



Patriot Geosynthetics PATRIOT 404KHF is composed of high-tenacity monofilament polypropylene yarns, which are woven into a stable network such that the yarns retain their relative position. PATRIOT 404KHF geotextile is inert to biological degradation and resists naturally encountered chemicals, alkalis, and acids.

PATRIOT 404KHF meets Build America, Buy America Act, Pub. L. No. 117-58, div. G §§ 70901-52.

MECHANICAL PROPERTIES	TEST METHOD	UNIT	MINIMUM AVERAGE ROLL VALUE	
			MD	CD
Grab Tensile Strength	ASTM D4632	lbs/ft (N)	400 (1780)	320 (1424)
Grab Tensile Elongation	ASTM D4632	%	15	15
Trapezoid Tear Strength	ASTM D4533	lbs (N)	150 (668)	165 (734)
CBR Puncture Strength	ASTM D6241	lbs (N)	1150 (5118)	

			MINIMUM ROLL VALUE
Percent Open Area	COE-02215	%	1
Flow Rate	ASTM D4491	gal/min/ft ² (l/min/m ²)	70 (2852)
Permittivity	ASTM D4491	sec ⁻¹	0.9

			MAXIMUM OPENING SIZE
Apparent Opening Size (AOS)	ASTM D4751	U.S. Sieve (mm)	40 (0.425)

			MINIMUM TEST VALUE
UV Resistance (at 500 hours)	ASTM D4355	% strength retained	90

PHYSICAL PROPERTIES	UNIT	ROLL SIZE
Roll Dimensions (width x length)	ft (m)	15 X 300 (4.57 X 91.4)
Roll Area	yd ² (m ²)	500 (418)
Estimated Roll Weight	lbs (kgs)	285 (130)

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