

# minimax *line*

classic range and lab





# All “Made in SCM Italy”

*From casting iron to finished product.*

Come see our production plants and touch the quality of SCM machines; you will be our guest.



**minimax**  
the passion that deserves professional products.

minimax is the line of professional machines for hobbyists and woodworkers, a point of reference for over 40 years worldwide.

SCM's objective is to guarantee customers high quality technologies which meet their requirements in such a way as to make SCM the partner for any needs.

**classic *and* lab**

Essentiality and practicality.

universal combined machines

**cu 410c**  
page 4



**cu 300c**  
page 5



**lab 300p**  
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combined machines

**st 3c**  
page 6



**fs 41c**  
page 7



**fs 30c**  
page 7



circular saws

**sc 3c**  
page 8



**sc 2c**  
page 9



spindle moulders

**tw 45c**  
page 10



**t 45c**  
page 11



classic  
universal  
combined machines  
cu 410c  
cu 300c



		cu 410c	cu 300c
Planer useful working width	mm	410	300
Total length of surfacing tables	mm	1800	1510
Max. saw blade diameter with scoring blade installed	mm	315	315
Squaring stroke	mm	1660 ÷ 2660	1660 ÷ 2660
Max. spindle length	mm	100	100
Three-phase motors starting from	kW/Hz	5 (6) / 50 (60)	5 (6) / 50 (60)

Find the complete technical specification at page 16



**Squaring Frame and Fence**  
maximum performance



**Saw Unit**  
performance without limits



**Surfacing Tables Opening**  
exceptional accessibility



**5 kW Power**  
provided as standard

The best price to performances ratio with the essentiality and practicality required by DIY woodworkers and craftsmen.



# classic combined machines

st 3c saw-spindle moulder  
 fs 41c surfacing-thicknessing planers  
 fs 30c



		st 3c	fs 41c	fs 30c
Max. saw blade diameter with scoring blade installed	mm	315	-	-
Squaring stroke	mm	1660 ÷ 2660	-	-
Max. spindle length	mm	100	-	-
Planer useful working width	mm	-	410	300
Cutter block diameter (mm)/no. of standard knives	mm/n.	-	72 / 3	72 / 3
Total length of surfacing tables	mm	-	1800	1510
Min. ÷ max. working height on thicknesser	mm	-	3 ÷ 230	3 ÷ 230
Three-phase motors starting from	kW/Hz	5 (6) / 50 (60)	4 (4,8) / 50 (60)	4 (4,8) / 50 (60)

Find the complete technical specification at page 16



**Squaring Frame and Fence**  
maximum performance



**Saw Unit**  
performance without limits



**5 kW Power**  
provided as standard



**Planer Cutter Block**  
best result



**Surfacing Fence**  
absolute rigidity

Compact and highly precise solutions with a low investment.

classic  
circular saws  
sc 3c  
sc 2c



		sc 3c	sc 2c
Max. saw blade diameter with scoring blade installed	mm	315	315
90°/45° max. saw blade projection from table	mm	100 / 79	100 / 79
Cutting width on parallel fence	mm	900 ÷ 1270	900 ÷ 1270
Squaring stroke	mm	2310 ÷ 2660	1660
Three-phase motors starting from	kW/Hz	5 (6) / 50 (60)	4 (4,8) / 50 (60)

*Find the complete technical specification at page 16*





**Saw Unit**  
performance without limits



**Digital Readout**  
high-tech devices



**Sliding Table**  
exclusive

Compact and highly precise solutions with a low investment for DIY woodworkers and craftsmen.

classic  
 spindle moulders  
 tw 45c with fixed or tilting spindle  
 t 45c with fixed spindle

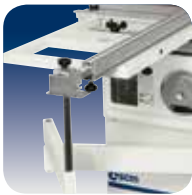


		tw 45c	t 45c
Max. useful spindle length	mm	100	100
Max. tool diameter when profiling	mm	210	210
Max. tool diameter lowered under the table at 90°	mm	180	180
Max. tool diameter when tenoning	mm	275	-
Three-phase motors starting from	kW/Hz	5 (6) / 50 (60)	5 (6) / 50 (60)

*Find the complete technical specification at page 16*



**Spindle Moulder**  
any type of machining



**Frame Support**  
optimal support



**Table Extensions**  
optimal support

Versatility and ease of use of the spindle moulders,  
ideal for DIY woodworkers and craftsmen.



