ADDENDUM #1

Project:	OWTC Electrical Program Relocation
Architect:	Sanders Associates Architects 2668 Grant Ave. Suite 100 Ogden, Utah 84401
Owner:	Ogden Weber Technical College
Project Manager:	Carly Capener
Project Number:	2020-08
Date:	02.08.2022



The following information is intended to amend, alter, expand or clarify the drawings and specifications issued for this project. All information in this Addendum shall be made part of the contractor's bid.

BID PROPOSAL FORM:

1. MANDATORY PRE-BID MEETING DATE CLARIFICATION:

a. The mandatory pre-bid meeting will be held on Thursday, February 10, 2022 at 3:30pm.

STRUCTURAL ADDENDUM ITEMS: 1. Missing structural sheets S001, S002, S003, S101, S201, and S202 have been included.

END OF ADDENDUM 1

FEBRUARY 01, 2022

Re: INVITATION TO BID

OGDEN WEBER TECHNICAL COLLEGE OWTC - CONSTRUCTION TECHNOLOGY BUILDING ELECTRICAL PROGRAM

200 North Washington Blvd. Ogden, Utah

General Contractors,

OWTC would like to invite your construction company to bid on their existing building remodel project.

- All General Contractors shall be prequalified through OWTC.
- Documents available on-line. Sanders Associates Architects FTP Site.
- A mandatory pre-bid meeting will be held at the job site in the lobby of the construction technology building on Thursday, February 10, 2022 at 3:30pm.
- **Insurance:** Builder Risk insurance to be provided by Contractor.
- **Required Bonds:** Payment Bond & Performance Bond.
- This project does *not* have a tax-exempt status.
- Contract between General Contractor and Owner will be: AIA A101-2007.
- All change orders to be based on RS Means standards.
- Change order profit & overhead for General Contractor and any subcontractor to be 8%.
- Superintendent is to remain at jobsite until substantial completion.
- Owner's Representative: Josh Ulm Project Manager
- Construction Start Date Permit is completed with DFCM. Construction can start ASAP.

OWTC reserves the right to reject any or all proposals and may waive any requirements set forth in the RFP.

If you have any questions or concerns, please feel free to call us. (801) 621.7303

Sincerely,

M. Shane Sanders, AIA, NCARB Design & Managing Principal SANDERS ASSOCIATES ARCHITECTS shane@sandersarch.com

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1	۱.	THE STRUCTURAL NOTES ARE INTENDED TO COMPLEMENT THE PROJECT SPECIFICATIONS WHICH ARE
		PART OF THE CONSTRUCTION DOCUMENTS. SPECIFIC NOTES AND DETAILS ON THE DRAWINGS SHALL GOVERN OVER THE STRUCTURAL NOTES AND TYPICAL DETAILS.
2	2.	THESE DRAWINGS (AND, WHERE APPLICABLE, ACCOMPANYING WRITTEN SPECIFICATIONS) ARE THE ONLY CONTRACT DOCUMENTS PROVIDED BY ARW ENGINEERS FOR THE PROJECT REPRESENTED
		HEREIN. NOTHING IN ANY DIGITAL MODEL OR DIGITAL FILE RELATED TO THIS PROJECT SHALL BE
		TAKEN TO SUPERSEDE ANY INFORMATION SHOWN IN THESE DRAWINGS (INCLUDING, BUT NOT LIMITED TO, DIMENSIONS, SIZES, ETC).
3	3.	THE ARCHITECTURAL DRAWINGS ARE THE PRIME CONTRACT DRAWINGS. THE STRUCTURAL DRAWINGS ARE SUPPLEMENTARY TO AND MUST BE USED IN CONJUNCTION WITH THE ARCHITECTURAL DRAWINGS
		AND OTHER CONSULTANTS DRAWINGS. ALL OMISSIONS OR CONFLICTS BETWEEN THE VARIOUS
		ELEMENTS OF THE WORKING DRAWINGS AND/OR SPECIFICATIONS SHALL BE BROUGHT TO THE ATTENTION OF THE ARCHITECT AND STRUCTURAL ENGINEER BEFORE PROCEEDING WITH ANY WORK
		INVOLVED. IN CASE OF CONFLICT, FOLLOW THE MOST STRINGENT REQUIREMENT AS DIRECTED BY THE ARCHITECT AT NO ADDITIONAL COST TO THE OWNER.
4	ŀ.	SEE SPECIFICATIONS FOR REQUIRED SUBMITTALS. SUBMITTALS SHALL BE MADE IN A TIMELY MANNER
		AS INDICATED IN SPECIFICATIONS. REVIEW OF SUBMITTALS BY ARW ENGINEERS IS FOR GENERAL COMPLIANCE ONLY AND IS NOT INTENDED AS APPROVAL. CONTRACTOR IS RESPONSIBLE FOR
		VERIFYING ALL SIZES, DIMENSIONS, AND ELEVATIONS ON SUBMITTALS AS RELATED TO DESIGN DOCUMENTS. PREPARATION OF SHOP DRAWINGS FOR STRUCTURAL ELEMENTS WILL REQUIRE
		INFORMATION (I.E. DIMENSIONS, ETC.) FOUND IN THE ARCHITECTURAL, STRUCTURAL, AND OTHER CONSULTANTS DRAWINGS.
5	5.	THE CONTRACTOR SHALL VERIFY ALL CONDITIONS AND DIMENSIONS AT THE SITE. IF ACTUAL
		CONDITIONS DIFFER FROM THOSE SHOWN ON CONTRACT DOCUMENTS, CONTRACTOR SHALL NOTIFY ARCHITECT PRIOR TO FABRICATION OR CONSTRUCTION OF ANY AFFECTED ELEMENTS.
6	3 .	THE CONTRACTOR SHALL COORDINATE AND VERIFY ALL LOCATIONS AND SIZES OF MECHANICAL EQUIPMENT OR OTHER EQUIPMENT BEFORE FABRICATING AND ERECTING STRUCTURAL ELEMENTS.
		SIZES AND LOCATIONS THAT DIFFER FROM THOSE SHOWN ON THE CONTRACT DOCUMENTS SHALL BE
7	7 .	REPORTED TO THE ARCHITECT. THE CONTRACTOR SHALL SUBMIT A WRITTEN REQUEST TO THE ARCHITECT FOR ARCHITECT AND/OR
		ENGINEER APPROVAL BEFORE PROCEEDING WITH ANY CHANGES, MODIFICATIONS, OR SUBSTITUTIONS.
8	3.	OBSERVATION VISITS TO THE SITE BY ARW ENGINEERS FIELD REPRESENTATIVES SHALL NEITHER BE CONSTRUED AS INSPECTION NOR APPROVAL OF CONSTRUCTION.
ç).	DURING AND AFTER CONSTRUCTION, BUILDER AND/OR OWNER SHALL KEEP LOADS ON STRUCTURE WITHIN THE LIMITS OF DESIGN LOADS AS NOTED IN THESE DOCUMENTS.
1	0.	TYPICAL OR SIMILAR DETAILS AND SECTIONS SHALL APPLY WHERE SPECIFIC DETAILS ARE NOT
		SHOWN. TYPICAL OR SIMILAR DETAILS REFER TO THE CONDITION ADDRESSED AND ARE NOT NECESSARILY DETAILS LABELED "TYPICAL" OR "SIMILAR" IN THE PLANS AND DOCUMENTS.
1	1.	DRAWINGS AND DETAILS HAVE BEEN PREPARED WITH THE INTENT TO VISUALLY REPRESENT INFORMATION PROVIDED IN SCALED FORM; HOWEVER CONTRACTOR/SUPPLIERS SHOULD NOT SCALE
		PLANS OR DETAILS FOR DIMENSIONAL INFORMATION.
1	2.	THE CONTRACTOR SHALL PROVIDE ADEQUATE TEMPORARY SHORING AND BRACING FOR ALL STRUCTURAL ELEMENTS UNTIL THE ENTIRE STRUCTURAL SYSTEM IS COMPLETED. DESIGN OF ALL
1	3.	SHORING AND BRACING IS BY OTHERS AT NO ADDITIONAL COST TO THE OWNER. ENGINEER SHALL NOT BE RESPONSIBLE FOR ACTIVITIES UNDER CONTROL OF THE CONTRACTOR SUCH
		AS CONSTRUCTION SITE SAFETY, MEANS, METHODS AND SEQUENCING OF CONSTRUCTION. ENGINEER SHALL NOT BE RESPONSIBLE FOR FABRICATION, ERECTION AND CONSTRUCTION REQUIREMENTS AS
		PRESCRIBED BY OSHA OR OTHER REGULATORY AGENCIES REGARDLESS OF INDICATIONS IN THESE
1	4.	DOCUMENTS. NOTICE OF COPYRIGHT: THESE STRUCTURAL DRAWINGS ARE HEREBY COPYRIGHTED BY ARW
		ENGINEERS, ALL RIGHTS RESERVED. THESE DOCUMENTS DEFINE A STRUCTURE AND ARE INSTRUMENTS OF SERVICE, FOR ONE USE ONLY. REPRODUCTION AND DISTRIBUTION OF THESE
		DRAWINGS IS ONLY ALLOWED AS REQUIRED FOR REGULATORY AGENCIES AND FOR CONVEYANCE OF INFORMATION TO PARTIES INVOLVED IN THE CONSTRUCTION OF THIS PROJECT. THESE DOCUMENTS
		SHALL NOT BE REPRODUCED OR COPIED, IN PART OR WHOLE BY ANY PARTY FOR USE IN
1	5.	PREPARATION OF SHOP DRAWINGS OR OTHER SUBMITTALS. WHERE THE WORD "SHALL" OCCURS IN THESE DRAWINGS AND ANY ACCOMPANYING SPECIFICATIONS,
		IT IS CONSIDERED A MANDATORY OBLIGATION AND SYNONYMOUS WITH THE PHRASE "HAS DUTY TO".
	ST/	ATEMENT OF SPECIAL INSPECTIONS AND SPECIAL INSPECTIONS
1	۱.	SPECIAL INSPECTIONS AND TESTING ARE TO BE PROVIDED AS REQUIRED BY IBC SECTIONS 1704
		THROUGH 1705 AND OTHER APPLICABLE SECTIONS OF THE IBC. THE TYPE AND FREQUENCY OF TESTING AND SPECIAL INSPECTIONS SHALL BE AS NOTED IN THE SPECIAL INSPECTION SCHEDULE, JOB
		SPECIFICATIONS, AND ACCORDANCE WITH IBC SECTION 110 AND CHAPTER 17. CONTRACTOR SHALL COORDINATE AND COOPERATE WITH REQUIRED INSPECTIONS.
2	<u>2</u> .	ALL TESTING AND SPECIAL INSPECTION SHALL BE PROVIDED BY A QUALIFIED INDEPENDENT SPECIAL INSPECTION AGENCY IN ACCORDANCE WITH IBC 1704 AND AS OUTLINED IN THE JOB SPECIFICATIONS.
		REPORTS OF FINDINGS OR DISCREPANCIES SHALL BE NOTED AND FORWARDED TO THE CONTRACTOR,
3	3.	ARCHITECT, ENGINEERS, AND BUILDING OFFICIAL IN A TIMELY MANNER. STRUCTURAL OBSERVATION VISITS SHALL BE PERFORMED BY A REPRESENTATIVE FROM ARW
		ENGINEERS IN ACCORDANCE WITH THE CONTRACT AS NEEDED TO OBSERVE THE CONSTRUCTION OF CRITICAL BUILDING ELEMENTS (I.E. FOOTINGS, BRACED FRAMES, MOMENT FRAMES, DRAG STRUTS AND
		THEIR CONNECTIONS, COLLECTORS, AND ROOF AND FLOOR DIAPHRAGMS). STRUCTURAL OBSERVATION REPORTS FOR EACH VISIT SHALL BE SENT DIRECTLY TO THE ARCHITECT FOR
		DISTRIBUTION TO THE CONTRACTOR AND BUILDING OFFICIAL. STRUCTURAL OBSERVATION VISITS
		SHALL NEITHER BE CONSTRUED AS SPECIAL INSPECTION NOR APPROVAL OF COMPLETED CONSTRUCTION.
4	ŀ.	IN ACCORDANCE WITH IBC 1704.4, THE CONTRACTOR SHALL SUBMIT A WRITTEN CONTRACTOR'S STATEMENT OF RESPONSIBILITY TO THE BUILDING OFFICIAL AND OWNER. THE STATEMENT SHALL BE
		SUBMITTED PRIOR TO THE CONSTRUCTION OF ANY SEISMIC/WIND-FORCE-RESISTING SYSTEM, DESIGNATED SEISMIC/WIND SYSTEM, OR COMPONENT IDENTIFIED IN THESE DOCUMENTS WITH A
		CIRCLE "L".
E	BAS	SIS OF DESIGN
1	۱.	GOVERNING BUILDING CODE : INTERNATIONAL BUILDING CODE (IBC) 2018
		RISK CATEGORY : III SEISMIC DESIGN :
2		a. SEISMIC IMPORTANCE FACTOR, IE: 1.25
		b. MAPPED SPECTRAL RESPONSE ACCELERATIONS : $S_S = 1.402$, $S_1 = 0.516$ c. SPECTRAL RESPONSE COEFFICIENTS : $S_{DS} = 1.122$, $S_{D1} = 0.612$
		 d. SEISMIC DESIGN CATEGORY : D e. ANALYSIS PROCEDURE : PER ASCE 7-16 SEC. 12.11 & 13.3
,	\ N 14	
1	۱.	ALL ANCHOR BOLTS SHALL HAVE ASTM A-563 HEAVY HEX NUT AND ASTM F-436 WASHERS AT STANDARD OR OVERSIZED HOLES PER AISC SPECIFICATION TABLE J3.3. WHERE HOLE SIZES DO NOT
		COMPLY WITH THE LIMITATIONS FOR OVERSIZED HOLES THE STRUCTURAL ENGINEER SHALL BE NOTIFIED TO DETERMINE STEEL PLATE WASHER REQUIREMENTS. ANCHOR BOLTS SHALL COMPLY
		WITH THE FOLLOWING :
		 ASTM F1554 GRADE 36 HEADED BOLTS. (ASTM A36 THREADED ROD MAY BE USED WITH DOUBLE NUT AND WASHER.)
	`	EMBEDDED BOLTS IN MASONRY SHALL BE (UNLESS NOTED OTHERWISE) ASTM A-307 GRADE HEADED

