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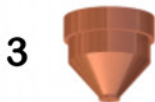


ITEM	REF	DESCRIPTION
1	B1	Water Tube
2	E0	Electrode 30-80A
	E1	Electrode 130A
	E2	Electrode 45-80A, ST-ST
	E3	Electrode 260A
	E4	Electrode 130-260 ST-ST
	E5	Electrode 260A
3	SW1	Swirl Ring 30-80A
	SW2	Swirl Ring 130A
	SW3	Swirl Ring 260A
	SW4	Swirl Ring 260A
4	N1	Nozzle 30A
	N2	Nozzle 40A
	N3	Nozzle 80A
	N4	Nozzle 80A ST-ST
	N5	Nozzle 130A
	N6	Nozzle 130 ST-ST
	N7	Nozzle 260A
	N8	Nozzle 260A ST-ST
	N9	Nozzle 260A
5	G1	Gas Ring 30-260A
	G2	Gas Ring 30-260A ST-ST
	G3	Gas Ring 260A
6	S1	Shield 30A
	S2	Shield 40A
	S3	Shield 80-130A
	S4	Shield 260A
	S5	Shield 260A
7	SC2	Outer Shield 30-260A

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ITEM	REF	DESCRIPTION
1	1876	Electrode 20-160A
2	1970	Swirl Ring
3	1760	Nozzle 20-60A ø 1.2mm
	1761	Nozzle 60-100A ø 1.4mm
	1762	Nozzle 100-120A ø 1.6mm
	1763	Nozzle 120-160A ø 1.8mm
	1764	Nozzle 160A ø 3.0mm
4	1904	Retaining Cap 20-200A
5	1988	Shield
	1989	Shield
	1398	O-Ring

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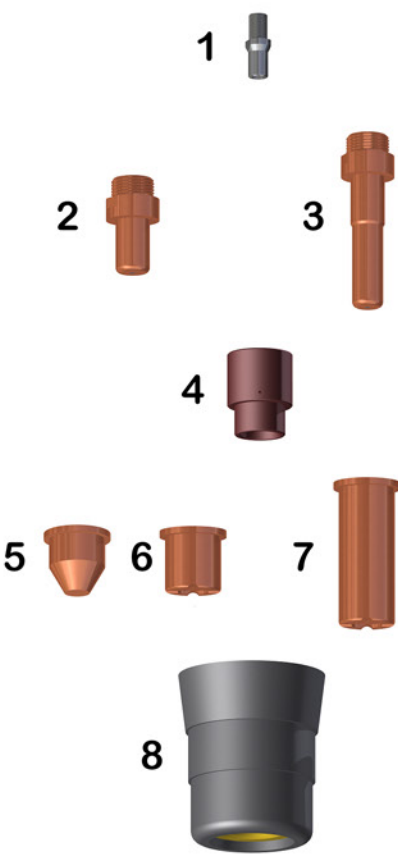


ITEM	REF	DESCRIPTION
1	2362	Electrode
2	1979	Swirl Ring
3	2718	Nozzle 50A
	2719	Nozzle 70A
	2720	Nozzle 110A
	2721	Nozzle 130A
	2722	Nozzle, Gouging
4	1904	Retaining Cap
5	1989	Shield, Machine
	1997	Shield, Machine
6	1988	Shield, Hand
	2960	Shield, Hand

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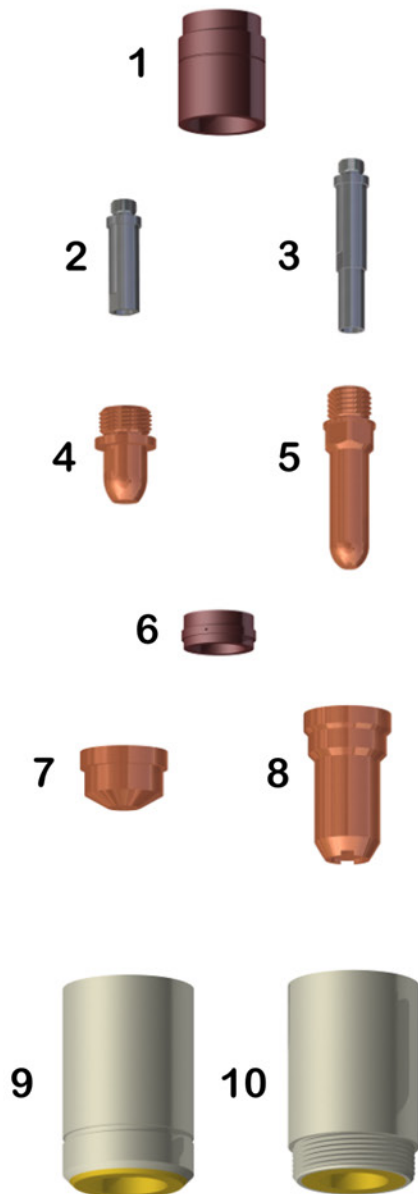
ITEM	REF	DESCRIPTION
1	3.065204	Diffuser
2	1402	Electrode
3	1368	Electrode, Extended
4	1510	Swirl Ring
5	1309	Nozzle 0.9mm 35A
	1396	Nozzle 1.0mm 50A
	1308	Nozzle 1.2mm 70A
6	1305	Conical Nozzle 1.0mm
7	1366	Nozzle, Extended 0.9mm 35A
	1395	Nozzle, Extended 1.0mm 50A
8	5.710.171	Nozzle Retaining Cap
	1397	Spacer Spring
	1405	Double Pointed Spacer
	051970	Shield Cup
	1019	Spacer
	060382	Spacer
	060383	Spacer Springs

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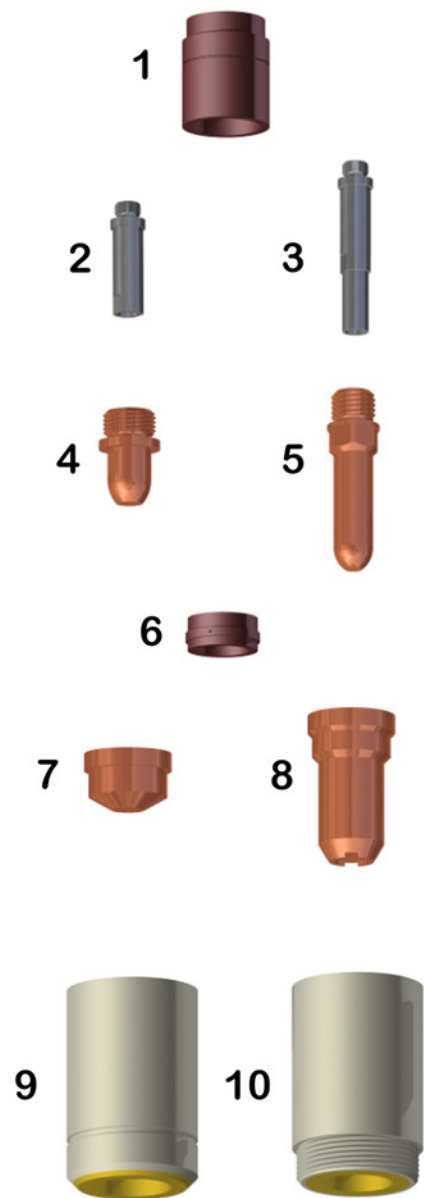
ITEM	REF	DESCRIPTION
1	1017	Front Insulator
2	1378	Diffuser
3	1018	Diffuser, Extended
4	1376	Electrode
5	1517	Electrode, Extended
6	1377	Swirl Ring
7	1371	Nozzle 1.1mm 60A
	1372	Nozzle 1.35mm 90A
	1373	Nozzle 1.6mm 120A
	1374	Nozzle 1.8mm 150A
	1375	Nozzle, Gouging 3.0mm 150A
	1390	Nozzle 1.35mm 90A
	1391	Nozzle 1.6mm 120A
	1392	Nozzle 1.8mm 150A
8	1369	Nozzle, Extended 50A
	1001	Nozzle, Extended 1.35mm 90A
	1002	Nozzle, Extended 1.6mm 120A
	1003	Nozzle, Extended 1.8mm 150A
9	1389	Nozzle Retaining Cap
10	1393	Nozzle Retaining Cap
	1006	Nozzle Retaining Cap
	1007	Spring Holder Protection Nut
	1008	Spacer Springs for 1007
	1009	Gouging Spacer
	1010	Spacer
	1011	Spacer
	1394	Spacer
	1012	Spacer
	1013	Spacer
	1014	Shield Cup
	1015	Spacer
	1020	Spacer
	1016	Locking Nut
	1004	Spacer c/w Springs
		Continued on next page.....



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ITEM	REF	DESCRIPTION
	1005	Spacer Springs
	1386	Standoff Spring
	1408	Double Pointed Spacer
	1409	Crown Spacer
	1406	Spacer, Gouging
	1509	Swirl Ring Extractor

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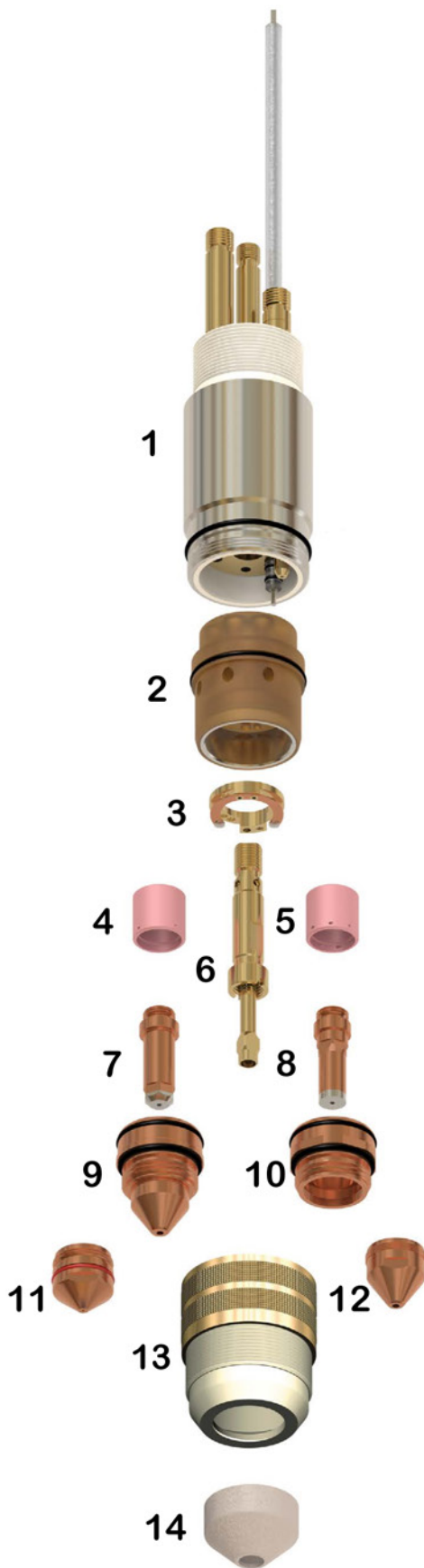


ITEM	REF	DESCRIPTION
	3065236	Water Tube
1	1872	Electrode 20-50A
	1870	Electrode 70-120A
	1874	Electrode 200-250A
2	1968	Swirl Ring 20-120A
	1967	Swirl Ring 70-250A
	1969	Swirl Ring 200-250A
3	1852	Nozzle 20-50A
	1853	Nozzle 70-90A
	1854	Nozzle 110-120A
	1798	Nozzle 200A
	1799	Nozzle 250A
4	1914	Retaining Cap 20-50A
	1912	Retaining Cap 70-120A
	1913	Retaining Cap 70-120A
	1915	Retaining Cap 200-250A
5	1990	Shield 20-120A
	1991	Shield 200A
	1993	Shield 250A
6	1950	Shield Cap 20-120A
	1948	Shield Cap 200-250A

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ITEM	REF	DESCRIPTION
1	20391	Torch Main Body
2	20434	Insulator Assembly
3	21940	Contact Ring
4	948142	Gas Baffle (4 hole)
	948143	Gas Baffle (4 hole)
	2075586	Gas Baffle (8 hole)
5	35660	Gas Baffle (8 hole)
6	34084	Electrode Holder
7	34086-AG	Electrode, Silver
8	35886-AG	Electrode, Silver
9	21822	Nozzle 250A
	35885	Nozzle 360A
	22195	Nozzle 400A
10	22027	Nozzle Base 50A
	22028	Nozzle Base 100-250A
11	22026	Nozzle 50A
12	22029	Nozzle 100A
	22030	Nozzle 150A
	22031	Nozzle 200A
	22032	Nozzle 250A
	22034	Nozzle 360A
	22033	Nozzle 400A
13	21982	Nozzle Retaining Cap
14	948186	Heat Shield

