

PREBUILT ENCLOSURE & SCREEN ROOM INSTALLATION INSTRUCTION

Before you start installing, please double check size ordered and what you received. Tome can be saved and problems taken care of if you double check.

IMPORTANT: READ ENTIRE INSTRUCTIONS BEFORE INSTALLING!

Helpful hints:

If you are building an awning with the enclosure or screen room and have awning jacks available, build awning first and lower it down on the enclosure when walls are up in place.

If you do not have awning jacks you will need to install the wall section first then build the awning top. Screw through the pan into the top of front wall.

Our prebuilt system is designed to install the bottom U channel, Side Walls, then Front Wall and finish up with the gable, trim, doors, etc.

Caulking needs to be placed on the bottom of the bottom U channel and the U channel that goes against house.

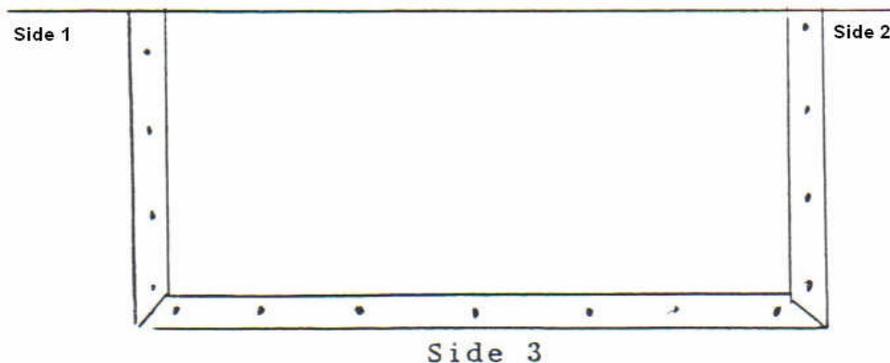
Check the fall in the floor or slab on which you are building the room. If there is more then a 2" fall in the floor, it will be necessary to take the bottom 2" x 2" MainFrame off the wall section, cut to desired angle and reinstall 2" x 2".

1) Bottom 2" x 2" U channel must be installed to the following dimensions.

Side 1 _____ Side 2 _____ Side 3 _____

NOTE: It is bessed to use mitered corners.

Caulk bottom U channel.



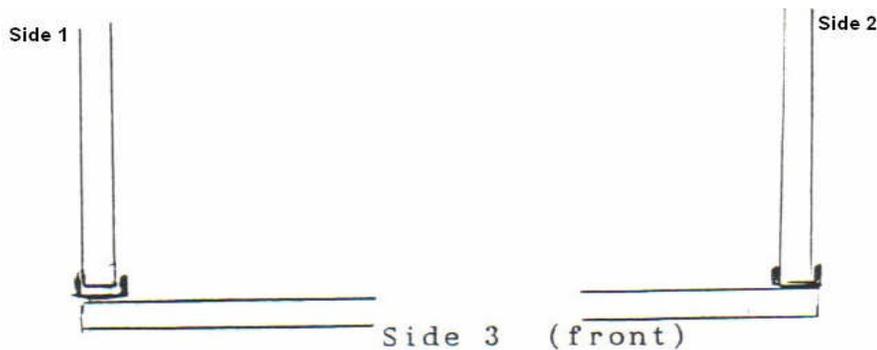
2) Install 2" U channel against home. U channel should stay on top of floor U channel.

2A) If roof is already existing a 1"x 2" U channel will be supplied for the front wall and side walls if gable is not used.

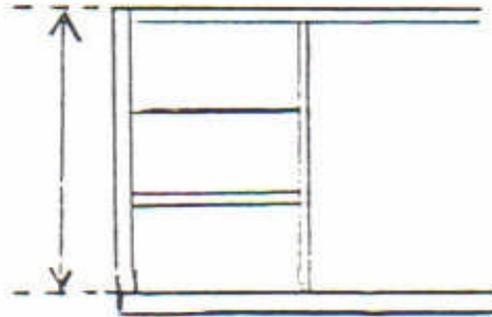
3) Install Side Wall 1 in U channel, level and secure with 1/2" tec screws provided. Install screws about 24" apart on inside and outside.

4) repeat step 3 for side wall 2.

5) Front wall installation:



A. How to measure for front wall U channel. Measure from the top of the Side Wall 1 to top of the bottom U channel do the same on Side Wall 2.



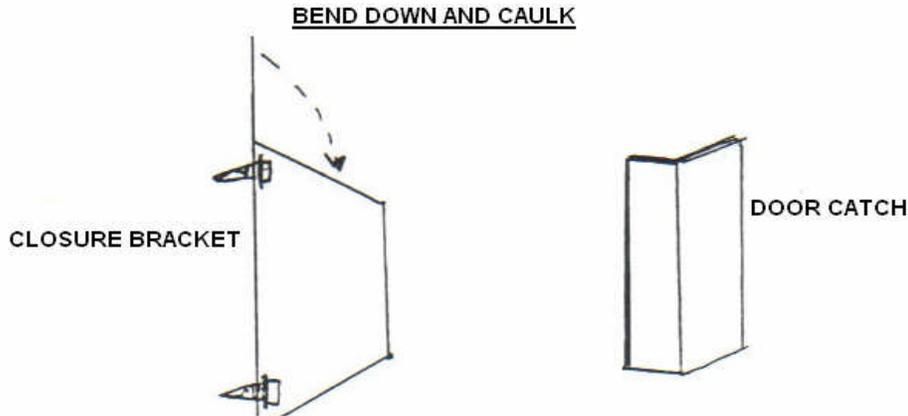
B. Install U channel on inside corner of front wall. Keep U channel even with top of wall.

C. Lay front wall in bottom U channel and move wall up to level position and secure with screws.

D. If front wall is two sections or more 2" U channel will be sent to mate the sections together. Install U channel using same method as other upright u channel.

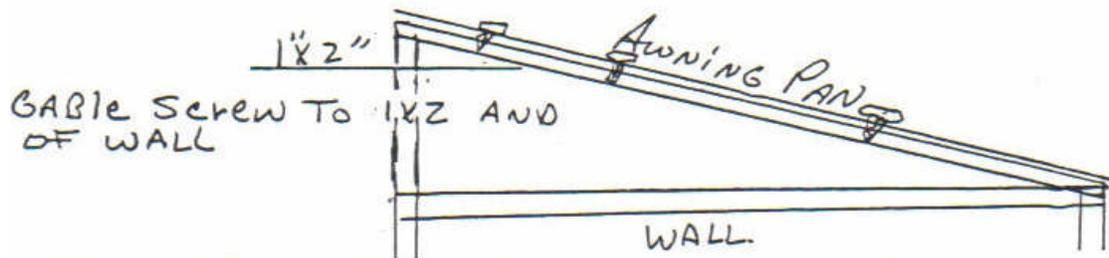
NOTE: Remember to caulk between U channel.

6) Install door using factory instruction supplied with door. A bracket to mount door closure on is supplied. A door catch is also supplied.



7) Gable material is supplied. The 1" x 2" main frame is to be secured to the bottom of the awning pan. Gable should be cut out of material supplies and edges finished with still trim.

NOTE: In most gables both sides must be cut out of 1 piece of metal.



NOTE: If you are installing a Screen Room go to step 10.

8) Window - caulk back flange of window. Lay in place, secure with screws.

NOTE: If flanges are installed, place sash accordingly.

9) Drill small weep holes in outside of bottom U channel.

10) Caulk kick panels and any open spaces.

NOTE: Copy of shop work order is enclosed for your information.