# classic operating groups



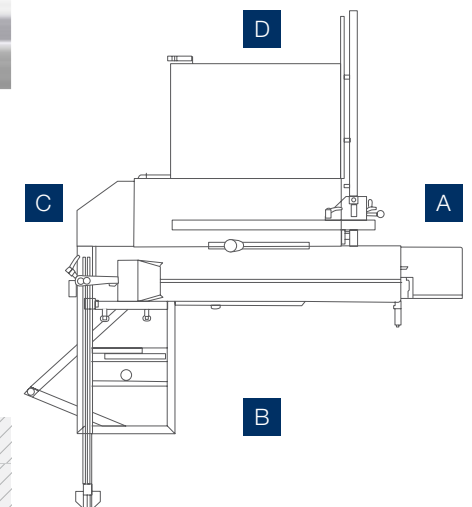
performance without limits

### Saw Unit.

Incredible cutting of both very thick solid wood and panels, even those veneered, thanks to the new saw unit with a blade that has a maximum diameter of 315 mm with the scoring blade installed.

The new **scoring unit** can be supplied on request and **can easily be adjusted from outside the machine.**

A clean machine environment facilitates maintenance avoiding mechanical breakdowns of the units and improving the machine's precision and reliability over time. Very high effective saw unit exhaust hood: the tests carried out by Scm's studies highlighted a **maximum dust emission level 90% lower with respect to the maximum level allowed by the European safety regulations!**



Machining	Maximum value according to the CE norms	Position A	Position B	Position C	Position D
Strips cut	2 mg/m <sup>3</sup>	0.08 mg/m <sup>3</sup>	0.10 mg/m <sup>3</sup>	0.04 mg/m <sup>3</sup>	0.16 mg/m <sup>3</sup>



exclusive

#### Sliding Table.

Easier and more precise cutting is possible due to a perfectly stable support that is guaranteed, even for large work pieces, by the **wide sliding table** and the **large squaring frame fence provided as standard**. **Top quality precision, smooth and silent action, self-cleaning dustproof system, long lasting accuracy, no adjustments required.** The sliding table is made of extruded anodized aluminum with a closed honeycomb structure. The sliding table runs on an exclusive slide way system consisting of calibrated and hardened F550 SX steel guides.

maximum performance as standard

#### Squaring Frame and Fence.

The **sc 2c** squaring frame (A) is complete with a telescopic fence with a retractable stop. The other classic machines (B) are equipped with a **large squaring frame (960 x 600 mm)** complete with:

- telescopic fence with 2 flip-over stops
- eccentric clamp
- telescopic swinging arm support

**cu 300c** and **cu 410c** are equipped with a saw-planer multifunction fence, designed to be easily positioned and removed to allow **rapid work changeover**.

Precise and rapid positioning with the parallel fence with a **round sliding bar**, in rectified steel and complete with "high rigidity" cast iron support, standard for all the other Classic machines. (see picture)



# classic operating groups



optimal planing

## Planer Cutter Block.

The planer unit in the standard version has a 72 mm diameter cutter block with 3 knives (the optional "Tersa" cutter block is available with quick tightening knives and automatic adjustment). For an impeccable result, the pressure of the thickener feed rollers can be adjusted according to the type of wood machined. The thickener infeed roller (A) **has helical tooling** to guarantee strong, constant work piece feed. In contrast, the sandblasted steel outfeed roller (B) maintains the perfect post-machining finish.



absolute rigidity

## Surfacing Fence.

Very high rigidity of the **fs 30c** and **fs 41c** surfacing fences made of extruded aluminum with respectively 1300 and 1670 mm length.



exceptional accessibility

## Surfacing Tables Opening.

Thickening is more comfortable: during the changeover from surfacing to thickening **the surfacing tables open towards the inside of the machine, with a 90° angle, and simultaneously.** Work pieces with a maximum height of 230 mm can be machined to the thickener. **The new design of the dust conveyor, protecting the cutter block, is specifically intended to further increase system safety and efficiency.**







