Company.
 - 4. Young Regulator Company.
 - 5. United Enertech
- B. Low-leakage rating, **with linkage outside airstream**, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
- C. Frames:
- 1. Section:
 - a. **Hat** shaped.
 - 2. Material:
 - a. **20 GA 0.40-inch- thick galvanized steel .**
 - 3. Corners:
 - a. **Mitered-and-welded.**
- D. Blades: Multiple.
- 1. Maximum blade width:
 - a. **6 inches.**
 - 2. **Opposed -blade design.**
 - 3. Material:
 - a. **Galvanized-steel.**
 - 4. Thickness:
 - a. **20 GA 0.40-inch- thick galvanized steel**
 - 5. Blade Edging: Inflatable seal blade edging, or replaceable rubber seals.
 - a. **Closed-cell neoprene**

E. Blade Axles:

1. Section:
 - a. **3/8-inch-square**
2. Material:
 - a. **Galvanized steel.**
3. Blade-linkage hardware:
 - a. Zinc-plated steel and brass.
 - b. Ends sealed against blade bearings:
4. Operating Temperature Range: From **minus 40 to plus 200 deg F.**

F. Bearings:

1. Type:
 - a. **Molded synthetic.**
2. Axles: Dampers in ducts with pressure classes of **3-inch wg** or more shall have axles full length of damper blades.
3. Bearings: Thrust bearings at each end of every blade. Bearings at both ends of each operating shaft.

2.8 FIRE DAMPERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Arrow United Industries; a division of Mestek, Inc.
2. Greenheck Fan Corporation.
3. Nailor Industries Inc.
4. Pottorff.
5. Ruskin Company.
6. United Enertech

B. Type:

1. **Dynamic.**

C. Standard: Rated and labeled according to UL 555 by an NRTL.

D. Closing rating in ducts up to **4-inch wg** static pressure class and minimum **2000-fpm** velocity.

E. Fire Rating:

1. **1-1/2 hours.**

F. Frame:

1. **Curtain type with blades outside airstream.**

2. Material:
 - a. Fabricated with roll-formed galvanized steel; with mitered and interlocking corners.
 - b. Thickness:
 - 1) **20GA-0.040-inch-.**

G. Mounting Sleeve: Factory- or field-installed, galvanized sheet steel. Length to suit application.

1. Minimum Thickness:
 - a. **18GA-0.05 inch, as indicated.**

2. Exception: Omit sleeve where damper-frame width permits direct attachment of perimeter mounting angles on each side of wall or floor; thickness of damper frame must comply with sleeve requirements.
- H. Mounting Orientation: Vertical or horizontal as indicated.
- I. Blades: Roll-formed, interlocking, galvanized sheet steel.
1. Thickness:
 - a. **24GA-0.024-inch-**
 2. In place of interlocking blades, use full-length, **0.034-inch-** thick, galvanized-steel blade connectors.
- J. Horizontal Dampers: Include blade lock and Type 301 constant force stainless-steel closure spring.
- K. **Heat-Responsive Device:** Replaceable, **212 deg F** rated, fusible links.

2.9 SMOKE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Greenheck Fan Corporation.
 2. Nailor Industries Inc.
 3. Pottorff.
 4. Ruskin Company.
 5. United Enertech
- B. General Requirements: Label according to UL 555S by an NRTL.
- C. Smoke Detector: Integral, factory wired for single-point connection.
1. Type: Photoelectric.
- D. Frame: Galvanized sheet steel. With or without mounting flange as required.
1. Thickness:
 - a. **Hat-shaped, 16GA-0.064-inch.**
 2. Corners:
 - a. **Welded.**
- E. Blades: Horizontal, galvanized sheet steel.
1. Section;
 - a. **Roll-formed.**
 2. Fit:
 - a. **Interlocking.**
 3. Thickness:
 - a. **14GA-0.079-inch.**
- F. Leakage:
1. **Class II.**
- G. Seals:
1. Blade: Inflatable silicone fiberglass material to maintain smoke leakage rating to a minimum of **450 deg F**.