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ITEM	REF	DESCRIPTION
1	37066	Torch Main Body
2	37083	Insulator Body
3	37071	Contact Ring
4	948142	Gas Baffle (4 hole)
	948143	Gas Baffle (4 hole)
	0558001625	Gas Baffle (8 hole)
	0558002530	Gas Baffle (8 hole)
5	37068	Electrode Holder
6	34086-AG	Electrode, Silver, O ₂ , N ₂ , Air
7	35886-AG	Electrode, Silver
	0558004459-AG	Electrode 340A Silver
	0558004456-AG	Electrode 260A Silver
	0558004460	Electrode 260A, Bevel
8	22027	Nozzle Base 50A
9	22028	Nozzle Base 100-400A
10	22026	Nozzle 50A
11	21822	Nozzle 250A
	35885	Nozzle 250A
	22195	Nozzle 400A
12	22029	Nozzle 100A
	22030	Nozzle 150A
	22031	Nozzle 200A
	22032	Nozzle 250A
	22034	Nozzle 360A
	22033	Nozzle 400A
		<i>Continued on next page.....</i>

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ITEM	REF	DESCRIPTION
13	37082	Nozzle Retaining Cap
14	0004470030	Diffuser 50A
	21944	Diffuser 100-360A
	0004470031	Diffuser 100-360A
	0004470115	Diffuser 100-360A
15	21795	Shield 50A
16	21802	Shield 100-250A
	21945	Shield 325-600A
17	37081	Nozzle Retaining Assy.
	996528	O-Ring
	996527	O-Ring
	14K05	O-Ring
	996528	O-Ring
	37063	Locating Pin

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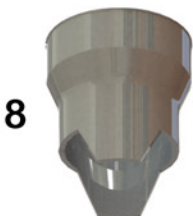


ITEM	REF	DESCRIPTION
1	21372	Electrode Seat
2	21332	Electrode Assy. Holder
3	21374	Baffle Included in Holder
4	21373	Insulator
5	21150	Electrode
6	21330	Nozzle 50A
	21329	Nozzle 70A
	21328	Nozzle 100A
7	21447	Heat Shield 50A
	21326	Heat Shield 70-100A

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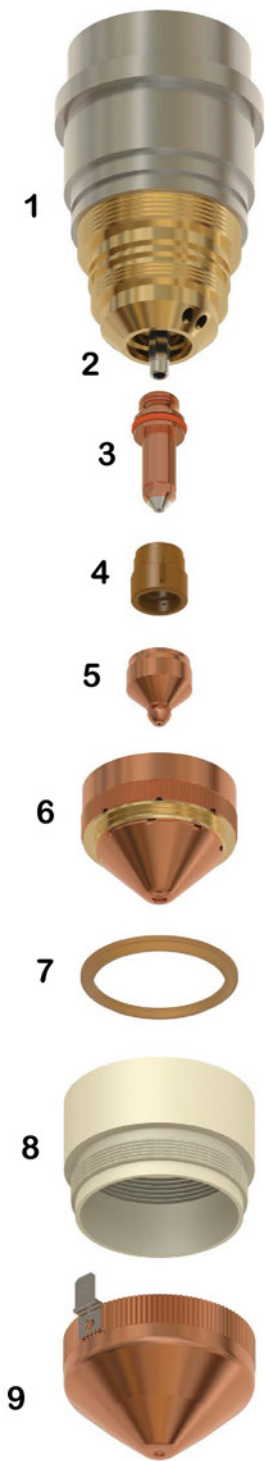


ITEM	REF	DESCRIPTION
1	33366XL	Electrode
2	33366	Electrode
3	33367	Swirl Baffle
4	33368	Nozzle 30A
	33369	Nozzle 50A
	33418	Nozzle 80A
5	34391	Nozzle 30A
	34392	Nozzle 50A
	35265	Nozzle 80A
6	33371	Retaining Nut
7	21616	Shield Cap
	33419	Shield Cap
8	21420	Standoff Guide, Drag
	21610	Torch Body

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ITEM	REF	DESCRIPTION
1	21758	Torch Body
2	21725	Water Baffle
3	21539-AG	Electrode, Silver 15-100A
	21539	Electrode 15-100A
4	21852	Swirl Ring 15A
	21536	Swirl Ring 30A
	21692	Swirl Ring 50-100A
5	21540	Nozzle 15A 'A'
	21541	Nozzle 30A 'B'
	21542	Nozzle 50A 'C'
	21543	Nozzle 70A 'D'
	21923	Nozzle 100A 'E'
6	22007	Nozzle Retainer
7	22010	Shield Cup Insulator
8	21712	Insulator Shield Retainer
9	22531	Shield Retainer
	22008	Shield Cup 15-30A
	22009	Shield Cup 50-100A
	21693	Shield Retainer
	996528	O-Ring

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ITEM	REF	DESCRIPTION
1	18205	Electrode 35-50A
2	19683	Electrode 30-50A
3	18785	Swirl Baffle 15-30A
4	20463	Swirl Baffle 30-50A (6 Hole)
5	18866	Tip 30A (4 Stakes)
	18866-0.9	Tip 30A (0.9mm)
	19667	Tip 15A
6	19682	Tip 30A (6 Stakes)
	20079	Tip 50A (6 Stakes)
7	18204	Shield Cup 15-30A (Ceramic)
	20282	Shield Cup 15-50A (Non-Ceramic)
	18844	Tip 50A

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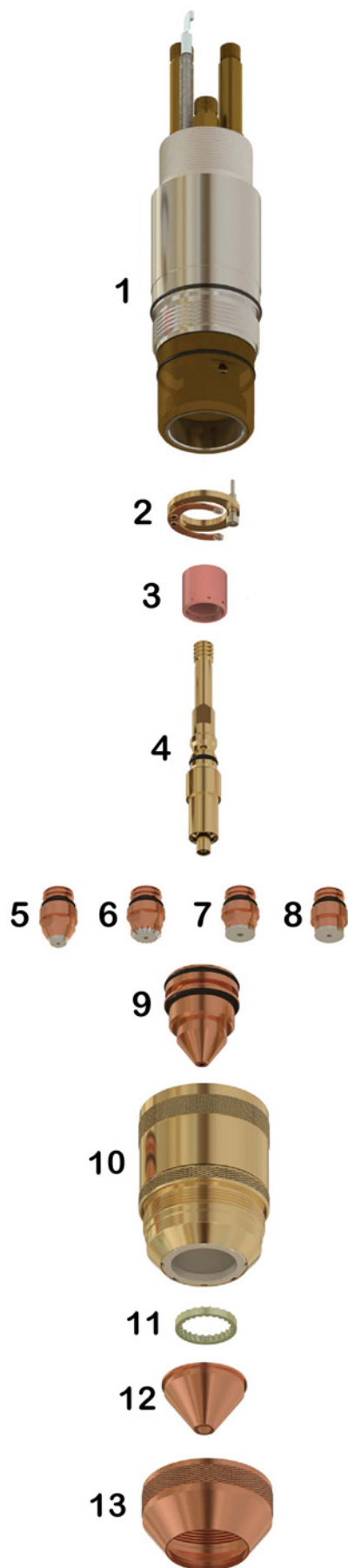


ITEM	REF	DESCRIPTION
1	20324	Plunger
2	19679	Electrode Seat
3	20862	Electrode XT
4	20463	Swirl Baffle 30-50A (6 Hole)
5	20860	Tip XT 30A
	21008	Tip XT 40A
	20861	Tip XT 50A
	18204	Shield Cup 15-30A (Ceramic)
6	20282	Shield Cup 15-50A (Non-Ceramic)
	18844	Shield Cup 50A
	20072	Torch Body XL

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ITEM	REF	DESCRIPTION
1	0558003804	Torch Main Body
2	0558003858	Contact Ring
3	0558001625	Gas Baffle 300-600A (8 Hole)
	0558002530	Gas Baffle (8 Hole)
	0558002533	Gas Baffle 100-250A (4 Hole)
	0558002534	Gas Baffle (4 Hole)
4	0558003924	Electrode Holder
5	0558005459-AG	Electrode, Silver 45-90A
6	0558003914-AG	Electrode, Silver 50-450A
7	0558007791-AG	Electrode, Silver 260-450A
8	0558012000-AG	Electrode, Silver 100-450A
	0558003928	Electrode 600A
9	0558006908	Nozzle 0.08mm 35A
	0558008010	Nozzle 1.0mm 45-55A
	0558006010	Nozzle 1.0mm 50A
	0558006014	Nozzle 1.4mm 100A
	0558006018	Nozzle 1.8mm 130A
	0558006020	Nozzle 2.0mm 200A
	0558006023	Nozzle 2.3mm 260-280A
	0558006025	Nozzle 2.5mm 280-300A
	0558006030	Nozzle 3.0mm 360A, Al
	0558006036	Nozzle 3.6mm 450A, SS
	0558006041	Nozzle 4.1mm 600A, SS
10	37082	Retaining Cap
	21796	Diffuser 50A
11	21944	Diffuser 100-600A
	22496	Diffuser 100-600A CCW
12	0558007624	Shield 2.4mm 45-55A
	0558009425	Shield 2.5mm 30-60A
	0558006130	Shield 3.0mm 35-50A
	0558006141	Shield 4.1mm 100-280A
	0558006166	Shield 6.6mm 260-450A
	0558006199	Shield 9.9mm 360-600A
13	37081	Shield Retainer

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ITEM	REF	DESCRIPTION
1	0558003924	Electrode Holder
2	37071	Contact Ring
3	0558001625	Gas Baffle 300-600A (8 Hole)
	0558002530	Gas Baffle (8 Hole)
	0558002533	Gas Baffle 100-250A (4 Hole)
	0558002534	Gas Baffle (4 Hole)
4	0558012000	Electrode O ₂
	0558009400	Electrode Micro
5	0558011619	Nozzle 200A 1.9mm
	0558010722	Nozzle 260A 2.2mm
	0558011625	Nozzle 360A 2.5mm
	0558006028	Nozzle 400-450A 2.8mm
	0558009410	Nozzle Micro 60A 1.0mm
6	0558009550	Retaining Cap
7	0004470030	Diffuser 50A
	0004470031	Diffuser 100-600A
	0004470115	Diffuser 100-600A CCW
	21944	Diffuser 100-600A
	22496	Diffuser 100-600A CCW
8	0558010766	Shield 6.6mm
	0558009551	Shield 5.1mm
	0558009425	Shield Micro 2.5mm
9	0558009548	Shield Retainer

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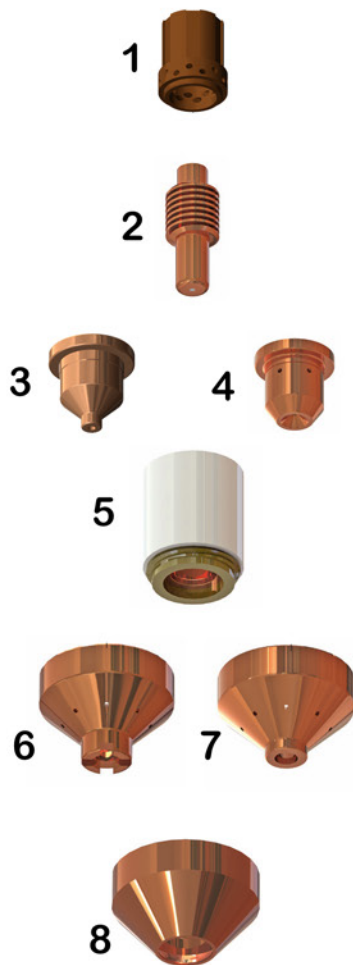


ITEM	REF	DESCRIPTION
1	0558001825	Torch Body Assy with Insulator
2	37071	Contact Ring
3	0558001625	Gas Baffle 300-600A (8 Hole)
	0558002530	Gas Baffle (8 Hole)
	0558002533	Gas Baffle 100-250A (4 Hole)
	0558002534	Gas Baffle (4 Hole)
	0558005457	Gas Baffle (4x.022)
4	0558001621	Electrode Holder
5	0588001624-AG	Electrode, Silver 250A
	0558002499	Electrode 600A, N ₂ , H-35
6	0558002516-AG	Electrode, Silver 360A
	0558004461	Electrode 250A
	0558004462	Electrode 400A
7	0558001881	Nozzle 50A
	0558001882	Nozzle 100A
	0558001883	Nozzle 150A
	0558001884	Nozzle 200A
	0558001623	Nozzle 250A
	0558001885	Nozzle 360A
	0558001886	Nozzle 400A
	0558001887	Nozzle 600A
8	37082	Retaining Cap
9	0004470030	Diffuser 50A
	0004470031	Diffuser 100-600A
	0004470115	Diffuser 100-600A CCW
	21944	Diffuser 100-600A
	22496	Diffuser 100-600A CCW
10	21802	Shield 100-150A
	21945	Shield 360A
	22498	Shield reverse
	0558004678	Shield 70-200A
11	37081	Shield Retainer
	0558001626	Torch Sleeve
	0558001628	Holder Removal Tool