On request, it is available the 45° tilting spindle, toward the inside of the machine (for **st 3c** and **tw 45c** only).

professional and very sturdy

#### Spindle Moulder Unit.

The unit has a cast iron structure. It is closed off by a cast iron “cup” to **protect mechanical components inside the machine** from sawdust, shavings and dirt. **Precise and safe machining** with the spindle moulder fence with micrometric adjustment complete with vertical and horizontal pressers.

customisable for any requirement

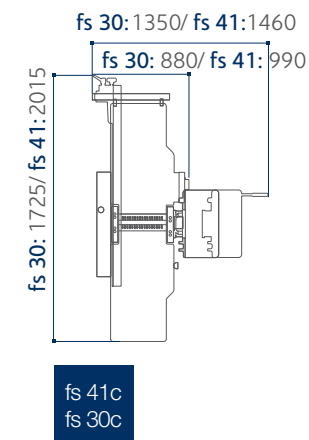
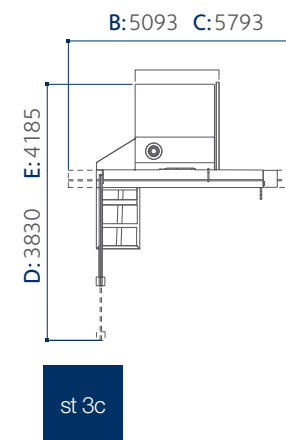
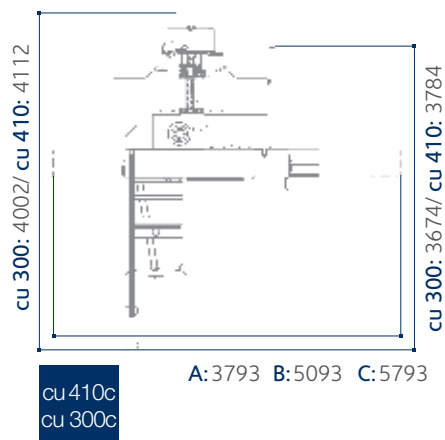
#### Table Extensions and Frame Support.

On **t 45c**, the table extensions at outfeed and infeed and the telescopic front support with support rollers (options) make easier the machining of large dimensions work pieces.

The 270 mm sliding table on **tw 45c**, provides a greater support, very useful also for tenoning. Precise cuttings, even for large work pieces, with the support frame (option) with telescopic fence.



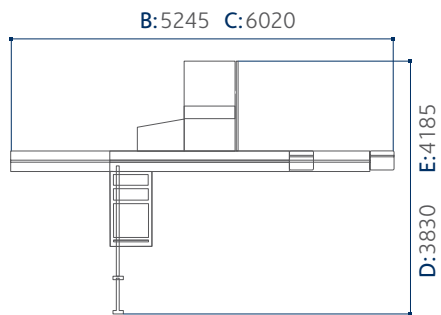
# classic dimensions and technical data



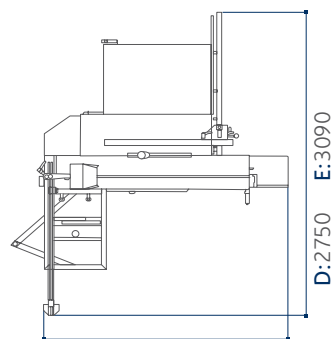
- A with wagon 1600 mm
  - B with wagon 2250 mm
  - C with wagon 2600 mm
  - D with 900 mm cutting width\*
  - E with 1270 mm cutting width\*
- \*at the parallel fence