- H. Rated pressure and velocity to exceed design airflow conditions.
- I. Mounting Sleeve: Factory-installed, galvanized sheet steel; length to suit wall or floor application with factory-furnished silicone caulk.
 - 1. Minimum **17-inches** long.
 - 2. Thickness:
 - a. **0.05-inch-**.
- J. Damper Motors:
 - 1. Action:
 - a. **Two-position**
 - 2. Mode: Fail close.
 - 3. Mounting: External.
- K. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - 1. Electrical Connection: **115 V, single phase, 60 Hz** .
- L. Accessories:
 - 1. Auxiliary switches for signaling:
 - a. **Position indication.**
 - 2. Test Switch type:
 - a. **Momentary test switch.**
 - 3. Test Switch Mounting:
 - a. **Damper.**

2.10 COMBINATION FIRE AND SMOKE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Greenheck Fan Corporation.
 - 2. Nailor Industries Inc.
 - 3. Pottorff.
 - 4. Ruskin Company.
 - 5. United Enertech
- B. Type: Dynamic; rated and labeled according to UL 555 and UL 555S by an NRTL.
- C. Closing rating in ducts up to **4-inch wg** static pressure class and minimum velocity of:
 - 1. **4000-fpm**
- D. Fire Rating:
 - 1. **1-1/2 hours.**
- E. Frame: Hat shaped, galvanized sheet steel. With or without mounting flange as required.
 - 1. Thickness:
 - a. **16GA-0.064-inch**
 - 2. Corners:
 - a. **Welded.**
- F. **Heat-Responsive Device:** Replaceable, **212 deg F** rated, fusible links.

- G. Blades: Horizontal, galvanized sheet steel.
 - 1. Type:
 - a. **Air-foil.**
 - 2. Fit:
 - a. **Interlocking.**
 - 3. Thickness:
 - a. **0.063-inch-.**
- H. Leakage:
 - 1. **Class I.**
- I. Rated pressure and velocity to exceed design airflow conditions.
- J. Mounting Sleeve: Factory-installed, galvanized sheet steel; length to suit wall or floor application with factory-furnished silicone caulk.
 - 1. Thickness:
 - a. **18GA 0.05-inch-.**
- K. Master control panel for use in dynamic smoke-management systems.
- L. Damper Motors:
 - 1. Locate outside air stream unless otherwise indicated,
 - 2. Action:
 - a. **Two-position.**
 - 3. Voltage: to match fire alarm system (coordinate).
 - 4. Listed: UL, as part of damper assembly.
 - 5. Outdoor Motors and Motors in Outside-Air Intakes:
 - a. Gaskets: O-ring gaskets designed to make motors weatherproof.
 - b. Internal heaters: Equip to permit normal operation at minus **40 deg F**.
- M. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - 1. Electrical Connection: 115 V, single phase, 60 Hz.
- N. Accessories:
 - 1. Auxiliary switches:
 - a. **Signaling.**
 - b. **Position indication.**
 - 2. Test Switch type:
 - a. **Momentary test switch.**
 - 3. Test Switch Mounting:
 - a. **Damper.**

2.11 DUCT SILENCERS

- A. Manufacturers: Subject to compliance with requirements, provide products by **one of** the following:
 - 1. Industrial Acoustics Company.
 - 2. Ruskin Company.
 - 3. SEMCO Incorporated.
 - 4. Vibro-Acoustics.

B. General Requirements:

1. Factory fabricated.
2. Fire-Performance Characteristics: Adhesives, sealants, packing materials, and accessory materials shall have flame-spread index not exceeding 25 and smoke-developed index not exceeding 50 when tested according to ASTM E 84.
3. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

C. Shape:

1. Rectangular straight with splitters or baffles.
2. Round straight with center bodies or pods.
3. Rectangular elbow with splitters or baffles.
4. Round elbow with center bodies or pods.
5. Rectangular transitional with splitters or baffles.

