

XERFLOW 85 PRODUCT DATA SHEET

XERFLOW 85 is a low-cement castable for service temperatures up to 3200°F+.

Recommended Service Temperature	3200°F+		
Water Peguired for Mixing (e.g. of weight)	£ 0 _ 7 0 º/		
Water Required for Mixing (as a % of weight)	6.0 – 7.0 %		
Material Required Per Cubic Foot	177 - 183 lbs.		
	24 550 4 4 4		
Packaging	64 - 55lb bags /pallet 1,000+lb Super Sacks		

TYPICAL CHEMICAL ANALYSIS

Al ₂ O ₃	SiO ₂	CaO	TiO ₂	Fe ₂ O ₃
82.5 - 86.5	8.5 - 11	1.1 - 1.5	2.8 - 3.2	0.9 - 1.3

TYPICAL PHYSICAL PROPERTIES

Test Temperature (°F)	Bulk Density (pcf)	C.C.S. (psi)	CMOR (psi)	Apparent Porosity (%)	Permanent Linear Change (%)
220	181 - 187	9000	1900	10 - 14	Nil
1500	179 - 185	12000	2000	15 - 19	-0.4 to 0.0
2910	174 - 180	12000	1900	14 - 18	0.0 to +0.5

Xertech Specialties 1422 Hoelzer Ct. Dailey Industrial Park Pacific, MO 63069

Ph: (636)271-0586; Fax: (636)271-0587

www.xertechllc.com mail@xertechllc.com

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