- 2. EMBEDDED BOLTS IN MASONRY SHALL BE (UNLESS NOTED OTHERWISE) ASTM A-307 GRADE HEADED BOLTS.
- 3. SEE TYPICAL ANCHOR BOLT DETAIL FOR DEFINITIONS OF EMBEDMENT LENGTH, ETC.
- 4. FURNISH TEMPLATES AND OTHER DEVICES AS NECESSARY FOR PRESETTING ALL BOLTS PRIOR TO PLACING CONCRETE AND/OR GROUT. 5. IF THREADED RODS ARE USED AS PERMITTED ABOVE, THEY SHALL BE CLEAR OF SOIL AND DIRT.
- 3. WHERE REQUIRED FOR ERECTION, HOLES LARGER THAN OVERSIZED MAY BE PERMITTED WITH THE USE OF STEEL PLATE WASHERS AT THE DISCRETION OF THE STRUCTURAL ENGINEER.

- E. ADHESIVE/MECHANICAL ANCHORS
- APPROVAL OF THE ENGINEER.
- INTENT
- REACHED DESIGN STRENGTH.
- THESE DOCUMENTS.
- SATURATED, OR WATER-FILLED HOLES.
- INSTRUCTIONS (MPII) RELATIVE TO SUBSTRATE TEMPERATURE. 10. INSTALLATION OF ADHESIVE ANCHORS HORIZONTALLY OR UPWARDLY INCLINED TO SUPPORT SUSTAINED TENSION LOADS SHALL BE PERFORMED BY PERSONNEL CERTIFIED BY AN APPLICABLE CERTIFICATION PROGRAM. CERTIFICATION SHALL INCLUDE WRITTEN AND PERFORMANCE TESTS IN ACCORDANCE WITH THE ACI/CRSI ADHESIVE ANCHOR INSTALLER CERTIFICATION PROGRAM, OR EQUIVALENT IN ACCORDANCE WITH ACI 318-11 D.9.2.2. PROOF OF CURRENT CERTIFICATION SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PRIOR TO INSTALLATION. CONTINUOUS SPECIAL INSPECTION SHALL BE PROVIDED FOR THESE ANCHORS.
- a. HILTI HIT-RE 500V3 (ESR-3814), OR HILTI HIT-HY 200-A (ESR-3187).
- c. DEWALT PURE 110+ (ESR-3298), OR AC200+ GOLD (ESR-4027-COLD WEATHER). a. HILTI HIT-HY 270 (ESR-4143).
- b. SIMPSON SET-XP (ER-0265), OR AT-XP (ER-0281), DEWALT AC100+ GOLD (ESR-3200). 13. UNLESS NOTED OTHER WISE, ALL MECHANICAL ANCHORS INTO CONCRETE SHALL BE: a. HILTI KWIK BOLT-TZ2 (ESR-4266).
- b. SIMPSON STRONG-BOLT 2 (ESR-3037).
- a. HILTI KWIK BOLT-TZ2 (ESR-4561). b. SIMPSON STRONG BOLT 2 WEDGE ANCHOR (ER-0240). c. DEWALT SCREWBOLT+ (ESR-4042).
- a. SIMPSON TITEN HD (ESR-2713). b. DEWALT SCREWBOLT+ (ESR-3889). . HILTI KWIK HUS-EZ (ESR-3027).
- a. SIMPSON TITEN HD (ESR-1056). b. DEWALT SCREWBOLT+ (ESR-1678).
- c. HILTI KWIK HUS EZ (ESR-3056).
- RECORD OR THE SPECIAL INSPECTOR.
- ENGINEER WILL DETERMINE A NEW LOCATION.
- F. STRUCTURAL STEEL
 - OF THE FOLLOWING: "SUPPLEMENTS" AS REQUIRED BY BUILDING CODE.
 - FOLLOWING SECTIONS: 4.4, 4.4.1, AND 4.4.2.