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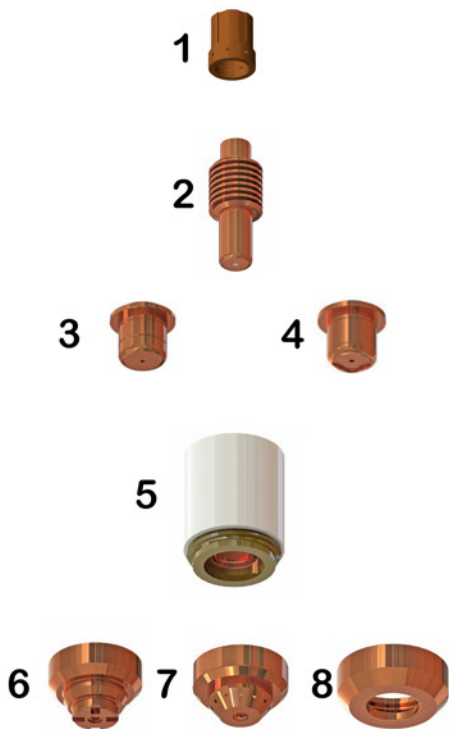


ITEM	REF	DESCRIPTION
1	120576	Swirl Ring
	220332	Swirl Ring, Hand, Fine Cutting
2	120573	Electrode
	120574	Electrode
3	120826	Nozzle 40A
4	120831	Nozzle, Gouging
	120606	Nozzle 35A
	220330	Nozzle, Fine Cutting
5	120600	Retaining Cap
6	120828	Shield, Hand 40A
7	120827	Shield, Machine 40A
8	120608	Shield, Gouging
	120303	Deflector
	220326	Deflector (CE)

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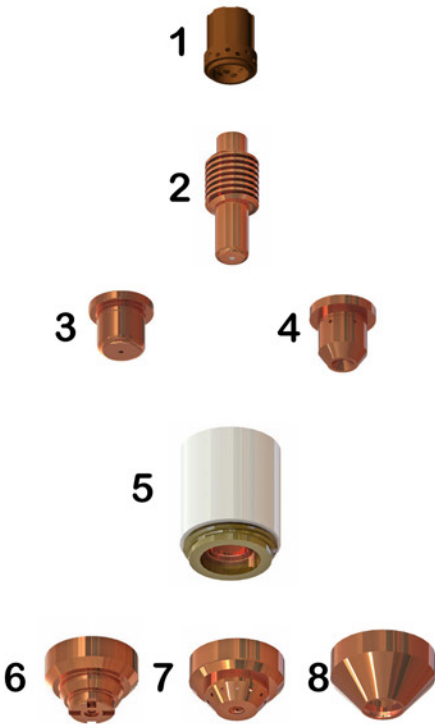


ITEM	REF	DESCRIPTION
1	020361	Swirl Ring
	220332	Swirl Ring, Hand Fine Cutting
	120576	Swirl Ring, Machine Fine Cutting
2	120573	Electrode
	120574	Electrode
3	120438	Nozzle 40A
	120282	Nozzle 50A
4	020394	Nozzle
	120281	Nozzle, Gouging
	120304	Nozzle Extended 50A
	120305	Nozzle Extended Pipe Saddle 50A
5	220330	Nozzle, Fine Cutting
	120600	Retaining Cap
6	120601	Shield, Hand
7	120602	Shield, Machine
8	120303	Deflector
	120608	Shield, Gouging
	220326	Deflector (CE)

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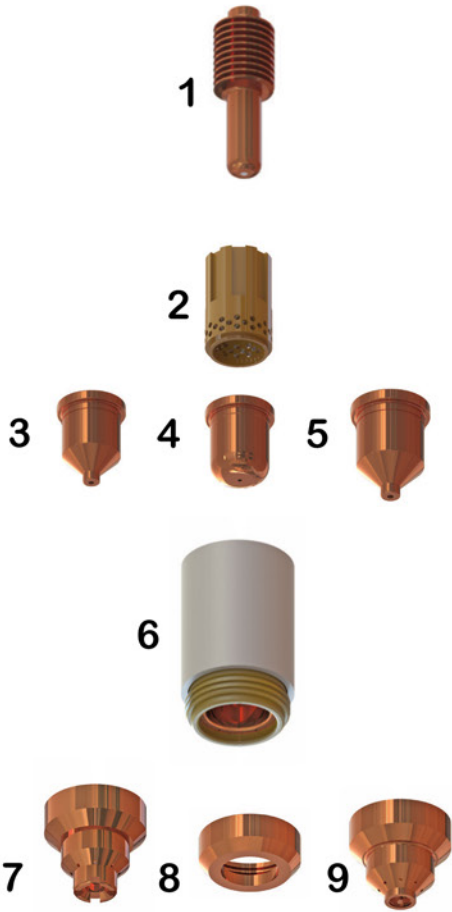


ITEM	REF	DESCRIPTION
1	120576	Swirl Ring
	220332	Swirl Ring, Hand, Fine Cutting
2	120573	Electrode
	120574	Electrode, Extended
3	120577	Nozzle, Shielded
4	120607	Nozzle, Gouging
	120578	Nozzle 55A, Pipe Saddle
	120606	Nozzle 35A, Pipe Saddle
	220330	Nozzle, Fine Cutting
5	120600	Retaining Cap
6	120601	Shield, Hand
7	120602	Shield, Machine
8	120608	Shield, Gouging
	120303	Deflector
	220326	Deflector, Fine Cutting

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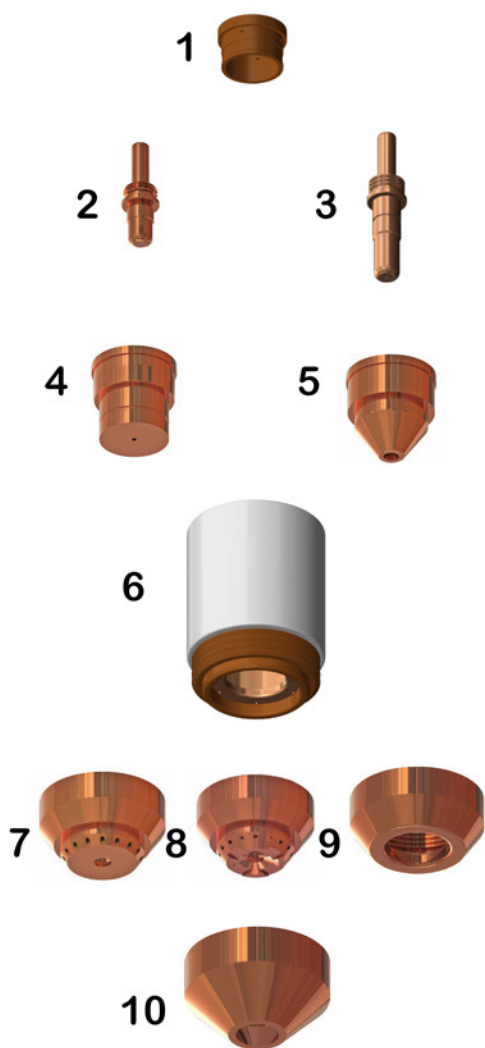


ITEM	REF	DESCRIPTION
1	120925	Swirl Ring
	220327	Swirl Ring
2	120926	Electrode
3	120932	Nozzle 40A
	120931	Nozzle 60A
4	220006	Nozzle 40A
	220007	Nozzle 60A
	220059	Nozzle 60A, Gouging
5	120927	Nozzle 80A
	220329	Nozzle 40A, Fine Cutting
6	120928	Retaining Cap
7	120929	Shield
8	120979	Deflector
	120977	Shield 60A, Gouging
9	120930	Shield
	220325	Shield 40A, Fine Cutting

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All references including part numbers and product names are for your convenience only and to aid you the purchaser.

These parts are not genuine parts but are compatible parts.

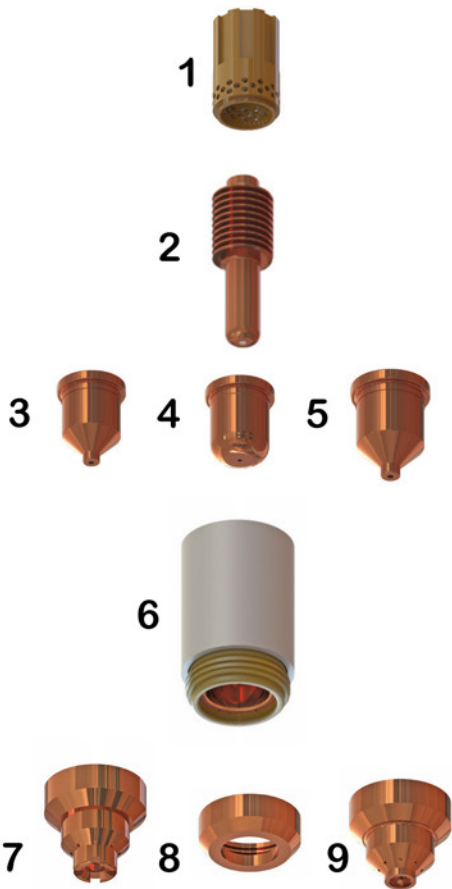


ITEM	REF	DESCRIPTION
1	120474	Swirl Ring
2	120473	Electrode
3	120517	Electrode
4	120476	Nozzle 80A
	120515	Nozzle 40A
	120518	Nozzle, Extended
5	120509	Nozzle, Gouging
6	120483	Retaining Cap
	120520	Retaining Cap
7	120516	Shield 40-80A, Machine
8	120475	Shield 40-80A, Hand
9	120519	Shield
10	120510	Shield, Gouging

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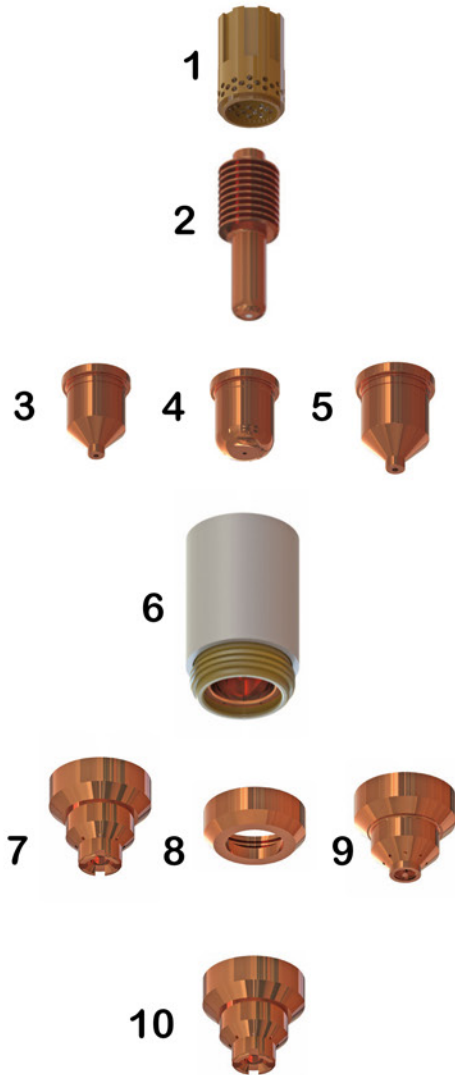


ITEM	REF	DESCRIPTION
1	120925	Swirl Ring
	220327	Swirl Ring
2	120926	Electrode
3	120932	Nozzle 40A
	120931	Nozzle 60A
4	220006	Nozzle 40A
	220007	Nozzle 60A
	220059	Nozzle 60A, Gouging
5	120927	Nozzle 80A
	220329	Nozzle 40A, Fine Cutting
6	120928	Retaining Cap
7	120929	Shield
8	120979	Deflector
	120977	Shield 60A, Gouging
9	120930	Shield
	220325	Shield 40A, Fine Cutting

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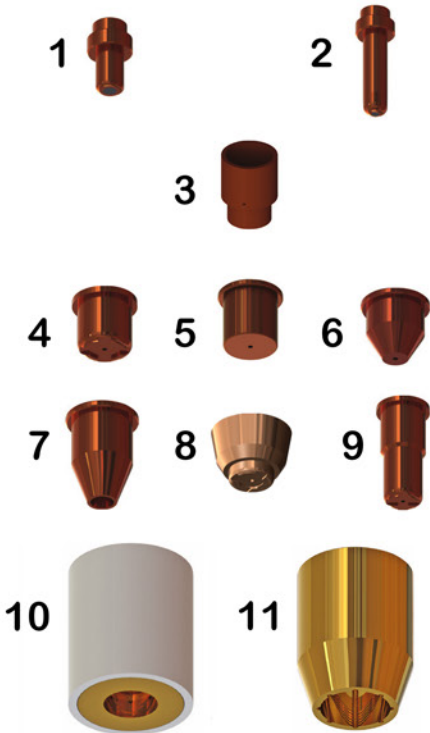