D. Rectangular Silencer Outer Casing: Galvanized sheet steel.

1. ASTM A 653:
 - a. **G60**.
2. Thickness:
 - a. **22GA-0.034 inch**.

E. Round Silencer Outer Casing: Galvanized sheet steel.

1. ASTM A 653:
 - a. **G60**.
2. Sheet Metal Thickness for Units up to **24 Inches** in Diameter: **22GA-0.034 inch** thick.
3. Sheet Metal Thickness for Units **26 through 40 Inches** in Diameter: **20GA-0.040 inch** thick.
4. Sheet Metal Thickness for Units **42 through 52 Inches** in Diameter: **18GA-0.05 inch** thick.
5. Sheet Metal Thickness for Units **54 through 60 Inches** in Diameter: **16GA-0.064 inch** thick.

F. Inner Casing and Baffles: Galvanized sheet metal with **1/8-inch**- diameter perforations.

1. ASTM A 653:
 - a. **G60**.
2. Thickness:
 - a. **22GA-0.034 inch**.

G. Special Construction:

1. Suitable for outdoor use.
2. High transmission loss to achieve **STC 45**.

H. Connection Sizes: Match connecting ductwork unless otherwise indicated.

I. Principal Sound-Absorbing Mechanism:

1. Controlled impedance membranes and broadly tuned resonators without absorptive media.
2. Dissipative or Film-lined type with fill material:

- a. **Fill Material:** Inert and vermin-proof fibrous material, packed under not less than 15 percent compression
 - b. Erosion Barrier: Polymer bag enclosing fill, and heat sealed before assembly.
 - c. Prohibited: Mineral wool will not be permitted as a substitute for glass fiber.
3. Lining:
- a. Material:
 - 1) **Tedlar**
 - b. Prohibited: Mesh, screen or corrugated perforated liner will not be acceptable as a substitute for the specified spacer.
- J. Fabricate silencers to form rigid units that will not pulsate, vibrate, rattle, or otherwise react to system pressure variations. Do not use mechanical fasteners for unit assemblies.
- 1. Joints:
 - a. **Lock formed and sealed.**
 - 2. Suspended Units: Factory-installed suspension hooks or lugs attached to frame in quantities and spaced to prevent deflection or distortion.
 - 3. Reinforcement: Cross or trapeze angles for rigid suspension.
 - 4. Structural Criteria: The silencers shall not fail structurally when subjected to a differential air pressure of **8 inches** water gage.
 - 5. Spot Welds: All spot welds shall be painted.
- K. Accessories:
- 1. Integral [1-1/2] [3]-hour fire damper with access door. **Access door to be high transmission loss to match silencer.**
 - 2. Factory-installed end caps to prevent contamination during shipping.
 - 3. Removable splitters.
 - 4. Airflow measuring devices.

2.12 TURNING VANES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- 1. METALAIR, Inc.
 - 2. SEMCO Incorporated.
 - 3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- 1. Fabricate single blade vanes to comply with SMACNA's "HVAC Duct Construction Standards-Metal and Flexible."
 - 2. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
- C. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.

- D. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 4-3, "Vanes and Vane Runners," and 4-4, "Vane Support in Elbows."
- E. Vane Construction:
 - 1. **Single** wall
- F. Vane Spacing:
 - 1. 1-1/2" spacing between turning vanes
 - 2. 3-1/4" spacing not allowed.
- G. Vane Construction: Single wall for ducts up to 36 **inches** wide and additional bracing for larger dimensions.

