



XERFLOW 60-M

PRODUCT DATA SHEET

XERFLOW 60-M is a low cement, mullite-based castable with good thermal shock resistance for service temperatures up to 3100°F+. This refractory material is designed to be user friendly and installed using minimal vibration.

Recommended Service Temperature	3100°F+
Water Required for Mixing (as a % of weight)	7.0 – 8.0 %
Material Required Per Cubic Foot	154 lbs.
Packaging	64 - 55lb bags /pallet 1,000+lb Super Sacks

TYPICAL CHEMICAL ANALYSIS

Al₂O₃	SiO₂	CaO	TiO₂	Fe₂O₃
62 - 64	29 - 31	1.4 - 1.8	2.0 - 2.5	0.8 - 1.2

TYPICAL PHYSICAL PROPERTIES

Test Temperature (°F)	Bulk Density (pcf)	C.C.S. (psi)	CMOR (psi)	Apparent Porosity (%)	Permanent Linear Change (%)
220	149 - 155	6000	1300	12 - 16	-0.1 to 0.0
1500	147 - 153	5000	1400	13 - 17	-0.4 to 0.0
2732	146 - 152	8000	1800	14 - 19	+0.2 to +1.2

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