ITEM	REF	DESCRIPTION
1	120925	Swirl Ring
	220051	Swirl Ring
2	120926	Electrode
	220037	Electrode
3	120932	Nozzle 40A
	120931	Nozzle 60A
	120927	Nozzle 80A
	220011	Nozzle 100A
4	220006	Nozzle 40A
	220007	Nozzle 60A
	120980	Nozzle 100A
	220064	Nozzle 100A
5	220329	Nozzle, Fine Cutting
6	120928	Retaining Cap
	220048	Retaining Cap
7	220061	Retaining Cap
8	120929	Shield
	220065	Shield
9	120979	Deflector
10	220047	Shield

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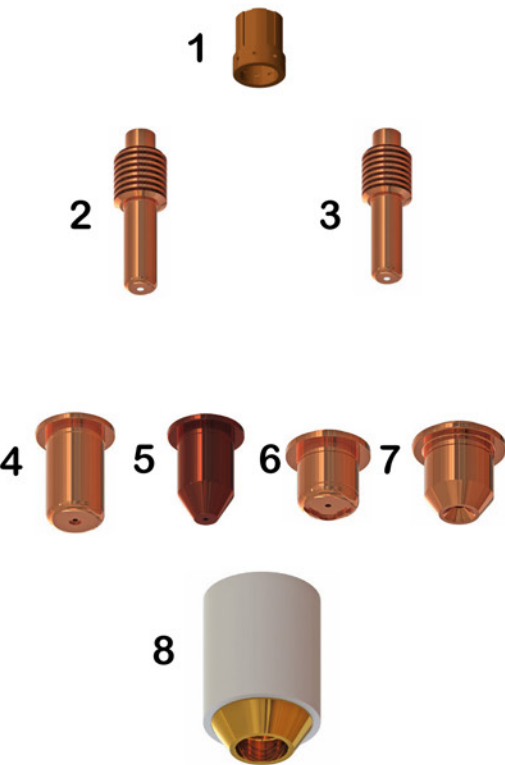


ITEM	REF	DESCRIPTION
1	020167	Electrode, N ₂
	020103	Electrode, Air
2	020467	Electrode, Extended, Air
3	020101	Swirl Ring
4	020115	Nozzle, Hand
5	020102	Nozzle, Machine
6	020131	Nozzle, Pipe
7	020340	Nozzle, Gouging
8	020197	Nozzle, Tapered
9	020466	Nozzle, Extended
10	020104	Retaining Cap
11	020200	Retaining Cap, Tapered

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ITEM	REF	DESCRIPTION
1	020361	Swirl Ring
2	120574	Electrode, Extended
3	120573	Electrode
4	120304	Nozzle, Extended
5	120305	Nozzle, Pipe Saddle
	120092	Nozzle, Pipe Saddle
6	020352	Nozzle
	020394	Nozzle
7	120281	Nozzle, Gouging
8	020930	Retaining Cap

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ITEM	REF	DESCRIPTION
1	020201	Torch Main Body
2	020191	Electrode 60-100A, Air
	020193	Electrode, N ₂ , ArH
	120433	Electrode
3	020564	Electrode, Extended, Air
	120444	Electrode, Extended
4	020194	Swirl Ring
5	020396	Nozzle 40A
	020397	Nozzle 80A
	020337	Nozzle 100A
6	020345	Nozzle 80A
	020195	Nozzle 100A
	020203	Nozzle 40A
7	020339	Nozzle 100A, Gouging
8	020563	Nozzle, Extended
9	020490	Shield Cap 40A
10	020336	Shield Cap
11	020184	Retaining Cap
12	020492	Shield 40A, Machine
13	020335	Shield 80-100A, Hand
14	020334	Shield 80-100A, Machine
15	020333	Deflector

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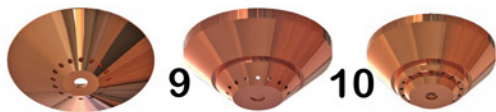
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ITEM	REF	DESCRIPTION
1	120584	Torch Body
2	020414	Electrode, Air, O ₂
	020415	Electrode, N ₂
	220021	Electrode, Air, O ₂
	220083-AG	Electrode, Silver
	120667	Electrode, Air, O ₂
3	020604	Swirl Ring 200A
	020617	Swirl Ring 100A
	020607	Swirl Ring 100-200A
	020613	Swirl Ring 40A
4	020616	Nozzle 100A, O ₂
	020605	Nozzle 200A, O ₂
5	020608	Nozzle 200A, Air, N ₂ , ArH
	020612	Nozzle, Air, N ₂ , ArH
6	020611	Nozzle 100A, Air
	020615	Nozzle 200A, Gouging, Air
7	020423	Shield Cap
	120837	Shield Cap, Gouging
8	020566	Shield 200A
	020618	Shield 100A
9	020424	Shield 200A
10	020448	Shield
	020688	Shield 40A, Gouging
	020485	Shield 200A, Gouging

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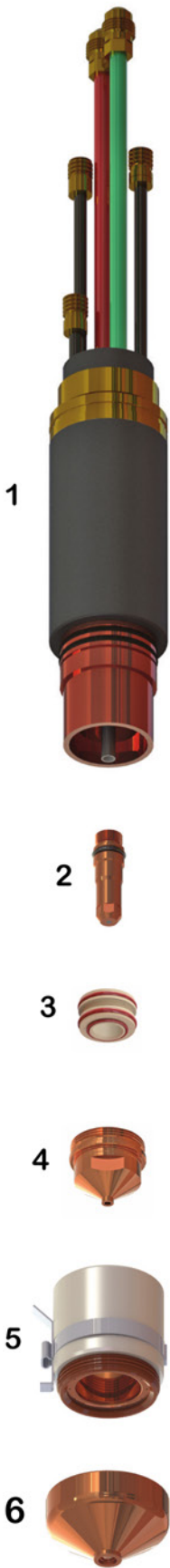


ITEM	REF	DESCRIPTION
1	120584	Torch Main Body
2	120178	Electrode
	120547	Electrode 100A
	020415	Electrode 200A
	120667	Electrode 200A
3	220084-AG	Electrode 200A, Silver
	220021	Electrode, Air, O ₂
	220083-AG	Electrode, Silver
4	120258	Electrode 200A, Bevel
5	120179	Swirl Ring 50A
	020613	Swirl Ring 100A
	020607	Swirl Ring 100A
	020679	Swirl Ring 200A
	120833	Swirl Ring 200A
6	120182	Nozzle 50A
	020690	Nozzle 100A
	020611	Nozzle 100A
	020608	Nozzle 200A
	020605	Nozzle 200A
7	120259	Nozzle 200A, Bevel
	120185	Retaining Cap 50A
8	120837	Retaining Cap 100-200A
	020423	Retaining Cap 100-200A, w/o tab
9	120186	Shield 50A
	020688	Shield 40A
	020448	Shield 100A
	020424	Shield 200A
10	120260	Shield, Bevel

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ITEM	REF	DESCRIPTION
1	120584	Torch Main Body
2	220235	Electrode
3	220236	Swirl Ring
4	220237	Nozzle
5	220242	Retaining Cap
6	220239	Shield

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ITEM	REF	DESCRIPTION
1	420211	Swirl Ring
2	420120	Electrode
3	420118	Nozzle
4	420117	Nozzle, Fine Cutting
5	420114	Retaining Cap
6	420116	Shield
7	420115	Shield, Fine Cutting
	428174	Hand Torch Assembly with 4.6m leads
	428178	Hand Torch Main Body

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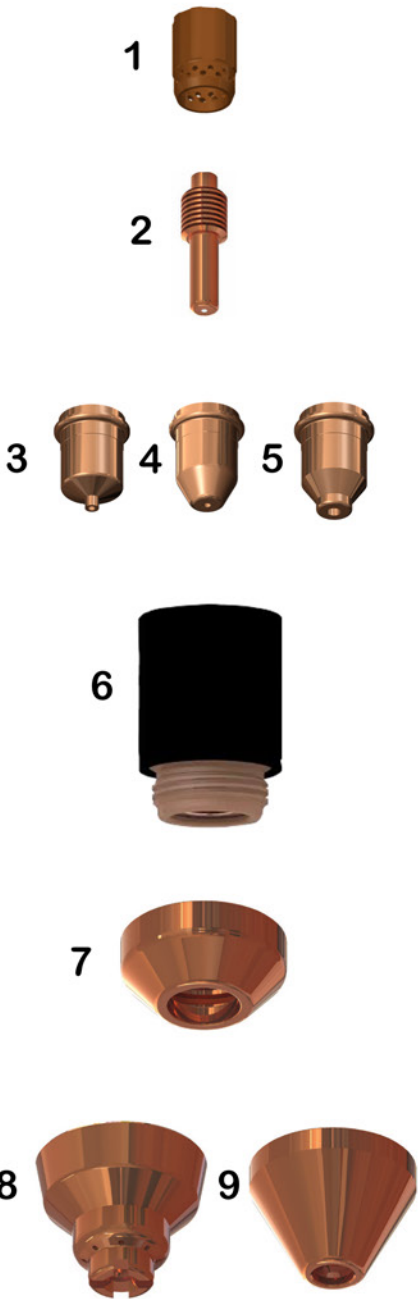


ITEM	REF	DESCRIPTION
1	420133	Swirl Ring
2	420132	Electrode
3	420134	Nozzle
4	420135	Retaining Cap
5	420399	Shield
	428393	Hand Torch Assembly with 4.6m leads
	428394	Hand Torch Main Body

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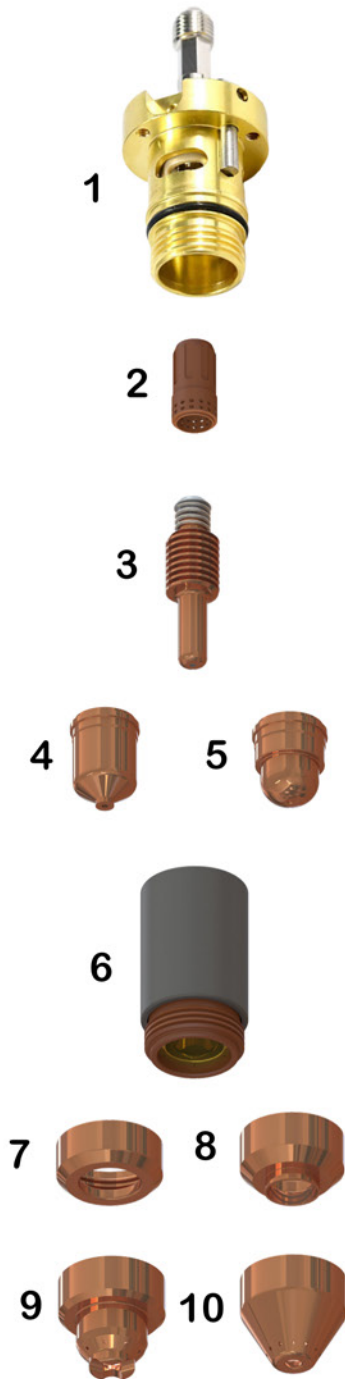


ITEM	REF	DESCRIPTION
	220479	Swirl Ring 30A
1	220670	Swirl Ring 45A
	220478	Electrode 30A
2	220669	Electrode 45A
	220480	Nozzle 30A
3	220671	Nozzle 45A
4	220672	Nozzle, Gouging 15-45A
5	220718	Nozzle 15-45A
6	220713	Retaining Cap 15-45A
	220719	Retaining Cap ohmic
7	220717	Deflector
	220569	Shield 30A
8	220674	Shield 45A, Hand
	220673	Shield 45A, Machine
9	220675	Shield, Gouging 15-45A
	088008	Hand Torch Assembly with 6.1m leads
	088009	Hand Torch Assembly with 15.2m leads
	228346	Hand Torch Main Body
	088010	Machine Torch Assembly with 7.6m leads
	088011	Machine Torch Assembly with 10.7m leads
	088012	Machine Torch Assembly with 15.2m leads
	228320	Machine Torch Main Body

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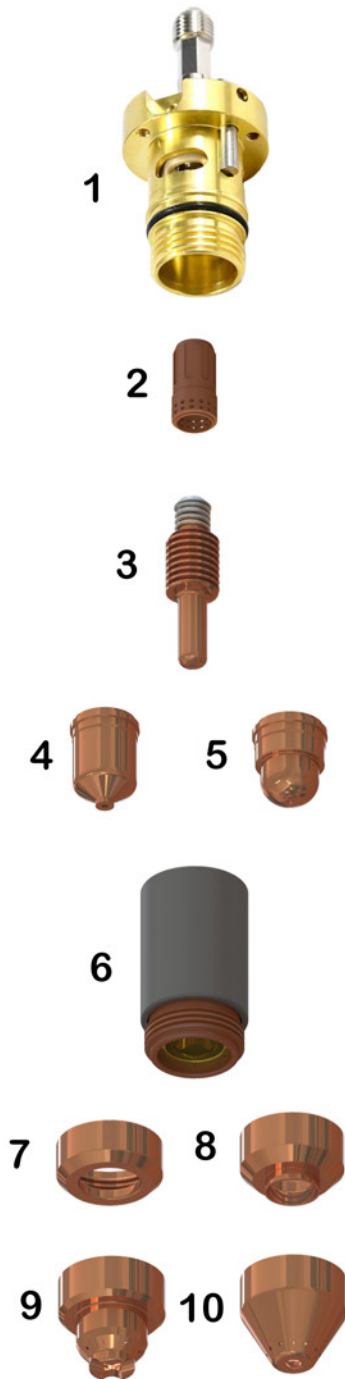


