

PIPE CHART

NPS DN	OD INCH MM	SCHEDULE				THK MM	KG/ METER	NPS DN	OD INCH MM	SCHEDULE				THK MM	KG/ METER	NPS DN	OD INCH MM	SCHEDULE				THK MM	KG/ METER
		ASME								ASME								ASME					
1/8 6	0.405 10.3	10 STD XS	40 80	10S 80S	1.24 1.73 2.41	0.28 0.37 0.47		6 150	6.625 168.3	5 10		5S 10S	2.77 3.40 4.78	11.31 13.83 19.28			18 450	18.000 457	10S 10 20 STD XS 40 60 80			4.78 6.35 7.92 9.53 11.13 12.70 14.27 15.81	53.31 70.57 87.71 105.17 122.38 139.16 155.81 205.75
1/4 8	0.540 13.7	10 STD XS	40 80	10S 40S 80S	1.65 2.24 3.02	0.49 0.63 0.80				STD XS 120 160 XX	40 80 80S		7.11 10.97 14.27 18.26 21.95	28.26 42.56 54.21 67.57 79.22					40S 80S			9.53 11.13 12.70 14.27 15.81 17.48 19.05 20.62	105.17 122.38 139.16 155.81 172.48 189.16 205.75 222.38
3/8 10	0.675 17.1	10 STD XS	40 80	10S 40S 80S	1.65 2.31 3.20	0.63 0.84 1.10				STD XS XX	40 80 80S		7.65 12.70 22.23	35.10 56.69 94.00					80 100 120 140 160			23.83 29.36 34.93 39.67 45.24	254.57 309.64 363.58 408.28 459.39
1/2 15	0.840 21.3	5 10 STD XS 160 XX		5S 10S 40S 80S	1.65 2.11 2.77 3.73 4.78 7.47	0.80 1.00 1.27 1.62 1.95 2.55				STD 10 20 30		5S 10S	2.77 3.76 6.35 7.04	14.78 19.97 33.32 36.82					10S 20 30 40S			5.54 6.35 7.92 9.53	68.61 78.56 94.00 104.94
3/4 20	1.050 26.7	5 10 STD XS 160 XX		5S 10S 40S 80S	1.65 2.11 2.87 3.91 5.56 7.82	1.03 1.28 1.69 2.20 2.90 3.64				STD 60 XS 100 120 140 XX 160	40 80 80S	40S 80S	8.18 10.31 12.70 15.09 18.26 20.62 22.23 23.01	42.55 53.09 64.64 75.92 90.44 100.93 107.93 111.27					10S STD XS 40 60 80 100 120 140 160	20 30 80S	40S	5.54 6.35 7.92 9.53 11.13 12.70 14.27 15.81 17.48 19.05 20.62 22.23 23.83 25.40 27.00 28.58 30.17 31.75 33.33 34.91 36.50 38.08 39.66 41.25 42.83 44.41 46.00 47.58 49.16 50.75 52.33 53.91 55.49 57.07 58.65 60.23 61.81 63.40 64.98 66.56 68.14 69.72 71.30 72.88 74.46 76.04 77.62 79.20 80.78 82.36 83.94 85.52 87.10 88.68 90.26 91.84 93.42 95.00 96.58 98.16 99.74 101.32 102.90 104.48 106.06 107.64 109.22 110.80 112.38 113.96 115.54 117.12 118.70 120.28 121.86 123.44 125.02 126.60 128.18 129.76 131.34 132.92 134.50 136.08 137.66 139.24 140.82 142.40 143.98 145.56 147.14 148.72 150.30 151.88 153.46 155.04 156.62 158.20 159.78 161.36 162.94 164.52 166.10 167.68 169.26 170.84 172.42 174.00 175.58 177.16 178.74 180.32 181.90 183.48 185.06 186.64 188.22 189.80 191.38 192.96 194.54 196.12 197.70 199.28 200.86 202.44 204.02 205.60 207.18 208.76 210.34 211.92 213.50 215.08 216.66 218.24 219.82 221.40 222.98 224.56 226.14 227.72 229.30 230.88 232.46 234.04 235.62 237.20 238.78 240.36 241.94 243.52 245.10 246.68 248.26 249.84 251.42 253.00 254.58 256.16 257.74 259.32 260.90 262.48 264.06 265.64 267.22 268.80 270.38 271.96 273.54 275.12 276.70 278.28 279.86 281.44 283.02 284.60 286.18 287.76 289.34 290.92 292.50 294.08 295.66 297.24 298.82 300.40 301.98 303.56 305.14 306.72 308.30 309.88 311.46 313.04 314.62 316.20 317.78 319.36 