

## XERCON 97 PRODUCT DATA SHEET

**XERCON 97** is a high alumina, low iron, specialty castable for service temperatures up to 3400°F.

Recommended Service Temperature	3400°F
Water Required for Mixing (as a % of weight)	6.5 – 8.0 %
Material Required Per Cubic Foot	170 - 177 lbs.
Packaging	64 - 55lb bags /pallet 1,000+lb Super Sacks

## **TYPICAL CHEMICAL ANALYSIS**

Al <sub>2</sub> C	D <sub>3</sub> Si	iO <sub>2</sub> Ca	O TiO	2 Fe <sub>2</sub> O <sub>3</sub>	
96.5	97 0	.1 2.6 -	2.8 Tr	0.1	

## **TYPICAL PHYSICAL PROPERTIES**

Test Temperature (°F)	Bulk Density (pcf)	C.C.S. (psi)	CMOR (psi)	Apparent Porosity (%)	Permanent Linear Change (%)
220	173 - 180	2000	1000	9 - 13	-0.4 to 0.0
1500	170 - 177	2000	700	12 - 16	-0.4 to 0.0
2550	169 - 175	2000	1400	15 - 19	-0.8 to -0.4
3000	172 - 177	3000	1400	12 - 16	-0.4 to +0.2

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