ITEM	REF	DESCRIPTION
1	228716	180° Machine Torch Main Body
	059473	75° Hand Torch Assembly with 7.6m leads
	059474	75° Hand Torch Assembly with 15.2m leads
2	220857	Swirl Ring
	220947	Swirl Ring, Fine Cutting 30-45A
3	220842	Electrode ORIGINAL ONLY
	220777	Electrode ORIGINAL ONLY
4	220941	Nozzle 45A
	420419	Nozzle, Gouging 26-45A
	420415	Nozzle, Gouging 10-25A
5	220930	Nozzle, Fine Cutting 30-45A
6	220854	Retaining Cap
	220953	Retaining Cap ohmic
7	220955	Deflector, Machine 45A
8	220931	Shield, Hand, Fine Cutting 30-45A
9	220818	Shield, Hand 15-45A
10	220817	Shield, Machine 15-45A
	420480	Shield, Gouging 26-45A
	420414	Deflector, Gouging 10-25A
	420542	Shield, Gouging 10-25A
	220948	Deflector, Machine ohmic 30-45A

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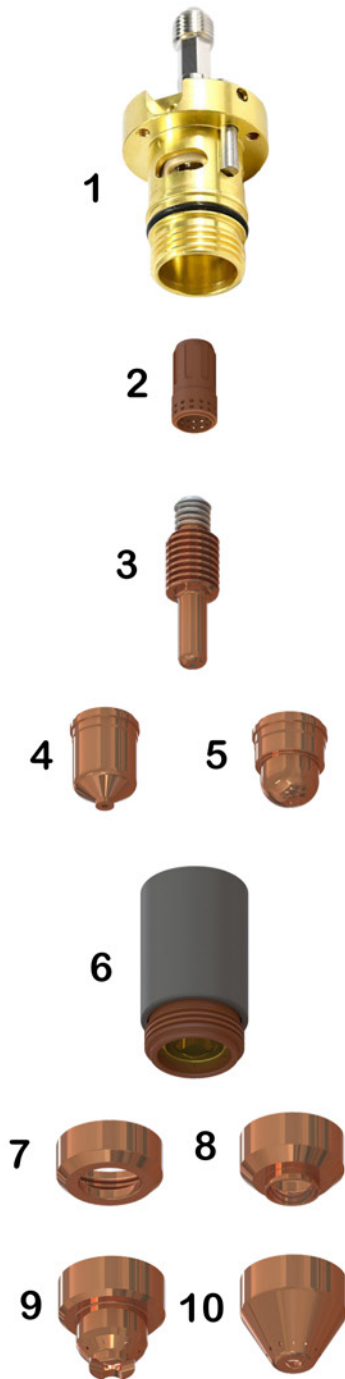


ITEM	REF	DESCRIPTION
1	228716	180° Machine Torch Main Body
	059473	75° Hand Torch Assembly with 7.6m leads
	059474	75° Hand Torch Assembly with 15.2m leads
2	220857	Swirl Ring
	220947	Swirl Ring, Fine Cutting 30-45A
3	220842	Electrode ORIGINAL ONLY
	220777	Electrode ORIGINAL ONLY
4	220941	Nozzle 45A
	220819	Nozzle 65A
	220797	Nozzle, Gouging 45-65A
5	220930	Nozzle, Fine Cutting Cut 30-45A
6	220854	Retaining Cap
	220953	Retaining Cap ohmic
7	220955	Deflector, Machine 65A
8	220931	Shield, Hand, Fine Cutting 30-45A
9	220818	Shield, Hand 45-65A
10	220817	Shield, Machine 45-65A
	220798	Shield, Gouging 45-65A
	420480	Shield, Gouging 45-65A
	220948	Deflector, Machine ohmic 30-45A

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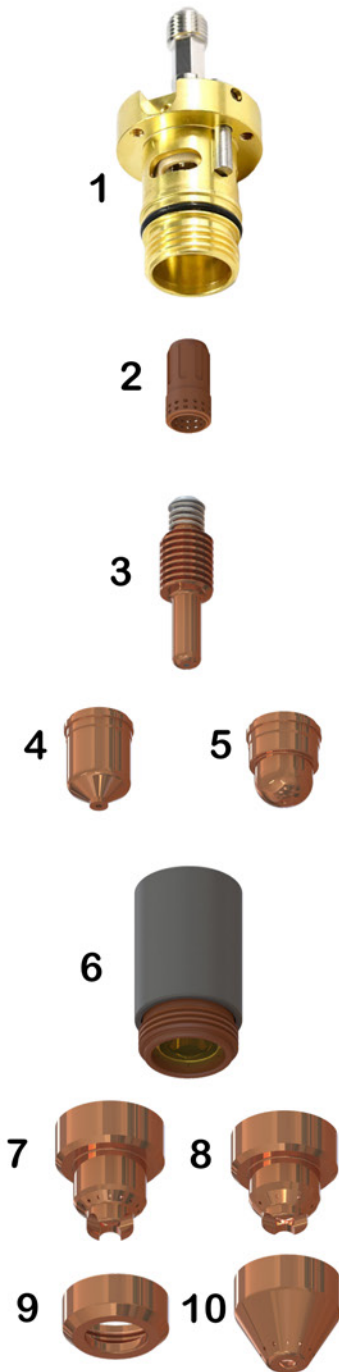


ITEM	REF	DESCRIPTION
1	228716	180° Machine Torch Main Body
	059473	75° Hand Torch Assembly with 7.6m leads
	059474	75° Hand Torch Assembly with 15.2m leads
2	220857	Swirl Ring
	220947	Swirl Ring, Fine Cutting 30-45A
3	220842	Electrode ORIGINAL ONLY
	220777	Electrode ORIGINAL ONLY
4	220941	Nozzle 45A
	220819	Nozzle 65A
	220816	Nozzle 85A
	220797	Nozzle, Gouging 45-85A
5	220930	Nozzle, Fine Cutting 30-45A
6	220854	Retaining Cap
	220953	Retaining Cap ohmic
7	220955	Deflector, Machine 85A
8	220931	Shield, Hand, Fine Cutting 30-45A
9	220818	Shield, Hand 45-85A
10	220817	Shield, Machine 45-85A
	220798	Shield, Gouging 45-85A
	420480	Shield, Gouging 45-85A
	220948	Deflector, Machine ohmic 30-45A

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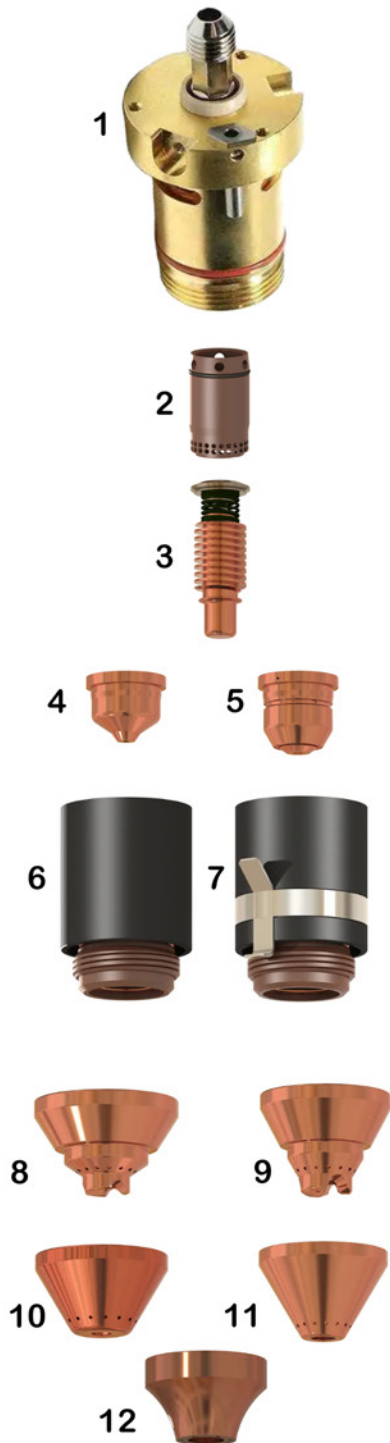


ITEM	REF	DESCRIPTION
1	228716	180° Machine Torch Main Body
	059473	75° Hand Torch Assembly with 7.6m leads
	059474	75° Hand Torch Assembly with 15.2m leads
2	220994	Swirl Ring
	220947	Swirl Ring, Fine Cutting 30-45A
3	220842	Electrode ORIGINAL ONLY
	220777	Electrode ORIGINAL ONLY
4	220941	Nozzle 45A
	220819	Nozzle 65A
	220816	Nozzle 85A
	220797	Nozzle, Gouging 45-85A
5	220990	Nozzle 105A
	220991	Nozzle, Gouging 105A
	220930	Nozzle, Fine Cutting 30-45A
6	220854	Retaining Cap
	220953	Retaining Cap ohmic
7	220992	Shield, Hand 105A
8	220818	Shield, Hand 45-85A
9	220955	Deflector, Machine 105A
	220931	Shield, Hand, Fine Cutting 30-45A
10	220817	Shield, Machine 45-85A
	220993	Shield, Machine 105A
	220798	Shield, Gouging 45-105
	420480	Shield, Gouging 45-105A
	220948	Deflector, Machine ohmic 30-45A

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ITEM	REF	DESCRIPTION
1	428147	Machine Torch Body
2	220997	Swirl Ring
	420159	Swirl Ring, Fine Cutting
3	220971	Electrode ORIGINAL ONLY
4	420158	Nozzle 45A
	420169	Nozzle 65A
5	220975	Nozzle 125A
	420001	Nozzle, Gouging
	420151	Nozzle, Fine Cutting
6	220977	Retaining Cap
7	420156	Retaining Cap ohmic
8	420172	Shield, Hand 45-65A
9	420000	Shield, Hand 125A
10	420168	Shield, Machine 45-65A
11	220976	Shield, Machine 65-12A
12	420509	Shield, Machine 65-125A
	420152	Shield, Fine Cutting

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ITEM	REF	DESCRIPTION
1	220340	Water Tube
2	220192	Electrode 30A, MS
	220187	Electrode 80A, MS
	220181	Electrode 130A, MS
	220352	Electrode 200A, MS
	220435	Electrode 260A, MS
	220339	Electrode 80A, SS
3	220665-AG	Electrode 130A, Silver, SS
	220666-AG	Electrode 200A, Silver, SS
	220668-AG	Electrode 260A, Silver, SS
4	220180	Swirl Ring 30-45A
	220179	Swirl Ring 80-130A
	220353	Swirl Ring 200A
	220436	Swirl Ring 260A
	220342	Swirl Ring 200A, SS
	220405	Swirl Ring 260A, SS
5	220193	Nozzle 30A
	220188	Nozzle 80A
	220182	Nozzle 130A
	220354	Nozzle 200A
	220439	Nozzle 260A
	220337	Nozzle 80A, SS
	220197	Nozzle 130A, SS
	220343	Nozzle 200A, SS
	220406	Nozzle 260A, SS
6	220313	Retaining Cap 30A
	220176	Retaining Cap 80-130A
	220355	Retaining Cap 200A
	220433	Retaining Cap 260A
	220304	Retaining Cap 80-130A, SS, H-35
	220344	Retaining Cap 200-260A, SS
		Continued on next page.....

