

|   |           |  |                |  |  |  |  |
|---|-----------|--|----------------|--|--|--|--|
|   |           |  |                |  |  |  |  |
|   |           | <b>x200</b>  | <b>x400</b>    |  |  |  |  |
| <b>Working areas</b>                    |           |  |                |  |  |  |  |
| X-Y axes dimensions                     | mm        | 2556x1296<br>3156x1596<br>3756x1596<br>3756x1896<br>3156x2216<br>4356x2216 |                |  |  |  |  |
| <b>Axes</b>                             |           |  |                |  |  |  |  |
| Vectorial speed X-Y axes                | m/min     | 84 (Pro-Space)<br>113 (Pro-Speed)  |                |  |  |  |  |
| Z axis panel passage                    | mm        | 150  | 180            |  |  |  |  |
| <b>Routing unit</b>                     |           |  |                |  |  |  |  |
| Motor power (3-4 axes up to)            | kW (hp)   | 15 (20,5)  |                |  |  |  |  |
| Motor power (5-axis up to)              | kW (hp)   | -  | 13,5<br>(18,4) |  |  |  |  |
| Rotation speed (up to)                  | rpm       | 24000  |                |  |  |  |  |
| Available tools on tool changer (up to) | positions | 38   | 53             |  |  |  |  |
| <b>Drilling unit</b>                    |           |  |                |  |  |  |  |
| Independent vertical spindles (up to)   | n.        | 21   |                |  |  |  |  |
| Independent horizontal spindles (up to) | n.        | 12   |                |  |  |  |  |
| Rotation speed (up to)                  | rpm       | 8000   |                |  |  |  |  |
| Integrated blades                       | n.        | 2  |                |  |  |  |  |
| Integrated blade in X, diameter         | mm        | 125  |                |  |  |  |  |
| <b>0-90° blade unit</b>                 |           |  |                |  |  |  |  |
| Motor power (up to)                     | kW (hp)   | 2,2 (3)  |                |  |  |  |  |
| Rotation speed (up to)                  | rpm       | 6000   |                |  |  |  |  |
| <b>Auxiliary routing unit</b>           |           |  |                |  |  |  |  |
| Motor power (up to)                     | kW (hp)   | 5,4 (7,4)  |                |  |  |  |  |
| Rotation speed (up to)                  | rpm       | 24000  |                |  |  |  |  |