 - CONFLICT WITH AISC).
 - ANSI/AISC 341-16 "SEISMIC PROVISIONS FOR STRUCTURAL STEEL BUILDINGS". AWS D1.8. "STRUCTURAL WELDING CODE - SEISMIC".
- 2. STRUCTURAL STEEL SHALL COMPLY WITH THE FOLLOWING: a. WIDE FLANGE SHAPES AND WT SHAPES - ASTM A992 b. OTHER SHAPES AND PLATES - ASTM A-36 (UNO)
- SHAPES) e. THREADED ROD - ASTM A-449.
- CHANGE IS GIVEN BY THE STRUCTURAL ENGINEER.
- IN ACCORDANCE WITH SECTION 1704.2.5 OF THE IBC. 5. WELDING
- WITH ANSI/AWS D1.1 (LATEST EDITION). DECKS.
- ARE NOT SHOWN, USE THE FOLLOWING:

- 6. BOLTING CONNECTIONS WITH THREADS INCLUDED IN SHEAR PLANE. TIGHTEN BOLTS TO A SNUG TIGHT
- HOLE d. BOLTS SHALL BE CENTERED IN SLOTTED HOLES, UNLESS NOTED OTHERWISE.
- AND STEEL SPECIFIED. 7. METAL DECKING
- LEAST 6 FEET APART IN ANY DIRECTION. 8. FABRICATORS AND SUPPLIERS SHALL COORDINATE PAINT/FINISHES WITH REQUIREMENTS FOR DIRECT
- NATURAL CROWN UP.

G. COLD-FORMED STEEL

3. SUBSTITUTION REQUESTS FOR ALTERNATE PRODUCTS SHALL BE APPROVED IN WRITING BY THE STRUCTURAL ENGINEER OF RECORD PRIOR TO USE. SUBSTITUTION REQUESTS SHALL INCLUDE AN ICC ESR OR IAPMO REPORT AND SUPPORTING CALCULATIONS INDICATING COMPLIANCE WITH DESIGN

4. ALL ADHESIVE/MECHANICAL ANCHORS SHALL BE INSTALLED, INCLUDING HOLE DRILLING AND PREPARATION, IN ACCORDANCE WITH AN APPROVED INDEPENDENT EVALUATION REPORT (ICC-ES, IAPMO, OR APPROVED EQUAL), AS INDICATED BELOW, AND IN ACCORDANCE WITH ALL MANUFACTURER'S PRINTED INSTALLATION INSTRUCTIONS (MPII).

5. INSTALLERS SHALL BE, AT A MINIMUM, TRAINED FOR THE SPECIFIC APPLICATION INSTALLATION TECHNIQUE FOR THE SPECIFIC PRODUCT BY THE PRODUCT MANUFACTURERS FIELD EMPLOYEE OR SHALL POSSESS A TRAINING CARD OBTAINED BY THE MANUFACTURERS ONLINE TRAINING PROGRAM 6. ADHESIVE ANCHORS SHALL BE INSTALLED IN CONCRETE HAVING A MINIMUM AGE OF 21 DAYS AT TIME OF ANCHOR INSTALLATION. ADHESIVE ANCHORS SHALL NOT BE FULLY LOADED UNTIL CONCRETE HAS

7. ADHESIVE ANCHORS SHALL CONSIST OF REINFORCING BAR OR THREADED RODS AS INDICATED IN

8. UNLESS APPROVED BY THE ENGINEER OF RECORD, CONCRETE AND DRILLED ANCHOR HOLES SHALL BE DRY AND FREE OF WATER FOR 14 DAYS PRIOR TO ADHESIVE INSTALLATION. CONTACT THE ENGINEER OF RECORD FOR GUIDANCE IF THE CONTRACTOR CHOOSES TO INSTALL IN DAMP, WATER-

9. CONCRETE TEMPERATURE AT THE TIME OF INSTALLATION SHALL BE MONITORED BY THE CONTRACTOR. CONTRACTOR SHALL COMPLY WITH ALL MANUFACTURER'S PRINTED INSTALLATION

11. UNLESS NOTED OTHERWISE, ALL ADHESIVE ANCHORS INTO CONCRETE SHALL BE:

b. SIMPSON SET-3G (ESR-4057), OR AT-XP (ER-0263).

12. UNLESS NOTED OTHERWISE, ALL ADHESIVE ANCHORS INTO GROUTED MASONRY (CMU) SHALL BE:

14. UNLESS NOTED OTHERWISE, ALL MECHANICAL ANCHORS INTO GROUTED MASONRY (CMU) SHALL BE:

15. UNLESS NOTED OTHERWISE, ALL SCREW ANCHORS INTO CONCRETE SHALL BE:

16. UNLESS NOTED OTHERWISE, ALL SCREW ANCHORS INTO GROUTED MASONRY (CMU) SHALL BE:

17. ALL MASONRY CELLS WITHIN 8" OF THE ANCHOR SHALL BE SOLID GROUTED.

- 18. THE TESTING LABORATORY WILL PERFORM VISUAL INSPECTION OF ANCHORS AND DOWELS AS SPECIFIED IN THE SPECIAL INSPECTION SCHEDULE AND THE APPROVED INDEPENDENT EVALUATION REPORT. TENSION TESTING CAN BE REQUIRED AT THE DIRECTION OF THE STRUCTURAL ENGINEER OF
- 19. IF REINFORCEMENT IS ENCOUNTERED DURING DRILLING, ABANDON THAT HOLE AND SHIFT THE ANCHOR LOCATION TO AVOID THE REINFORCEMENT. PROVIDE A MINIMUM SPACE OF (2) ANCHOR HOLE DIAMETERS OR 2 INCHES, WHICH EVER IS LARGER, OF SOUND CONCRETE/MASONRY BETWEEN THE ANCHOR AND THE ABANDONED HOLE. FILL THE ABANDONED HOLE WITH NON-SHRINK GROUT OR AN APPROVED ANCHORING ADHESIVE. AT CONTRACTORS OPTION, LOCATE EXISTING REINFORCEMENT
- PRIOR TO DRILLING/CORING. IF THE ANCHOR OR DOWEL CANNOT BE SHIFTED AS NOTED ABOVE, THE 20. LOCATE REINFORCEMENT AND CONFIRM FINAL ANCHOR LOCATIONS PRIOR TO FABRICATING PLATES, MEMBERS, OR OTHER STEEL ASSEMBLIES ATTACHED WITH MECHANICAL ANCHORS.

1. STRUCTURAL STEEL SHALL BE FABRICATED AND ERECTED IN ACCORDANCE WITH THE LATEST EDITION a. ANSI/AISC 360-16 "SPECIFICATION FOR STRUCTURAL STEEL BUILDINGS", WITH "COMMENTARY" AND

b. AISC 303-16 "CODE OF STANDARD PRACTICE FOR STEEL BUILDINGS AND BRIDGES" EXCLUDING THE

c. AISI "SPECIFICATIONS FOR THE DESIGN OF COLD-FORMED STEEL STRUCTURAL MEMBERS".

d. AISC "SPECIFICATION FOR STRUCTURAL JOINTS USING HIGH STRENGTH BOLTS". e. AWS D1.1 AND 1.3, "STRUCTURAL WELDING CODE" (EXCEPT SPECIFIC ITEMS DO NOT APPLY IF THEY

HOLLOW STRUCTURAL SECTIONS (HSS) - ASTM A-500, GRADE C FOR SQUARE, RECTANGULAR AND ROUND SHAPES (FY = 50 KSI FOR SQUARE AND RECTANGULAR SHAPES AND 46 KSI FOR ROUND

d. DEFORMED BAR ANCHORS (DBA) - ASTM A-496, WELDED IN ACCORDANCE WITH AWS D1.1

NON-SHRINK GROUT - ASTM C110. NON-SHRINK GROUT SHALL BE PRE-PACKAGED, NON-METALLIC, WITH A 28-DAY COMPRESSIVE STRENGTH OF 6,000 PSI.

