



XERGUN 70-M PLUS

PRODUCT DATA SHEET

XERGUN 70-M PLUS is a low-cement, mullite based gunning mix for service temperatures up to 3150°F. This product is ideally suited for quick repairs and installations.

Recommended Service Temperature	3150°F
Water Required for Mixing (as a % of weight)	N/A %
Material Required Per Cubic Foot	144 - 150 lbs.
Packaging	64 - 55lb bags /pallet 1,000+lb Super Sacks

TYPICAL CHEMICAL ANALYSIS

Al₂O₃	SiO₂	CaO	TiO₂	Fe₂O₃	Alkalis
68.7	25.5	1.7	2.8	1.1	0.2

TYPICAL PHYSICAL PROPERTIES

Test Temperature (°F)	Bulk Density (pcf)	C.C.S. (psi)	CMOR (psi)	Apparent Porosity (%)	Permanent Linear Change (%)
220	138 - 145	----	200	----	-0.1 to 0.0
1500	134 - 141	----	300	----	-0.3 to 0.0
2550	133 - 140	----	500	----	-0.7 to -0.3

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