	cu 410c	cu 300c
<b>planer</b>		
Working width	mm 410	300
Cutter block diameter (mm)/no. of standard knives	mm/n. 72 / 3	72 / 3
Dimensions of standard knives	mm 410 x 30 x 3	300 x 30 x 3
Max. stock removal	mm 4	4
Surfacing tables total length	mm 1800	1510
Thicknessing table dimensions	mm 410 x 605	300 x 585
Feed speed on thicknesser	m/min 7	7
Min. ÷ max. working height on thicknesser	mm 3 ÷ 230	3 ÷ 230
<b>circular saw</b>		
Cast iron saw-spindle moulder worktable dimensions	mm 1115 x 335	1115 x 335
Saw blade tilting	90° ÷ 45°	90° ÷ 45°
Max. saw blade diameter with scoring blade installed	mm 315	315
Max. saw blade projection from table at 90°/45°	mm 100 / 79	100 / 79
Squaring stroke	mm 1660 ÷ 2660	1660 ÷ 2660
Cutting width on parallel fence	mm 900	820
<b>spindle moulder</b>		
Max. useful spindle length	mm 100	100
Spindle moulder speed (at 50 Hz)	rpm 3500 / 7000 / 10.000	3500 / 7000 / 10.000
Max. tool diameter when profiling	mm 210	210
Max. diameter of tool lowered under the table at 90°	mm 180	180
Max. tool diameter when tenoning	mm 275	275
<b>other technical features</b>		
Three-phase motors 4 kW (5,5 hp) 50 Hz - 4,8 kW (6,5 hp) 60 Hz	-	-
Three-phase motors 5 kW (6,6 hp) 50 Hz - 6 kW (8 hp) 60 Hz	S	S
Single-phase motors 2,2 kW (3 hp) 50 Hz	O	O
Single-phase motors S1 3,6 kW (4,8 hp) 60 Hz	O	O
Exhaust outlets diameter	mm 120	120

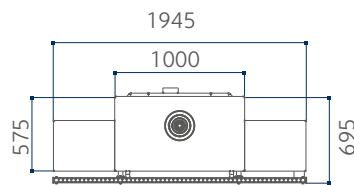
- S Standard
- O Option



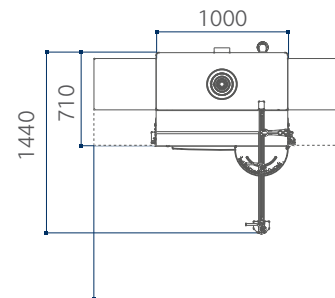
sc 3c



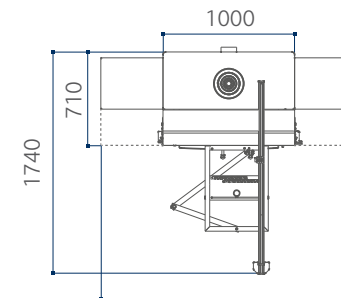
sc 2c



t 45c



tw 45c



tw 45c

2200  
with support  
frame

st 3c	fs 41c	fs 30c	sc 3c	sc 2c	tw 45c	t 45c
-	410	300	-	-	-	-
-	72 / 3	72 / 3	-	-	-	-
-	410 x 30 x 3	300 x 30 x 3	-	-	-	-
-	4	4	-	-	-	-
-	1800	1510	-	-	-	-
-	410 x 605	300 x 585	-	-	-	-
-	7	7	-	-	-	-
-	3 ÷ 230	3 ÷ 230	-	-	-	-
1115 x 430	-	-	840 x 560	1020 x 325	-	-
90° ÷ 45°	-	-	90° ÷ 45°	90° ÷ 45°	-	-
315	-	-	315	315	-	-
100 / 79	-	-	100 / 79	100 / 79	-	-
1660 ÷ 2660	-	-	2310 ÷ 2660	1660	-	-
900 ÷ 1270	-	-	900 ÷ 1270	900 ÷ 1270	-	-
100	-	-	-	-	100	100
3500 / 7000 / 10.000	-	-	-	-	3500 / 7000 / 10.000	3500 / 7000 / 10.000
210	-	-	-	-	210	210
180	-	-	-	-	180	180
275	-	-	-	-	275	-
-	S	S	-	S	-	-
S	O	O	S	O	S	S
O	O	O	O	O	O	O
O	O	O	O	O	O	O
120	120	120	120	120	120	120



classic  
main  
optional  
devices



additional table on the sliding carriage  
For the support of large dimensioned panels.



angular cutting device with flip-over stops  
To rapidly perform mitre cuts without moving the squaring fence.  
Recommended for mitre cuts on small work pieces.



overhead blade protection  
For totally safe machining.



digital readout  
for the fence  
position on the  
parallel fence  
It allows precise  
positioning with the  
magnetic strip sensor.



professional  
fences unit  
For the saw and surfacing  
planer. Designed to be  
easy to remove and to  
allow a rapid changeover  
from one type of  
operation to another.



cast iron mortiser  
Drilling holes and mortises are easily carried out. Complete with exhaust hood, 120 mm diameter and 16 mm chuck.