3. CONNECTIONS SHALL COMPLY WITH THE STRUCTURAL DRAWINGS UNLESS WRITTEN APPROVAL TO 4. ALL SHOP FABRICATIONS SHALL BE PERFORMED BY AN APPROVED FABRICATOR IN ACCORDANCE WITH SECTIONS 1702 AND 1704 OF THE IBC OR WITH SHOP INSPECTION BY AN INDEPENDENT AGENCY

a. ALL WELDING AND CUTTING SHALL BE PERFORMED BY AWS QUALIFIED WELDERS IN ACCORDANCE

b. USE E-70XX ELECTRODES UNLESS NOTED OTHERWISE. E-60XX MAY BE USED FOR WELDING STEEL c. ALL INTERSECTING STEEL SHAPES WHICH ARE NOT CONNECTED WITH BOLTS SHALL BE WELDED

TOGETHER WITH A FILLET WELD ALL AROUND UNLESS NOTED OTHERWISE. WHERE WELD SIZES 1. WHERE THE THICKNESS OF THE CONNECTED PARTS IS EQUAL TO OR THICKER THAN 1/4". WELD

SIZE SHALL BE 1/16" LESS THAN THE THICKNESS OF THE THINNEST PART. 2. WHERE ANY OF THE CONNECTED PARTS IS LESS THAN 1/4" THICK, WELD SIZE SHALL BE THE SAME AS THE THICKNESS OF THE THINNEST PART. d. WHEREVER POSSIBLE, WELDS SHALL BE SHOP WELDS. SPECIAL CONSIDERATIONS, SUCH AS ITEMS WHICH MAY NEED ADJUSTMENT AT THE SITE, REQUIRE THAT SOME WELDS BE FIELD WELDS.

WHERE QUESTIONS OR DISCREPANCIES OCCUR THE CONTRACTOR SHALL COORDINATE THE WORK BETWEEN THE SHOP FABRICATOR AND THE STEEL ERECTOR.

a. UNLESS NOTED OTHERWISE, ALL STRUCTURAL STEEL TO STEEL CONNECTIONS SHALL USE HIGH STRENGTH BOLTS CONFORMING TO ASTM F3125 GR. A325. b. UNLESS NOTED OTHERWISE, ALL BOLTING IS CLASSIFIED AS NON-SLIP CRITICAL BEARING TYPE

CONDITION, WITH ALL PLIES OF THE JOINT IN FIRM CONTACT. c. WHERE OVERSIZED OR SLOTTED HOLES OCCUR IN THE OUTER PLY, AN ASTM F436 WASHER OR

5/16" THICK COMMON PLATE WASHER SHALL BE USED AS REQUIRED TO COMPLETELY COVER THE

e. WHERE A STEEL BEAM TO BEAM CONNECTION IS NOT SHOWN, PROVIDE AN AISC STANDARD FRAMED CONNECTION SIZED FOR 1/2 OF THE TOTAL LOAD CAPACITY OF THE BEAM FOR THE SPAN

a. BUILDING ELEMENTS MAY BE SUPPORTED BY HANGING DIRECTLY FROM METAL DECKING, PROVIDED THAT THE TOTAL WEIGHT PER CONNECTION IS LESS THAN 50 LBS AND THAT THE ATTACHMENT TO THE DECKING IS DISTRIBUTED ACROSS AT LEAST TWO RIBS AND SPACED AT

APPLIED INSULATION, FIREPROOFING, ETC. AS NOTED IN THE PROJECT SPECIFICATIONS. 9. UNLESS NOTED OTHERWISE, ALL HORIZONTAL FRAMING MEMBERS SHALL BE ERECTED WITH THE

10. UNLESS OTHERWISE SHOWN OR DETAILED IN THE PLANS, ALL STEEL COLUMNS, BEAMS, BRACES, STRUTS, ETC. SHALL BE CONTINUOUS BETWEEN CONNECTIONS OR SUPPORTS. SPLICES IN MEMBERS SHALL NOT BE PERMITTED WITHOUT WRITTEN APPROVAL BY THE ENGINEER OF RECORD.

1. LIGHT GAUGE STEEL FRAMING a. STEEL FRAMING SIZE DESIGNATORS USED IN THE DRAWINGS FOLLOW THE CONVENTION ESTABLISHED BY THE STEEL STUD MANUFACTURERS' ASSOCIATION (SSMA) AND THE NORTH

AMERICAN STEEL FRAMING ALLIANCE (NASFA). FRAMING MEMBERS PROVIDED SHALL MEET OR EXCEED ALL SSMA AND NASFA STANDARDS AND DESIGN PROPERTIES. b. ALL LOAD BEARING STUDS (AND/OR) JOIST FRAMING MEMBERS ALONG WITH ALL RUNNERS, BRIDGING, AND END-TRACKS SHALL BE OF THE DESIGNATION SHOWN ON THE PLANS. ALL OF THE

ABOVE ELEMENTS SHALL BE FORMED FROM STEEL MEETING REQUIREMENTS OF ASTM A1011/A1011M-04. ALL COMPONENTS SHALL BE GALVANIZED. ALL COMPONENTS SHALL HAVE THE

33,000 PSI

50.000 PSI

OMPONENT	BASE METAL THICKNESS
TUDS, JOISTS & TRACKS	33 & 43 MIL
	54, 68 & 97 MIL
	22 12 51 8 69 MII

33.000 PS END CLOSURES & BRIDGING 33, 43, 54 & 68 MIL FOLLOW ALL MANUFACTURERS' RECOMMENDATIONS FOR THE USE OF THESE PRODUCTS. d. UNLESS NOTED OTHERWISE, ALL WELDED CONNECTIONS SHALL BE IN ACCORDANCE WITH AWS D1.3 AND THE STRUCTURAL DETAILS. ALL WELDS SHALL BE COMPLETED USING E60XX ELECTRODES.

CONNECTIONS, FASTENERS a. ALL SCREWS SHALL HAVE THE FOLLOWING MINIMUM PROPERTIES

SCREW SIZE SHANK DIAMETER HEAD DIAMETER

		ILAD
NO. 6	0.138"	0.272"
NO. 8	0.164"	0.272"
NO. 10	0.190"	0.340"
NO. 12	0.216"	0.340"

- b. UNLESS NOTED OTHERWISE, ALL FRAMING ANCHORS, CLIPS, HOLD DOWNS, STRAPS, ETC. TO BE PROVIDED BY THE STEEL NETWORK OR APPROVED EQUAL. c. UNLESS NOTED OTHERWISE, ALL WALL BOTTOM TRACKS TO BE ANCHORED TO THE EXISTING
- CONCRETE SLAB WITH HILTI KWIK HUS-EZ 1/4"X2-1/2" EMBEDMENT ANCHOR BOLTS @ 16"O.C. 3. UNLESS NOTED OTHERWISE, ALL STEEL STUD WALLS SHALL BE CONTINUOUS BETWEEN TOP AND
- BOTTOM TRACKS WITH NO SPLICES. 4. UNLESS NOTED OTHERWISE, ALL STEEL STUD JOISTS AND BOX HEADER COMPONENTS SHALL BE
- CONTINUOUS WITH NO SPLICES BETWEEN BEARING SUPPORTS. ALL TOP AND BOTTOM TRACKS OF STUD WALLS AND BOX HEADERS SHALL BE CONTINUOUS. WHERE
- LONG TRACKS ARE NOT AVAILABLE, TRACKS MAY BE WELDED TOGETHER PER NOTE 1D OF THESE NOTES, ON ALL SIDES, OR TRACKS MAY BE SPLICED PER DETAIL 8/S202.
- 6. SEE TYPICAL DETAIL FOR REINFORCEMENT OF KNOCK OUT HOLES AT BEARING AND POINT LOAD LOCATIONS ON STEEL JOISTS AND BOX HEADERS.
- ALL WALLS, WHERE NOT NOTED OTHERWISE, SHALL BE SSW-1 (REFER TO WALL SCHEDULE). 8. TYPICAL HEADERS, WHERE NOT OTHERWISE INDICATED, SHALL BE SSH-1 (REFER TO HEADER
- SCHEDULE). 9. TYPICAL JAMB STUDS, WHERE NOT OTHERWISE INDICATED, SHALL BE SSJ-1 (REFER TO JAMB
- SCHEDULE). 10. ALL INTERIOR, NON-BEARING, STEEL STUD WALLS THAT EXTEND ABOVE THE CEILING BUT DO NOT
- ATTACH TO THE FLOOR OR ROOF DIAPHRAGM (ABOVE) SHALL BE ATTACHED TO THE STRUCTURE ABOVE PER DETAIL 6/S202. 11. PREFABRICATED SYSTEMS: SUBMIT COMPLETE SHOP DRAWINGS AND CALCULATIONS OF ALL
- ELEMENTS FOR REVIEW. SUBMITTALS SHALL BEAR THE STAMP OF A PROFESSIONAL ENGINEER LICENSED IN THE STATE IN WHICH THE PROJECT OCCURS.