2.13 REMOTE DAMPER OPERATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Pottorff.
 - 2. Ruskin Company; Tomkins PLC.
 - 3. Young Regulator Company.
- B. Cable Type:
 - 1. Description: Cable system designed for remote manual damper adjustment.
 - 2. Tubing/Sheathing: Galvinsed, Brass, Copper or Aluminum.
 - 3. Cable: Stainless steel or Steel.
 - 4. Wall-Box Mounting: Coordinate with Architect.
 - 5. Wall-Box Cover-Plate Material: Coordinate with Architect.
- C. Activated Electric Type:
 - 1. Description: Electrically activated zone control damper for remote adjustment. When an adjustment is needed the system is powered up.
 - 2. Means: Factory mounted actuator factory wired to damper.
 - 3. Portable **9 volt** system. No field power requirement.
 - 4. Mounting: Recessed Wall Box or Diffuser or Hand Held.
 - 5. Wall-Box Cover Finish: Coordinate with Architect.
 - 6. Wall-Box Porting: 1 to 6 ports or more.

2.14 DUCT-MOUNTED ACCESS DOORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Greenheck Fan Corporation.
 - 2. McGill AirFlow LLC.
 - 3. Pottorff.
 - 4. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
 - 5. Ruskin Company
- B. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 7-2, "Duct Access Doors and Panels," and 7-3, "Access Doors - Round Duct."

1. Door:
 - a. Double wall, rectangular.
 - b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
 - c. Vision panel.
 - d. Hinges and Latches: **1-by-1-inch** butt or piano hinge and cam latches.
 - e. Fabricate doors airtight and suitable for duct pressure class.
2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
3. Number of Hinges and Locks:
 - a. Access Doors Less Than **12 Inches** Square: No hinges and two sash locks.
 - b. Access Doors up to **18 Inches** Square:
 - 1) Hinges:
 - a) **Two hinges and two sash locks.**
 - c. Access Doors up to **24 by 48 Inches**, provide outside and inside handles:
 - 1) Hinges:
 - a) **Three hinges and two compression latches.**
 - d. Access Doors Larger Than **24 by 48 Inches**, provide outside and inside handles:
 - 1) Hinges:
 - a) **Continuous and two compression latches with outside and inside handles.**

2.15 FLEXIBLE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Ductmate Industries, Inc.
 2. Ventfabrics, Inc.
 3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Materials: Flame-retardant or noncombustible fabrics.
- C. Clamps: For sizes 3 through 18 inches, to suit duct size.
 1. Material: Stainless-Steel Band with cadmium-plated hex screw to tighten band with a worm-gear action.
 2. Clamps must be approved and listed with a UL181B-C listing.
- D. Coatings and Adhesives: Comply with UL 181, Class 1.
 1. Adhesive Tape:
 - a. Material: Metalized polypropylene.
 - b. Tape must be approved and listed with a UL181B-FX listing.
- E. Metal-Edged Connectors: Factory fabricated with a wide fabric strip attached to two narrower metal strips. Provide strips of metal compatible with connected ducts and listed with a UL181B-C listing.
 1. Wide Strip:
 - a. **3-1/2 inches.**
 2. Narrow Strips:
 - a. **0.028-inch- thick, galvanized sheet steel.**
- F. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.

1. Minimum Weight: **26 oz./sq. yd..**
 2. **Tensile Strength:** **530 lbf/inch** in the warp and **440 lbf/inch** in the filling.
 - 3.**
 4. Service Temperature: **Minus 40 to plus 200 deg F.**
 5. UL181B-C.
- G. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
1. Minimum Weight: **24 oz./sq. yd..**
 2. Tensile Strength: **530 lbf/inch** in the warp and **440 lbf/inch** in the filling.
 3. Service Temperature: **Minus 50 to plus 250 deg F.**
 4. UL181B-C.

2.16 FLEXIBLE DUCTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Flexmaster U.S.A., Inc.
 2. McGill AirFlow LLC.
 3. Themaflex
 4. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
- B. Ducts shall conform to the requirements for Class I connectors when tested in accordance with "Standard for Factory Made Air Ducts Materials and Air Duct Connectors" (UL 181).
- C. Ducts shall also pass the 15 minute U.L. flame penetration test as specified in the UL 181 Standard.
- D. Insulated, Flexible Duct: Two-ply vinyl film supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene or aluminized vapor-barrier film.
1. Pressure Rating: **10-inch wg** positive and **1.0-inch wg** negative.
 2. Maximum Air Velocity: **4000 fpm.**
 3. Temperature Range: **Minus 10 to plus 160 deg F.**
 4. Insulation R-value: **Comply with ASHRAE/IESNA 90.1.**
- E. Flexible Duct Connectors:
1. **Clamps:** in sizes **3 through 18 inches**, to suit duct size.
 - a. **Material:** Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action.

