

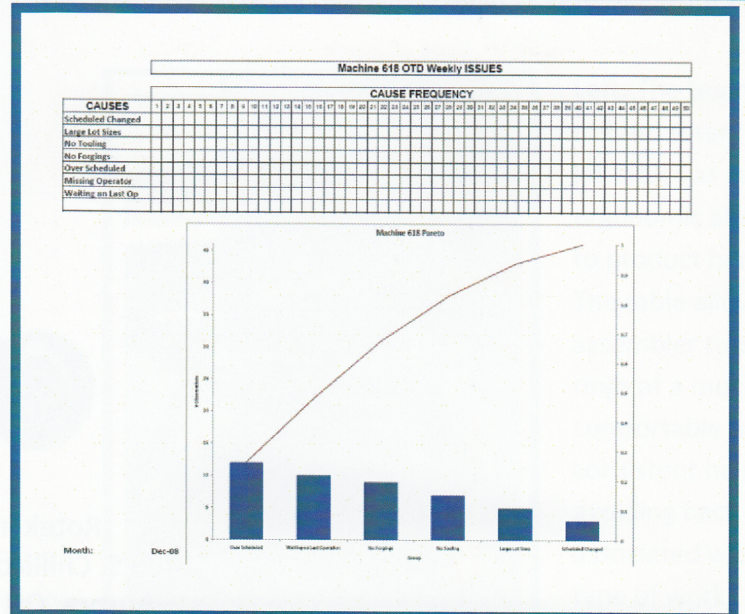
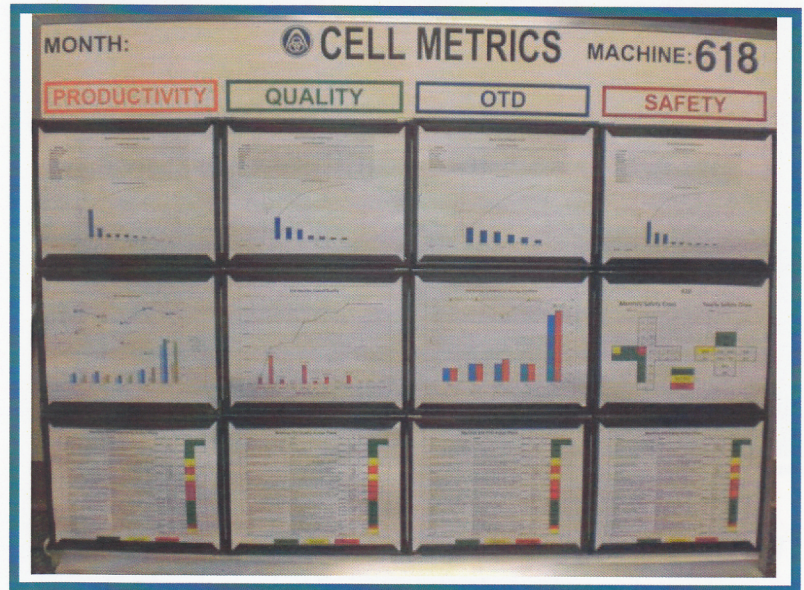


Coming Soon.....

# LEAN focus

## Aurora and Florence facilities to roll out cell level metrics on the shop floor

Early in December, Rotek's Lean team met in Aurora to develop a comprehensive metrics package that will ultimately be used in every production work center at Rotek. These metrics will act as a communication board for the shop floor, measuring key factors like **Productivity, Quality, On Time Delivery, and Safety**. Support departments, such as Engineering and Quality, will use these boards to track and solve critical issues that burden operators and assemblers on a daily basis. Shop floor personnel will now have a tool to effectively communicate their daily obstacles, and the large, visible boards will serve to ensure these problems are solved so that high-quality, safe, and efficient work can prevail. Value stream level and Site level boards are also in the works, all in an effort to improve productivity through communication and process improvement.



**Top Right:** Example of a completed cell level metrics board for machine 618

**Bottom Right:** Productivity Pareto chart highlighting key problems faced by the operator for their production week.