"Xylent" spiralknife cutter block with 3 series of knives

The 3 spiralknives give an exceptional finish. Reduced noise during machining provides a more comfortable working environment. It also improves the dust extraction due to the production of very small chips. Each cutter has 4 tips which can be rotated into the cutting position when worn. Therefore increasing the production life of the cutter block before knives require replacement.



self-centering chuck  
0-16 mm "Wescott" type  
The mortiser spindles can be rapidly substituted without the necessity of adjustment.



maintenance case for "Xylent" spiralknife

Complete with:

- 1 cleaning/degreasing liquid bottle for the resins cleaning
- 1 set dynamometric key
- 2 bit Torx
- 10 inserts
- 5 screws
- 1 brass bristle brush to clean the spindle with mounted in inserts
- 1 steel bristle brush to clean the inserts housings



dado set  
Mechanical presetting to use a tool (not included) in place of the main blade.

"Tersa" cutter block

Automatic knives clamping by means of the centrifugal force ensures safe and precise machining. The system, without fixing screws, makes knives substitution extremely fast.





### three movement adjustable spindle moulder fence

The spindle moulder fence can be easily removed and re-positioned without losing the working position, thanks to the memory system. The fence, besides, uses an adjustment system through rack and it has a mechanical readout. The maximum tool capacity during profiling is of 210 mm diameter.



A



B

### interchangeable spindle (A)

For a very quick spindle substitution. Among the spare spindle, it is available also the spindle for router bits. (B)

### tenoning table and protection hood

For the tenoning operations on the spindle moulder. It consists of:

- table
- protection hood for tools, 275 mm diameter
- exhaust hood, 120 mm diameter



### gravitational handwheel

Handwheel with gravitational numerical readout for the thickening table positioning.



### electric pre-setting and flip over support for feeder

This solution allows a total exclusion of the device and prevents interference with other parts of the machine.



wheels for machine movement

# classic main optional devices

S Standard  
O Option

	cu 410c	cu 300c	st 3c	fs 41c	fs 30c	sc 3c	sc 2c	tw 45c	t 45c
Angular cutting device with flip-over stops	O	O	O	-	-	O	O	-	-
Digital readout for the fence position on the parallel fence	-	-	O	-	-	O	O	-	-
Additional table on the sliding carriage	O	O	O	-	-	O	O	-	-
Overhead blade protection	-	-	O	-	-	O	O	-	-
Professional guides unit	O	O	-	-	-	-	-	-	-
"Tersa" cutter block	O	O	-	O	O	-	-	-	-
"Xylent" spiralknife cutter block with 3 series of knives	O	O	-	O	O	-	-	-	-
Maintenance case for "Xylent" spiralknife	O	O	-	O	O	-	-	-	-
Cast iron mortiser	O	O	-	O	O	-	-	-	-
Self-centering chuck 0-16 mm "Wescott" type	O	O	-	O	O	-	-	-	-
Three movement adjustable spindle moulder fence	-	-	-	-	-	-	-	O	O
Tenoning table and protection hood	O	O	O	-	-	-	-	O	-
Electric pre-setting and flip over support for feeder	O	O	O	-	-	-	-	O	-
Interchangeable spindle	O	O	O	-	-	-	-	O	O
Wheels for machine movement	O	O	O	O	O	-	-	-	-
Dado set	O	O	-	-	-	O	-	-	-
Gravitational handwheel	O	O	-	O	O	-	-	-	-



# universal combined machine lab 300p

		lab 300p
Planer useful working width	mm	300
Total length of surfacing tables	mm	1300
Max. saw blade diameter with scoring blade installed	mm	315
Squaring stroke	mm	1660
Max. spindle length	mm	100
Three-phase motors starting from	kW/Hz	4 (4,8) / 50 (60)

*Find the complete technical specification at page 25*



**Saw Unit**  
best cutting



**Spindel Moulder**  
superior performances



**Surfacing Tables Lifting**  
higher efficiency

Once there was the combined machine, now Minimax has defined the most advanced technological standards in terms of precision, reliability and safety.