H. MASONRY

- 1. ALL GROUT (SITE MIXED OR PRE-MIXED) SHALL CONFORM TO ASTM C-476 OR SECTION 2.2A OF TMS 602-16. GROUT SHALL BE PLACED WITH SUFFICIENT WATER FOR POURING WITHOUT SEGREGATION. DO NOT USE MORTAR FOR GROUT. MECHANICALLY VIBRATE ALL GROUT.
- 2. GROUT STOPS SHALL BE AN APPROVED PRODUCT DESIGNED AND MANUFACTURED FOR USE AS A GROUT STOP. GROUT STOP SUBMITTALS SHALL BE SUBMITTED TO THE ARCHITECT AND ENGINEER FOR REVIEW. OTHER GROUT STOP MATERIALS SUCH AS ASPHALT IMPREGNATED MATERIALS ARE NOT PERMITTED.
- 3. MORTAR SHALL BE TYPE S AND SHALL CONFORM TO ASTM C 270. 4. ALL MASONRY WORK SHALL CONFORM TO CHAPTER 21 OF THE IBC.
- 5. ALL BLOCK CELLS CONTAINING ANCHORS SHALL BE GROUTED SOLID.

I. EXISTING BUILDING NOTES

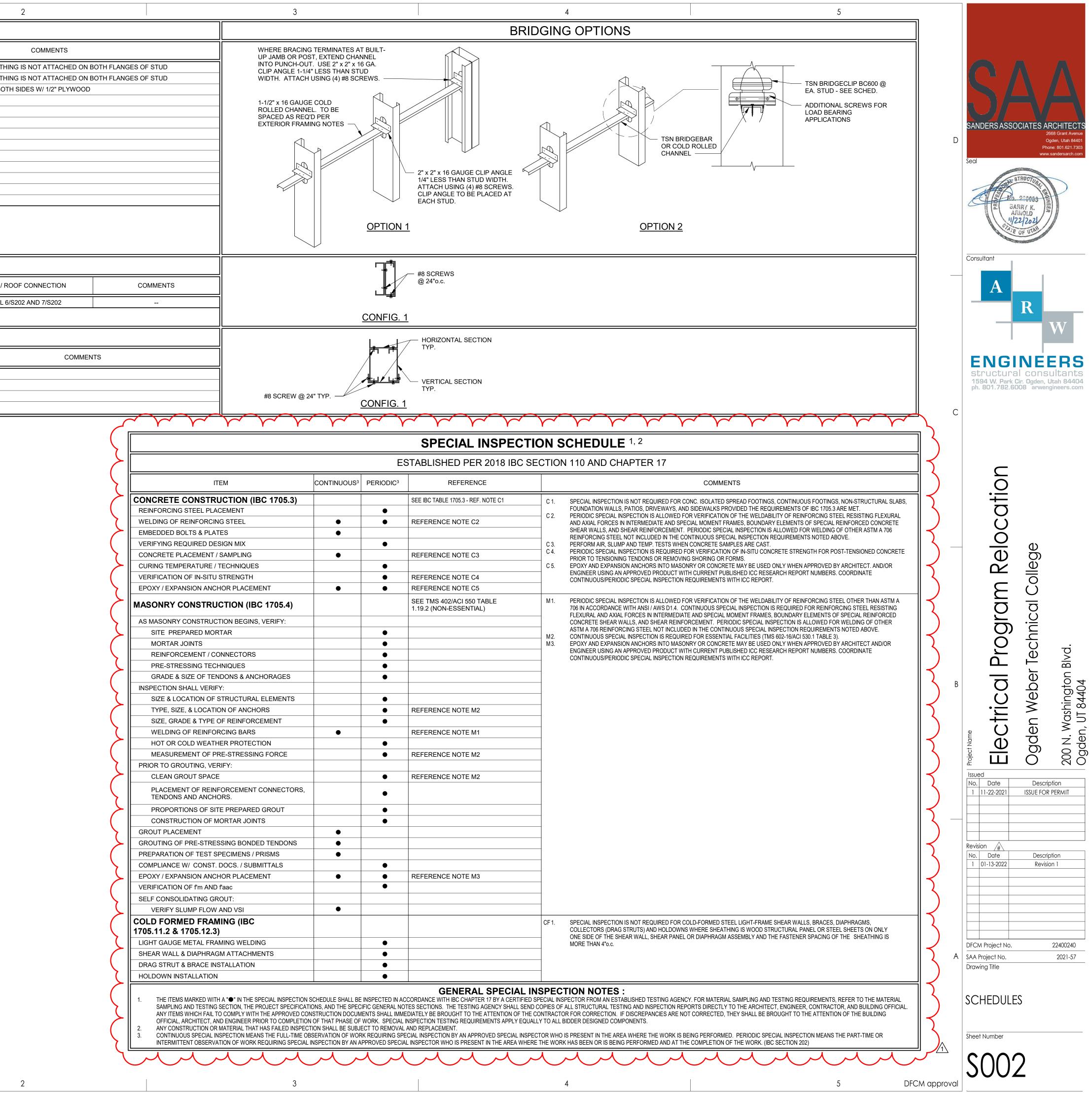
- ARW ENGINEERS EXPRESSLY DISCLAIMS RESPONSIBILITY FOR ANY PORTION OF THE EXISTING BUILDING NOT SPECIFICALLY ADDRESSED IN THESE DRAWINGS. 2. DRAWINGS AND DETAILS HAVE BEEN PREPARED TO REFLECT THE EXISTING CONDITIONS AND
- CONFIGURATIONS OF STRUCTURAL ELEMENTS. HOWEVER, THE CONTRACTOR IS ULTIMATELY RESPONSIBLE FOR VERIFYING ALL EXISTING CONDITIONS AND ALERTING THE ENGINEER OF ANY
- DISCREPANCIES FOUND PRIOR TO FABRICATING OR INSTALLING STRUCTURAL ELEMENTS. 3. THE CONTRACTOR IS RESPONSIBLE FOR MAKING SURE THAT THE BUILDING AND ELEMENTS WITHIN THE BUILDING REMAIN STABLE UNTIL CONSTRUCTION IS COMPLETE. AT NO ADDITIONAL COST TO THE OWNER, THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING SHORING OR OTHER TEMPORARY SUPPORT OF STRUCTURAL MEMBERS UNTIL THE FINAL CONFIGURATION HAS BEEN COMPLETED.

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Structural Sheet Index			
SHEET NUMBER	SHEET NAME		
S001	STRUCTURAL NOTES		
S002	SCHEDULES		
S101	FRAMING PLAN		
S201	DETAILS		
S202	DETAILS		