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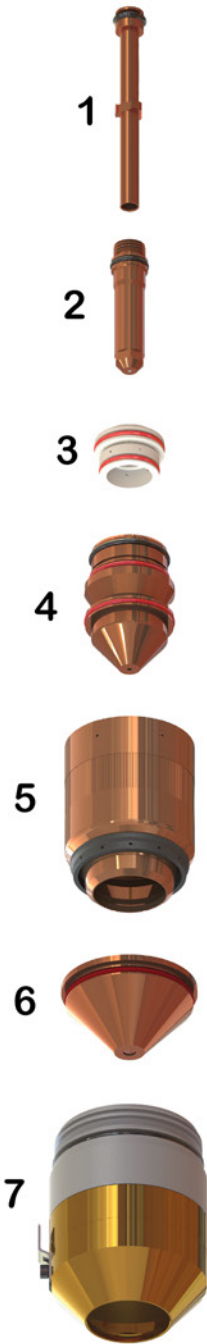


ITEM	REF	DESCRIPTION
7	220194	Shield 30A
	220189	Shield 80A
	220183	Shield 130A
	220356	Shield 200A
	220440	Shield 260A
	220345	Shield 200A, SS
8	220407	Shield 260A, SS
	220173	Shield Cap 30-130A
	220398	Shield Cap 200-260A
	220163	Quick Disconnect Receptacle
	220162	Torch Main Body

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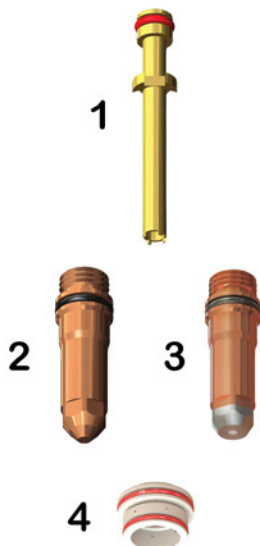
ITEM	REF	DESCRIPTION
1	220571	Water Tube 130A
	220700	Water Tube 260A
2	220649	Electrode 130A, MS
	220541	Electrode 260A, MS
	220606	Electrode 130, SS
3	220179	Swirl Ring 130A
	220436	Swirl Ring 260A
4	220646	Nozzle 130A, MS
	220542	Nozzle 260A, MS
	220656	Nozzle 130A, SS
5	220607	Nozzle 260A, SS
	220603	Retaining Cap 130-260A, MS
6	220608	Retaining Cap 130-260A, SS
	220645	Shield 130A, MS
	220545	Shield 260A, MS
7	220609	Shield 130-260A, SS
	220398	Shield Cap 130-260A
	220573	Quick Disconnect Receptacle
	220162	Torch Main Body

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Hypertherm HPR 260XD & 400XD Mild Steel



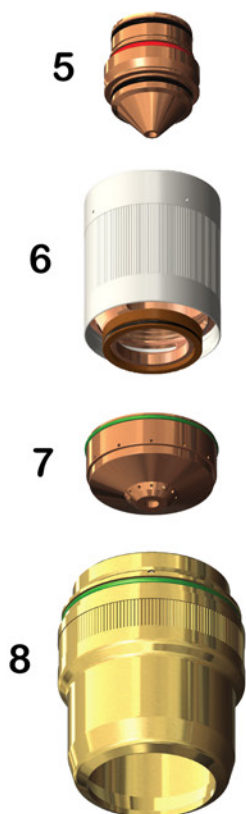
ITEM	REF	DESCRIPTION
1	220340	Water Tube 30-260A
	220700	Water Tube 130-260A, Bevel
	220571	Water Tube 260-400A, Bevel
2	220192	Electrode 30A
	220552	Electrode 50A
	220187	Electrode 80A
	220181	Electrode 130A
	220352	Electrode 200A
	220435	Electrode 260A
	220629	Electrode 400A
3	420566-AG	Electrode 80A, Silver
	220665-AG	Electrode 130A, Silver
	220666-AG	Electrode 200A, Silver
	220668-AG	Electrode 260A, Silver
	420530-AG	Electrode 400A, Silver
	220649	Electrode 130A, Bevel
	220662	Electrode 200A, Bevel
	220541	Electrode 260A, Bevel
4	220180	Swirl Ring 30A
	220553	Swirl Ring 50A
	220179	Swirl Ring 80-130A
	220353	Swirl Ring 200A
	220436	Swirl Ring 260A
	220631	Swirl Ring 400A
		<i>Continued on next page.....</i>

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Hypertherm HPR 260XD & 400XD Mild Steel



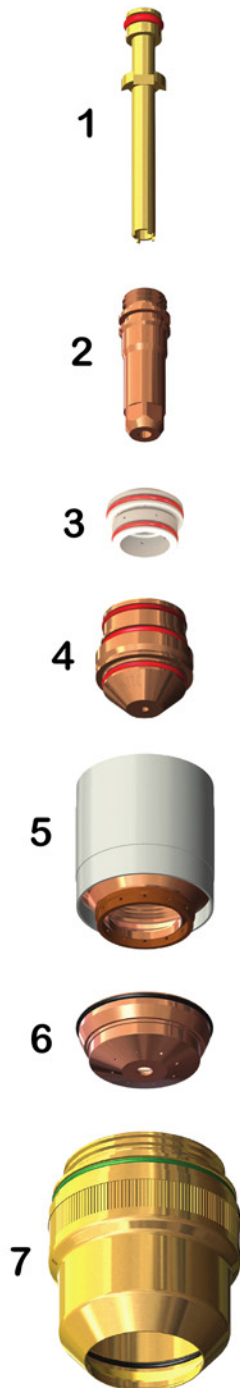
ITEM	REF	DESCRIPTION
5	220193	Nozzle 30A
	220554	Nozzle 50A
	220188	Nozzle 80A
	220182	Nozzle 130A
	220354	Nozzle 200A
	220439	Nozzle 260A
	220632	Nozzle 400A
	220646	Nozzle 130A, Bevel
	220659	Nozzle 200A, Bevel
	220542	Nozzle 260A, Bevel
	220632	Nozzle 400A, Bevel
6	220754	Retaining Cap 30-50A
	220756	Retaining Cap 80-130A
	220757	Retaining Cap 200A
	220760	Retaining Cap 260A
	220635	Retaining Cap 400A
	220740	Retaining Cap 130A & 260A, Bevel
	220845	Retaining Cap 200A, Bevel
7	220635	Retaining Cap 400A, Bevel
	220194	Shield 30A
	220555	Shield 50A
	220189	Shield 80A
	220183	Shield 130A
	220761	Shield 200A
	220764	Shield 260A
	220636	Shield 400A
	220742	Shield 80-130A, Bevel
	220658	Shield 200A, Bevel
	220741	Shield 260A, Bevel
8	220747	Shield Cap 30-130A
	220637	Shield Cap 200-400A
	220705	Quick Disconnect Receptacle
	220706	Torch Main Body

PLASCOM is in no way affiliated with any named manufacturer in this listing.

All references including part numbers and product names are for your convenience only and to aid you the purchaser.

These parts are not genuine parts but are compatible parts.

Hypertherm HPR 260XD & 400XD Stainless Steel



ITEM	REF	DESCRIPTION
1	220340	Water Tube 30-260A
	220571	Water Tube 260-400A, Bevel
2	220308	Electrode 45A
	220339	Electrode 80A
	220307	Electrode 130-260A
	220709	Electrode 400A
	220606	Electrode 130-260A, Bevel
3	220180	Swirl Ring 45A
	220179	Swirl Ring 80-130A
	220342	Swirl Ring 200A
4	220405	Swirl Ring 260-400A
	220201	Nozzle 45A
	220337	Nozzle 80A
	220197	Nozzle 130A
	220343	Nozzle 200A
	220406	Nozzle 260A
	220708	Nozzle 400A
	220656	Nozzle 130A, Bevel
5	220607	Nozzle 260A, Bevel
	220708	Nozzle 400A, Bevel
	220755	Retaining Cap 45-130A, H-35
	220756	Retaining Cap 130A, N ₂
	220758	Retaining Cap 200-260A
6	220712	Retaining Cap 400A
	220739	Retaining Cap 130-260A, Bevel
	220712	Retaining Cap 400A, Bevel
	220202	Shield 45A
7	220338	Shield 80A
	220198	Shield 130A
	220762	Shield 200A
	220763	Shield 260A
	220707	Shield 400A
	220747	Shield Cap 30-130A
7	220637	Shield Cap 200-400A
	220705	Quick Disconnect Receptacle
	220706	Torch Main Body

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These parts are not genuine parts but are compatible parts.

Hypertherm HPR 260XD & 400XD Aluminum



ITEM	REF	DESCRIPTION
1	220340	Water Tube 30-260A
	220571	Water Tube 400A
2	220308	Electrode 45A
	220307	Electrode 130-260A
	220181	Electrode 130A, Air
	220709	Electrode 400A
3	220180	Swirl Ring 45A
	220179	Swirl Ring 130A
	220342	Swirl Ring 200A
	220405	Swirl Ring 260-400A
4	220201	Nozzle 45A
	220197	Nozzle 130A
	220346	Nozzle 200A
	220406	Nozzle 260A
5	220708	Nozzle 400A
	220756	Retaining Cap 45A
	220755	Retaining Cap 130A, H-35
	220756	Retaining Cap 130A, Air
	220759	Retaining Cap 200A
	220758	Retaining Cap 260A
6	220712	Retaining Cap 400A
	220202	Shield 45A
	220198	Shield 130A
	220762	Shield 200A
	220763	Shield 260A
7	220707	Shield 400A
	220747	Shield Cap 30-130A
	220637	Shield Cap 200-400A
	220705	Quick Disconnect Receptacle
	220706	Torch Main Body

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All references including part numbers and product names are for your convenience only and to aid you the purchaser.

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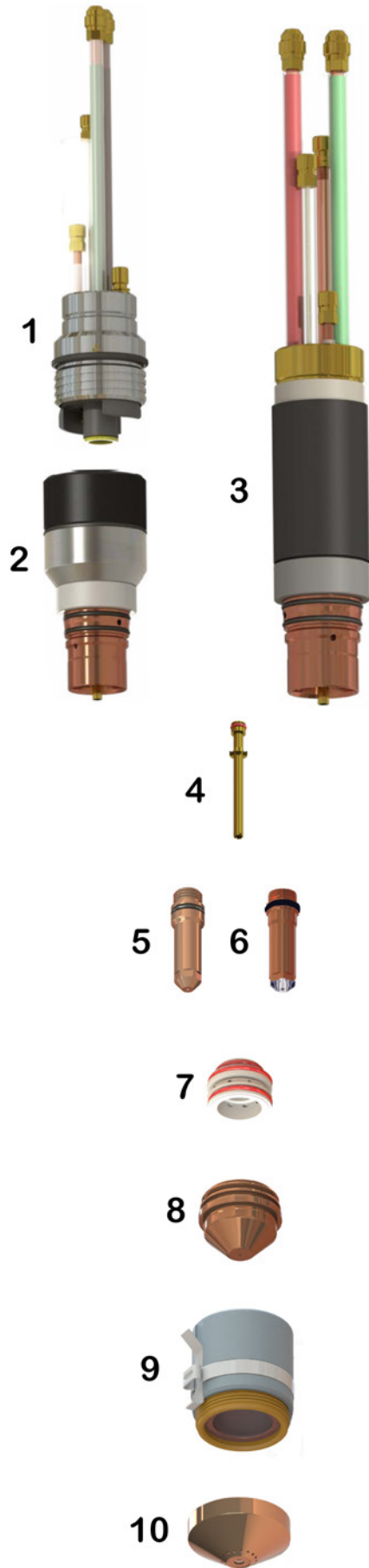


ITEM	REF	DESCRIPTION
1	220528	Electrode 45-50A
	220487	Electrode 130A
2	220529	Swirl Ring 45-50A
	220488	Swirl Ring 130A
3	220525	Nozzle 45A, Air
	220530	Nozzle 50A, O ₂
	220489	Nozzle 130A, Air
	220492	Nozzle 130A, O ₂
4	220578	Shield Cap
5	220532	Shield 45-50A
	220536	Shield 130A, Air
	220491	Shield 130A, O ₂
	220474	Torch Main Body

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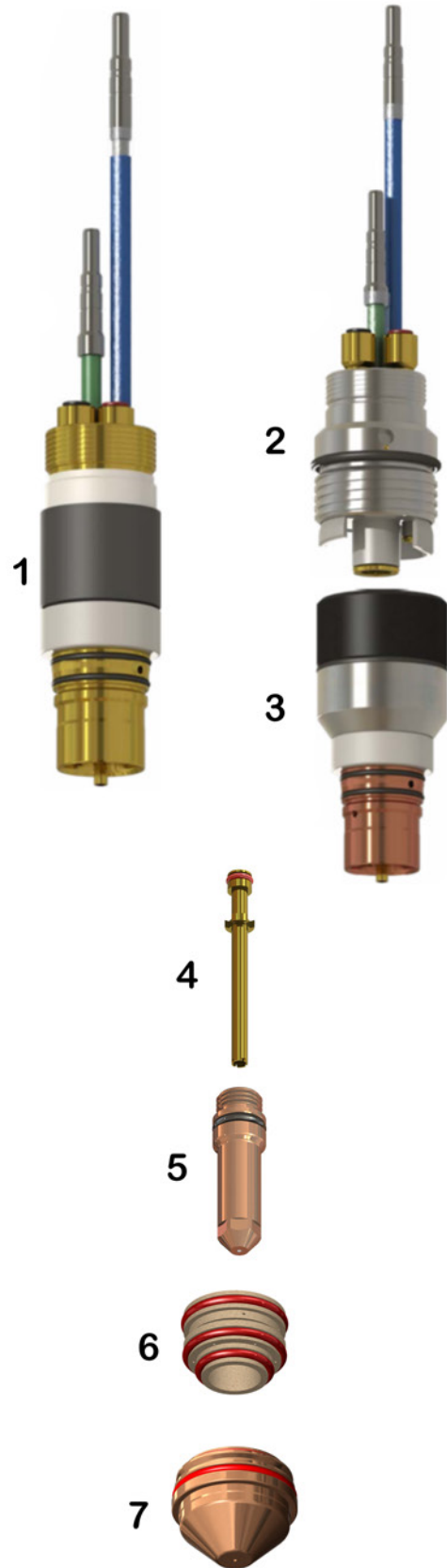