# lab300p operating groups

higher efficiency

## Surfacing Tables Lifting.

During the changeover from surfacing to thickening the **surfacing tables open towards the inside of the machine with a 90° angle**, facilitating thickening. Work pieces with a maximum height of 220 mm can be machined to the thickener. The **new design of the dust-conveyor**, protecting the cutter block, is specifically intended to **further increase system safety and efficiency.**



best cutting  
Saw Unit.

New saw unit with a **blade that has a maximum diameter of 315 mm with the scoring blade installed.** The new scoring unit can be supplied on request and **can easily be adjusted from outside the machine.**

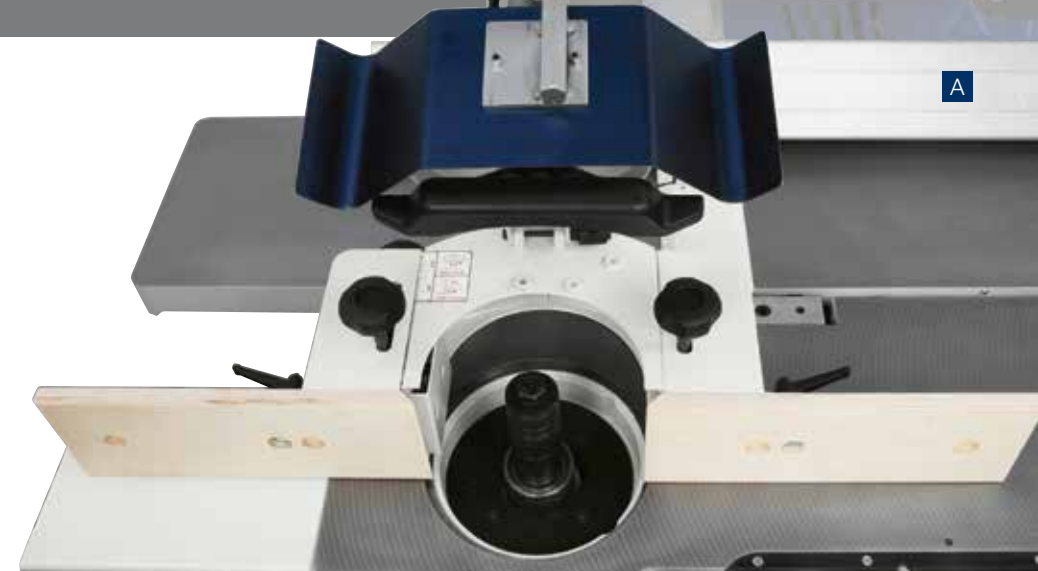


Easier, more precise cutting is possible thanks to perfectly stable support guaranteed, even for large work pieces, by the **270 mm wide sliding table.**

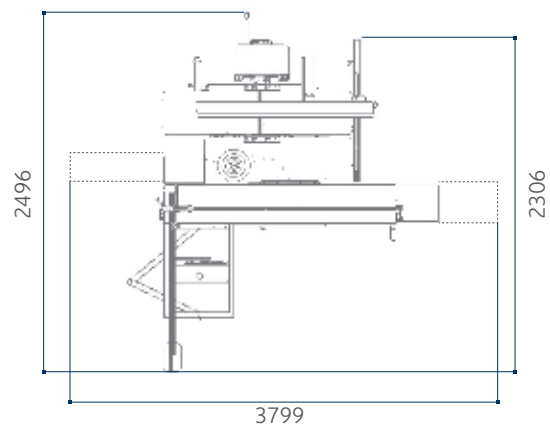
superior performances

## Spindle Moulder.

The unit (A) has a spindle with a useful working length of 100 mm. A tool with a maximum diameter of 180 mm can be retracted under the worktable. For machine maximum safety and increased flexibility, a **spindle moulder protective hood for shaping (B)** is supplied as standard.