2.17 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

- C. Splitter Damper Accessories: Zinc-plated damper blade bracket; **1/4-inch**, zinc-plated operating rod; and a duct-mounted, ball-joint bracket with flat rubber gasket and square-head set screw.
- D. Flexible Duct Clamps: Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action, in sizes **3 to 18 inches** to suit duct size.

2.22 HIGH EFFICIENCY TAKE-OFFS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following.

1. Air-Rite
2. Hercules Industries
3. Sheet Metal Connectors, Inc.
4. Spiral Manufacturing Co. Inc.
5. Ferguson

B. Materials:

- 1. 24 gauge galvanized sheet metal meeting ASTM A653 and A924

C. Take-off shall meet SMACNA third edition Section 4.8 figure 4.6 - 45 degree entry.

D. Rectangular opening with flanged sides on all sides. Complete with closed cell neoprene gasket to provide a tight seal.

PART 3 - EXECUTION

3.1 INSTALLATION

General

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Use the Remote Damper Operator when they are called out on the drawings or when the damper cannot be easily accessed.
- D. Install high efficiency take-off on all branch duct take-offs. Provide take-off with balancing damper as shown on drawings. Spin-in fittings are not allowed.

Flexible Ducts / Flexible Duct Connectors

- E. Install flexible connectors to connect ducts to equipment.

- F. Flexible duct connections from the main trunk ducts to diffuser boots shall be furnished and installed as shown on the drawings. Flexible ductwork shall only be used as indicated on the drawings.
- G. Where flexible duct is indicated, use insulated flexible duct for supply air return and exhaust air.
- H. Flexible ductwork shall be run in straight lengths.
- I. Provide support in flexible duct every three feet.
- J. Flexible ducts shall have compression fittings on both ends.
- K. Flexible ductwork is not allowed to bend 90 degrees. If a bend is needed use sheet-metal hard elbows. Hard turns, offsets, or kinks will not be allowed.
- L. Flexible ducts shall connect to trunk duct with high efficiency takeoffs.
- M. Connect flexible ducts to metal ducts with **draw bands**.
- N. Connect ducts to duct silencers:
 - 1. **With flexible duct connectors.**
- O. Connect terminal units to supply ducts:
 - 1. **With maximum 12-inch lengths of flexible duct.**
- P. Do not use flexible ducts to change directions.
- Q. Connect diffusers or light troffer boots to ducts:
 - 1. **With maximum 60-inch lengths of flexible duct clamped or strapped in place.**

Backdraft/Control/Pressure Relief Dampers

- R. Install backdraft dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.
- S. Install pressure relief damper immediately upstream of main fire damper.

Volume Damper

- T. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
 - 1. Install steel volume dampers in steel ducts.
 - 2. Install aluminum volume dampers in aluminum ducts.
- U. Set dampers to fully open position before testing, adjusting, and balancing. Exception: Pressure relief damper.
- V. A balance damper with locking quadrant will be provided downstream of take-off from trunk duct.

Fans And Test Holes

- W. For fans developing static pressures of **5-inch wg** and more, cover flexible connectors with loaded vinyl sheet held in place with metal straps.
- X. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of **1/4-inch** movement during start and stop of fans.
- Y. Install duct test holes where required for testing and balancing purposes.
- Z. Install test holes at fan inlets and outlets and elsewhere as indicated.

FIRE, SMOKE AND FIRE-SMOKE DAMPERS

- AA. Install fire **and smoke** dampers according to UL listing.
 - 1. Install fusible links in fire dampers.
- BB. For round ductwork **24-inch** and smaller a true round fire damper with the same rating may be used.