320.94 322.52 324.10 325.68 327.26 328.84 330.42 332.00 333.58 335.16 336.74 338.32 339.90 341.48 343.06 344.64 346.22 347.80 349.38 350.96 352.54 354.12 355.70 357.28 358.86 360.44 362.02 363.60 365.18 366.76 368.34 369.92 371.50 373.08 374.66 376.24 377.82 379.40 380.98 382.56 384.14 385.72 387.30 388.88 390.46 392.04 393.62 395.20 396.78 398.36 399.94 401.52 403.10 404.68 406.26 407.84 409.42 411.00 412.58 414.16 415.74 417.32 418.90 420.48 422.06 423.64 425.22 426.80 428.38 429.96 431.54 433.12 434.70 436.28 437.86 439.44 441.02 442.60 444.18 445.76 447.34 448.92 450.50 452.08 453.66 455.24 456.82 458.40 459.98 461.56 463.14 464.72 466.30 467.88 469.46 471.04 472.62 474.20 475.78 477.36 478.94 480.52 482.10 483.68 485.26 486.84 488.42 490.00 491.58 493.16 494.74 496.32 497.90 499.48 501.06 502.64 504.22 505.80 507.38 508.96 510.54 512.12 513.70 515.28 516.86 518.44 520.02 521.60 523.18 524.76 526.34 527.92 529.50 531.08 532.66 534.24 535.82 537.40 538.98 540.56 542.14 543.72 545.30 546.88 548.46 550.04 551.62 553.20 554.78 556.36 557.94 559.52 561.10 562.68 564.26 565.84 567.42 569.00 570.58 572.16 573.74 575.32 576.90 578.48 580.06 581.64 583.22 584.80 586.38 587.96 589.54 591.12 592.70 594.28 595.86 597.44 599.02 600.60 602.18 603.76 605.34 606.92 608.50 610.08 611.66 613.24 614.82 616.40 617.98 619.56 621.14 622.72 624.30 625.88 627.46 629.04 630.62 632.20 633.78 635.36 636.94 638.52 640.10 641.68 643.26 644.84 646.42 648.00 649.58 651.16 652.74 654.32 655.90 657.48 659.06 660.64 662.22 663.80 665.38 666.96 668.54 670.12 671.70 673.28 674.86 676.44 678.02 679.60 681.18 682.76 684.34 685.92 687.50 689.08 690.66 692.24 693.82 695.40 696.98 698.56 700.14 701.72 703.30 704.88 706.46 708.04 709.62 711.20 712.78 714.36 715.94 717.52 719.10 720.68 722.26 723.84 725.42 727.00 728.58 730.16 731.74 733.32 734.90 736.48 738.06 739.64 741.22 742.80 744.38 745.96 747.54 749.12 750.70 752.28 753.86 755.44 757.02 758.60 760.18 761.76 763.34 764.92 766.50 768.08 769.66 771.24 772.82 774.40 775.98 777.56 779.14 780.72 782.30 783.88 785.46 787.04 788.62 790.20 791.78 793.36 794.94 796.52 798.10 799.68 801.26 802.84 804.42 806.00 807.58 809.16 810.74 812.32 813.90 815.48 817.06 818.64 820.22 821.80 823.38 824.96 826.54 828.12 829.70 831.28 832.86 834.44 836.02 837.60 839.18 840.76 842.34 843.92 845.50 847.08 848.66 850.24 851.82 853.40 854.98 856.56 858.14 859.72 861.30 862.88 864.46 866.04 867.62 869.20 870.78 872.36 873.94 875.52 877.10 878.68 880.26 881.84 883.42 885.00 886.58 888.16 889.74 891.32 892.90 894.48 896.06 897.64 899.22 900.80 902.38 903.96 905.54 907.12 908.70 910.28 911.86 913.44 915.02 916.60 918.18 919.76 921.34 922.92 924.50 926.08 927.66 929.24 930.82 932.40 933.98 935.56 937.14 938.72 940.30 941.88 943.46 945.04 946.62 948.20 949.78 951.36 952.94 954.52 956.10 957.68 959.26 960.84 962.42 964.00 965.58 967.16 