ITEM	REF	DESCRIPTION
1	220913	Quick Disconnect Receptacle
2	220921	Quick Disconnect Torch
3	220961	Straight Torch
4	220521	Water tube
5	220528	Electrode 50A, O ₂ , Air, MS, SS, Al
	220487	Electrode 130A, O ₂ , Air, MS, SS, Al
	220937	Electrode 200A, O ₂ , Air, MS, SS, Al
	020415	Electrode 200A, N ₂ , SS,
6	420185-AG	Electrode 130A, Silver, O ₂ , MS
	220925-AG	Electrode 200A, Silver, O ₂ , MS
7	220529	Swirl Ring
	220488	Swirl Ring
	220834	Swirl Ring
8	220891	Nozzle 50A, O ₂ , MS
	220890	Nozzle 50A, Air, MS, SS, Al
	220893	Nozzle 130A, O ₂ , MS
	220892	Nozzle 130A, Air, MS, SS, Al
	220831	Nozzle 200A, O ₂ , MS
	420044	Nozzle 200A, Air, N ₂ , MS, SS, Al
9	220936	Shield Cap
	220935	Shield Cap w/o tab
10	220532	Shield 50A
	220491	Shield 130A, O ₂ , MS
	220536	Shield 130A, Air, MS, SS, Al
	220832	Shield 200A, O ₂ , MS
	420045	Shield 200A, Air, N ₂ , MS, SS, Al

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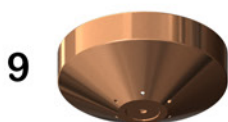


ITEM	REF	DESCRIPTION
1	420087	Straight Torch
2	420033	Quick disconnect receptacle
3	220921	Quick disconnect Torch
4	220521	Water Tube
	420881	Water Tube, Gouging
	420823	Water Tube, Bevel
5	220528	Electrode 50A, Air, O ₂
	220487	Electrode 130A
	220937	Electrode 200A, Air, O ₂
	020415	Electrode 130-200A, N ₂
	420824	Electrode 130A, Bevel
	420732	Electrode 200A, Bevel
6	220529	Swirl Ring
	220488	Swirl Ring
	420796	Swirl Ring 130A,CCW, O ₂
	220834	Swirl Ring 200A,O ₂
	420795	Swirl Ring 200A, CCW, O ₂
	420928	Swirl Ring 200A, Gouging, Air
	420883	Swirl Ring 200A, Gouging, O ₂
7	220890	Nozzle 50A, Air
	220891	Nozzle 50A, O ₂
	220892	Nozzle 130A, Air, N ₂
	220893	Nozzle 130A, O ₂
	420829	Nozzle 130A, Bevel, Air
	420828	Nozzle 130A, Bevel, O ₂
	420044	Nozzle 200A, Air, N ₂
	220831	Nozzle 200A, O ₂
	420886	Nozzle 200A, Gouging, Air, O ₂
	420734	Nozzle 200A, Bevel, Air
	420733	Nozzle 200A, Bevel, O ₂
		Continued on next page.....

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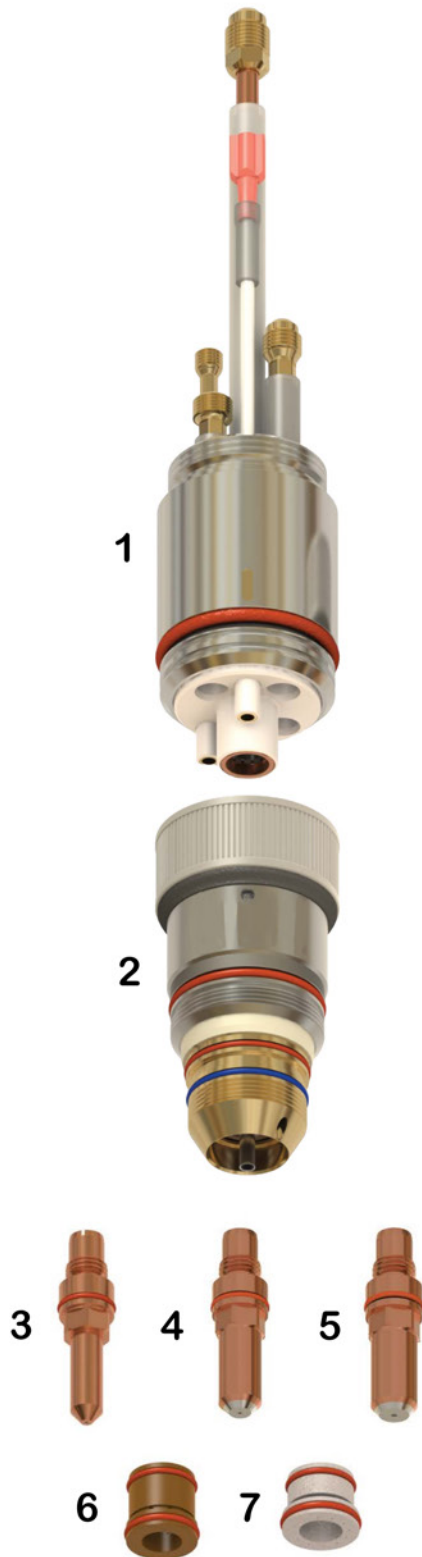


ITEM	REF	DESCRIPTION
8	220936	Retaining Cap
	220935	Retaining Cap w/o tab
	220534	Retaining Cap CCW
	220533	Retaining Cap CCW, without tab
	420794	Retaining Cap 200A, Gouging
	420793	Retaining Cap 200A, Gouging without tab
9	220532	Shield 50A, Air, O ₂
	220536	Shield 130A, Air, N ₂
	220491	Shield 130A, O ₂
	420735	Shield 130A, Bevel
	420045	Shield 200A, Air, N ₂
	220832	Shield 200A, O ₂
	420885	Shield 200A, Gouging, Air, O ₂
	420737	Shield 200A, Bevel

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ITEM	REF	DESCRIPTION
1	279150	Torch Head, Spirit 150-275
	279100	Torch Head, Spirit 400
2	279050	Torch Base, Spirit 150-275
	279000	Torch Base, Spirit 400
3	277130	Electrode 30A, MS, Al
	277137	Electrode 30-50A, MS, SS, Al
	277131	Electrode 50-70A, MS, SS, Al
	277132	Electrode 70A, SS
	277133	Electrode 100A, SS
4	277135	Electrode 150A, SS
	277282-AG	Electrode 100A Silver, MS, SS, Al
	277292-AG	Electrode 150A Silver, MS, SS, Al
	277291-AG	Electrode 200A Silver, MS, SS, Al
	277290-AG	Electrode 275A Silver, MS, SS, Al
5	284124-AG	Electrode 400A Silver, MS
6	277140	Swirl Ring 30-70A, MS, SS, Al
	277138	Swirl Ring 30A, SS
	277142	Swirl Ring 50-70A, MS, SS, Al
	277283	Swirl Ring 100A, MS, SS, Al
	277141	Swirl Ring 100A, SS
7	277139	Swirl Ring 150A, MS, SS, Al
	277143	Swirl Ring 200A, MS, SS, Al
	277259	Swirl Ring 200A, SS
	277258	Swirl Ring 275A, MS, SS, Al
	284122	Swirl Ring 400A, MS, SS, Al
		Continued on next page.....

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Lincoln Kaliburn Spirit and Proline



ITEM	REF	DESCRIPTION
8	277120	Nozzle 30A, MS, Al
	277121	Nozzle 30A, SS
	277122	Nozzle 50A, MS, Al
	277123	Nozzle 50A, SS
	277125	Nozzle 70A, MS, SS, Al
	277124	Nozzle 70A, SS
	277284	Nozzle 100A, MS, SS, Al
	277126	Nozzle 100A, SS
9	277293	Nozzle 150A, MS, SS, Al
	277297	Nozzle 150A, SS
	277289	Nozzle 200A, MS, SS, Al
	277269	Nozzle 275A, MS
	277276	Nozzle 27A, SS, Al
10	284125	Nozzle 400A, MS
11	277153	Retaining Cap 50-70A, MS, SS, Al
	277110	Retaining Cap 30-150A, SS
	277151	Retaining Cap 100-150A, MS, SS, Al
	277152	Retaining Cap 150A, MS, SS, Al
	277113	Retaining Cap 200A, SS
	277266	Retaining Cap 200-275A, MS, SS, Al
12	284121	Retaining Cap 400A, MS
13	277145	Shield Cap 30A, MS, Al
	277144	Shield Cap 30A, SS
	277115	Shield Cap 50A, MS
	277149	Shield Cap 50A, SS
	277150	Shield Cap 70A, MS, SS, Al
	277286	Shield Cap 100A, MS, SS, Al
	277146	Shield Cap 100A, SS
	277117	Shield Cap 150A, MS, SS, Al
	277274	Shield Cap 200A, MS, SS, Al
	277263	Shield Cap 275A, MS, SS, Al
14	284123	Shield Cap 400A, MS
15	277154	Outer Cap 30-275A
	284150	Outer Cap 400A

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ITEM	REF	DESCRIPTION
1	W03X0893-25A	Electrode
	W03X0893-53A	Electrode, Extended
2	W03X0893-50R	Gas Distributor
3	W03X0893-26A	Nozzle, Contact 40A
4	W03X0893-27A	Nozzle, Standoff 40A
	W03X0893-28A	Nozzle, Standoff 50A
	W03X0893-29A	Nozzle, Standoff 60A
5	W03X0893-33A	Nozzle, Shielded 50A
	W03X0893-34A	Nozzle, Shielded 60A
	W03X0893-39A	Nozzle, Gouging
	W03X0893-40A	Nozzle, Extended 40A
	W03X0893-54A	Nozzle, Extended 60A
6	W03X0893-41A	Retaining Cap
7	W03X0893-43A	Shield Cup Body
8	W03X0893-14R	Spacer
9	W03X0893-44A	Shield Cap, Shielded
	W03X0893-48A	Shield Cap, Gouging
	W03X0893-21A	Shield Cap, Extended

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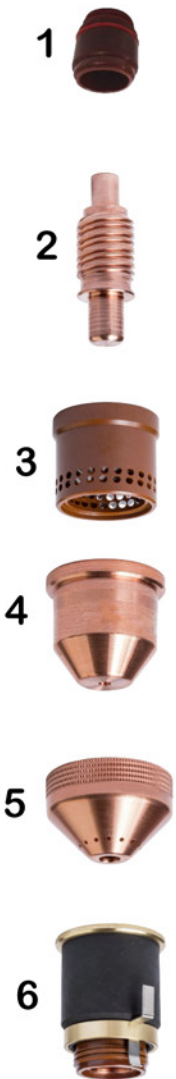


ITEM	REF	DESCRIPTION
1	W03X0893-60A	Electrode
	W03X0893-57A	Electrode, Extended
2	W03X0893-70R	Swirl Ring
3	W03X0893-61A	Nozzle 40A
	W03X0893-62A	Nozzle 60A
	W03X0893-63A	Nozzle 80A
	W03X0893-64A	Nozzle 100A
	W03X0893-65A	Nozzle, gouging
4	W03X0893-58A	Nozzle 40A, Extended
	W03X0893-59A	Nozzle 60A, Extended
	W03X0893-72A	Nozzle 80A, Extended
	W03X0893-73A	Nozzle 100A, Extended
	W03X0893-66A	Retaining Cap
5	W03X0893-67A	Shield Cap
	W03X0893-69A	Shield Cap, Gouging
	W03X0893-74A	Shield Cap, Extended
	W03X0893-68A	Shield Cap
	W03X0893-14R	Spacer

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ITEM	REF	DESCRIPTION
1	BK14300-18	Front Isolator Assembly
2	BK14300-1	Electrode 45-125A
3	BK14300-13	Swirl Ring 45-125A
4	BK14300-7	Nozzle 45A
	BK14300-8	Nozzle 65A
	BK14300-9	Nozzle 85A
	BK14300-10	Nozzle 105A
	BK14300-11	Nozzle 125A
5	BK14300-3	Shield Cap 45-65A
	BK14300-4	Shield Cap 85-125A
6	BK14300-15	Retaining Cap 45-125A