# lab 300p dimensions and technical data



- S Standard
- O Option

	lab 300p	
<b>planer</b>		
Working width	mm	300
Cutter block diameter (mm)/no. of standard knives	mm/n.	72 / 3
Dimensions of standard knives	mm	300 x 30 x 3
Max. stock removal	mm	3
Surfacing tables total length	mm	1300
Thickening table dimensions	mm	300 x 450
Feed speed on thickener	m/min	7
Min. ÷ max. working height on thickener	mm	3 ÷ 220
<b>circular saw</b>		
Cast iron saw-spindle moulder worktable dimensions	mm	1020 x 325
Saw blade tilting		90° ÷ 45°
Max. saw blade diameter <b>with scoring blade installed</b>	mm	315
Max. saw blade projection from table at 90°/45°	mm	100 / 79
Squaring stroke	mm	1660
Cutting width on parallel fence	mm	800
<b>spindle moulder</b>		
Max. useful spindle length	mm	100
Spindle moulder speeds (at 50 Hz)	rpm	3500 / 7000 / 10.000
Max. tool diameter when profiling	mm	210
Max. diameter of tool lowered under the table at 90°	mm	180
Max. tool diameter when tenoning	mm	275
<b>other technical features</b>		
Three-phase motors 4 kW (5,5 hp) 50 Hz - 4,8 kW (6,5 hp) 60 Hz		S
Single-phase motors 2,2 kW (3 hp) 50 Hz		O
Single-phase motors S1 3,6 kW (4,8 hp) 60 Hz		O
Exhaust outlets diameter	mm	120

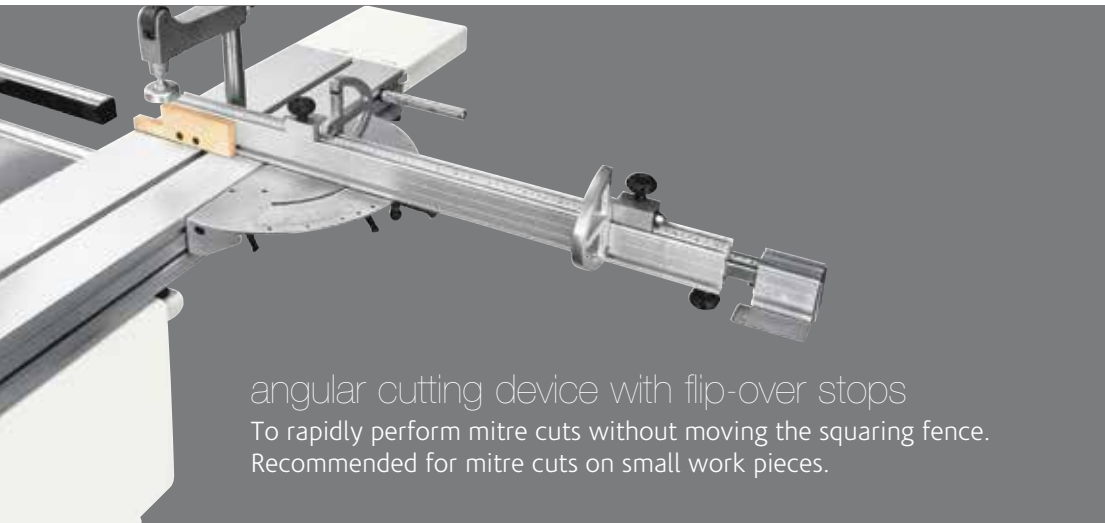


# lab 300p main optional devices

tenoning table and  
protection hood

For the tenoning operations on the  
spindle moulder. It consists of:

- table
- protection hood for tools,  
275 mm diameter
- exhaust hood, 120 mm diameter



angular cutting device with flip-over stops  
To rapidly perform mitre cuts without moving the squaring fence.  
Recommended for mitre cuts on small work pieces.



electric pre-setting and flip  
over support for feeder  
This solution allows a total  
exclusion of the device and prevents  
interference with other parts  
of the machine.



additional table on the sliding carriage  
For the support of large dimensioned panels.



professional  
fences unit  
For the saw and surfacing  
planer. Designed to be  
easy to remove and to  
allow a rapid changeover  
from one type of  
operation to another.

## "Tersa" cutter block

Automatic knives clamping by means of the centrifugal force ensures safe and precise machining. The system, without fixing screws, makes knives substitution extremely fast.



## cast iron mortiser

Drilling holes and mortises are easily carried out. Complete with exhaust hood, 120 mm diameter and 16 mm chuck.