968.74 970.32 971.90 973.48 975.06 976.64 978.22 979.80 981.38 982.96 984.54 986.12 987.70 989.28 990.86 992.44 994.02 995.60 997.18 998.76 1000.34 1001.92 1003.50 1005.08 1006.66 1008.24 1009.82 1011.40 1012.98 1014.56 1016.14 1017.72 1019.30 1020.88 1022.46 1024.04 1025.62 1027.20 1028.78 1030.36 1031.94 1033.52 1035.10 1036.68 1038.26 1039.84 1041.42 1043.00 1044.58 1046.16 1047.74 1049.32 1050.90 1052.48 1054.06 1055.64 1057.22 1058.80 1060.38 1061.96 1063.54 1065.12 1066.70 1068.28 1069.86 1071.44 1073.02 1074.60 1076.18 1077.76 1079.34 1080.92 1082.50 1084.08 1085.66 1087.24 1088.82 1090.40 1091.98 1093.56 1095.14 1096.72 1098.30 1100.88 1102.46 1104.04 1105.62 1107.20 1108.78 1110.36 1111.94 1113.52 1115.10 1116.68 1118.26 1119.84 1121.42 1123.00 1124.58 1126.16 1127.74 1129.32 1130.90 1132.48 1134.06 1135.64 1137.22 1138.80 1140.38 1141.96 1143.54 1145.12 1146.70 1148.28 1149.86 1151.44 1153.02 1154.60 1156.18 1157.76 1159.34 1160.92 1162.50 1164.08 1165.66 1167.24 1168.82 1170.40 1171.98 1173.56 1175.14 1176.72 1178.30 1179.88 1181.46 1183.04 1184.62 1186.20 1187.78 1189.36 1190.94 1192.52 1194.10 1195.68 1197.26 1198.84 1200.42 1202.00 1203.58 1205.16 1206.74 1208.32 1209.90 1211.48 1213.06 1214.64 1216.22 1217.80 1219.38 1220.96 1222.54 1224.12 1225.70 1227.28 1228.86 1230.44 1232.02 1233.60 1235.18 1236.76 1238.34 1239.92 1241.50 1243.08 1244.66 1246.24 1247.82 1249.40 1250.98 1252.56 1254.14 1255.72 1257.30 1258.88 1260.46 1262.04 1263.62 1265.20 1266.78 1268.36 1269.94 1271.52 1273.10 1274.68 1276.26 1277.84 1279.42 1281.00 1282.58 1284.16 1285.74 1287.32 1288.90 1290.48 1292.06 1293.64 1295.22 1296.80 1298.38 1300.96 1302.54 1304.12 1305.70 1307.28 1308.86 1310.44 1312.02 1313.60 1315.18 1316.76 1318.34 1319.92 1321.50 1323.08 1324.66 1326.24 1327.82 1329.40 1330.98 1332.56 1334.14 1335.72 1337.30 1338.88 1340.46 1342.04 1343.62 1345.20 1346.78 1348.36 1349.94 1351.52 1353.10 1354.68 1356.26 1357.84 1359.42 1361.00 1362.58 1364.16 1365.74 1367.32 1368.90 1370.48 1372.06 1373.64 1375.22 1376.80 1378.38 1379.96 1381.54 1383.12 1384.70 1386.28 1387.86 1389.44 1391.02 1392.60 1394.18 1395.76 1397.34 1398.92 1400.50 1402.08 1403.66 1405.24 1406.82 1408.40 1409.98 1411.56 1413.14 1414.72 1416.30 1417.88 1419.46 1421.04 1422.62 1424.20 1425.78 1427.36 1428.94 1430.52 1432.10 1433.68 1435.26 1436.84 1438.42 1440.00 1441.58 1443.16 1444.74 1446.32 1447.90 1449.48 1451.06 1452.64 1454.22 1455.80 1457.38 1458.96 1460.54 1462.12 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1859.70 1861.28 1862.86 1864.44 1866.02 1867.60 1869.18 1870.76 1872.34 1873.92 1875.50 1877.08 1878.66 1880.24 1881.82 1883.40 1884.98 1886.56 1888.14 1889.72 1891.30 1892.88 1894.46 1896.04 1897.62 1899.20 1900.78 1902.36 1903.94 1905.52 1907.10 1908.68 1910.26 1911.84 1913.42 1915.00 191	

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