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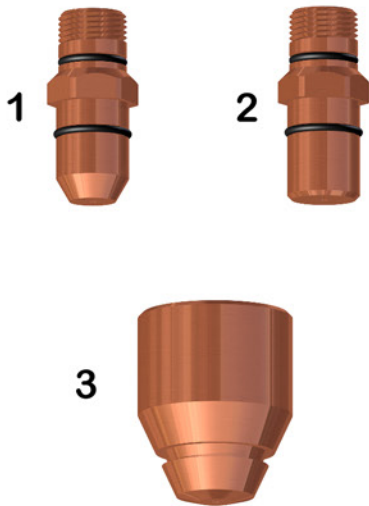


ITEM	REF	DESCRIPTION
1	0409-1204	Electrode
	0409-1205	Electrode N ₂
2	0409-1206	Electrode Ar/H
3	0409-1210	Nozzle 40A
	0409-1212	Nozzle 60A
	0409-1216	Nozzle 100A
	0409-1218	Nozzle 150A

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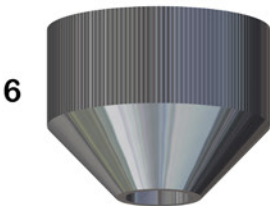


ITEM	REF	DESCRIPTION
1	0408-1482	Electrode 90-120A
	0408-1283	O-Ring, Nitrile
2	0409-2095	Electrode 120-240A
3	0409-2071	Nozzle 30A, O ₂
	0409-2072	Nozzle 60A, O ₂
	0409-2073	Nozzle 90A, O ₂
	0409-2076	Nozzle 120A, O ₂
	0409-1278	Nozzle 150A, O ₂
	0409-1279	Nozzle 180A, O ₂
	0409-1280	Nozzle 240A, O ₂
	0409-1350	Nozzle 320A, N ₂
	0409-1351	Nozzle 500A, N ₂
	0409-1352	Nozzle 640A, N ₂

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ITEM	REF	DESCRIPTION
1	W000120710	Torch Body
	W000120710-X	Torch Body with Lead Assy.
2	W000235245	Water Tube
3	W000325502	Electrode 80-140A
	W000120713	Electrode 200-360A
4	W000385596	Swirl Ring 140-200A
	W000120716	Swirl Ring 140-400A
5	W000237635	Nozzle 80-140A
	W000120711	Nozzle 200A
	W000120712	Nozzle 260A
	W000242432	Nozzle 360A
	W000120715	Shield Cap Inner
6	W000120714	Shield Outer

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ITEM	REF	DESCRIPTION
	W000403656	Torch Body BLACK V3
	W000275433	Water Tube 80-200A
1	W000275448	Electrode 30A
	W000275452	Electrode 50A
	W000275460	Electrode 80A
	W000275466	Electrode 130A
	W000275467	Electrode 200A
	W000275475	Electrode 260A
2	W000275466-AG	Electrode 130A, Silver
	W000275467-AG	Electrode 200A, Silver
	W000275475-AG	Electrode 260A, Silver
3	W000275449	Swirl Ring 30A
	W000402839	Swirl Ring 30-45A
	W000275455	Swirl Ring 50A
	W000275461	Swirl Ring 80-130A
	W000275470	Swirl Ring 200A
	W000275477	Swirl Ring 260A
4	W000402813	Gas Diffuser, Black 80-130A
	W000402814	Gas Diffuser, Black 200A
	W000402815	Gas Diffuser, Black 260A
5	W000275447	Nozzle 30A
	W000275451	Nozzle 50A
	W000275459	Nozzle 80A
	W000275463	Nozzle 100A
	W000275465	Nozzle 130A
	W000275468	Nozzle 200A
	W000275476	Nozzle 260A
6	W000275446	Retaining Cap 30-50A
	W000275458	Retaining Cap 80-130A
	W000275472	Retaining Cap 200A
	W000275478	Retaining Cap 260A
		Continued on next page.....

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ITEM	REF	DESCRIPTION
7	W000275443	Shield 30A
	W000275450	Shield 50A
	W000275456	Shield 80A
	W000275462	Shield 100-130A
	W000275473	Shield 200A
	W000275479	Shield 260A
8	W000275442	Shield Cap 80-130A
	W000275439	Shield Cap 200-400A
	W000275464	O-Ring Kit

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ITEM	REF	DESCRIPTION
1	W000325120	Torch Main Body (0409-2115)
2	Z04092154	Water Tube (0409-2154)
3	W000379083	Electrode (0409-2185)
4	W000138378	Swirl Ring 60A (0409-2170)
	W000138377	Swirl Ring 120A (0409-2169)
5	W000325562	Nozzle 15A (0409-2171)
	W000325563	Nozzle 30A (0409-2173)
	W000325564	Nozzle 40A (0409-2174)
	W000325124	Nozzle 60A (0409-2176)
	W000325125	Nozzle 90A (0409-2183)
	W000325126	Nozzle 120A (0409-2186)
6	Z04092166	Retaining Cap (0409-2166)
	Z04081238	O-Ring, Nitrile (0408-1238)
	Z04081282	O-Ring, Nitrile (0408-1282)
	W000325027	O-Ring, Nitrile (0408-1284)
	W000325122	O-Ring, Silicon (0409-2168)
	Z04081283	O-Ring, Nitrile (0408-1283)
	W000382836	Silicon Lube

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1



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3



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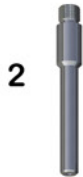


ITEM	REF	DESCRIPTION
1	Z04092154	Water Tube (0409-2154)
2	W000325128	Electrode, N ₂ (0409-2194)
	W000325143	Electrode, Ar/H2 WA5 Tungsten
3	Z04092209	Swirl Ring (0409-2209)
4	W000325133	Nozzle 15A, N ₂ (0409-2231)
	W000325134	Nozzle 30A, N ₂ (0409-2233)
	W000325135	Nozzle 40A, N ₂ (0409-2234)
	W000325136	Nozzle 60A, N ₂ (0409-2236)
	W000325137	Nozzle 90A, N ₂ (0409-2239)
	W000325138	Nozzle 120A, N ₂ (0409-2240)
	W000325141	Nozzle 90A, Ar/H2 (0409-2249)
	W000325142	Nozzle 120A, Ar/H2 (0409-2250)
5	Z04092210	Retaining Cap (0409-2210)
	W000325027	O-Ring, Nitrile
	Z04091238	O-Ring
	W000325122	O-Ring, Silicon (0409-2168)
	Z04081283	O-Ring, Nitrile (0408-1283)
	Z04092187	O-Ring (0409-2187)
	Z04092188	O-Ring (0409-2188)
	Z04092189	O-Ring (0409-2189)
	Z04092215	O-Ring, Nitrile (0409-2215)
	W000382836	Silicon Lube
	W000325129	Torch Main Body

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ITEM	REF	DESCRIPTION
1	W000325150	Torch Main Body
2	Z04092154	Water Tube (0409-2154)
3	W000325147	Electrode (0409-2395)
4	Z04092428	Swirl Ring (0409-2428)
5	W000325148	Nozzle 20A (T20) (0409-2412)
	W000325149	Nozzle 40A (T40) (0409-2414)
	W000325151	Nozzle 60A (T60) (0409-2416)
	W000325152	Nozzle 90A (T90) (0409-2419)
	W000325153	Nozzle 120A (T120) (0409-2420)
	Z0409-2431	Gas Insulator
	W000325154	Nozzle Shield 20A (V20) (0409-2422)
	W000325155	Nozzle Shield 40A (V40) (0409-2424)
	W000325156	Nozzle Shield 60A (V60) (0409-2426)
	W000325157	Nozzle Shield 90A (V90) (0409-2429)
	W000325158	Nozzle Shield 120A (V120) (0409-2430)
6	Z04092440	Double Flow Cap (0409-2440)
	W000325027	O-Ring, Nitrile (0409-1284)
	Z04081238	O-Ring, Nitrile (0408-1238)
	Z04092215	O-Ring, Nitrile (0409-2215)
	Z04081283	O-Ring, Nitrile (0408-1283)
	Z04092391	O-Ring, EPDM (0409-2391)
	Z04092392	O-Ring, EPDM (0409-2392)
	W000242675	O-Ring, EPDM
	Z04092452	O-Ring, Nitrile (0409-2452)
	Z04092393	O-Ring, Nitrile (0409-2393)
	Z04092124	O-Ring, Nitrile (0409-2124)
	W000382836	Silicon Lube

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These parts are not genuine parts but are compatible parts.

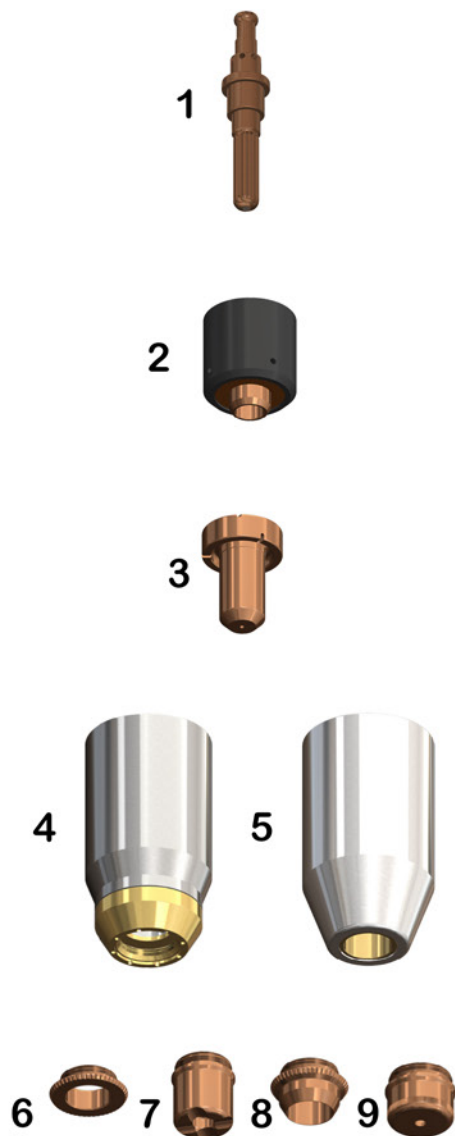


ITEM	REF	DESCRIPTION
1	9-0096	Electrode
2	9-0097	Start Cartridge
3	9-0091	Nozzle, Drag 20A
	9-0093	Nozzle, Drag 40A
	9-0094	Nozzle, Standoff 40A
4	9-0098	Shield Cup

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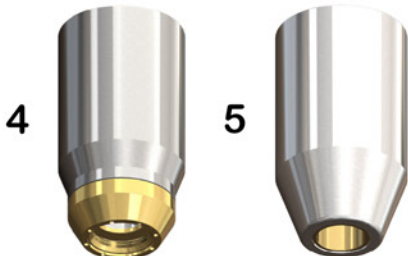
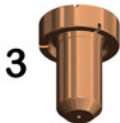


ITEM	REF	DESCRIPTION
1	9-8215	Electrode
2	9-8213	Start Cartridge
	9-8277	Start Cartridge, Heavy Duty
3	9-8205	Tip 20A, Drag
	9-8206	Tip 30A, Drag
	9-8207	Tip 40A, Drag
	9-8252	Tip 60A, Drag
	9-8225	Tip 40A, Gouging "A"
	9-8226	Tip 60A, Gouging "B"
	9-8227	Tip 80A, Gouging "C"
	9-8228	Tip 100A, Gouging "D"
	9-8254	Tip 120A, Gouging "E"
	9-8208	Tip 40A, Standoff
	9-8209	Tip 50A, Standoff
	9-8210	Tip 60A, Standoff
	9-8231	Tip 70A, Standoff
	9-8211	Tip 80A, Standoff
	9-8212	Tip 90-100A, Standoff
	9-8253	Tip 120A, Standoff
4	9-8237	Shield Cap
5	9-8218	Shield Cap
6	9-8243	Deflector
7	9-8244	Shield 40A, Drag
	9-8235	Shield 50-60A, Drag
	9-8236	Shield 70-100A, Drag
	9-8258	Shield 120A, Drag
8	9-8241	Shield, Gouging
9	9-8245	Shield 40A, Machine
	9-8238	Shield 50-60A, Machine
	9-8239	Shield 70-100A, Machine
	9-8256	Shield 120A, Machine
		Continued on next page.....

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ITEM	REF	DESCRIPTION
	9-8219	Torch Main Body
	7-5200	Hand Torch with 6.1m leads RPT Fitting
	7-5201	Hand Torch with 15.2m leads RPT Fitting
	7-5204	Hand Torch with 6.1m leads ATC Fitting
	7-5205	Hand Torch with 15.2m leads ATC Fitting
	7-5202	M/C Torch with 6.1m leads RPT Fitting
	7-5203	M/C Torch with 15.2m leads RPT Fitting
	7-5206	M/C Torch with 6.1m leads ATC Fitting
	7-5208	M/C Torch with 15.2m leads ATC Fitting

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