## "Xylent" spiralknife cutter block with 3 series of knives

The 3 spiralknives give an exceptional finish. Reduced noise during machining provides a more comfortable working environment. It also improves the dust extraction due to the production of very small chips. Each cutter has 4 tips which can be rotated into the cutting position when worn. Therefore increasing the production life of the cutter block before knives require replacement.

## self-centering chuck 0-16 mm "Wescott" type

The mortiser spindles can be rapidly substituted without the necessity of adjustment.



## wheels for machine movement



## maintenance case for "Xylent" spiralknife

Complete with:

- 1 cleaning/degreasing liquid bottle for the resins cleaning
- 1 set dynamometric key
- 2 bit Torx
- 10 inserts
- 5 screws
- 1 brass bristle brush to clean the spindle with mounted in inserts
- 1 steel bristle brush to clean the inserts housings

## gravitational handwheel

Handwheel with gravitational numerical readout for the thickening table positioning.





# PROMPT AND EXPERT TECHNICAL SUPPORT THROUGH A NETWORK OF 1000 TECHNICIANS AND AN INVENTORY OF 36,000 SPARE PARTS.

HIGHLY SPECIALISED TECHNICIANS, EFFICIENT  
MANAGEMENT AND 6 SPARE PARTS BRANCHES  
AROUND THE WORLD GUARANTEE A CLOSE,  
SAFE AND EFFECTIVE TECHNICAL SUPPORT.

## SERVICE

SCM provides a service that goes beyond the purchase, to guarantee the long term performance of your technological production system and peace of mind for your business.

### A COMPLETE RANGE OF AFTER-SALES SERVICES

- installation and start-up of machines, cells, lines and systems
- tailored training programs
- telephone support to reduce times and costs when machines are not working
- preventive maintenance programs to guarantee long term performance
- complete renovation of machines and plants to renew the added value of the investments
- custom upgrading to update machines and plants and meet new production requirements



## SPARE PARTS

SCM Group can count on 140 spare parts professionals worldwide to meet any request with real time shipments.



### 36,000 SPARE PARTS

Our spare parts inventory, with a value of 12 million euros, covers every single machine



### SPARE PARTS GUARANTEED

We guarantee also hard to find parts, with 3,5 million euros invested in "critical" spare parts.



### IMMEDIATE AVAILABILITY

Over 90% of orders received are carried out the same day thanks to the huge inventory available.



### 6 BRANCHES AROUND THE WORLD

The spare parts service can count on worldwide support (Rimini, Singapore, Shenzhen, Moscow, Atlanta, São Bento do Sul)



### 500 SHIPMENTS A DAY



# THE STRONGEST WOOD TECHNOLOGIES ARE IN OUR DNA

## SCM. A HERITAGE OF SKILLS IN A UNIQUE BRAND

Over 65 years of success gives SCM the centre stage in woodworking technology. This heritage results from bringing together the best know-how in machining and systems for wood-based manufacturing. SCM is present all over the world, brought to you by the widest distribution network in the industry.

65 years history

3 main production sites in Italy

300.000 square metres of production space

20.000 machines manufactured per year

90% export

20 foreign branches

400 agents and dealers

500 support technicians

500 registered patents



In SCM's DNA also strength and solidity of a great Group. The SCM Group is a world leader, manufacturing industrial equipment and components for machining the widest range of materials.

## SCM GROUP, A HIGHLY SKILLED TEAM EXPERT IN INDUSTRIAL MACHINES AND COMPONENTS

### INDUSTRIAL MACHINERY

Stand-alone machines, integrated systems and services dedicated to processing a wide range of materials.



WOODWORKING TECHNOLOGIES



TECHNOLOGIES FOR PROCESSING COMPOSITE MATERIALS, ALUMINIUM, PLASTIC, GLASS, STONE, METAL

### INDUSTRIAL COMPONENTS

Technological components for the Group's machines and systems, for those of third-parties and the machinery industry.



SPINDLES AND TECHNOLOGICAL COMPONENTS



ELECTRIC PANELS



METALWORK



CAST IRON





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The motors powers in this catalogue are expressed in S6, except where otherwise specified. In this catalogue, machines are shown in CE configuration and with options. We reserve the right to modify technical specifications without prior notice, provided that such modifications do not affect safety as per CE norms.

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