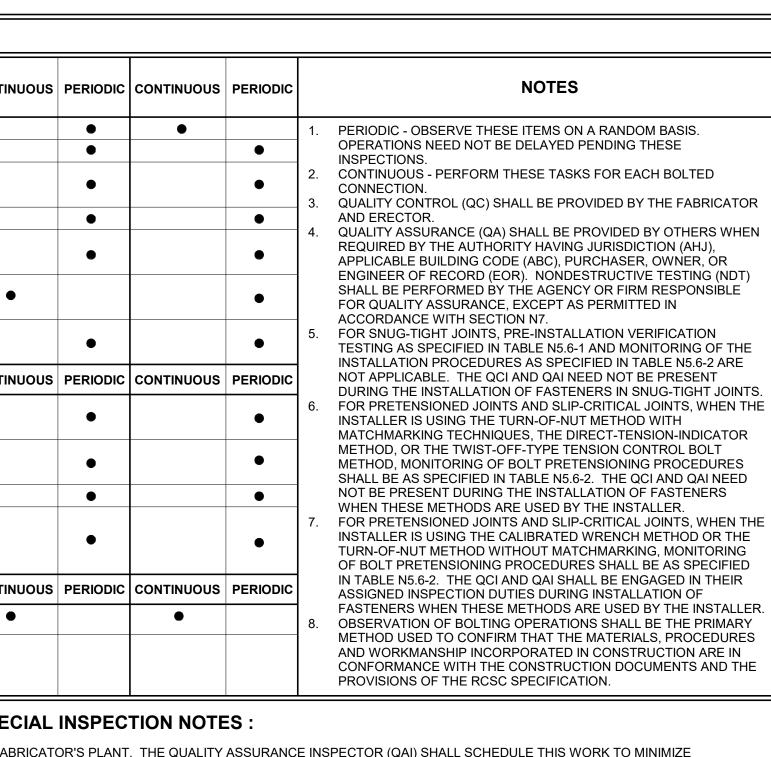
				WALL SC	HEDULE	
MARK	STUD	SPACING	TOP TRACK	BOTTOM TRACK		
SSW-1	600S162-54	16"o.c.	600T350-54	600T125-54	BRIDGING @ 4'-0"o.	c. WHERE SHEAT
SSW-2	600S162-68	16"o.c.	600T350-54	600T125-54	BRIDGING @ 4'-0"o.	c. WHERE SHEAT
SSW-2	600S162-33	16"o.c.	600T125-54	600T125-54		SHEATH B
2. ATTACH BOTT 3. ATTACH HEAD	SS NOTED OTHERWISE. OM TRACK TO SLAB PER OF WALL PER DETAILS 5 K TO STUDS W/ (1) #8 TEP	/S202 & 6/S202.				
		1		IAMB STUD	SCHEDULE	
MARK	MAX. OPENING	# OF JAMB STUDS	CONFIGURATION	CONCRETE	CONNECTION	FLOOR /
SSJ-1	8'-0"	(2)	1	DETA	IL 4/S202	DETAIL
				HEADER S	CHEDULE	
MARK	MAX. OPENING	VERT. SECTIONS	HORIZ. SECTIONS	CONFIGURATION	HEADER CONNECTION	
MARK SSH-1	MAX. OPENING 8'-0"	VERT. SECTIONS 600S162-43	HORIZ. SECTIONS 600T125-43	CONFIGURATION	SEE DETAIL 1/S202	





