

ASTM A193 B8M STUD

AUSTENITIC STEEL

TYPE 316 SS

MECHANICAL PROPERTIES

HEAT TREATMENT ALL DIAMETERS	TENSILE STRENGTH,MIN KSI	YIELD STRENGTH,MIN,0.2% OFFSET, KSI	ELONGATION IN 4D,MIN, %	REDUCTION OF AREA,MIN, %	HARDNESS, MAX
CARBIDE SOLUTION TREATED	75	30	30	50	223 HB OR 96 HRC

CHEMICAL PROPERTIES

ELEMENT	RANGE	PRODUCT VARIATION, OVER OR UNDER
CARBON, MAX	0.08	0.01 OVER
MANGANESE, MAX	2.00	0.04 OVER
PHOSPHORUS, MAX	0.045	0.010 OVER
SULFUR, MAX	0.030	0.005 OVER
SILICON, MAX	1.00	0.05 OVER
CHROMIUM	16.0-18.0	0.20
NICKEL	10.0-14.0	0.15
MOLYBDENUM	2.00-3.00	0.10

B8M STUDS ARE INTENDED FOR USE IN PRESSURE VESSELS, VALVES, FLANGES, AND FITTINGS FOR HIGH TEMPERATURE OR HIGH PRESSURE SERVICE, OR OTHER SPECIAL PURPOSE APPLICATIONS. B8M STUDS ARE SUPPLIED BY CAIN BOLT & GASKET INC. USING END TO END MEASUREMENTS IN LIEU OF 1ST GOOD THREAD TO 1ST GOOD THREAD MEASUREMENTS. THE NUTS NORMALLY USED WITH A B8M STUD ARE A194 GR 8M HEAVY HEX NUTS.

NOTE: PROPERTIES AND APPLICATION PARAMETERS ARE TYPICAL AND ARE PRESENTED IN GOOD FAITH BUT NO WARRANTY IS EXPRESSED OR IMPLIED.