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# **Composite Gemstones**

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Gem material may be wedded together to increase its size; to enhance its colour, lustre or durability; to introduce optical phenomena or to lower production costs. Some composites seek to please. But for the gems shown below, the intention is all-too-often to deceive!

### Soudé Doublet

Soudé doublets consist of a colourless (or weakly coloured) crown and pavilion; held together with a tinted glue that projects a rich colour through the stone.

This type of doublet was produced as far back as the 15<sup>th</sup> century, when it was reportedly invented by a forger named Zocolini. This entrepreneur disguised his gems

by setting them in gold – a practice that the trade-guilds had reserved for natural stones. Once set, his creations could only be viewed through the table, requiring very careful examination to observe the join.



## **Garnet-Topped Doublet**

The unusual aspect of this doublet is that no adhesive is involved: the glass bonds to the garnet directly, making a fine join that is difficult to observe. Nevertheless, the stone can be recognised by:



• the greater wear of the glass in contrast to the garnet;

 the colour imparted by the garnet (most readily seen as a red rim when the stone is viewed tabledown upon a white surface).

Corundum-Glass Doublet

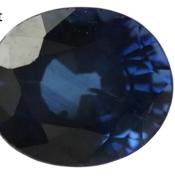


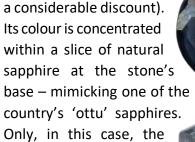
This specimen has an exceptionally thin slice of garnet at its top; imparting only a slight colour to the stone.

### Corundum-Corundum Doublet

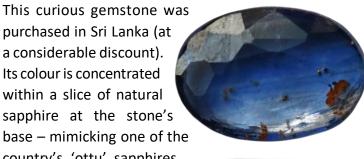
This doublet has a shallow-cut crown of inexpensive green sapphire - providing the inclusions and straight growth zones typical of natural corundum. The pavilion is composed of a deep-blue created sapphire which overpowers the colour of the crown.

A red doublet would be more convincing, as ruby is often cut to display a richer tone through the table.





majority of the gemstone is composed of glass!





Whilst the doublet benefits from the typical colourzoning of Sri Lankan sapphire (when viewed from above), its conspicuously flat base calls for further investigation.