WELDER QUALIFICATION RECORDS AND CONTINUITY RECORDS WELDING PROCEDURE SPECIFICATIONS (WPSs) AVAILABLE MANUFACTURER CERTIFICATIONS FOR WELDING CONSUMABLES AVAILABLE MATERIAL IDENTIFICATION (TYPE / GRADE) WELDER IDENTIFICATION SYSTEM ¹ FIT-UP OF GROOVE WELDS (INCLUDING JOINT GEOMETRY) * JOINT PREPARATION * DIMENSIONS (ALIGNMENT, ROOT OPENING, ROOT FACE, BEVEL) * CLEANLINESS (CONDITION OF STEEL SURFACES) * TACKING (TACK WELD QUALITY AND LOCATION) * BACKING TYPE AND FIT (IF APPLICABLE) FIT-UP OF CJP GROOVE WELDS OFHSS T-, Y-, AND K-JOINTS	CONTINUOUS PERIODIC • • • • • • • • • • • • • • • • • • • • • • • • • •	CONTINUOUS PERIODIC	MANUFACTURER'S CERTIFICATIONS AVAILABLE FOR FASTENER MATERI
MANUFACTURER CERTIFICATIONS FOR WELDING CONSUMABLES AVAILABLE MATERIAL IDENTIFICATION (TYPE / GRADE) WELDER IDENTIFICATION SYSTEM ¹ FIT-UP OF GROOVE WELDS (INCLUDING JOINT GEOMETRY) * JOINT PREPARATION * DIMENSIONS (ALIGNMENT, ROOT OPENING, ROOT FACE, BEVEL) * CLEANLINESS (CONDITION OF STEEL SURFACES) * TACKING (TACK WELD QUALITY AND LOCATION) * BACKING TYPE AND FIT (IF APPLICABLE)			
MATERIAL IDENTIFICATION (TYPE / GRADE) WELDER IDENTIFICATION SYSTEM ¹ FIT-UP OF GROOVE WELDS (INCLUDING JOINT GEOMETRY) * JOINT PREPARATION * DIMENSIONS (ALIGNMENT, ROOT OPENING, ROOT FACE, BEVEL) * CLEANLINESS (CONDITION OF STEEL SURFACES) * TACKING (TACK WELD QUALITY AND LOCATION) * BACKING TYPE AND FIT (IF APPLICABLE)		• • • • • • • • • • • • • • • • • • •	FASTENERS MARKED IN ACCORDANCE WITH ASTM REQUIREMENTS
WELDER IDENTIFICATION SYSTEM ¹ FIT-UP OF GROOVE WELDS (INCLUDING JOINT GEOMETRY) * JOINT PREPARATION * DIMENSIONS (ALIGNMENT, ROOT OPENING, ROOT FACE, BEVEL) * CLEANLINESS (CONDITION OF STEEL SURFACES) * TACKING (TACK WELD QUALITY AND LOCATION) * BACKING TYPE AND FIT (IF APPLICABLE)		•	RIODIC - OBSERVE THESE ITEMS ON A RANDOM BASIS.
WELDER IDENTIFICATION SYSTEM ¹ FIT-UP OF GROOVE WELDS (INCLUDING JOINT GEOMETRY) * JOINT PREPARATION * DIMENSIONS (ALIGNMENT, ROOT OPENING, ROOT FACE, BEVEL) * CLEANLINESS (CONDITION OF STEEL SURFACES) * TACKING (TACK WELD QUALITY AND LOCATION) * BACKING TYPE AND FIT (IF APPLICABLE)		•	ERATIONS NEED NOT BE DELAYED PENDING THESE LENGTH IF THREADS ARE TO BE EXCLUDED FROM SHEAR PLANE)
FIT-UP OF GROOVE WELDS (INCLUDING JOINT GEOMETRY) * JOINT PREPARATION * DIMENSIONS (ALIGNMENT, ROOT OPENING, ROOT FACE, BEVEL) * CLEANLINESS (CONDITION OF STEEL SURFACES) * TACKING (TACK WELD QUALITY AND LOCATION) * BACKING TYPE AND FIT (IF APPLICABLE)			INTINUOUS - PERFORM THESE TASKS FOR EACH WELDED JOINT
 * JOINT PREPARATION * DIMENSIONS (ALIGNMENT, ROOT OPENING, ROOT FACE, BEVEL) * CLEANLINESS (CONDITION OF STEEL SURFACES) * TACKING (TACK WELD QUALITY AND LOCATION) * BACKING TYPE AND FIT (IF APPLICABLE) 			MEMBER.
 * DIMENSIONS (ALIGNMENT, ROOT OPENING, ROOT FACE, BEVEL) * CLEANLINESS (CONDITION OF STEEL SURFACES) * TACKING (TACK WELD QUALITY AND LOCATION) * BACKING TYPE AND FIT (IF APPLICABLE) 	-		D ERECTOR. AND HOLE PREPARATION. IF SPECIFIED, MEET APPLICABLE REQUIREME
* CLEANLINESS (CONDITION OF STEEL SURFACES) * TACKING (TACK WELD QUALITY AND LOCATION) * BACKING TYPE AND FIT (IF APPLICABLE)	-		IALITY ASSURANCE (QA) SHALL BE PROVIDED BY OTHERS WHEN QUIRED BY THE AUTHORITY HAVING JURISDICTION (AHJ), PRE-INSTALLATION VERIFICATION TESTING BY INSTALLATION PERSONNI
* TACKING (TACK WELD QUALITY AND LOCATION) * BACKING TYPE AND FIT (IF APPLICABLE)		•	PLICABLE BUILDING CODE (ABC), PURCHASER, OWNER, OR
* BACKING TYPE AND FIT (IF APPLICABLE)	-		
	-		R QUALITY ASSURANCE, EXCEPT AS PERMITTED IN
			CORDANCE WITH SECTION N6. CAND QA INSPECTORS SHALL BE QUALIFIED IN ACCORDANCE INSPECTION TASKS DURING BOLTING (TABLE N5
WITHOUT BACKING (INCLUDING JOINT GEOMETRY)			TH AISC 360-16 CHAPTER N4. INSPECTION TASKS DURING BOLTING (TABLE NS INDESTRUCTIVE TESTING PERSONNEL SHALL BE QUALIFIED IN CORDANICE WITH AISC 360.16 CHAPTER N4.3
* JOINT PREPARATIONS			CORDANCE WITH AISC 360-16 CHAPTER N4.3. INDESTRUCTIVE TESTING OF WELDED JOINTS SHALL COMPLY
* DIMENSIONS (ALIGNMENT, ROOT OPENING, ROOT FACE, BEVEL)			TH AISC 360-16 CHAPTER N5.5a AND b.
* CLEANLINESS (CONDITION OF STEEL SURFACES)			SERVATION OF WELDING OPERATIONS AND VISUAL INSPECTION I JOINT BROUGHT TO THE SNUG-TIGHT CONDITION PRIOR TO THE PRETE IN-PROCESS AND COMPLETED WELDS SHALL BE THE PRIMARY OPERATION
* TACKING (TACK WELD QUALITY AND LOCATION)			THOD TO CONFIRM THAT THE MATERIALS, PROCEDURES AND
CONFIGURATION AND FINISH OF ACCESS HOLES	•	•	DRKMANSHIP ARE IN CONFORMANCE WITH THE CONSTRUCTION
FIT-UP OF FILLET WELDS			.1 / D1.1M STRUCTURAL WELDING CODE - STEEL FOR
* DIMENSIONS (ALIGNMENT, GAPS AT ROOT)	1		ATICALLY LOADED STRUCTURES SHALL APPLY.
* CLEANLINESS (CONDITION OF STEEL SURFACES)	- ●		QA USING MT OR PT, WHEN THE FLANGE THICKNESS EXCEEDS
* TACKING (TACK WELD QUALITY AND LOCATION)	-		N. (50mm) FOR ROLLED SHAPES, OR WHEN THE WEB THICKNESS III INSPECTION TASKS AFTER BOLTING (TABLE N5)
			CEEDS 2 IN. (50mm) FOR BUILT-UP SHAPES. ANY CRACK SHALL DEEMED UNACCEPTABLE REGARDLESS OF SIZE OR LOCATION. DOCUMENT ACCEPTANCE OR REJECTION OF BOLTED CONNECTIONS
			IEN REQUIRED BY APPENDIX 3, TABLE A-3.1, WELDED JOINTS QUIRING WELD SOUNDNESS TO BE ESTABLISHED BY
¹ THE FABRICATOR OR ERECTOR, AS APPLICABLE, SHALL MAINTAIN A SYSTE JOINT OR MEMBER CAN BE IDENTIFIED. STAMPS, IF USED, SHALL BE THE LO		IU HAS WELDED A	DIOGRAPHICS OR ULTRASONIC INSPECTION SHALL BE TESTED
INSPECTION TASKS DURING WELDING (TABLE N5.4-2)		CONTINUOUS PERIODIC	QA AS PRESCRIBED. REDUCTION IN THE RATE OF UT IS OHIBITED.
CONTROL AND HANDLING OF WELDING CONSUMABLES			DUCTION OF RATE OF ULTRASONIC TESTING - THE RATE OF UT ONLY PERMITTED TO BE REDUCED IF APPROVED BY THE EOR GENE
* PACKAGING			D THE AHJ PER AISC 360-16 CHAPTER N5.5e.
* EXPOSURE CONTROL			R STRUCTURES IN RISK CATEGORY II, WHERE THE INITIAL RATE R UT IS 10%, THE NDT RATE FOR AN INDIVIDUAL WELDER OR 1. QUALITY ASSURANCE (QA) INSPECTION OF FABRICATOR
O WELDING OVER CRACKED TACK WELDS			ELDING OPERATOR SHALL BE INCREASED TO 100% SHOULD THE
		•	JECT RATE, THE NUMBER OF WELDS CONTAINING 3. WHERE A TASK IS NOTED TO BE PERFORMED BY BOTH QC AND Q
			MPLETED, EXCEEDS 5% OF THE WELDS TESTED FOR THE REQUIRED.
* WIND SPEED WITHIN LIMITS	_	•	ELDER OR WELDING OPERATOR. A SAMPLING OF AT LEAST 20 4. THE FABRICATOR'S QCI SHALL INSPECT THE FABRICATED STEEL T
* PRECIPITATION AND TEMPERATURE			MPLETED WELDS FOR A JOB SHALL BE MADE PRIOR TO PLEMENTING SUCH AN INCREASE. WHEN THE REJECT RATE FOR PLEMENTING SUCH AN INCREASE. WHEN THE REJECT RATE FOR
WPS FOLLOWED	_		E WELDER OR WELDING OPERATOR, AFTER A SAMPLING OF AT 5. THE QAI SHALL BE ON THE PREMISES FOR INSPECTION DURING T
* SETTINGS ON WELDING EQUIPMENT	_		TE OF UT SHALL BE RETURNED TO 10%. FOR EVALUATING THE SHALL BE VERIFIED PRIOR TO PLACEMENT OF THE CONCRETE
* TRAVEL SPEED	_		JECT RATE OF CONTINUOUS WELDS OVER 3 FT (1M) IN LENGTH IERE THE EFFECTIVE THROAT IS 1 IN. (25mm) OR LESS, EACH 12 BRACES, STIEFENERS, MEMBER LOCATIONS AND PROPER APPLIC
* SELECTED WELDING MATERIALS	_ ●	•	(300mm) INCREMENT OR FRACTION THEREOF SHALL BE 7 QUALITY ASSURANCE (QA) INSPECTIONS, EXCEPT NONDESTRUCT
* SHIELDING GAS TYPE / FLOW RATE	_		AUTHORITY HAVING JURISDICTION (AHJ) TO PERFORM THE WORK I CONTINUOUS WELDS OVER 3 FT (1M) IN LENGTH WHERE THE
* PREHEAT APPLIED	_		FECTIVE THROAT IS GREATER THAN 1 IN. (25mm), EACH 6 IN. 8. AT COMPLETION OF FABRICATION, THE APPROVED FABRICATOR
* INTERPASS TEMPERATURE MAINTAINED (MIN. / MAX)	_		0mm) OF LENGTH OR FRACTION THEREOF SHALL BE INSIDERED ON WELD. FABRICATOR ARE IN ACCORDANCE WITH THE CONSTRUCTION DO THAT THE MATERIAL S SUPPLIED AND WORK PERFORMED BY THE
* PROPER POSITION (F, V, H, OH)			L NDT PERFORMED SHALL BE DOCUMENTED. FOR SHOP
WELDING TECHNIQUES			BRICATION, THE NDT REPORT SHALL IDENTIFY THE TESTED ELD BY PIECE MARK AND LOCATION IN THE PIECE. FOR FIELD
* INTERPASS AND FINAL CLEANING			DRK, THE NDT REPORT SHALL IDENTIFY THE TESTED WELD BY
* EACH PASS WITHIN PROFILE LIMITATIONS		•	CATION IN THE STRUCTURE, PIECE MARK, AND LOCATION IN THE C.E. WHEN A WELD IS REJECTED ON THE BASIS OF NDT, THE (1) NONCONFORMANCE REPORTS
* EACH PASS MEETS QUALITY REQUIREMENTS			T RECORD SHALL INDICATE THE LOCATION OF THE DEFECT AND
PLACEMENT AND INSTALLATION OF STEEL HEADED STUD ANCHORS	•	•	E BASIS OF REJECTION
INSPECTION TASKS AFTER WELDING (TABLE N5.4-3)		CONTINUOUS PERIODIC	SC 341-16 AND WELDING METHODS, PROCEDURES AND QUALITY
WELDS CLEANED			NTROL SHALL COMPLY WITH AWS D1.1 AND THE FOLLOWING: ARC STRIKES, GOUGES AND OTHER IMPERFECTIONS WITHIN
SIZE, LENGTH AND LOCATION OF WELDS			OR ADJACENT TO THE JOINT, SHALL BE REPAIRED OR REMOVED.
WELDS MEET VISUAL ACCEPTANCE CRITERIA		-	REMOVED. PREHEAT AND INTER-PASS REQUIREMENTS AS OUTLINED IN
* CRACK PROHIBITION	-		SECTION 3.5.
* WELD / BASE-METAL FUSION	-		UNREPAIRED CRACKS, GOUGES, AND NOTCHES WILL NOT BE PERMITTED IN THE JOINT AREA.
* CRATER CROSS SECTION	-		USE ELECTRODES WITH CHARPY V-NOTCH ABSORBED
* WELD PROFILES	•		ENERGY EQUAL TO OR GREATER THAN 20 FT-LBS AT 20 DEGREES FAHRENHEIT UNDER AWS A5 CLASSIFICATION TEST
* WELD SIZE	-		METHODS, AND 40 FT-LBS AT 70 DEGREES FAHRENHEIT USING TEST PROCEDURES PRESCRIBED IN APPENDIX X OF AISC 358.
* UNDERCUT	-		ACCEPTABLE ELECTRODES INCLUDE E70TG-K2, E71 T-1.
* POROSITY	-		
ARC STRIKES			
WELD ACCESS HOLES IN ROLLED HEAVY SHAPES AND BUILT-UP HEAVY SHAPES ²	•	•	
BACKING REMOVED AND WELD TABS REMOVED (IF REQUIRED)	•	•	
REPAIR ACTIVITIES	•	•	
DOCUMENT ACCEPTANCE OR REJECTION OF WELDED JOINT OR MEMBER	•	•	
NO PROHIBITED WELDS HAVE BEEN ADDED WITHOUT THE		•	
APPROVAL OF THE EOR			





