

XERGUN 70-M-AL PRODUCT DATA SHEET

XERGUN 70-M-AL is a low cement, mullite based gunning mix for service temperatures up to 3150°F. This material can be used in applications which require high temperature resistance and is applicable for service in non-wetting metal contact applications up to 2200oF.

Maximum Service Temperature	3150°F (non-wetting 2200°F)		
Water Required for Mixing (as a % of weight)	N/A %		
Material Required Per Cubic Foot	144 lbs.		
Packaging	64 - 55lb bags / pallet 1,000+lb Super Sacks		

TYPICAL CHEMICAL ANALYSIS

Al ₂ O ₃	SiO ₂	CaO	TiO ₂	Fe ₂ O ₃	Other
66.8	25.5	1.7	2.8	1.1	2.1

TYPICAL PHYSICAL PROPERTIES

Test Temperature (°F)	Bulk Density (pcf)	C.C.S. (psi)	CMOR (psi)	Apparent Porosity (%)	Permanent Linear Change (%)
220	136 - 144		200		Nil
1500	132 - 140	1000	300		-0.2 to 0.0
2550	133 - 140		500		-0.7 to -0.3

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