Access Doors

- CC. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
 - 1. On upstream side of duct coils.
 - 2. **Upstream** from duct filters.
 - 3. At outdoor-air intakes and mixed-air plenums.
 - 4. At drain pans and seals.
 - 5. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
 - 6. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be **standard access doors** and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
 - 7. At each change in direction and at maximum **50-foot** spacing.
 - 8. **Upstream** from turning vanes.
 - 9. Upstream or downstream from duct silencers.
 - 10. Control devices requiring inspection.
 - 11. Elsewhere as indicated.
- DD. Install access doors with swing against duct static pressure.
- EE. Access Door Sizes:
 - 1. One-Hand or Inspection Access: **8 by 5 inches**.
 - 2. Two-Hand Access: **12 by 6 inches**.
 - 3. Head and Hand Access: **18 by 10 inches**.
 - 4. Head and Shoulders Access: **21 by 14 inches**.
 - 5. Body Access: **25 by 14 inches**.
 - 6. Body plus Ladder Access: **25 by 17 inches**.
- FF. Label access doors according to Section 230553 "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.

3.2 FIELD QUALITY CONTROL

A. Tests and Inspections:

1. Operate dampers to verify full range of movement.
2. Inspect locations of access doors and verify that purpose of access door can be performed.
3. Operate fire, smoke, and combination fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
4. Inspect turning vanes for proper and secure installation.
5. Operate remote damper operators to verify full range of movement of operator and damper.

3.3 ADJUSTING

- A. Adjust duct accessories for proper settings.
- B. Adjust fire and smoke dampers for proper action.
- C. Final positioning of manual-volume dampers is specified in Division 23 Section "Testing, Adjusting, and Balancing for HVAC."

END OF SECTION 233300

SECTION 233713 - DIFFUSERS, REGISTERS, AND GRILLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This section includes ceiling- and wall-mounted diffusers, registers, and grilles.

- B. Related Sections:

1. Section 233714 "Fixed Louvers" for fixed and louvers and wall vents, whether or not they are connected to ducts.
2. Section 233300 "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers, registers, and grilles.
3. Section 230594 "General Testing, Adjusting and Balancing" for balancing diffusers, registers, and grilles.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated, include the following:

1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
2. Diffuser, Register, and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:

1. Ceiling suspension assembly members.
2. Method of attaching hangers to building structure.
3. Size and location of initial access modules for acoustical tile.
4. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
5. Duct access panels.

- B. Source quality-control reports.

1.5 QUALITY ASSURANCE

- A. Product Options: Drawings and schedules indicate specific requirements of diffusers, registers, and grilles and are based on the specific requirements of the systems indicated.

- B. NFPA Compliance: Install diffusers, registers, and grilles according to NFPA 90A, "Standard for the Installation of Air-Conditioning and Ventilating Systems."

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Air Factors
2. Carnes.
3. Kruegar.
4. METALAIR, Inc.
5. Nailor Industries Inc.
6. Price Industries.
7. Titus.
8. Tuttle & Bailey.
9. AJ Manufacturing.

2.2 REGISTERS, GRILLES, & DIFFUSERS

- A. General: The frames for all registers, grilles, and diffusers shall match type of ceiling where they are to be installed. Special frames shall be provided for narrow T-bar ceilings. Refer to reflected ceiling plan and other specification divisions for ceiling type. See drawings AND schedules for additional information.

2.3 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas where diffusers, registers, and grilles are to be installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install diffusers, registers, and grilles level and plumb, according to manufacturer's written instructions, coordination drawings, original design, and referenced standards.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final

locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.

- C. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

- A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

3.4 CLEANING

- A. After installation of diffusers, registers, and grilles, inspect exposed finish. Clean exposed surfaces to remove burrs, dirt, and smudges. Replace diffusers, registers, and grilles that have damaged finishes.

END OF SECTION