BRICATOR'S PLANT. THE QUALITY ASSURANCE INSPECTOR (QAI) SHALL SCHEDULE THIS WORK TO MINIMIZE

THE QAI SHALL SCHEDULE THIS WORK TO MINIMIZE INTERRUPTION TO THE WORK OF THE ERECTOR. OORDINATE THE INSPECTION FUNCTION BETWEEN THE QCI AND QAI SO THAT THE INSPECTION FUNCTIONS ARE RFORMED BY QC, THE APPROVAL OF THE ENGINEER OF RECORD AND THE AUTHORITY HAVING JURISDICTION IS

WITH THE DETAILS SHOWN ON THE SHOP DRAWINGS, SUCH AS PROPER APPLICATION OF JOINT DETAILS AT EACH FY COMPLIANCE WITH THE DETAILS SHOWN ON THE ERECTION DRAWINGS, SUCH AS BRACES, STIFFENERS,

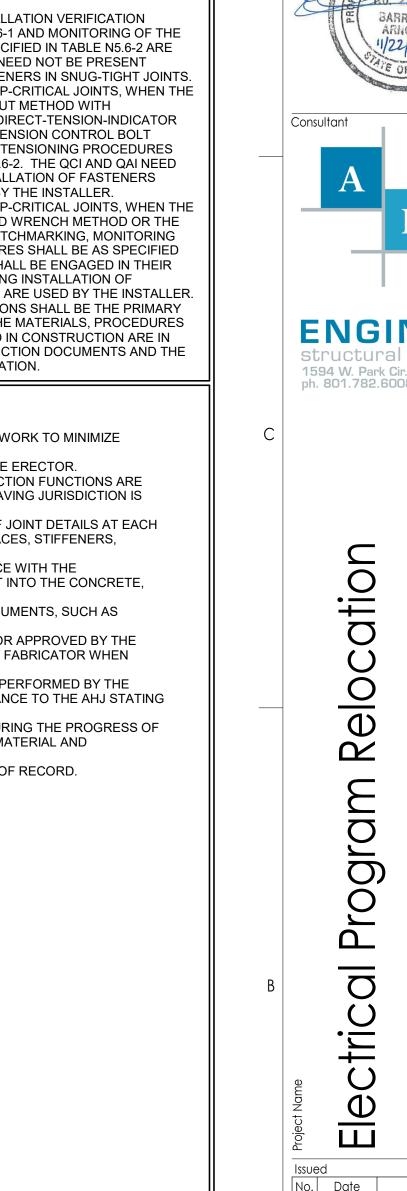
HOR RODS AND OTHER EMBEDMENTS SUPPORTING STRUCTURAL STEEL FOR COMPLIANCE WITH THE I OF THE ANCHOR ROD OR EMBEDDED ITEM, AND THE EXTENT OR DEPTH OF EMBEDMENT INTO THE CONCRETE,

PRIATE, TO VERIFY COMPLIANCE WITH THE DETAILS SHOWN ON THE CONSTRUCTION DOCUMENTS, SUCH AS S AT EACH CONNECTION. BE WAIVED WHEN THE WORK IS PERFORMED IN A FABRICATING SHOP OR BY AN ERECTOR APPROVED BY THE

VELDS COMPLETED IN AN APPROVED FABRICATOR'S SHOP MAY BE PERFORMED BY THAT FABRICATOR WHEN SHALL REVIEW THE FABRICATOR'S NDT REPORTS. CATE OF COMPLIANCE TO THE AHJ STATING THAT THE MATERIALS SUPPLIED AND WORK PERFORMED BY THE

TION OF ERECTION, THE APPROVED ERECTOR SHALL SUBMIT A CERTIFICATE OF COMPLIANCE TO THE AHJ STATING RDANCE WITH THE CONSTRUCTION DOCUMENTS. DRMANCE WITH THE CONSTRUCTION DOCUMENTS, SHALL BE PERMITTED AT ANY TIME DURING THE PROGRESS OF

CTOR OF THE OBLIGATION FOR TIMELY, IN-SEQUENCE INSPECTIONS. NONCONFORMING MATERIAL AND OR ERECTOR, AS APPLICABLE. CE, OR MADE SUITABLE FOR ITS INTENDED PURPOSE AS DETERMINED BY THE ENGINEER OF RECORD. HE QA AGENCY SHALL SUBMIT TO THE FABRICATOR AND ERECTOR:





SANDERS ASSOCIATES ARCHITECT

Ogden, Utah 84

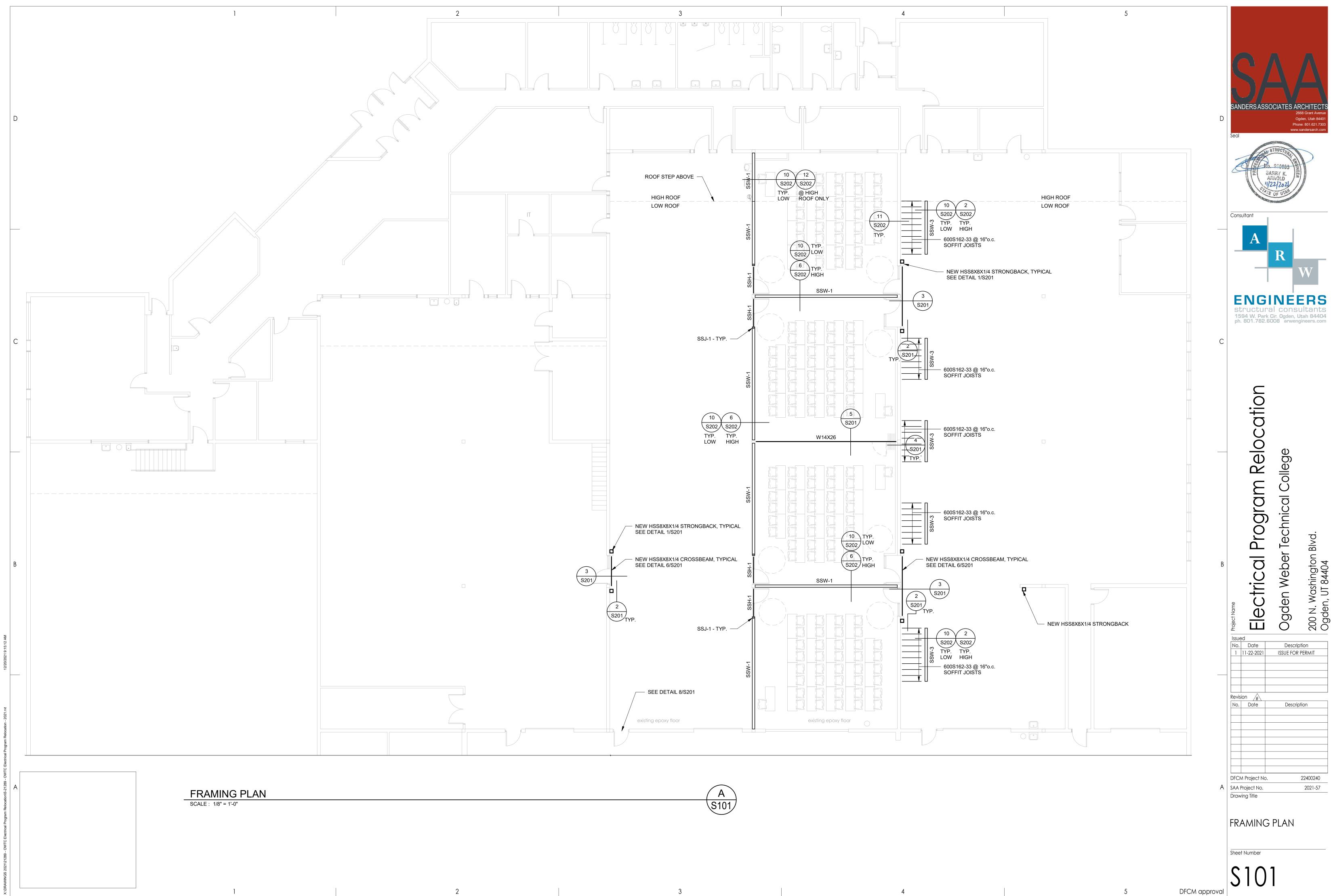
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